

## SPECIFICATIONS

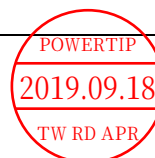
|                               |   |                                  |
|-------------------------------|---|----------------------------------|
| <b>CUSTOMER</b>               | : |                                  |
| <b>SAMPLE CODE</b>            | : | SH800480T013-IHC08               |
| <b>MASS PRODUCTION CODE</b>   | : | PH800480T013-IHC08               |
| <b>SAMPLE VERSION</b>         | : | 02                               |
| <b>SPECIFICATIONS EDITION</b> | : | 004                              |
| <b>DRAWING NO. (Ver.)</b>     | : | LMD-PH800480T013-IHC08 (Ver.003) |
| <b>PACKAGING NO. (Ver.)</b>   | : | PKG-PH800480T013-IHC08 (Ver.003) |

**Customer Approved**

**Date:**

| Approved            | Checked           | Designer            |
|---------------------|-------------------|---------------------|
| 黃秋源<br>Oliver Huang | 石建莊<br>Stone Shin | 王聖硯<br>Stephen Wang |

- ☐ Preliminary specification for design input
- ☒ Specification for sample approval



## POWERTIP TECH. CORP.

### Headquarters:

No.8, 6<sup>th</sup> Road, Taichung Industrial Park,  
Taichung, Taiwan  
台中市 407 工業區六路 8 號

TEL: 886-4-2355-8168  
FAX: 886-4-2355-8166

E-mail: [sales@powertip.com.tw](mailto:sales@powertip.com.tw)  
[Http://www.powertip.com.tw](http://www.powertip.com.tw)

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## History of Version

[illegible]

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## 1. SPECIFICATIONS

### 1.1 Features

| Item                  | Standard Value                                                                                                                                                                                                            |
|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Display Resolution    | 800 * 3 (RGB) * 480 Dots                                                                                                                                                                                                  |
| LCD Type              | a-Si TFT , Normally white , Transmissive type                                                                                                                                                                             |
| Touch Panel           | Projective Capacitive Touch Panel<br>USB HID Touch                                                                                                                                                                        |
| Screen Size(inch)     | 7.0 inch                                                                                                                                                                                                                  |
| Viewing Direction     | 6 O'clock                                                                                                                                                                                                                 |
| LCD Surface Treatment | Anti-Glare                                                                                                                                                                                                                |
| Color Configuration   | R.G.B. Vertical Stripe                                                                                                                                                                                                    |
| Backlight Type        | White LED B/L                                                                                                                                                                                                             |
| Interface             | HDMI                                                                                                                                                                                                                      |
| ROHS                  | THIS PRODUCT CONFORMS THE ROHS OF PTC<br>Detail information please refer website :<br><a href="http://www.powertip.com.tw/news_detail.php?Key=1&amp;clD=1">http://www.powertip.com.tw/news_detail.php?Key=1&amp;clD=1</a> |

### 1.2 Mechanical Specifications

| Item              | Standard Value                     | Unit |
|-------------------|------------------------------------|------|
| Outline Dimension | 186.8 (W) * 110.56 (L) * 20.45 (H) | mm   |

#### LCD panel

| Item        | Standard Value         | Unit |
|-------------|------------------------|------|
| Active Area | 154.08 (W) * 85.92 (L) | mm   |

Note : For detailed information please refer to LCM drawing.

### 1.3 Absolute Maximum Ratings

#### Module

| Item                             | Symbol              | Condition | Min.  | Max.  | Unit |
|----------------------------------|---------------------|-----------|-------|-------|------|
| Power Supply for Digital Circuit | V <sub>5V</sub>     | GND=0V    | -0.3  | +6.0  | V    |
| Power Supply for Analog Circuit  | V <sub>12V</sub>    | GND=0V    | -0.3  | +26.0 | V    |
| Gate on – Gate off Voltage       | V <sub>GH-VGL</sub> |           | -     | +40.0 | V    |
| Gate on Voltage                  | V <sub>GH</sub>     |           | -0.3  | +40.0 | V    |
| Gate off Voltage                 | V <sub>G</sub> L    |           | -20.0 | +0.3  | V    |
| Analog Supply Voltage            | AVDD                |           | +6.5  | +13.5 | V    |
| Digital Supply Voltage           | DVDD                |           | -0.3  | +5.0  | V    |
| Operating Temperature            | T <sub>OP</sub>     | -         | -20   | +70   | °C   |
| Storage Temperature              | T <sub>ST</sub>     | -         | -30   | +85   | °C   |

The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

### 1.4 DC Electrical Characteristics

#### Module

GND = 0V, T<sub>a</sub> = 25°C

| Item                 | Symbol            | Min.     | Typ. | Max.     | Unit | Remark                 |
|----------------------|-------------------|----------|------|----------|------|------------------------|
| Input Signal Voltage | V <sub>12V</sub>  | 11.5     | 12.0 | 12.5     | V    | -                      |
| Supply Current       | I <sub>V12V</sub> | -        | 350  | 750      | mA   | Pattern = Full Display |
| Logic Input Voltage  | V <sub>I</sub> H  | 0.7*DVDD | -    | DVDD     | V    | -                      |
|                      | V <sub>I</sub> L  | GND      | -    | 0.3*DVDD | V    | -                      |

## 1.5 Optical Characteristics

### TFT LCD Module

Ta=25℃

| Item                                                           |        | Symbol | Condition                | Min.                                    | Typ. | Max. | unit |                   |
|----------------------------------------------------------------|--------|--------|--------------------------|-----------------------------------------|------|------|------|-------------------|
| Response Time                                                  | Rise   | Tr     | Ta = 25℃<br>θX, θY = 0°  | -                                       | 10   | 20   | ms   | Note 2            |
|                                                                | Fall   | Tf     |                          | -                                       | 15   | 30   |      |                   |
| Viewing Angle                                                  | Top    | θY+    | CR ≥ 10                  | 40                                      | 50   | -    | Deg. | Note 4            |
|                                                                | Bottom | θY-    |                          | 60                                      | 70   | -    |      |                   |
|                                                                | Left   | θX-    |                          | 60                                      | 70   | -    |      |                   |
|                                                                | Right  | θX+    |                          | 60                                      | 70   | -    |      |                   |
| Contrast Ratio                                                 |        | CR     | Ta = 25℃<br>θX , θY = 0° | 400                                     | 500  | -    | -    | Note 3            |
| Color of CIE<br>Coordinate<br>( With B/L )                     | White  | X      |                          | 0.24                                    | 0.29 | 0.34 | -    | Note1             |
|                                                                |        | Y      |                          | 0.28                                    | 0.33 | 0.38 |      |                   |
|                                                                | Red    | X      |                          | 0.52                                    | 0.57 | 0.62 |      |                   |
|                                                                |        | Y      |                          | 0.30                                    | 0.35 | 0.40 |      |                   |
|                                                                | Green  | X      |                          | 0.29                                    | 0.34 | 0.39 |      |                   |
|                                                                |        | Y      |                          | 0.54                                    | 0.59 | 0.64 |      |                   |
|                                                                | Blue   | X      |                          | 0.09                                    | 0.14 | 0.19 |      |                   |
|                                                                |        | Y      |                          | 0.03                                    | 0.08 | 0.13 |      |                   |
| Average Brightness<br>Pattern=White Display<br>( With LCD ) *1 |        | IV     |                          | V12V=12.0V<br>PWM="High"<br>(Duty=100%) | 680  | 850  | -    | cd/m <sup>2</sup> |
| Uniformity<br>( With LCD ) *2                                  |        | △B     |                          | 70                                      | -    | -    | %    | Note1             |

Note 1:

\*1 :  $\Delta B = B(\min) / B(\max) * 100\%$

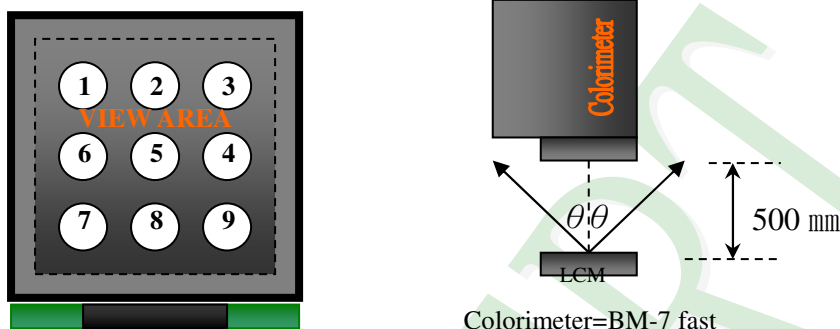
\*2 : Measurement Condition for Optical Characteristics:

a : Environment:  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  /  $60 \pm 20\% \text{R.H}$  , no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.

b : Measurement Distance:  $500 \pm 50 \text{ mm}$  , ( $\theta = 0^{\circ}$ )

c : Equipment: TOPCON BM-7 fast , (field  $1^{\circ}$ ) , after 10 minutes operation.

d : The uncertainty of the C.I.E coordinate measurement  $\pm 0.01$  , Average Brightness  $\pm 4\%$



To be measured at the center area of panel with a viewing cone of  $1^{\circ}$  by Topcon luminance meter BM-7, after 10 minutes operation (module)

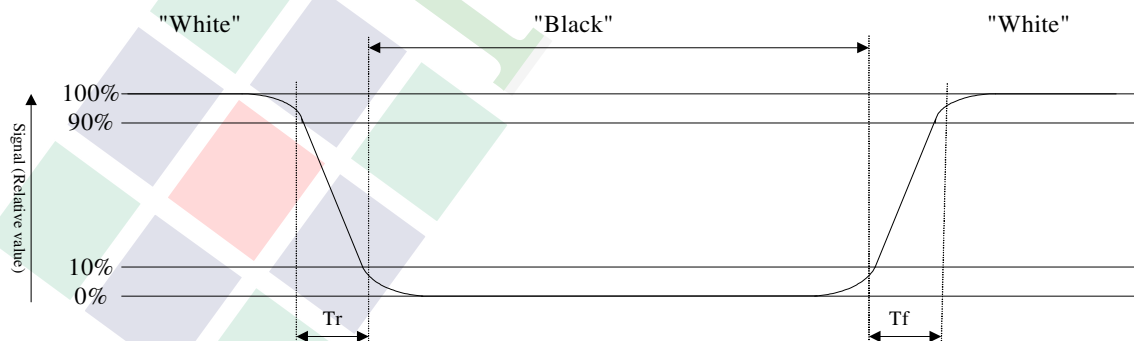
Note2: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black"(rising time), respectively.

