

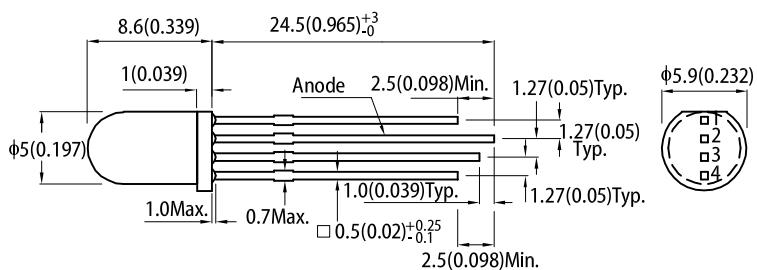
## WP154A4SEJ3VBDZGC/CA T-1 3/4 (5mm) Full Color LED Lamp



### DESCRIPTIONS

- The Hyper Red device is based on light emitting diode chip made from AlGaNp
- The Blue source color devices are made with InGaN Light Emitting Diode
- The Green source color devices are made with InGaN on Sapphire Light Emitting Diode
- Electrostatic discharge and power surge could damage the LEDs
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- All devices, equipments and machineries must be electrically grounded

### PACKAGE DIMENSIONS



### FEATURES

- Uniform light output
- Low power consumption
- Long life-solid state reliability
- Halogen-free
- RoHS compliant

### APPLICATIONS

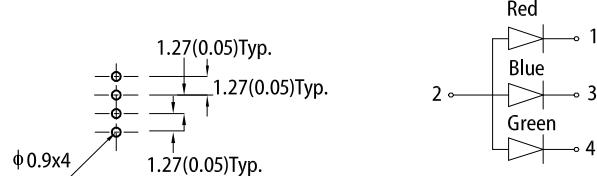
- Status indicator
- Illuminator
- Signage applications
- Decorative and entertainment lighting
- Commercial and residential architectural lighting

### ATTENTION

Observe precautions for handling electrostatic discharge sensitive devices



Recommended PCB Layout



Notes:

- All dimensions are in millimeters (inches).
- Tolerance is  $\pm 0.25(0.01)$ " unless otherwise noted.
- Lead spacing is measured where the leads emerge from the package.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

### SELECTION GUIDE

Part Number	Emitting Color (Material)	Lens Type	I <sub>v</sub> (mcd) @ 20mA <sup>[2]</sup>		Viewing Angle <sup>[1]</sup> θ1/2
			Min.	Typ.	
WP154A4SEJ3VBDZGC/CA	Hyper Red (AlGaNp)	Water Clear	1900	2600	50°
	Blue (InGaN)		*1000	*1500	
	Green (InGaN)		1000	1800	
			*1000	*1800	
			2300	3600	
			*2300	*3600	

Notes:

1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous flux: +/-15%.

\* Luminous intensity value is traceable to CIE127-2007 standards.



ELECTRICAL / OPTICAL CHARACTERISTICS at  $T_A=25^\circ\text{C}$ 

Parameter	Symbol	Emitting Color	Value		Unit
			Typ.	Max.	
Wavelength at Peak Emission $I_F = 20\text{mA}$	$\lambda_{\text{peak}}$	Hyper Red Blue Green	640 465 515	-	nm
Dominant Wavelength $I_F = 20\text{mA}$	$\lambda_{\text{dom}}^{[1]}$	Hyper Red Blue Green	625 470 525	-	nm
Spectral Bandwidth at 50% $\Phi$ REL MAX $I_F = 20\text{mA}$	$\Delta\lambda$	Hyper Red Blue Green	25 22 30	-	nm
Forward Voltage $I_F = 20\text{mA}$	$V_F^{[2]}$	Hyper Red Blue Green	2.2 3.3 3.3	2.8 4.0 4.1	V
Reverse Current ( $V_R = 5\text{V}$ )	$I_R$	Hyper Red Blue Green	-	10 50 50	$\mu\text{A}$
Temperature Coefficient of $\lambda_{\text{peak}}$ $I_F = 20\text{mA}, -10^\circ\text{C} \leq T \leq 85^\circ\text{C}$	$TC_{\lambda_{\text{peak}}}$	Hyper Red Blue Green	0.13 0.04 0.05	-	$\text{nm}/^\circ\text{C}$
Temperature Coefficient of $\lambda_{\text{dom}}$ $I_F = 20\text{mA}, -10^\circ\text{C} \leq T \leq 85^\circ\text{C}$	$TC_{\lambda_{\text{dom}}}$	Hyper Red Blue Green	0.06 0.03 0.03	-	$\text{nm}/^\circ\text{C}$
Temperature Coefficient of $V_F$ $I_F = 20\text{mA}, -10^\circ\text{C} \leq T \leq 85^\circ\text{C}$	$TC_V$	Hyper Red Blue Green	-2.0 -3.0 -3.0	-	$\text{mV}/^\circ\text{C}$

