

TOP > PRODUCTS【Soldering irons & Solder】> Lead-free solder

HS-301 to 317 / HS-361 to 363

Sn-3Ag-0.5Cu

| Component    | Solid / liquid phase temperature | Wire dia.mm ϕ |     |     |     | Weight g | Length(reference) m | Bobbin type | Part No. |
|--------------|----------------------------------|---------------|-----|-----|-----|----------|---------------------|-------------|----------|
|              |                                  | 0.3           | 0.6 | 0.8 | 1.0 |          |                     |             |          |
| Sn-3Ag-0.5Cu | 217 °C / 220 °C                  | ●             |     |     |     | 100      | 225                 | M           | HS-301   |
|              |                                  |               | ●   |     |     | 11       | 5.6                 | S           | HS-361   |
|              |                                  |               | ●   |     |     | 100      | 56                  | M           | HS-302   |
|              |                                  |               | ●   |     |     | 400      | 232                 | L           | HS-312   |
|              |                                  |               |     | ●   |     | 14       | 4.2                 | S           | HS-362   |
|              |                                  |               |     | ●   |     | 400      | 127                 | L           | HS-313   |
|              |                                  |               |     | ●   |     | 800      | 254                 | LL          | HS-316   |
|              |                                  |               |     |     | ●   | 17       | 3.4                 | S           | HS-363   |
|              |                                  |               |     |     | ●   | 100      | 20                  | M           | HS-304   |
|              |                                  |               |     |     | ●   | 400      | 81                  | L           | HS-314   |
|              |                                  |               |     |     | ●   | 800      | 162                 | LL          | HS-317   |

HS-341 to 354

Sn-0.3Ag-0.7Cu

| Component      | Solid / liquid phase temperature | Wire dia.mm ϕ |     |     |     | Weight g | Length(reference) m | Bobbin type | Part No. |
|----------------|----------------------------------|---------------|-----|-----|-----|----------|---------------------|-------------|----------|
|                |                                  | 0.3           | 0.6 | 0.8 | 1.0 |          |                     |             |          |
| Sn-0.3Ag-0.7Cu | 217 °C / 226 °C                  | ●             |     |     |     | 100      | 230                 | M           | HS-341   |
|                |                                  |               | ●   |     |     |          | 58                  |             | HS-342   |
|                |                                  |               | ●   |     |     | 400      | 235                 | L           | HS-352   |
|                |                                  |               |     | ●   |     |          | 130                 |             | HS-353   |
|                |                                  |               |     |     | ●   | 100      | 20                  | M           | HS-344   |
|                |                                  |               |     |     | ●   | 400      | 83                  | L           | HS-354   |

HS-371 / HS-372 / HS-374

Sn-0.7Cu

| Component | Solid / liquid phase temperature | Wire dia.mm ϕ |     |     | Weight g | Length(reference) m | Bobbin type | Part No. |
|-----------|----------------------------------|---------------|-----|-----|----------|---------------------|-------------|----------|
|           |                                  | 0.3           | 0.6 | 1.0 |          |                     |             |          |
| Sn-0.7Cu  | 227 °C / 227 °C                  | ●             |     |     | 100      | 190                 | M           | HS-371   |
|           |                                  |               | ●   |     |          | 48                  |             | HS-372   |
|           |                                  |               |     | ●   |          | 17                  |             | HS-374   |

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