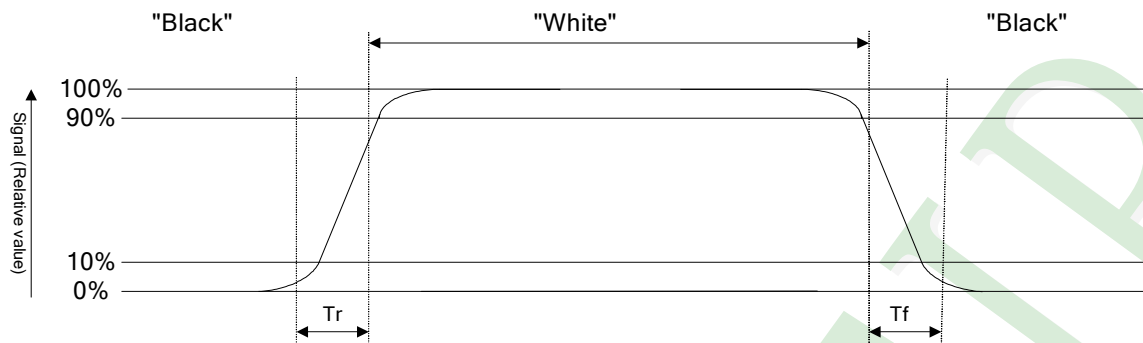
The response time is defined as the time interval between the 10% and 90% of Amplitudes.

Refer to figure as below:

Normally White



## Normally Black



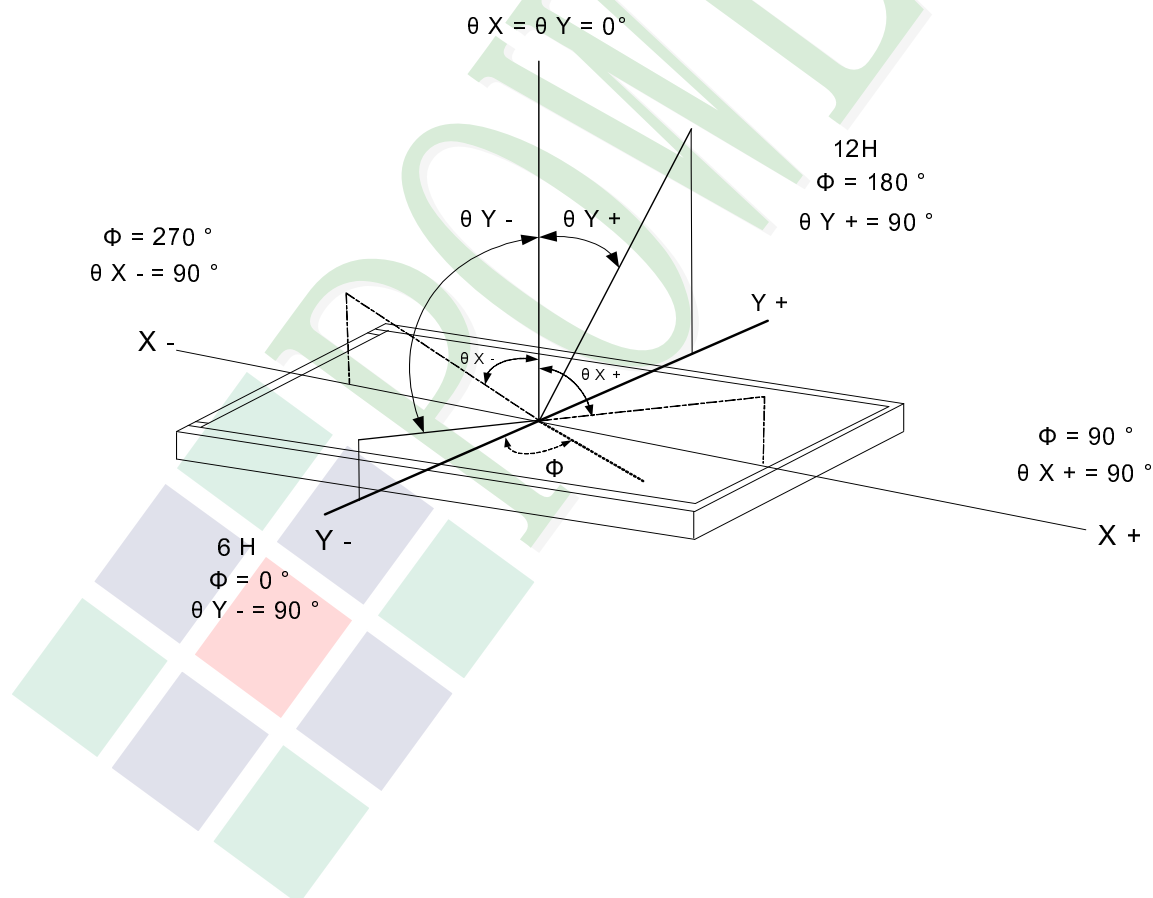
Note3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note4: Definition of viewing angle:

Refer to figure as below:





## 1.6 Backlight Characteristics

### Maximum Ratings

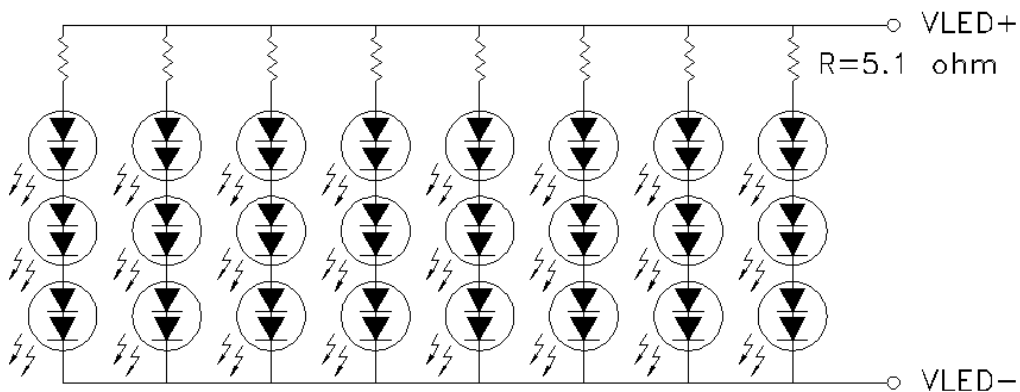
| Item                | Symbol | Min. | Max. | Unit | Remark  |
|---------------------|--------|------|------|------|---------|
| LED Forward Current | $I_F$  |      | 35   | mA   | One LED |
| LED Reverse Voltage | $V_R$  |      | 10   | V    |         |

### Electrical / Optical Characteristics

| Item          | Symbol | Condition          | Min.  | Typ. | Max. | Unit | Remark |
|---------------|--------|--------------------|-------|------|------|------|--------|
| LED Voltage   | $V_L$  | $I_L=140\text{mA}$ | 14.7  | 18.0 | 19.2 | V    | Note1  |
| LED life time | -      |                    | 50000 | -    | -    | hr   | Note2  |

Note 1: The LED Supply Voltage is defined by the number of LED at  $T_a=25^\circ\text{C}$ .

Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness at  $T_a=25^\circ\text{C}$  and  $I_L=140\text{mA}$ . The LED life time could be decreased if operating  $I_L$  is larger than 140 mA.



## 1.7 Touch Panel Characteristics

### Features

| Item             | Standard Value         |
|------------------|------------------------|
| Touch Panel Size | 7"                     |
| Touch Type       | Capacitive Touch Panel |
| Input Method     | Finger                 |
| Interface        | I <sup>2</sup> C       |
| Address          | 0x38 (7-bit)           |

### I<sup>2</sup>C Address

| Bit 7 | Bit 6 | Bit 5 | Bit 4 | Bit 3 | Bit 2 | Bit 1 | Bit 0 |
|-------|-------|-------|-------|-------|-------|-------|-------|
| 0     | 1     | 1     | 1     | 0     | 0     | 0     | R/W   |

Bit 0: 0 for Write / 1 for Read

### Mechanical Specifications

| Item                      | Standard Value         | Unit |
|---------------------------|------------------------|------|
| Viewing Area              | 154.88 (W) * 86.72 (L) | mm   |
| Number of Sensing Channel | 28 * 16                |      |

### Absolute Maximum Ratings

| Item                  | Symbol          | Condition | Min. | Max. | Unit |
|-----------------------|-----------------|-----------|------|------|------|
| Supply Voltage        | TP_VDD          | -         | -0.3 | +6.0 | V    |
| Operating Temperature | T <sub>OP</sub> | -         | -20  | +70  | °C   |
| Storage Temperature   | T <sub>ST</sub> | -         | -30  | +80  | °C   |

### DC Electrical Characteristics

| Item                 | Symbol          | Condition | Min.            | Typ. | Max.            | Unit |
|----------------------|-----------------|-----------|-----------------|------|-----------------|------|
| Power Supply Voltage | TP_VDD          | -         | 2.8             | 3.3  | 3.6             | V    |
| Input High Voltage   | V <sub>IH</sub> | -         | 0.85 *<br>TPVDD | -    | -               | V    |
| Input Low Voltage    | V <sub>IL</sub> | -         | -               | -    | 0.15 *<br>TPVDD | V    |

### Touch Panel IC Read/Write description & Register Mapping

Reference : HYCON Touch Driver Porting Reference Guide.

