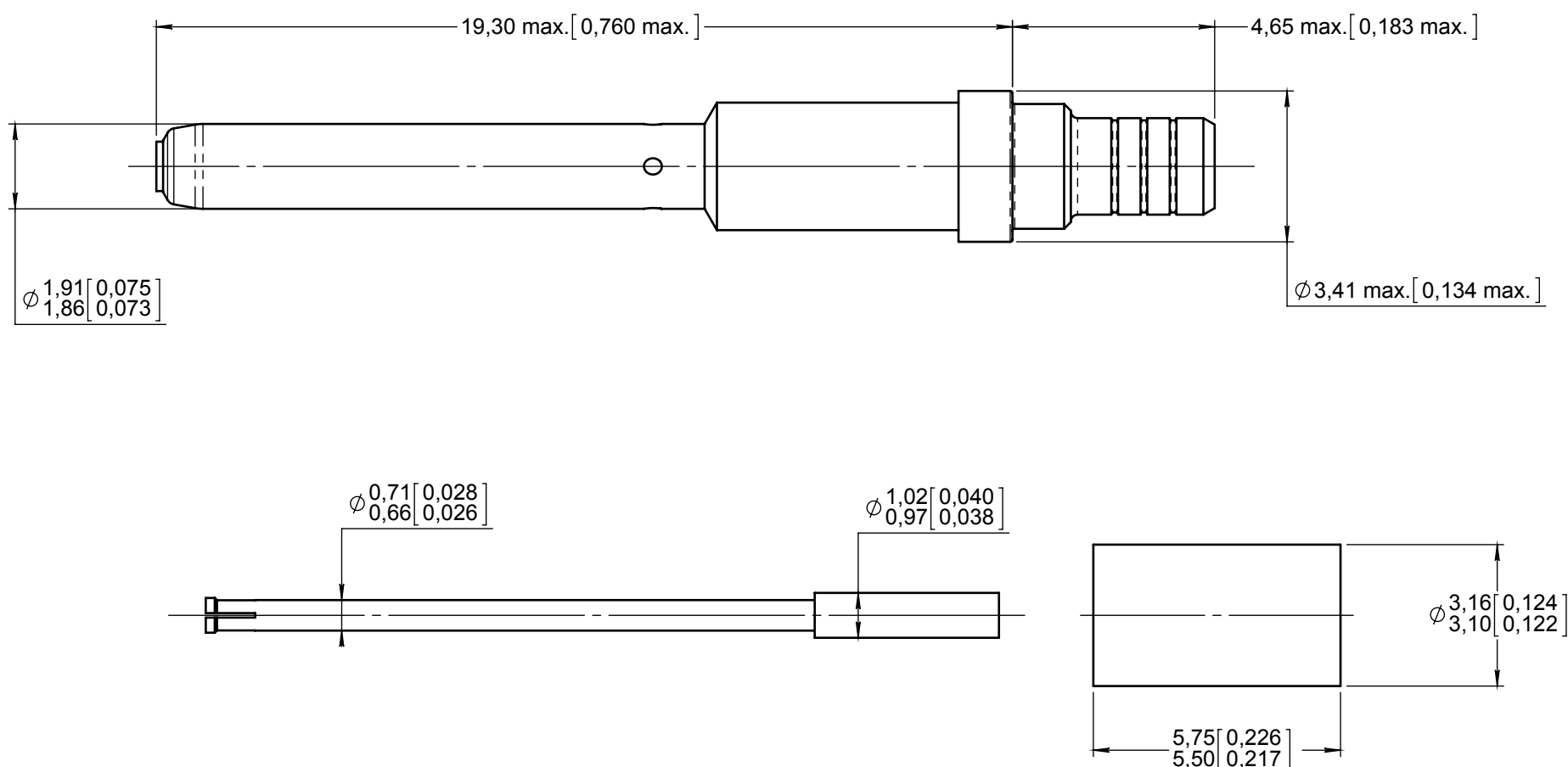
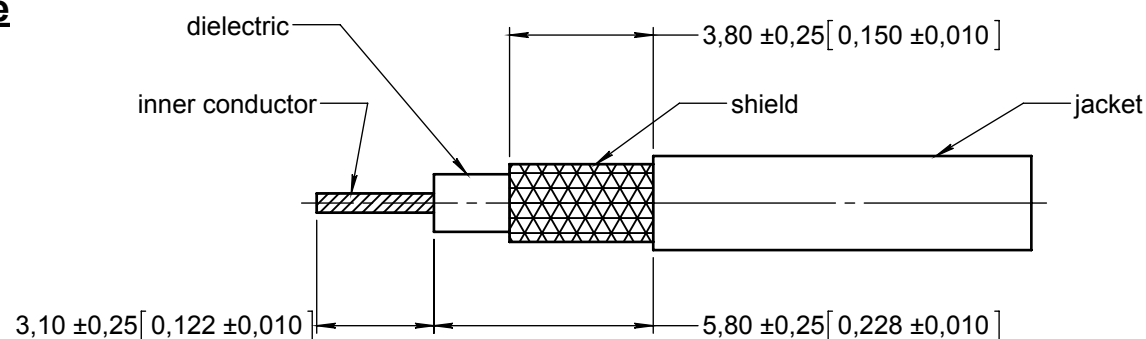
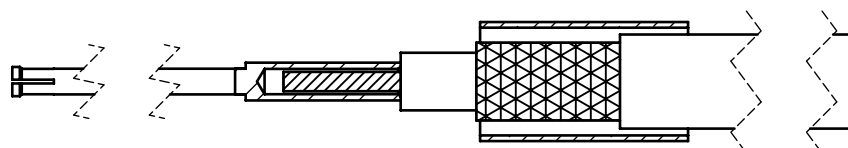
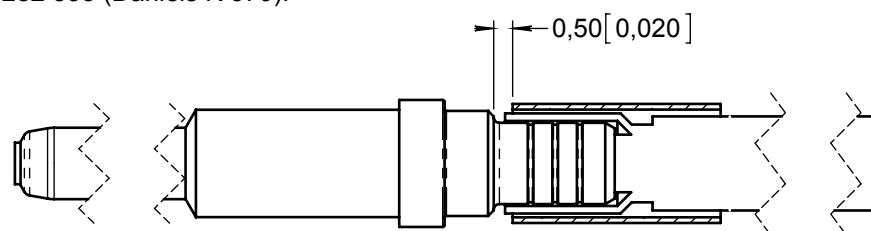


Series
DSXSIZE 15 CRIMP PIN COAXIAL CONTACT
FOR KX22 CABLEIssue:
July. 29, 2014Page
1/1**Denude of the cable****Crimping of the cable**

Thread the center contact on the inner conductor

Crimp the center contact. Crimping tool 282 281 (M22520/2.01)
Selector 2
Positioner : 282 555 (Daniels K 370).

Thread the ferrule on the jacket



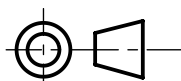
Insert the sub assembly center contact - cable in contact in the body, the shield on the barrel.

Slide the ferrule 0.50 mm of the shoulder of the barrel.

Crimp the ferrule. Crimping tool 282 292 (M22520/4.01)
Positioner : 282 556

Extraction tool : 282 512

DIMENSIONS : mm (inch are given for information only)



Estimated weight : . g

CREATION

PEN: 85_020

NOM: HORET

DATE: May. 23, 1985

APPR.: /

July. 29, 14

TDS updated : translation

July. 05, 85

TDS updated :
In contact with the shoulder of the barrel : 0.50 mm

Issue

Revisions

Moutault

Horet

Name

Dupuis

/

Approved

616154EN

RADIAL PROPRIETARY INFORMATION