MICRO SWITCH™
Door Switches
AC Series

Datasheet
MICRO SWITCH™ AC Series Door Switches

When the application is more complex than a “stand alone” switch can provide, consider the MICRO SWITCH™ AC Series Door Switch. The AC Series switch assembly monitors the position of a service door or panel whether “closed” or “open”. The AC Series switches are a compact switch assembly designed for equipment applications ranging from vending machine service doors or panels, monitoring doors for truck trailers, and military-related doors and/or panels. When the equipment (door or panel, etc.) which is electrically interlocked through the AC Series switch is opened, the action of the AC Series switch disconnects the electrical power. The AC Series switch can provide an electrical signal to an annunciator circuit such as a light or horn indicating the door or panel is open. Another feature that is common to most AC Series switch assemblies is a “pull-to-override” position which allows the service door to be open and yet apply electrical power through the switch assembly. The “pull-to-override” switch position could be useful for troubleshooting equipment as required.

AC Series switch assemblies are available with up to four switch elements which can provide discrete outputs as required for control and/or indicator circuits. Select catalog listings are available with UL and CSA agency certification. Where the application is military related, catalog listings are available with a military specification part number.

What makes our switches better?

- Available with Honeywell MICRO SWITCH™ V3, V7, SM, SE, or BZ Series switches; there are no exposed contacts
- Temperature ranges (-40 °C to 85 °C [-40 °F to 185 °F]) allow for reliable performance usage in harsh conditions
- Many catalog listings have internal threaded actuators that allow customers to attach auxiliary plungers
- Choice of switch actuation: two position momentary, two position momentary with a twist-latch feature, or a three position with push momentary and pull maintained action

Right form factor combined with the right operating characteristics make a precise combination for door switch applications.
Features and Benefits

RELIABLE PERFORMANCE
The switch automatically disconnects electrical power to equipment when service door, panel, or drawer is opened.

CHOICE OF SWITCH ACTUATION
Choose the standard switch assembly with one of three mechanical positions: push-momentary with a pull-to-override maintained position, the two position momentary switch assembly, or the two position switch assembly with a push-momentary and a push-and-turn-to-latch maintained position.

MOUNTING EASE
The switch assembly is designed to be installed as a side mount or end mount for versatility.

WIDE ELECTRICAL RANGE
Wide range of current from less than 1 A to 21 A to interface with control and signal circuits.

AGENCY CERTIFICATIONS
Select switch assemblies are certified to CSA and UL component recognition where agency certification is desired or required. When the application involves military requirements, several different styles of AC Series door switches are offered with military specifications.

CIRCUIT FLEXIBILITY
Switch assemblies are available with single throw or double throw action with up to four poles to provide control circuits and optional signal circuits as required.

TERMINATION OPTIONS
Two different types of switch termination (screw or quick connect blades) are available to meet machine design requirements.

Enhanced switch offerings

Tough answer for tough door interlock needs
Potential Applications

**VENDING MACHINES**
Indicates front panel of vending machine is closed

**HVAC EQUIPMENT**
Serves as interlock for one or more service panels

**APPLIANCES**
Equipped as interlock for service panels or access panels

**COMMUNICATION EQUIPMENT**
Provides interlocking capability for service or access panels

**BUSINESS EQUIPMENT**
Provides interlocking capability for service or access panels

**TRUCK TRAILER OR SEMI-TRUCK TRAILER DOORS**
Indicates the door is closed and/or latched

**COMMERCIAL DOORS AND GATES**
Monitors the door or gate is open or closed

**MILITARY EQUIPMENT**
Serves as a cabinet and service panel interlock for land-based electrical/electronic equipment
## Table 1. Specifications • Metal Plunger

<table>
<thead>
<tr>
<th>Catalog Listing</th>
<th>Figure No.</th>
<th>Description</th>
<th>Switch Type</th>
<th>Electrical Rating</th>
<th>Plunger Action</th>
<th>F.P.</th>
<th>O.P.</th>
<th>D.P.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1AC2</td>
<td>1</td>
<td>SPDT (1), screw terminals, threaded plunger</td>
<td>BZ</td>
<td>A</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>11.1 [0.438]</td>
<td>6.35 [0.25]</td>
<td>3.17 [0.125]</td>
</tr>
<tr>
<td>2AC59 (MS16106-1)</td>
<td>3</td>
<td>SPDT (1), screw terminals, threaded plunger</td>
<td>V3</td>
<td>E</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.53 [0.375]</td>
<td>5.16 [0.203]</td>
<td>3.17 [0.125]</td>
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<tr>
<td>2AC6</td>
<td>2</td>
<td>SPDT (1), screw terminals, threaded plunger</td>
<td>V3</td>
<td>C</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.53 [0.375]</td>
<td>5.16 [0.203]</td>
<td>3.17 [0.125]</td>
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<tr>
<td>8AC1</td>
<td>6</td>
<td>SPDT (4), solder terminals</td>
<td>SM</td>
<td>B</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.53 [0.375]</td>
<td>5.16 [0.203]</td>
<td>3.17 [0.125]</td>
</tr>
<tr>
<td>13AC1</td>
<td>8</td>
<td>SPDT (1), screw terminals, threaded plunger</td>
<td>V3</td>
<td>C</td>
<td>2 position (special), push-momentary, push &amp; twist maintained</td>
<td>15.9 [0.625]</td>
<td>12.3 [0.485]</td>
<td>6.68 [0.263]</td>
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<td>17AC1-T</td>
<td>9</td>
<td>SPDT (1), solder terminals</td>
<td>SM</td>
<td>B</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.53 [0.375]</td>
<td>5.59 [0.22]</td>
<td>4.45 [0.175]</td>
</tr>
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</table>