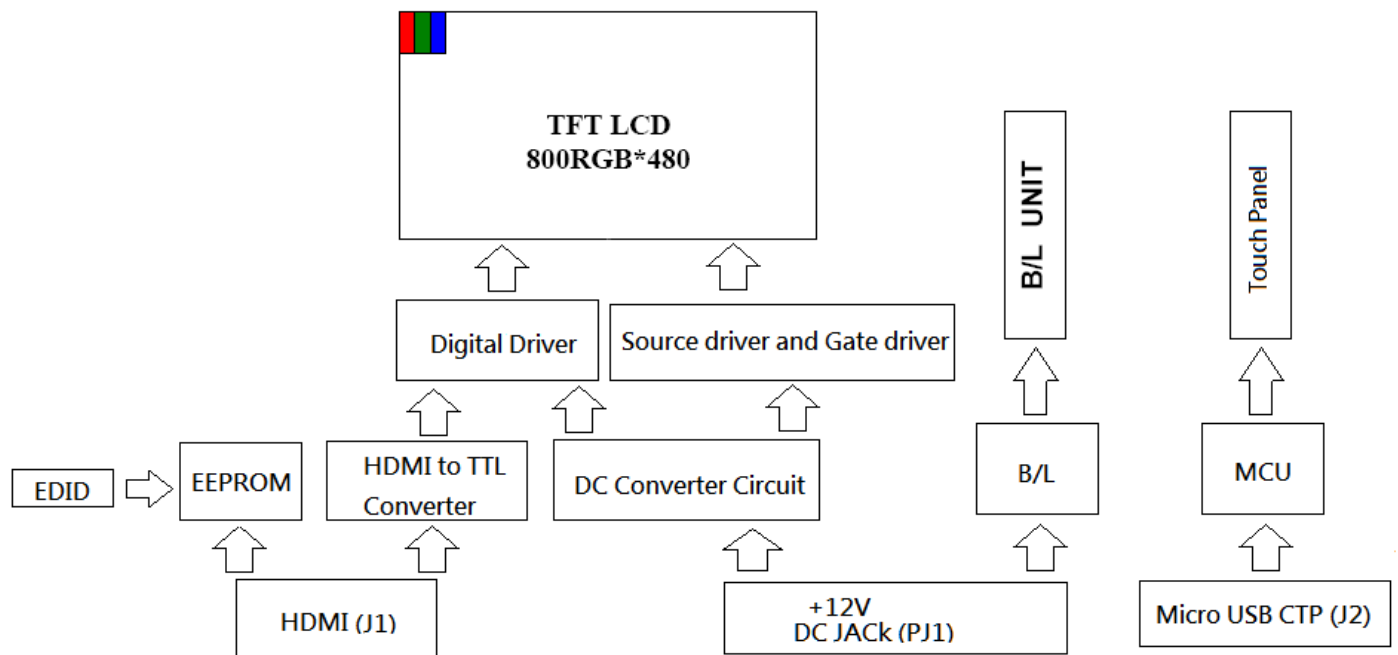
## 2. MODULE STRUCTURE

### 2.1 Counter Drawing

#### 2.1.1 LCM Mechanical Diagram

\* See Appendix

#### 2.1.2 Block Diagram



## 2.2 Interface Pin Description

### 2.2.1 (J1:HDMI 1.3 A type Interface)

| Pin# | Name            | Description          |
|------|-----------------|----------------------|
| 1    | TX2+            | TMDS Data 2+         |
| 2    | TX2 Shield      | TMDS Data 2 Shield   |
| 3    | TX2–            | TMDS Data 2-         |
| 4    | TX1+            | TMDS Data 1+         |
| 5    | TX1 Shield      | TMDS Data 1 Shield   |
| 6    | TX1–            | TMDS Data 1-         |
| 7    | TX0+            | TMDS Data 0+         |
| 8    | TX0 Shield      | TMDS Data 0 Shield   |
| 9    | TX0–            | TMDS Data 0-         |
| 10   | TXC+            | TMDS Clock+          |
| 11   | TXC Shield      | TMDS Clock Shield    |
| 12   | TXC–            | TMDS Clock-          |
| 13   | CEC             | CEC                  |
| 14   | NC              | No connection        |
| 15   | SCL             | Serial Clock for DDC |
| 16   | SDA             | Serial Data for DDC  |
| 17   | GND             | Power Ground         |
| 18   | V5V             | +5V Power            |
| 19   | Hot Plug Detect | Hot Plug Detect      |

## 2.2.2 (PJ1:POWER DC JACK Interface)

### PJ1



Hold  $\Phi 6.4\text{mm}$  / Center Pin  $\Phi 2.0\text{mm}$

| Pin# | Name | Description  |
|------|------|--------------|
| 1    | V12V | +12V Power   |
| 2    | GND  | Power ground |

## 2.2.3 (J2:Micro USB Capacitive Touch Panel Interface)

| Pin# | Name | Description                  |
|------|------|------------------------------|
| 1    | V5V  | V <sub>Bus</sub> 4.75V-5.25V |
| 2    | D-   | Data-                        |
| 3    | D+   | Data+                        |
| 4    | ID   | No connection                |
| 5    | GND  | Power ground.                |

## 2.3 HDMI Characteristics

### 2.3.1 Signal DC&AC Characteristics

#### DC ELECTRICAL CHARACTERISTICS

over operating free-air temperature range (unless otherwise noted)

| PARAMETER                                                                    | TEST CONDITIONS              | MIN                    | TYP | MAX                   | UNIT |
|------------------------------------------------------------------------------|------------------------------|------------------------|-----|-----------------------|------|
| V <sub>ID</sub> Analog input differential voltage <sup>(1)</sup>             |                              | 75                     |     | 1200                  | mV   |
| V <sub>IC</sub> Analog input common-mode voltage <sup>(1)</sup>              |                              | AV <sub>DD</sub> – 300 |     | AV <sub>DD</sub> – 37 | mV   |
| V <sub>I(OC)</sub> Open-circuit analog input voltage                         |                              | AV <sub>DD</sub> – 10  |     | AV <sub>DD</sub> + 10 | mV   |
| I <sub>DD(2PIX)</sub> Normal 2-pix/clock power supply current <sup>(2)</sup> | ODCK = 82.5 MHz, 2-pix/clock |                        |     | 370                   | mA   |
| I <sub>PD</sub> Power-down current <sup>(3)</sup>                            | $\overline{PD}$ = low        |                        |     | 10                    | mA   |
| I <sub>PDO</sub> Output drive power-down current <sup>(3)</sup>              | $\overline{PDO}$ = low       |                        | 35  |                       | mA   |

(1) Specified as dc characteristic with no overshoot or undershoot

(2) Alternating 2-pixel black/2-pixel white pattern. ST = high, STAG = high, QE[23:0] and QO[23:0] C<sub>L</sub> = 10 pF.

(3) Analog inputs are open circuit (transmitter is disconnected from TFP401/401A).

#### AC ELECTRICAL CHARACTERISTICS

over recommended operating free-air temperature range (unless otherwise noted)

| PARAMETER                                                                                  | TEST CONDITIONS                                          | MIN | TYP | MAX  | UNIT                            |
|--------------------------------------------------------------------------------------------|----------------------------------------------------------|-----|-----|------|---------------------------------|
| V <sub>ID(2)</sub> Differential input sensitivity <sup>(1)</sup>                           |                                                          | 150 |     | 1560 | mV <sub>p-p</sub>               |
| t <sub>ps</sub> Analog input intra-pair (+ to –) differential skew <sup>(2)</sup>          |                                                          |     |     | 0.4  | t <sub>bit</sub> <sup>(3)</sup> |
| t <sub>ccs</sub> Analog input inter-pair or channel-to-channel skew <sup>(2)</sup>         |                                                          |     |     | 1    | t <sub>pix</sub> <sup>(4)</sup> |
| t <sub>jitter</sub> Worst-case differential input clock jitter tolerance <sup>(2)(5)</sup> |                                                          | 50  |     |      | ps                              |
| t <sub>f1</sub> Fall time of data and control signals <sup>(6)(7)</sup>                    | ST = low, C <sub>L</sub> = 5 pF                          |     |     | 2.4  | ns                              |
|                                                                                            | ST = high, C <sub>L</sub> = 10 pF                        |     |     | 1.9  |                                 |
| t <sub>r1</sub> Rise time of data and control signals <sup>(6)(7)</sup>                    | ST = low, C <sub>L</sub> = 5 pF                          |     |     | 2.4  | ns                              |
|                                                                                            | ST = high, C <sub>L</sub> = 10 pF                        |     |     | 1.9  |                                 |
| t <sub>r2</sub> Rise time of ODCK clock <sup>(6)</sup>                                     | ST = low, C <sub>L</sub> = 5 pF                          |     |     | 2.4  | ns                              |
|                                                                                            | ST = high, C <sub>L</sub> = 10 pF                        |     |     | 1.9  |                                 |
| t <sub>f2</sub> Fall time of ODCK clock <sup>(6)</sup>                                     | ST = low, C <sub>L</sub> = 5 pF                          |     |     | 2.4  | ns                              |
|                                                                                            | ST = high, C <sub>L</sub> = 10 pF                        |     |     | 1.9  |                                 |
| t <sub>su1</sub> Setup time, data and control signal to falling edge of ODCK               | 1 pixel/clock, PIXS = low, OCK_INV = low                 | 1.8 |     |      | ns                              |
|                                                                                            | 2 pixel/clock, PIXS = high, STAG = high, OCK_INV = low   | 3.8 |     |      |                                 |
|                                                                                            | 2 pixel and STAG, PIXS = high, STAG = low, OCK_INV = low | 0.7 |     |      |                                 |
| t <sub>h1</sub> Hold time, data and control signal to falling edge of ODCK                 | 1 pixel/clock, PIXS = low, OCK_INV = low                 | 0.6 |     |      | ns                              |
|                                                                                            | 2 pixel and STAG, PIXS = high, STAG = low, OCK_INV = low | 2.5 |     |      |                                 |
|                                                                                            | 2 pixel/clock, PIXS = high, STAG = high, OCK_INV = low   | 2.9 |     |      |                                 |

(1) Specified as ac parameter to include sensitivity to overshoot, undershoot and reflection.

(2) By characterization

(3) t<sub>bit</sub> is 1/10 the pixel time, t<sub>pix</sub>

(4) t<sub>pix</sub> is the pixel time defined as the period of the RxC input clock. The period of ODCK is equal to t<sub>pix</sub> in 1-pixel/clock mode or 2t<sub>pix</sub> when in 2-pixel/clock mode.

(5) Measured differentially at 50% crossing using ODCK output clock as trigger

(6) Rise and fall times measured as time between 20% and 80% of signal amplitude.

(7) Data and control signals are QE[23:0], QO[23:0], DE, HSYNC, VSYNC. and CTL[3:1].

## AC ELECTRICAL CHARACTERISTICS (continued)

over recommended operating free-air temperature range (unless otherwise noted)

| PARAMETER      |                                                                   | TEST CONDITIONS                                           | MIN  | TYP  | MAX  | UNIT      |
|----------------|-------------------------------------------------------------------|-----------------------------------------------------------|------|------|------|-----------|
| $t_{su2}$      | Setup time, data and control signal to rising edge of ODCK        | 1 pixel/clock, PIXS = low, OCK_INV = high                 | 2.1  |      |      | ns        |
|                |                                                                   | 2 pixel/clock, PIXS = high, STAG = high, OCK_INV = high   | 4    |      |      |           |
|                |                                                                   | 2 pixel and STAG, PIXS = high, STAG = low, OCK_INV = high | 1.5  |      |      |           |
| $t_{h2}$       | Hold time, data and control signal to rising edge of ODCK         | 1 pixel/clock, PIXS = low, OCK_INV = high                 | 0.5  |      |      | ns        |
|                |                                                                   | 2 pixel and STAG, PIXS = high, STAG = low, OCK_INV = high | 2.4  |      |      |           |
|                |                                                                   | 2 pixel/clock, PIXS = high, STAG = high, OCK_INV = high   | 2.1  |      |      |           |
| $f_{ODCK}$     | ODCK frequency                                                    | PIX = low (1-PIX/CLK)                                     | 25   |      | 165  | MHz       |
|                |                                                                   | PIX = high (2-PIX/CLK)                                    | 12.5 |      | 82.5 |           |
|                | ODCK duty-cycle                                                   |                                                           | 40%  | 50%  | 60%  |           |
| $t_{pd(PDL)}$  | Propagation delay time from $\overline{PD}$ low to Hi-Z outputs   |                                                           |      |      | 9    | ns        |
| $t_{pd(PDOL)}$ | Propagation delay time from $\overline{PDO}$ low to Hi-Z outputs  |                                                           |      |      | 9    | ns        |
| $t_{l(HSC)}$   | Transition time between DE transition to SCDT low <sup>(8)</sup>  |                                                           |      | 1e6  |      | $t_{pix}$ |
| $t_{l(FSC)}$   | Transition time between DE transition to SCDT high <sup>(8)</sup> |                                                           |      | 1600 |      | $t_{pix}$ |
| $t_{d(st)}$    | Delay time, ODCK latching edge to QE[23:0] data output            | $\overline{STAG}$ = low, PIXS = high                      |      | 0.25 |      | $t_{pix}$ |

(8) Link active or inactive is determined by amount of time detected between DE transitions. SCDT indicates link activity.

