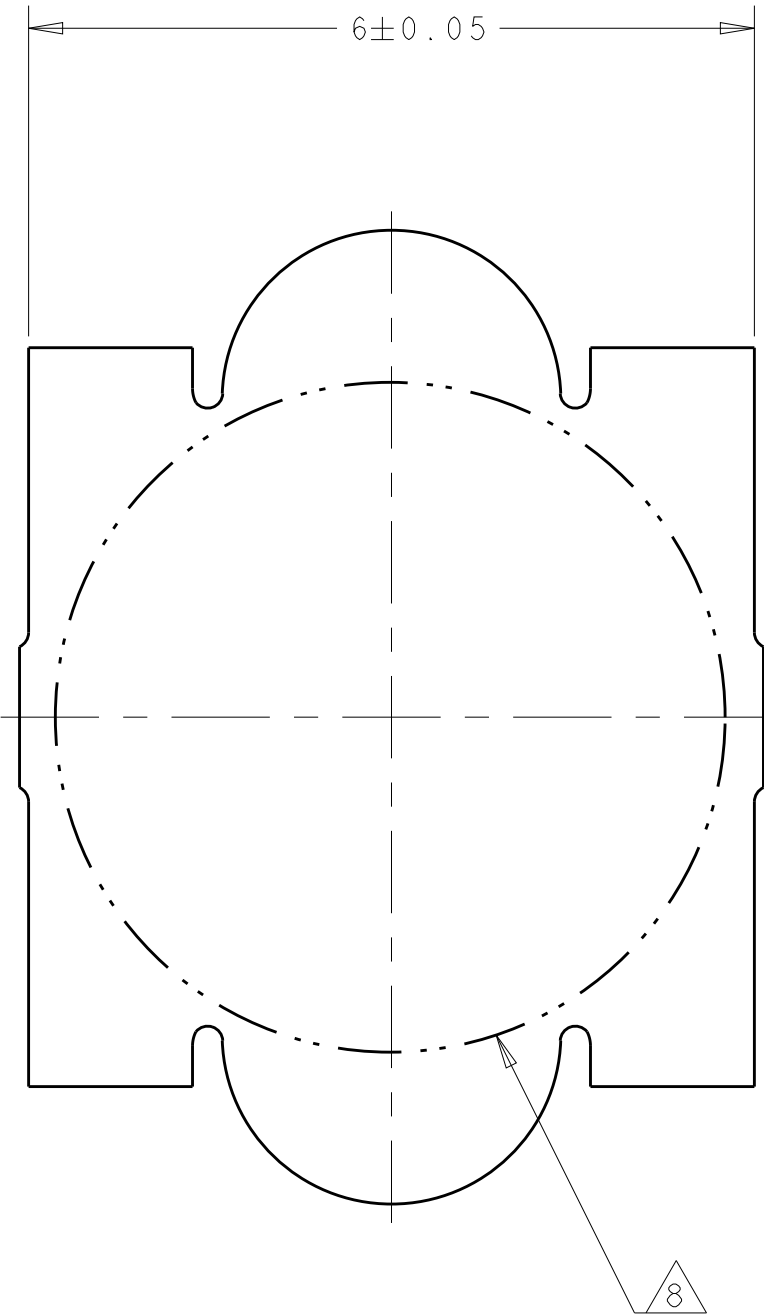
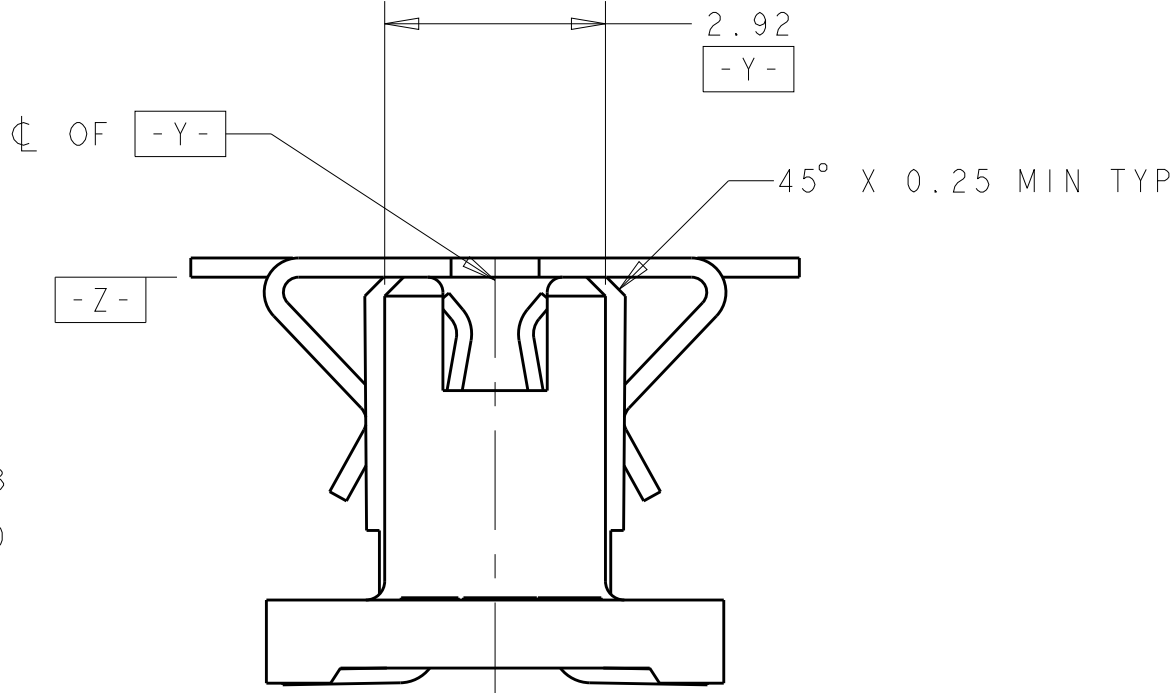
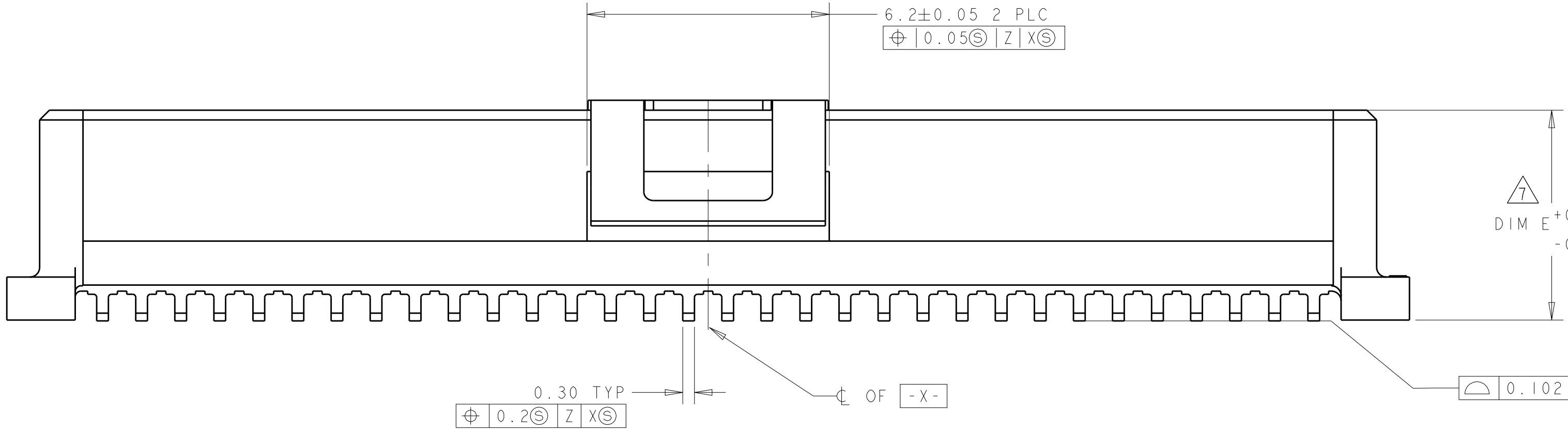
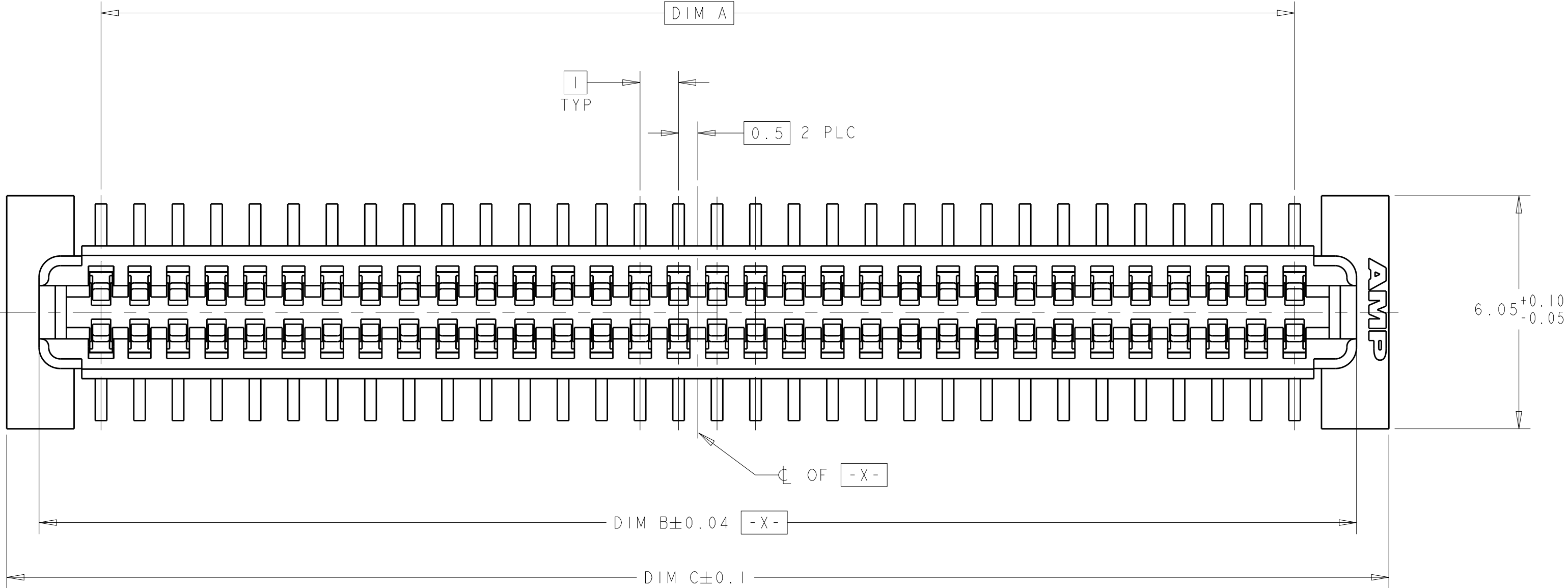
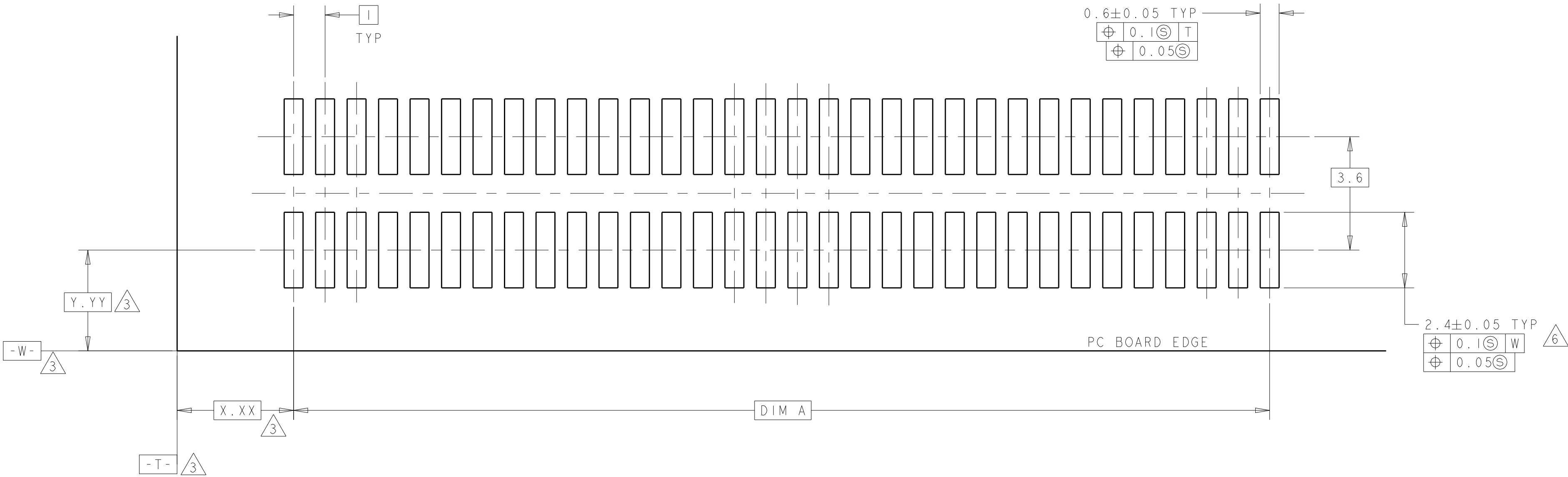


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	REV PER ECR-14-016951	11FEB2015	I.T	W.H

- 1 HOUSING MATERIAL: POLYPHTHALAMIDE. COLOR: BLACK
CONTACT MATERIAL: PHOSPHOR BRONZE
- 2 CONTACT FINISH: 0.002 MINIMUM BRIGHT TIN-LEAD (93-7)
ON SOLDER AREA, 0.00127 MINIMUM GOLD ON MATING AREA,
BOTH OVER 0.00127 MINIMUM NICKEL ON ENTIRE CONTACT.