## Notes:

1. The dominant wavelength ( $\lambda_d$ ) above is the setup value of the sorting machine. (Tolerance  $\lambda_d : \pm 1\text{nm}$ .)
2. Forward voltage:  $\pm 0.1\text{V}$ .
3. Wavelength value is traceable to CIE127-2007 standards.
4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

ABSOLUTE MAXIMUM RATINGS at  $T_A=25^\circ\text{C}$ 

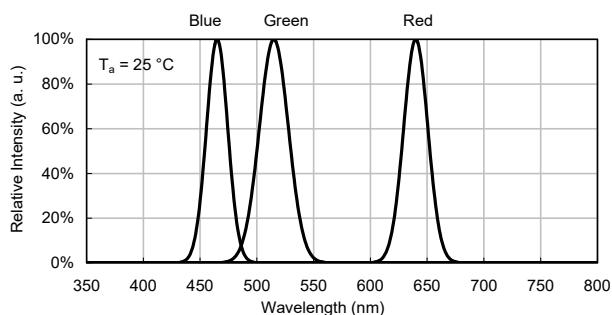
Parameter	Symbol	Value			Unit
		Hyper Red	Blue	Green	
Power Dissipation	$P_D$	84	120	102.5	mW
Reverse Voltage	$V_R$	5	5	5	V
Junction Temperature	$T_j$	115	115	115	$^\circ\text{C}$
Operating Temperature	$T_{\text{op}}$	-40 to +85			$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to +85			$^\circ\text{C}$
DC Forward Current	$I_F$	30	30	25	mA
Peak Forward Current	$I_{FP}^{[1]}$	150	100	150	mA
Electrostatic Discharge Threshold (HBM)	-	3000	250	450	V
Thermal Resistance (Junction / Ambient)	$R_{\text{th JA}}^{[2]}$	170	230	310	$^\circ\text{C/W}$
Thermal Resistance (Junction / Solder point)	$R_{\text{th JS}}^{[2]}$	120	170	270	$^\circ\text{C/W}$
Lead Solder Temperature <sup>[3]</sup>		260 $^\circ\text{C}$ For 3 Seconds			
Lead Solder Temperature <sup>[4]</sup>		260 $^\circ\text{C}$ For 5 Seconds			

## Notes:

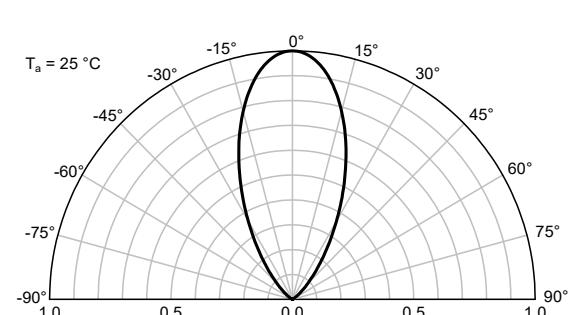
1. 1/10 Duty Cycle, 0.1ms Pulse Width.
2.  $R_{\text{th JA}}, R_{\text{th JS}}$  Results from mounting on PC board FR4 (pad size  $\geq 16\text{ mm}^2$  per pad).
3. 2mm below package base.
4. 5mm below package base.
5. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