## 2.3.2 Parameter Measurement Information

### PARAMETER MEASUREMENT INFORMATION

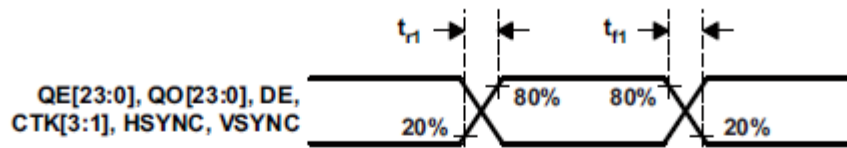


Figure 1. Rise and Fall Times of Data and Control Signals

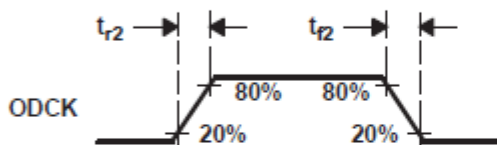


Figure 2. Rise and Fall Times of ODCK

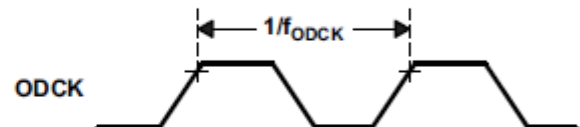


Figure 3. ODCK Frequency

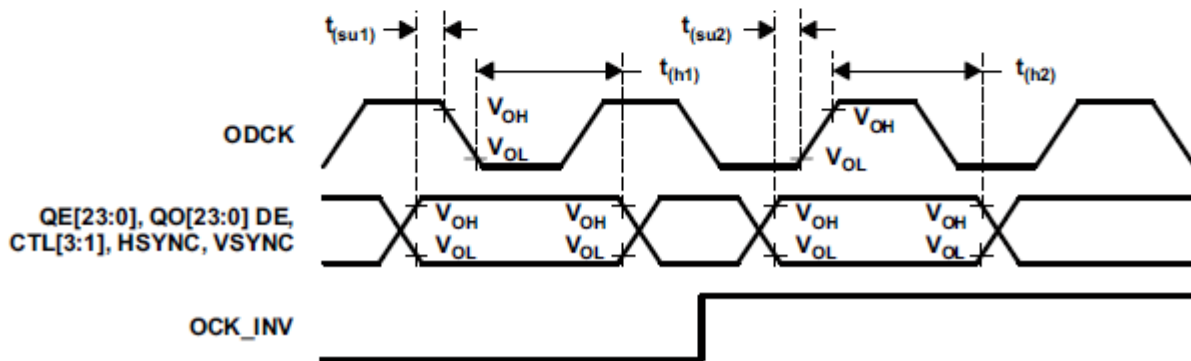


Figure 4. Data Setup and Hold Times to Rising and Falling Edges of ODCK



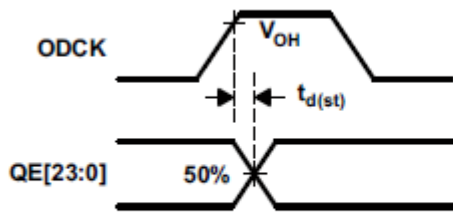


Figure 5. ODCK High to QE[23:0] Staggered Data Output

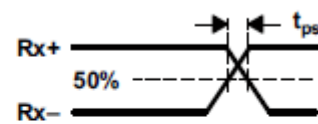


Figure 6. Analog Input Intra-Pair Differential Skew

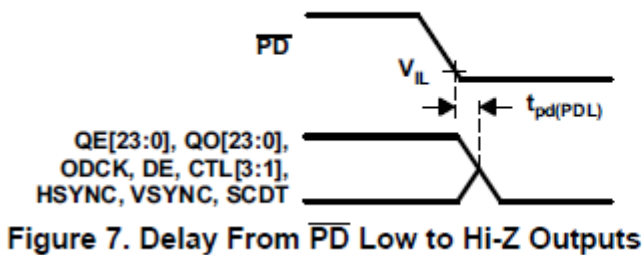


Figure 7. Delay From  $\overline{PD}$  Low to Hi-Z Outputs

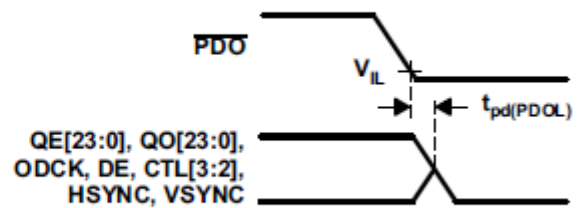


Figure 8. Delay From  $\overline{PDO}$  Low to Hi-Z Outputs

## PARAMETER MEASUREMENT INFORMATION (continued)

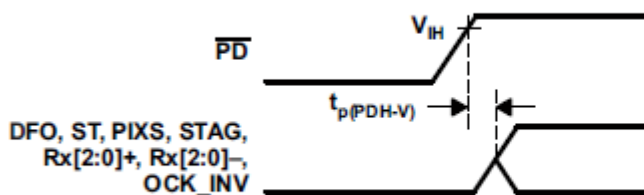


Figure 9. Delay From  $\overline{PD}$  Low to High Before Inputs Are Active

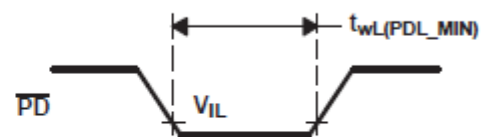
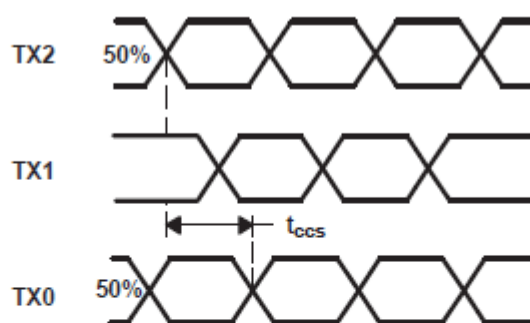
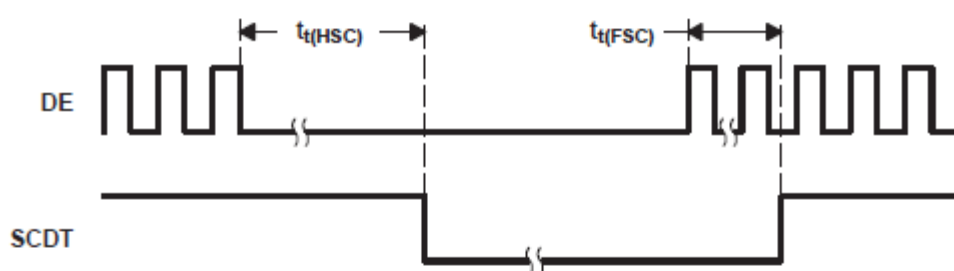


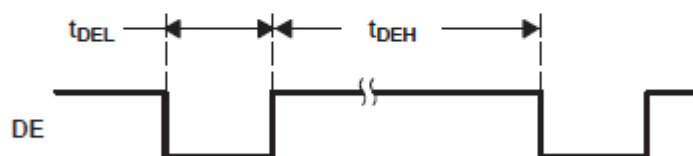
Figure 10. Minimum Time  $\overline{PD}$  Low



**Figure 11. Analog Input Channel-to-Channel Skew**



**Figure 12. Time Between DE Transitions to SCDT Low and SCDT High**



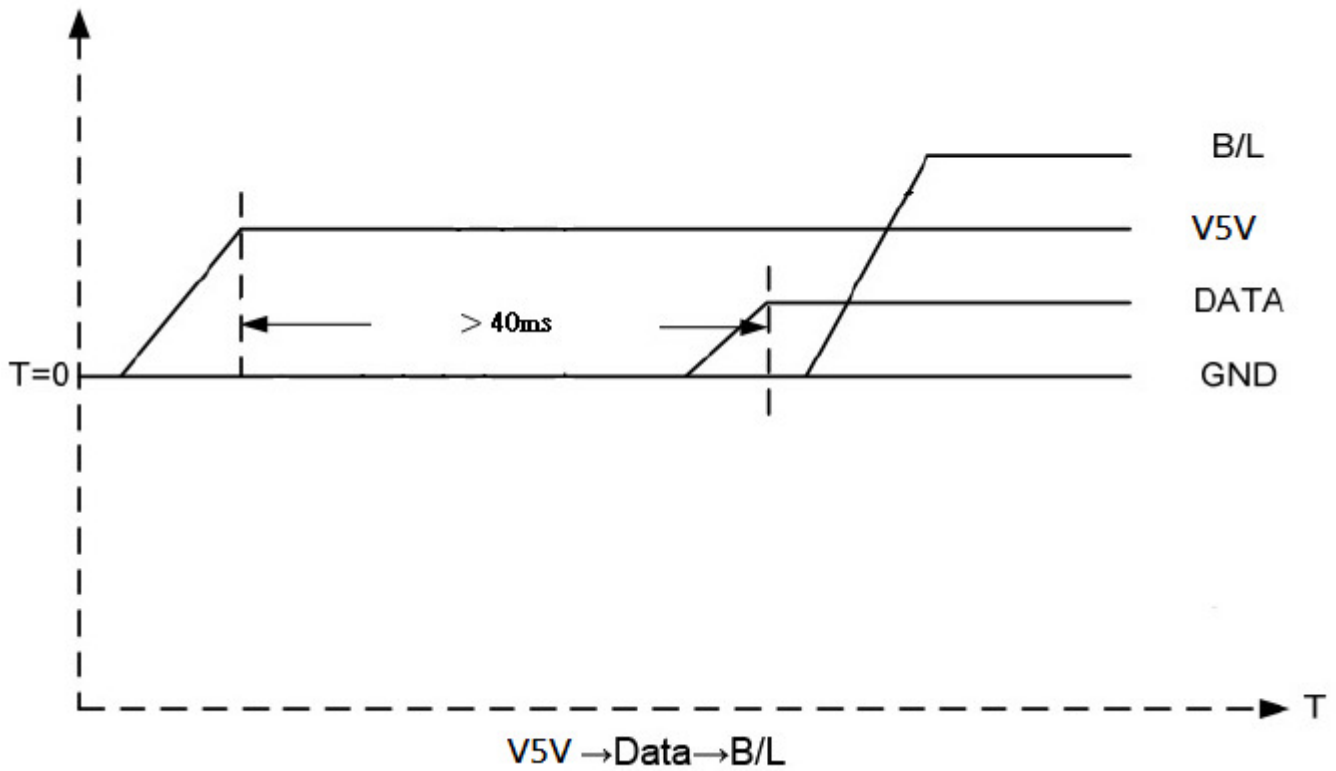
**Figure 13. Minimum DE Low and Maximum DE High**