- 3 DATUM LOCATIONS AND BASIC DIMENSIONS TO BE ESTABLISHED BY THE
CUSTOMER. CONSULT AMP ENGINEERING WHEN PLACING MULTIPLE
CONNECTORS ON A PC BOARD.
4. PACKAGED IN TAPE ON REEL PER EIA-481.
5. VACUUM COVER DESIGNED FOR 4mm DIA. NOZZLE. COVER TO BE REMOVED
AFTER SOLDERING. COVER OMITTED FROM SOME VIEWS FOR DIMENSIONAL
CLARITY.
- 6 SHORTER SOLDER LANDS MAY BE USED PER EIA 700AAAB, HOWEVER 2.4
LENGTH ASSURES OPTIMUM SOLDER FILLET REGARDLESS OF
MANUFACTURER OF CONNECTOR.
- 7 REFERRED TO AS DIM H IN EIA 700AAAB SPECIFICATION.
- 8 5.5 MIN DIA TARGET AREA FOR VACUUM PICK-UP.
- 9 SEE CATALOG FOR OTHER MATING CONNECTOR OPTIONS.



VACUUM COVER



RECOMMENDED PC BOARD LAYOUT

2	2	10.37	35.9	34.22	31	1-120534-1	15	64	2007009-5
		10.37	35.9	34.22	31	1-120533-1	14	64	2007009-5
2	2	8.37	35.9	34.22	31	1-120534-1	13	64	2007009-4
		7.37	35.9	34.22	31	1-120534-1	12	64	2007009-3
2	2	7.37	35.9	34.22	31	1-120533-1	11	64	2007009-3
		5.37	45.9	44.22	41	1-120534-2	10	84	2007009-2
2	2	5.37	45.9	44.22	41	1-120533-2	9	84	2007009-2
		5.37	45.9	44.22	41	1-120532-2	8	84	2007009-2
2	2	5.37	35.9	34.22	31	1-120534-1	10	64	2007009-1
		5.37	35.9	34.22	31	1-120533-1	9	64	2007009-1
2	2	5.37	35.9	34.22	31	1-120532-1	8	64	2007009-1
		FINISH	DIM E	DIM C	DIM B	DIM A	MATING CONNECTOR	STACK HGTS	POS

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN B. CARBO 04APR2007	TE Connectivity		
TOLERANCES UNLESS OTHERWISE SPECIFIED:				CHK D. BRATINA 04APR2007			
DIMENSIONS:				APVD D. BRATINA 04APR2007			
mm				PRODUCT SPEC			
0 PLC ±				502-1079	RCPT ASSY, W/COVER, 1.0mmFH (IEEE1386) CONNECTOR		
2 PLC ±0.03				APPLICATION SPEC			
3 PLC ±0.003				114-25045			
4 PLC ±				WEIGHT			
ANGLES ±0°30'				CUSTOMER DRAWING	RESTRICTED TO		
FINISH				SCALE 10:1	SHEET 1 OF 1		
SEE TABLE				REV B			