## TECHNICAL DATA

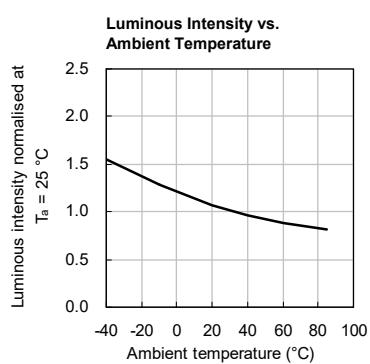
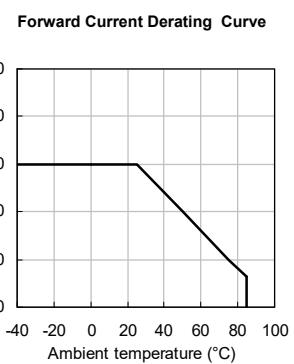
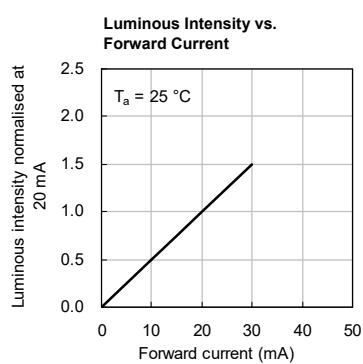
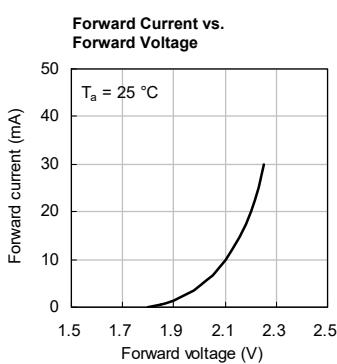
## RELATIVE INTENSITY vs. WAVELENGTH



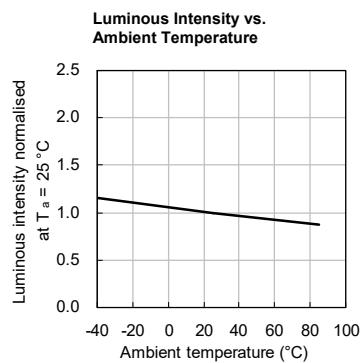
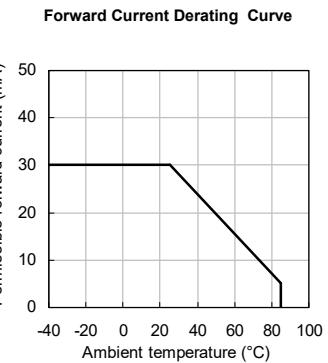
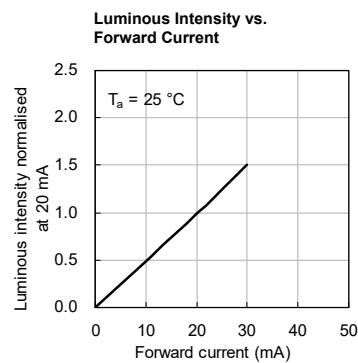
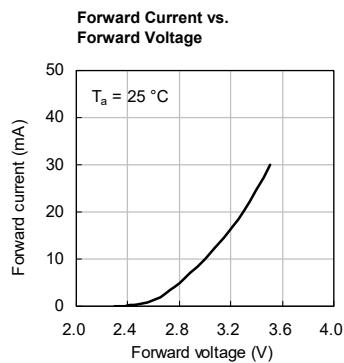
## SPATIAL DISTRIBUTION



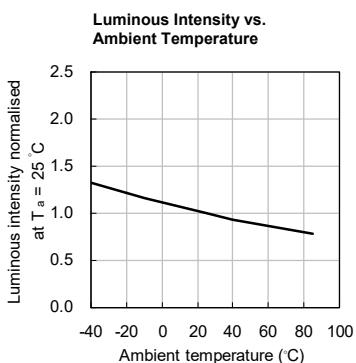
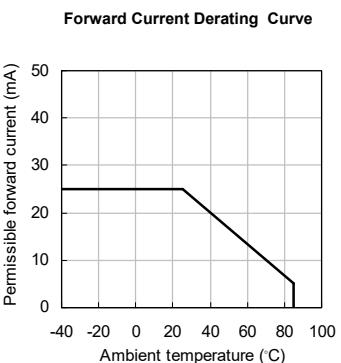
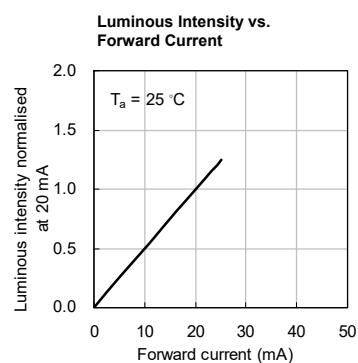
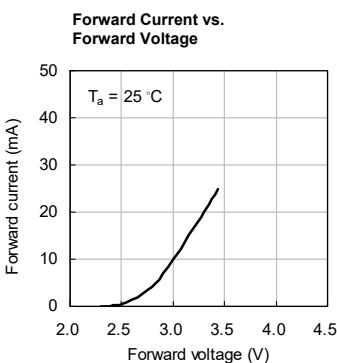
## HYPER RED