## DETAILED DESCRIPTION

## 2.3.3 Power Sequence

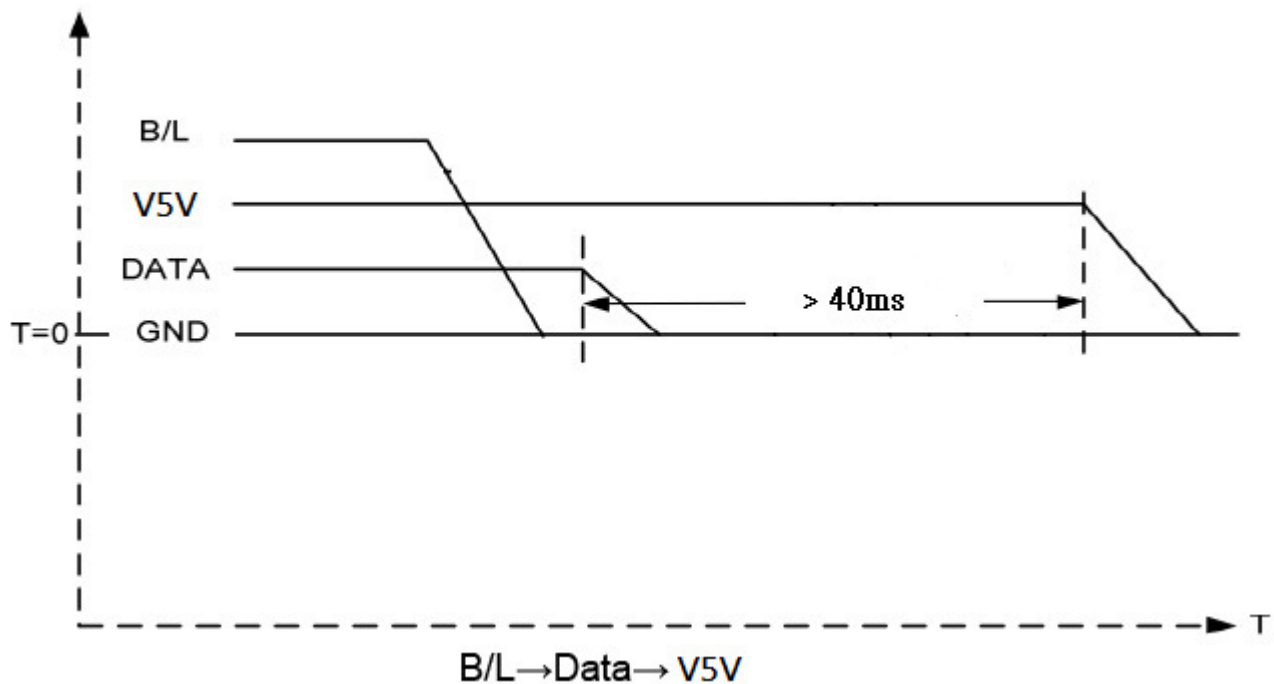
### POWER ON

a. Power on:



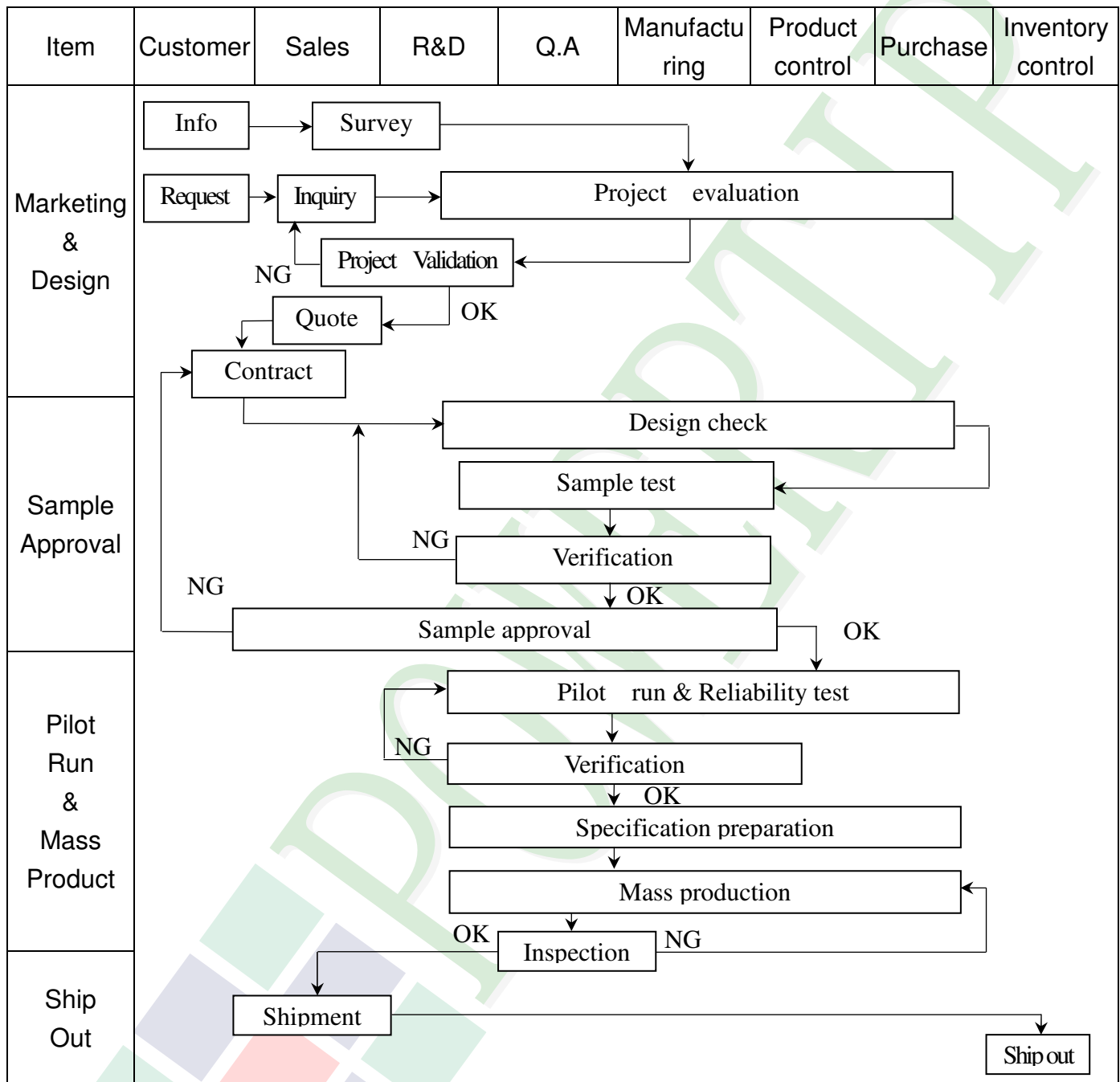
### POWER OFF

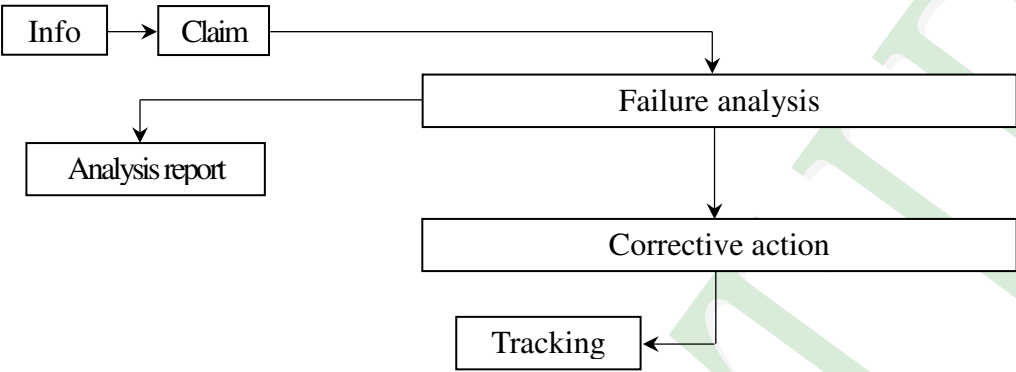
b. Power off:



### 3. QUALITY ASSURANCE SYSTEM

#### 3.1 Quality Assurance Flow Chart



| Item          | Customer                                                                                                                                                                                                                                                                                                                            | Sales | R&D | Q.A | Manufacturing                                                           | Product control | Purchase | Inventory control |
|---------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----|-----|-------------------------------------------------------------------------|-----------------|----------|-------------------|
| Sales Service |  <pre> graph TD     Info[Info] --&gt; Claim[Claim]     Claim --&gt; Analysis[Analysis report]     Claim --&gt; Failure[Failure analysis]     Failure --&gt; Corrective[Corrective action]     Corrective --&gt; Tracking[Tracking]         </pre> |       |     |     |                                                                         |                 |          |                   |
| Q.A Activity  | 1. ISO 9001 Maintenance Activities<br>3. Equipment calibration<br>5. Standardization Management                                                                                                                                                                                                                                     |       |     |     | 2. Process improvement proposal<br>4. Education And Training Activities |                 |          |                   |

### 3.2. Inspection Specification

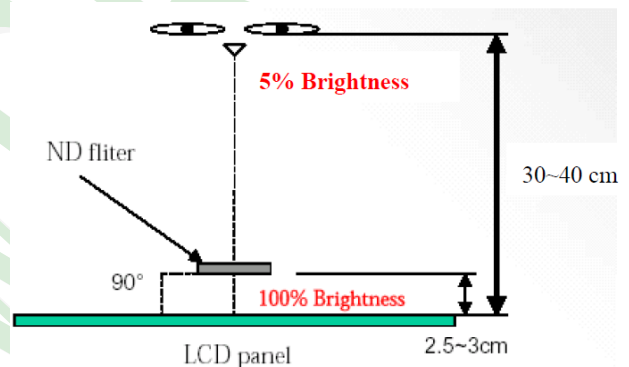
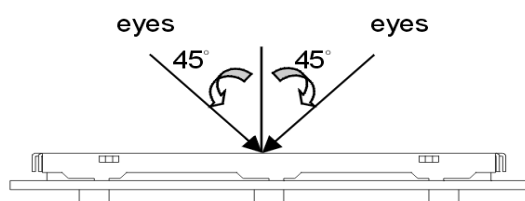
- ◆Scope : The document shall be applied to TFT-LCD Module for 3.5" ~15" (Ver.B01).
- ◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II.
- ◆Equipment : Gauge 、MIL-STD 、Powertip Tester 、Sample
- ◆Defect Level : Major Defect AQL : 0.4 ; Minor Defect AQL : 1.5
- ◆OUT Going Defect Level : Sampling.
- ◆Standard of the product appearance test :

#### a. Manner of appearance test :

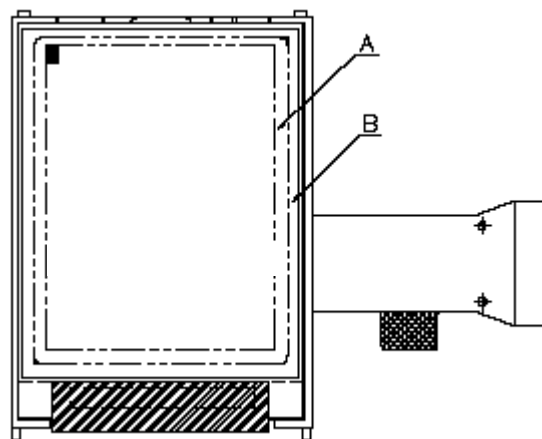
(1). The test best be under 20W×2 fluorescent light(about 300lux ~500lux)

， and distance of view must be at 30~40 cm.

(2). The test direction is base on about around 45° of vertical line.



(3). Definition of area.



**A** area : viewing area

**B** area : Outside of viewing area

(4). Standard of inspection : (Unit : mm)

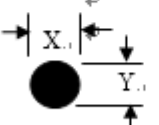
**◆ Specification For TFT-LCD Module 3.5" ~15" :**

(Ver.B01)

| NO                                                                                                                                                                                                                                                              | Item                                                 | Criterion                                                                                                                                                                                                                                                          | Level |                   |                   |            |            |     |          |     |           |     |       |     |       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-------------------|-------------------|------------|------------|-----|----------|-----|-----------|-----|-------|-----|-------|
| 01                                                                                                                                                                                                                                                              | Product condition                                    | 1. 1The part number is inconsistent with work order of production.                                                                                                                                                                                                 | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 |                                                      | 1. 2 Mixed product types.                                                                                                                                                                                                                                          | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 |                                                      | 1. 3 Assembled in inverse direction.                                                                                                                                                                                                                               | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
| 02                                                                                                                                                                                                                                                              | Quantity                                             | 2. 1The quantity is inconsistent with work order of production.                                                                                                                                                                                                    | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
| 03                                                                                                                                                                                                                                                              | Outline dimension                                    | 3. 1 Product dimension and structure must conform to structure diagram.                                                                                                                                                                                            | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
| 04                                                                                                                                                                                                                                                              | Electrical Testing                                   | 4. 1 Missing line character and icon.                                                                                                                                                                                                                              | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 |                                                      | 4. 2 No function or no display.                                                                                                                                                                                                                                    | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 |                                                      | 4. 3 Display malfunction.                                                                                                                                                                                                                                          | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 |                                                      | 4. 4 LCD viewing angle defect.                                                                                                                                                                                                                                     | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 |                                                      | 4. 5 Current consumption exceeds product specifications.                                                                                                                                                                                                           | Major |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 |                                                      | 4. 6 Mura can not be seen through 5% ND filter at 50% Gray screen, should be judged by the viewing angle of 90 degree.                                                                                                                                             | Minor |                   |                   |            |            |     |          |     |           |     |       |     |       |
| 05                                                                                                                                                                                                                                                              | Dot defect<br>(Bright dot 、 Dark dot)<br>On -display | <table><tr><th colspan="2">Item</th><th>Acceptance (Q'ty)</th></tr><tr><td rowspan="4">Dot Defect</td><td>Bright Dot</td><td>≤ 4</td></tr><tr><td>Dark Dot</td><td>≤ 5</td></tr><tr><td>Joint Dot</td><td>≤ 3</td></tr><tr><td>Total</td><td>≤ 7</td></tr></table> | Item  |                   | Acceptance (Q'ty) | Dot Defect | Bright Dot | ≤ 4 | Dark Dot | ≤ 5 | Joint Dot | ≤ 3 | Total | ≤ 7 | Minor |
|                                                                                                                                                                                                                                                                 |                                                      | Item                                                                                                                                                                                                                                                               |       | Acceptance (Q'ty) |                   |            |            |     |          |     |           |     |       |     |       |
| Dot Defect                                                                                                                                                                                                                                                      | Bright Dot                                           | ≤ 4                                                                                                                                                                                                                                                                |       |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 | Dark Dot                                             | ≤ 5                                                                                                                                                                                                                                                                |       |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 | Joint Dot                                            | ≤ 3                                                                                                                                                                                                                                                                |       |                   |                   |            |            |     |          |     |           |     |       |     |       |
|                                                                                                                                                                                                                                                                 | Total                                                | ≤ 7                                                                                                                                                                                                                                                                |       |                   |                   |            |            |     |          |     |           |     |       |     |       |
| 5. 1 Inspection pattern : full white , full black , Red , Green and blue screens.<br>5. 2 It is defined as dot defect if defect area >1/2 dot.<br>5. 3 The distance between two dot defect ≥5 mm.<br>5. 4 Bright dot that can not be seen through 5% ND filter. |                                                      |                                                                                                                                                                                                                                                                    |       |                   |                   |            |            |     |          |     |           |     |       |     |       |

## ◆Specification For TFT-LCD Module 3.5" ~15" :

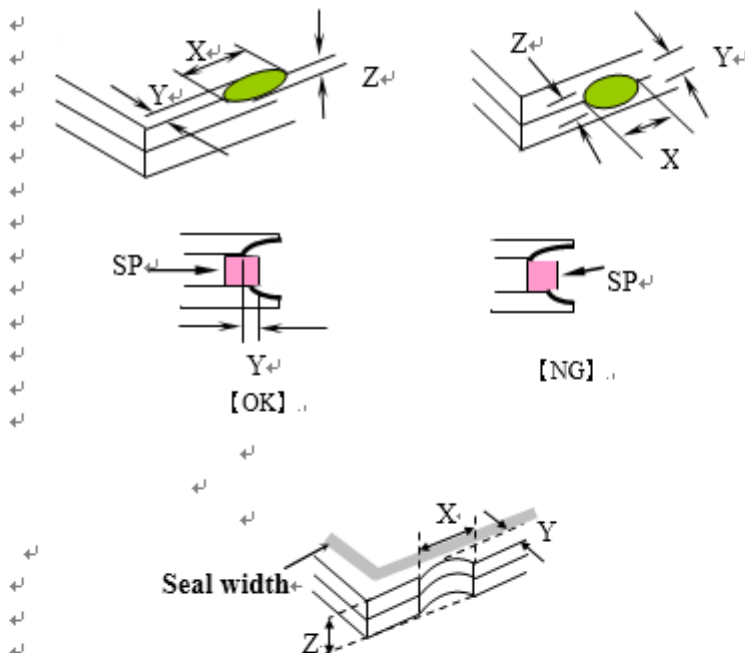
(Ver.B01)

| NO                             | Item                                                                                                                                                                                                                                                                                            | Criterion                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Level                          |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|--------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|-------------------|--|--------|--------|------------------|--------|--------|-------------------------|---|-------------------------|---|---------------|---|-------|-------------|------------|-----------|-------------------|--|--------|--------|-----------------|-----|---------------|--------|--------|---------------|----------------------|---|--------------|----------------------|---|-----|------------|---------------|-------|--|---|--|-----------|-----|---------------|--------|--------|---------------|----------------------|---|-----|------------|---------------|-------|--|---|--|-------|
| 06                             | <p>Black or white dot、scratch、contamination</p> <p>Round type</p>  <p><math>\Phi = (x + y) / 2</math></p> <p>Line type</p>  | <p>6. 1 Round type ( Non-display or display ) :</p> <table><tr><th rowspan="2">Dimension (diameter : <math>\Phi</math>)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr><tr><td><math>\Phi \leq 0.25</math></td><td>Ignore</td><td rowspan="3">Ignore</td></tr><tr><td><math>0.25 &lt; \Phi \leq 0.50</math></td><td>5</td></tr><tr><td><math>\Phi &gt; 0.50</math></td><td>0</td></tr><tr><td>Total</td><td>5</td><td></td></tr></table> <p>6. 2 Line type( Non-display or display ) :</p> <table><tr><th rowspan="2">module size</th><th rowspan="2">Length (L)</th><th rowspan="2">Width (W)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr><tr><td rowspan="5">3.5" to less 9"</td><td>---</td><td><math>W \leq 0.03</math></td><td>Ignore</td><td rowspan="4">Ignore</td></tr><tr><td><math>L \leq 10.0</math></td><td><math>0.03 &lt; W \leq 0.05</math></td><td>4</td></tr><tr><td><math>L \leq 5.0</math></td><td><math>0.05 &lt; W \leq 0.10</math></td><td>2</td></tr><tr><td>---</td><td><math>W &gt; 0.10</math></td><td>As round type</td></tr><tr><td colspan="2">Total</td><td>5</td><td></td></tr><tr><td rowspan="4">9" to 15"</td><td>---</td><td><math>W \leq 0.05</math></td><td>Ignore</td><td rowspan="4">Ignore</td></tr><tr><td><math>L \leq 10.0</math></td><td><math>0.05 &lt; W \leq 0.10</math></td><td>5</td></tr><tr><td>---</td><td><math>W &gt; 0.10</math></td><td>As round type</td></tr><tr><td colspan="2">Total</td><td>5</td><td></td></tr></table> | Dimension (diameter : $\Phi$ ) | Acceptance (Q'ty) |  | A area | B area | $\Phi \leq 0.25$ | Ignore | Ignore | $0.25 < \Phi \leq 0.50$ | 5 | $\Phi > 0.50$           | 0 | Total         | 5 |       | module size | Length (L) | Width (W) | Acceptance (Q'ty) |  | A area | B area | 3.5" to less 9" | --- | $W \leq 0.03$ | Ignore | Ignore | $L \leq 10.0$ | $0.03 < W \leq 0.05$ | 4 | $L \leq 5.0$ | $0.05 < W \leq 0.10$ | 2 | --- | $W > 0.10$ | As round type | Total |  | 5 |  | 9" to 15" | --- | $W \leq 0.05$ | Ignore | Ignore | $L \leq 10.0$ | $0.05 < W \leq 0.10$ | 5 | --- | $W > 0.10$ | As round type | Total |  | 5 |  | Minor |
| Dimension (diameter : $\Phi$ ) | Acceptance (Q'ty)                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | A area                                                                                                                                                                                                                                                                                          | B area                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| $\Phi \leq 0.25$               | Ignore                                                                                                                                                                                                                                                                                          | Ignore                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| $0.25 < \Phi \leq 0.50$        | 5                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| $\Phi > 0.50$                  | 0                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| Total                          | 5                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| module size                    | Length (L)                                                                                                                                                                                                                                                                                      | Width (W)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Acceptance (Q'ty)              |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                |                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | A area                         | B area            |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| 3.5" to less 9"                | ---                                                                                                                                                                                                                                                                                             | $W \leq 0.03$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Ignore                         | Ignore            |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | $L \leq 10.0$                                                                                                                                                                                                                                                                                   | $0.03 < W \leq 0.05$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 4                              |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | $L \leq 5.0$                                                                                                                                                                                                                                                                                    | $0.05 < W \leq 0.10$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 2                              |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | ---                                                                                                                                                                                                                                                                                             | $W > 0.10$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | As round type                  |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | Total                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 5                              |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| 9" to 15"                      | ---                                                                                                                                                                                                                                                                                             | $W \leq 0.05$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Ignore                         | Ignore            |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | $L \leq 10.0$                                                                                                                                                                                                                                                                                   | $0.05 < W \leq 0.10$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 5                              |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | ---                                                                                                                                                                                                                                                                                             | $W > 0.10$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | As round type                  |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | Total                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 5                              |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| 07                             | Polarizer Bubble                                                                                                                                                                                                                                                                                | <table><tr><th rowspan="2">Dimension (diameter : <math>\Phi</math>)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr><tr><td><math>\Phi \leq 0.25</math></td><td>Ignore</td><td rowspan="5">Ignore</td></tr><tr><td><math>0.25 &lt; \Phi \leq 0.50</math></td><td>4</td></tr><tr><td><math>0.50 &lt; \Phi \leq 0.80</math></td><td>1</td></tr><tr><td><math>\Phi &gt; 0.80</math></td><td>0</td></tr><tr><td>Total</td><td>5</td></tr></table>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Dimension (diameter : $\Phi$ ) | Acceptance (Q'ty) |  | A area | B area | $\Phi \leq 0.25$ | Ignore | Ignore | $0.25 < \Phi \leq 0.50$ | 4 | $0.50 < \Phi \leq 0.80$ | 1 | $\Phi > 0.80$ | 0 | Total | 5           | Minor      |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| Dimension (diameter : $\Phi$ ) | Acceptance (Q'ty)                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
|                                | A area                                                                                                                                                                                                                                                                                          | B area                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| $\Phi \leq 0.25$               | Ignore                                                                                                                                                                                                                                                                                          | Ignore                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| $0.25 < \Phi \leq 0.50$        | 4                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| $0.50 < \Phi \leq 0.80$        | 1                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| $\Phi > 0.80$                  | 0                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |
| Total                          | 5                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                |                   |  |        |        |                  |        |        |                         |   |                         |   |               |   |       |             |            |           |                   |  |        |        |                 |     |               |        |        |               |                      |   |              |                      |   |     |            |               |       |  |   |  |           |     |               |        |        |               |                      |   |     |            |               |       |  |   |  |       |