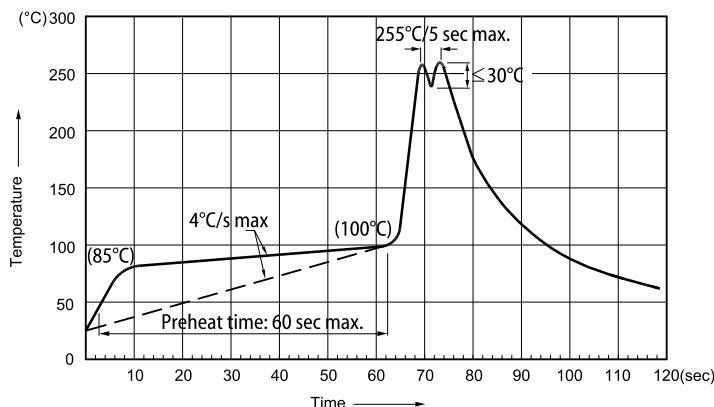
## BLUE



## GREEN



## RECOMMENDED WAVE SOLDERING PROFILE



## Notes:

1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
2. Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
3. Do not apply stress to the epoxy resin while the temperature is above 85°C.
4. Fixtures should not incur stress on the component when mounting and during soldering process.
5. SAC 305 solder alloy is recommended.
6. No more than one wave soldering pass.

## PRECAUTIONS

## Storage Conditions

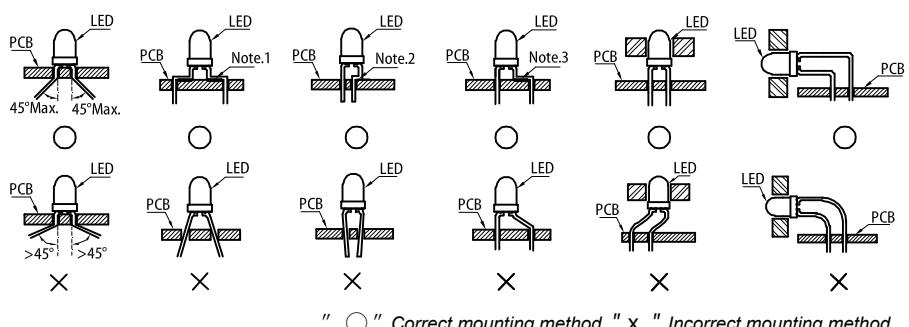
1. Avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
2. The LEDs should be stored at temperature <30°C and relative humidity <70%. If the packaging is opened but not used within three months, the unused LEDs should be stored in a sealed container with nitrogen atmosphere and moisture absorbent material.

## LED Mounting Method

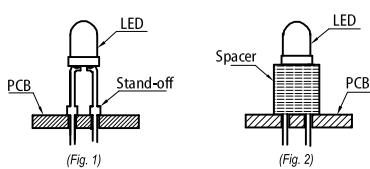
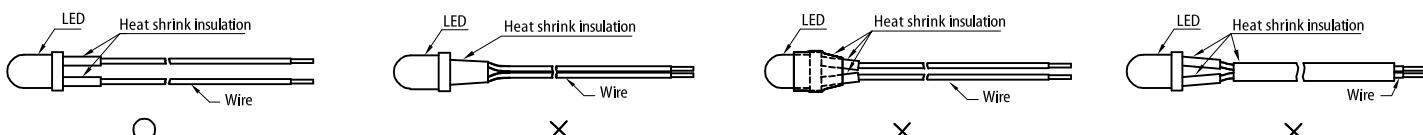
1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement.

Lead-forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures.