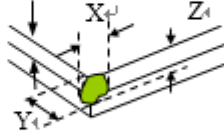
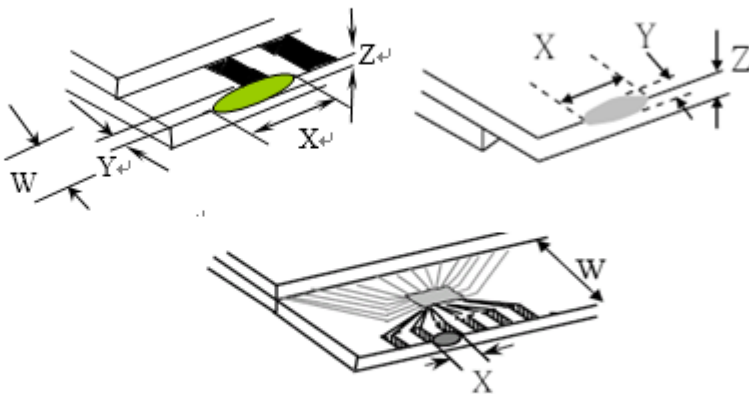
## ◆ Specification For TFT-LCD Module 3.5" ~ 15" :

(Ver.B01)

| NO       | Item                                    | Criterion                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Level |   |   |          |                                |              |          |                                         |                    |       |
|----------|-----------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|---|---|----------|--------------------------------|--------------|----------|-----------------------------------------|--------------------|-------|
| 08       | The crack of glass                      | <p>Symbols :</p> <p>X : The length of crack<br/>Z : The thickness of crack<br/>t : The thickness of glass</p> <p>Y : The width of crack<br/>W : terminal length<br/>a : LCD side length</p> <p>8.1 General glass chip :</p> <p>8.1.1 Chip on panel surface and crack between panels:</p>  <table><tr><th>X</th><th>Y</th><th>Z</th></tr><tr><td><math>\leq a</math></td><td>Crack can't enter viewing area</td><td><math>\leq 1/2 t</math></td></tr><tr><td><math>\leq a</math></td><td>Crack can't exceed the half of SP width</td><td><math>1/2 t &lt; Z \leq t</math></td></tr></table> | X     | Y | Z | $\leq a$ | Crack can't enter viewing area | $\leq 1/2 t$ | $\leq a$ | Crack can't exceed the half of SP width | $1/2 t < Z \leq t$ | Minor |
| X        | Y                                       | Z                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |       |   |   |          |                                |              |          |                                         |                    |       |
| $\leq a$ | Crack can't enter viewing area          | $\leq 1/2 t$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |       |   |   |          |                                |              |          |                                         |                    |       |
| $\leq a$ | Crack can't exceed the half of SP width | $1/2 t < Z \leq t$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |       |   |   |          |                                |              |          |                                         |                    |       |

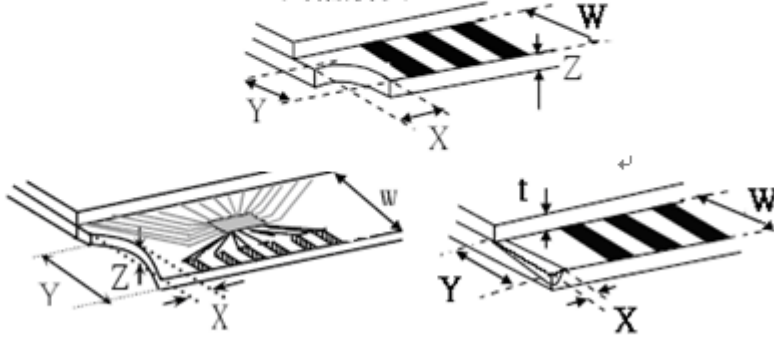
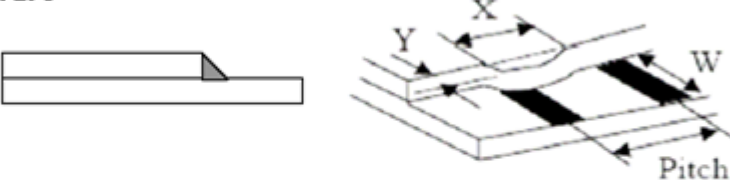
## ◆ Specification For TFT-LCD Module 3.5" ~ 15" :

(Ver.B01)

| NO                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Item                                     | Criterion                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Level        |   |       |              |                                |                |              |                                          |                      |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|---|-------|--------------|--------------------------------|----------------|--------------|------------------------------------------|----------------------|--------------|
| 08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | The crack of glass                       | <p>Symbols :</p> <p>X : The length of crack<br/>Z : The thickness of crack<br/>t : The thickness of glass</p> <p>Y : The width of crack.<br/>W : terminal length<br/>a : LCD side length</p> <p>8.1.2 Corner crack :</p>  <table><thead><tr><th>X</th><th>Y</th><th>Z</th></tr></thead><tbody><tr><td><math>\leq 1/5 a</math></td><td>Crack can't enter viewing area</td><td><math>Z \leq 1/2 t</math></td></tr><tr><td><math>\leq 1/5 a</math></td><td>Crack can't exceed the half of SP width.</td><td><math>1/2 t &lt; Z \leq 2 t</math></td></tr></tbody></table> | X            | Y | Z     | $\leq 1/5 a$ | Crack can't enter viewing area | $Z \leq 1/2 t$ | $\leq 1/5 a$ | Crack can't exceed the half of SP width. | $1/2 t < Z \leq 2 t$ | Minor        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                          | X                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y            | Z |       |              |                                |                |              |                                          |                      |              |
| $\leq 1/5 a$                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Crack can't enter viewing area           | $Z \leq 1/2 t$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |              |   |       |              |                                |                |              |                                          |                      |              |
| $\leq 1/5 a$                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Crack can't exceed the half of SP width. | $1/2 t < Z \leq 2 t$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |              |   |       |              |                                |                |              |                                          |                      |              |
| <p>8.2 Protrusion over terminal :</p> <p>8.2.1 Chip on electrode pad :</p>  <table><thead><tr><th></th><th>X</th><th>Y</th><th>Z</th></tr></thead><tbody><tr><td>Front</td><td><math>\leq a</math></td><td><math>\leq 1/2 W</math></td><td><math>\leq t</math></td></tr><tr><td>Back</td><td><math>\leq a</math></td><td><math>\leq W</math></td><td><math>\leq 1/2 t</math></td></tr></tbody></table> |                                          | X                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Y            | Z | Front | $\leq a$     | $\leq 1/2 W$                   | $\leq t$       | Back         | $\leq a$                                 | $\leq W$             | $\leq 1/2 t$ |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | X                                        | Y                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Z            |   |       |              |                                |                |              |                                          |                      |              |
| Front                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | $\leq a$                                 | $\leq 1/2 W$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | $\leq t$     |   |       |              |                                |                |              |                                          |                      |              |
| Back                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | $\leq a$                                 | $\leq W$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | $\leq 1/2 t$ |   |       |              |                                |                |              |                                          |                      |              |

## ◆ Specification For TFT-LCD Module 3.5" ~15" :

(Ver.B01)

| NO                                                                                                        | Item               | Criterion                                                                                                                                                                                   | Level |              |        |   |              |              |        |
|-----------------------------------------------------------------------------------------------------------|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|--------------|--------|---|--------------|--------------|--------|
| 08                                                                                                        | The crack of glass | <p>Symbols :</p> <p>X : The length of crack<br/>Z : The thickness of crack<br/>t : The thickness of glass</p> <p>Y : The width of crack<br/>W : terminal length<br/>a : LCD side length</p> | Minor |              |        |   |              |              |        |
|                                                                                                           |                    | <p>8.2.2 Non-conductive portion :</p>                                                                     |       |              |        |   |              |              |        |
|                                                                                                           |                    | <table><tr><td>X</td><td>Y</td><td>Z</td></tr><tr><td><math>\leq 1/3 a</math></td><td><math>\leq W</math></td><td><math>\leq</math></td></tr></table>                                       |       | X            | Y      | Z | $\leq 1/3 a$ | $\leq W$     | $\leq$ |
|                                                                                                           |                    | X                                                                                                                                                                                           |       | Y            | Z      |   |              |              |        |
|                                                                                                           |                    | $\leq 1/3 a$                                                                                                                                                                                |       | $\leq W$     | $\leq$ |   |              |              |        |
|                                                                                                           |                    | <p>☉ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.</p>                                     |       |              |        |   |              |              |        |
|                                                                                                           |                    | <p>8.2.3 Glass remain :</p>                                                                             |       |              |        |   |              |              |        |
|                                                                                                           |                    | <table><tr><td>X</td><td>Y</td><td>Z</td></tr><tr><td><math>\leq a</math></td><td><math>\leq 1/3 W</math></td><td><math>\leq</math></td></tr></table>                                       |       | X            | Y      | Z | $\leq a$     | $\leq 1/3 W$ | $\leq$ |
|                                                                                                           |                    | X                                                                                                                                                                                           |       | Y            | Z      |   |              |              |        |
|                                                                                                           |                    | $\leq a$                                                                                                                                                                                    |       | $\leq 1/3 W$ | $\leq$ |   |              |              |        |
| <p>8.2.4 Cracking</p>  |                    |                                                                                                                                                                                             |       |              |        |   |              |              |        |
| <p>Not Allowed</p>                                                                                        |                    |                                                                                                                                                                                             |       |              |        |   |              |              |        |
|                                                                                                           |                    |                                                                                                                                                                                             |       |              |        |   |              |              |        |
|                                                                                                           |                    |                                                                                                                                                                                             |       |              |        |   |              |              |        |

◆ Specification For TFT-LCD Module 3.5" ~15" :

(Ver.B01)

| NO | Item               | Criterion                                                                                                                                                   | Level |
|----|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|
| 09 | Backlight elements | 9.1 Backlight can't work normally.                                                                                                                          | Major |
|    |                    | 9.2 Backlight doesn't light or color is wrong.                                                                                                              | Major |
|    |                    | 9.3 Illumination source flickers when lit.                                                                                                                  | Major |
| 10 | General appearance | 10.1 Pin type 、 quantity 、 dimension must match type in structure <u>diagram</u> .                                                                          | Major |
|    |                    | 10.2 No short circuits in components on PCB or <u>FPC</u> .                                                                                                 | Major |
|    |                    | 10.3 Parts on PCB or FPC must be the same as on the production characteristic chart .There should be no <u>wrong parts</u> , missing parts or excess parts. | Major |
|    |                    | 10.4 Product packaging must the same as specified on packaging <u>specification sheet</u> .                                                                 | Minor |
|    |                    | 10.5 The folding and peeled off in polarizer are not acceptable.                                                                                            | Minor |
|    |                    | 10.6 The PCB or FPC between B/L assembled distance(PCB or FPC ) is $\leq 1.5$ mm.                                                                           | Minor |

## 4. RELIABILITY TEST

### 4.1 Reliability Test Condition

(Ver.B01)

| NO. | TEST ITEM                                     | TEST CONDITION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   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| 1   | High Temperature Storage Test                 | Keep in +80 ±5℃ 240 hrs                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   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| 2   | Low Temperature Storage Test                  | Keep in -30 ±5℃ 240 hrs                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |
| 3   | High Temperature / High Humidity Storage Test | Keep in +60 ℃ / 90% R.H duration for 240 hrs (Excluding the polarizer)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |
| 4   | Temperature Cycling Storage Test              | <div>-30℃ → +25℃ → +80℃ → +25℃</div> <div>(30mins) (5mins) (30mins) (5mins)</div> <div>←──────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────────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|  |

#### ◎Result Evaluation Criteria :

Under the display quality test conditions with normal operations with normal operation state. Do not change these conditions as such changes may affect practical display function.

(Normal operation state)

Temperature:  $+20 \sim 30^{\circ}\text{C}$

Humidity:  $50 \sim 70\%$

Atmospheric pressure:  $86 \sim 106\text{Kpa}$

## 5. PRECAUTION RELATING PRODUCT HANDLING

### 5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

### 5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is  $320 \pm 10^{\circ}\text{C}$  and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM .

### 5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

### 5.4 TERMS OF WARRANTY

#### 5.4.1 Applicable warrant period

The period is within thirteen months since the date of shipping out under normal using and storage conditions.

#### 5.4.2 Unaccepted responsibility

This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

I



- 1.LCD TYPE: TFT LCD
- 2.LCD DISPLAY: POSITIVE/TRANSMISSIVE
- 3.The tolerance unless classified  $\pm 0.3mm$
- 4.P1:KD-014-L(DC JACK:0mm ROHS) OR EQUIVALENT.
- 5.U1:ETC-HMAR51610U01S-3440N-7RM4-GP OR EQUIVALENT.
- 6.J2:U0PIN-8971-B05600DPT OR EQUIVALENT.

|                                  |        |           |           |                                                       |   |
|----------------------------------|--------|-----------|-----------|-------------------------------------------------------|---|
| 久正光電股份有限公司                       |        |           |           |                                                       |   |
| POWER TIP TECHNOLOGY CORPORATION |        |           |           |                                                       |   |
|                                  |        |           |           |                                                       |   |
| Design                           | Kevin  | (3)       | Surface   | Tolerance<br>(mm/mil) Precision<br>(length/mil) Level |   |
| Check                            | Stone  | Unit MM   | Material  | 7 ~ 4                                                 | - |
| Approve                          | Oliver | Scale 1:1 | Thickness | 4 ~ 16                                                | - |
|                                  |        | Page 1/1  | Quantity  | 16 ~ 63                                               | - |
|                                  |        |           |           | 63 ~ 250                                              | - |
|                                  |        |           |           | 250 ~ 1000                                            | - |



|               |                                                        |  |         |       |         |
|---------------|--------------------------------------------------------|--|---------|-------|---------|
| Ver.003       | LCM包裝規格書<br>LCM Packaging Specifications<br>(For Tray) |  | Approve | Check | Contact |
| Documents NO. | PKG-PH800480T013-IHC08                                 |  | Oliver  | Stone | Kevin   |

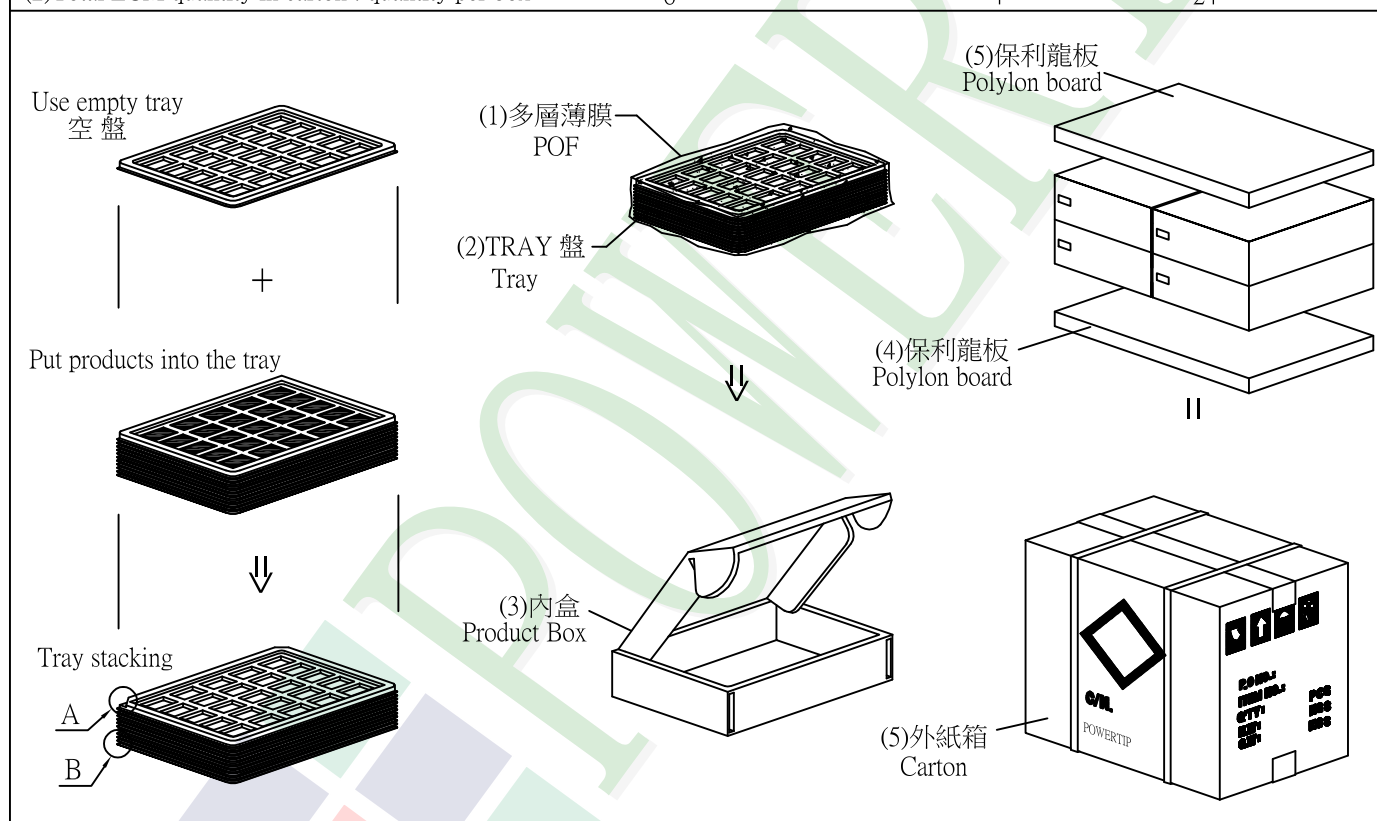
# 1.包裝材料規格表 (Packaging Material) : (per carton)

| No. | Item                 | Model              | Dimensions (mm)  | 1Pcs Weight | Quantity | Total Weight |
|-----|----------------------|--------------------|------------------|-------------|----------|--------------|
| 1   | 成品 (LCM)             | PH800480T013-IHC08 | 186.8 X 110.56   | 0.268       | 24       | 6.432        |
| 2   | 多層薄膜(1)POF           | OTFILM0BA03ABA     | ——               | ——          | 4        | ——           |
| 3   | TRAY 盤 (2)Tray       | TY00000000427      | 352 X 260 X 28.8 | 0.12        | 16       | 1.92         |
| 4   | 內盒(3)Product Box     | BX38327211AABA     | 383 X 272 X 110  | 0.25        | 4        | 1.0          |
| 5   | 保利龍板(4)Polylon board | OTPLB00PL08ABA     | 550 X 393 X 20   | 0.0284      | 2        | 0.0568       |
| 6   | 外紙箱(5)Carton         | BX57041027CCBA     | 570 X 410 X 265  | 1.4208      | 1        | 1.4208       |
| 7   |                      |                    |                  |             |          |              |
| 8   |                      |                    |                  |             |          |              |
| 9   |                      |                    |                  |             |          |              |

2.一整箱總重量 (Total LCD Weight in carton ) : 10.90 Kg±10%

3.單箱數量規格表 (Packaging Specifications and Quantity) :

|                                                    |   |               |   |   |    |
|----------------------------------------------------|---|---------------|---|---|----|
| (1)LCM quantity per box : no per tray              | 2 | x no of tray  | 3 | = | 6  |
| (2)Total LCM quantity in carton : quantity per box | 6 | x no of boxes | 4 | = | 24 |



## 特 記 事 項 (REMARK)

|                                                                                                                                 |  |
|---------------------------------------------------------------------------------------------------------------------------------|--|
| <p>4. TRAY盤相疊時,需旋轉180度,請詳見B視圖<br/>Rotate tray 180 degrees and place on top of stack.<br/>Check the tray stack using Fig. B.</p> |  |
|---------------------------------------------------------------------------------------------------------------------------------|--|

POWERTIP TECH. CORP.