*Note 1-3: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.*



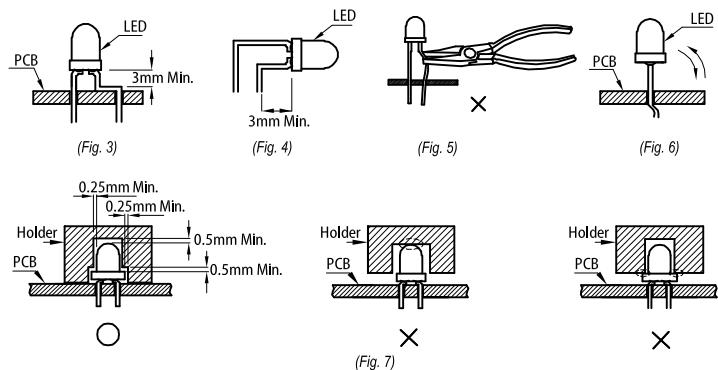
2. When soldering wires to the LED, each wire joint should be separately insulated with heat-shrink tube to prevent short-circuit contact. Do not bundle both wires in one heat shrink tube to avoid pinching the LED leads. Pinching stress on the LED leads may damage the internal structures and cause failure.



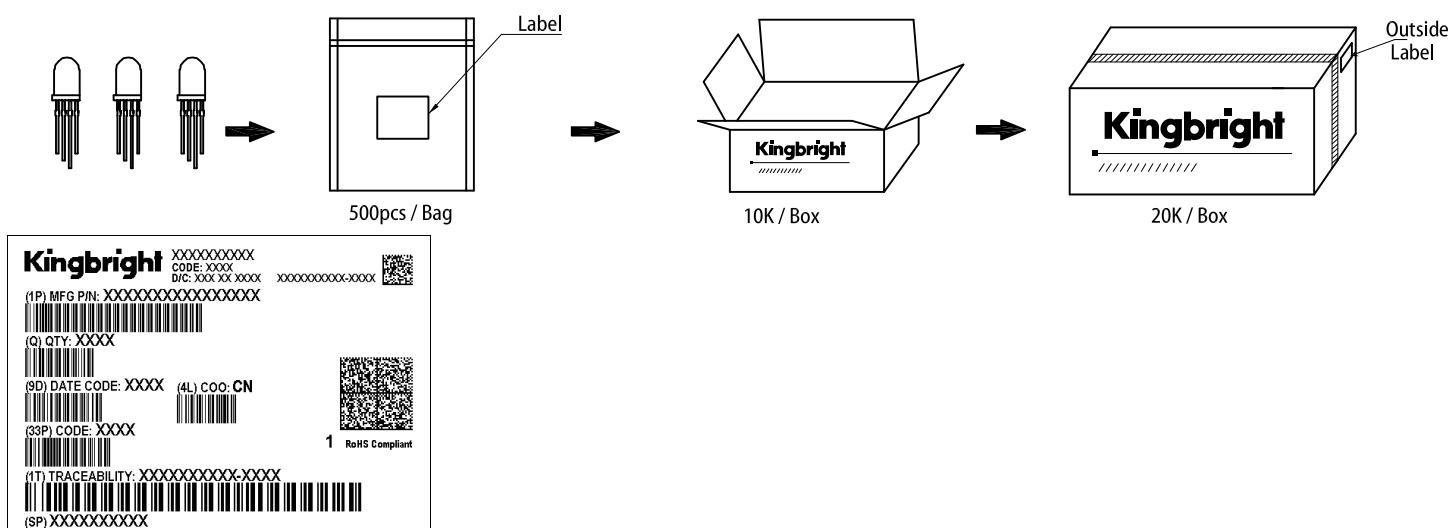
3. Use stand-offs (Fig.1) or spacers (Fig.2) to securely position the LED above the PCB.
4. Maintain a minimum of 3mm clearance between the base of the LED lens and the first lead bend (Fig. 3, Fig. 4).
5. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 5)

### Lead Forming Procedures

1. Do not bend the leads more than twice. (Fig. 6)
2. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering. (Fig. 7)
3. The tip of the soldering iron should never touch the lens epoxy.
4. Through-hole LEDs are incompatible with reflow soldering.
5. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.



### PACKING & LABEL SPECIFICATIONS



### PRECAUTIONARY NOTES

1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
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