## Table 2. Electrical Ratings (in amperes)

<table>
<thead>
<tr>
<th>Rating Code</th>
<th>Electrical Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>15 A, 125, 250, or 480 Vac; 1/2 A, 125 Vdc; 1/4 A, 250 Vdc</td>
</tr>
<tr>
<td>B</td>
<td>5 A, 125 or 250 Vac</td>
</tr>
<tr>
<td></td>
<td>30 Vdc ind.: 3 A (sea level) and 2.5 A (50,000 ft)</td>
</tr>
<tr>
<td></td>
<td>30 Vdc res: 5 A (sea level and 50,000 ft); max. in-rush 24 A</td>
</tr>
<tr>
<td>C</td>
<td>15 A, 125 or 250 Vac; 5 A, 125 Vac “L”; 1/2 A, 125 Vdc; 1/4 A, 250 Vdc; 1/2 hp, 125 or 250 Vac</td>
</tr>
<tr>
<td>D</td>
<td>21 A, 1 hp 125, 250, 277 Vac; 2 hp 250, 277 Vac</td>
</tr>
<tr>
<td>E</td>
<td>10 A res. and ind. (sea level), 28 Vdc and 125 Vac</td>
</tr>
<tr>
<td></td>
<td>10 A res. (50,000 ft), 28 Vdc and 125 Vac</td>
</tr>
<tr>
<td></td>
<td>10 A ind. (50,000 ft), 125 Vac</td>
</tr>
<tr>
<td></td>
<td>6 A ind. (50,000 ft), 28 Vdc</td>
</tr>
<tr>
<td>F</td>
<td>5 A, 125, 250, 277 Vac 1/10 hp, 250 Vac</td>
</tr>
</tbody>
</table>
# AC Series

Table 3. Specifications • Plastic Plunger

<table>
<thead>
<tr>
<th>Figure No.</th>
<th>Description</th>
<th>Switch Type</th>
<th>Plunger Action</th>
<th>F.P. max. mm [in.]</th>
<th>O.P. min. mm [in.]</th>
<th>D.P. max. mm [in.]</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td>8AC9 (MS16106-3) SPDT (4), solder terminals, threaded plunger</td>
<td>SM B</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>5.15 [0.203]</td>
<td>3.17 [0.125]</td>
</tr>
<tr>
<td>10</td>
<td>22AC1 SPDT (1), screw terminals</td>
<td>V3 C</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>5.15 [0.203]</td>
<td>3.17 [0.125]</td>
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<td>11</td>
<td>22AC2 SPDT (1), screw terminals, threaded plunger</td>
<td>V3 C</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>5.15 [0.203]</td>
<td>3.17 [0.125]</td>
</tr>
<tr>
<td>12</td>
<td>22AC2-UL SPDT (1), screw terminals, threaded plunger</td>
<td>V3 C</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>5.15 [0.203]</td>
<td>3.17 [0.125]</td>
</tr>
<tr>
<td>13</td>
<td>23AC2 SPDT (1), screw terminals, threaded plunger</td>
<td>V3 C</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>5.15 [0.203]</td>
<td>3.17 [0.125]</td>
</tr>
<tr>
<td>14</td>
<td>23AC81 SPDT (1), quick connect terminals, threaded plunger</td>
<td>V7 F</td>
<td>2 position, push-momentary</td>
<td>9.52 [0.375]</td>
<td>5.15 [0.203]</td>
<td>3.17 [0.125]</td>
</tr>
<tr>
<td>15</td>
<td>24AC1 SPDT (2), screw terminals</td>
<td>V3 C</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>4.75 [0.187]</td>
<td>3.17 [0.125]</td>
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<tr>
<td>16</td>
<td>4AC54 (MS16106-2) SPDT (2), screw terminals, threaded plunger</td>
<td>V3 E</td>
<td>3 position, push-momentary (1 sw.), pull-maintained (both switches)</td>
<td>9.52 [0.375]</td>
<td>4.75 [0.187]</td>
<td>3.17 [0.125]</td>
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<tr>
<td>17</td>
<td>4AC55 (MS16106-5) SPDT (2), screw terminals, threaded plunger</td>
<td>V3 E</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>4.75 [0.187]</td>
<td>3.17 [0.125]</td>
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<tr>
<td>18</td>
<td>423AC2-E9 SPDT (1), quick connect terminals, threaded plunger</td>
<td>V7 D</td>
<td>3 position, push-momentary, pull-maintained</td>
<td>9.52 [0.375]</td>
<td>5.15 [0.203]</td>
<td>3.17 [0.125]</td>
</tr>
</tbody>
</table>
MICRO SWITCH™ Door Switches

GENERAL DIMENSIONS

Figure 1. MICRO SWITCH™ 1AC2

- Positive overtravel stop is provided on rod under spring
- Ø 6.35 mm [0.25 in]
- Ø 6.35 mm [0.25 in]
- 6-32 UNC thread (2)
- 6-32 UNC thread (2)
- 6-32 UNC x 0.812 in ref.
- 6-32 UNC x 0.218 in ref.
- Binder head terminal screw and cupwasher (3)
- Normally open terminal
- Normally closed terminal
- 6-32 UNC Thread X
- 6-32 UNC Thread
- 6,35 mm [0.25 in]
- 6,35 mm [0.25 in]
- 4,75 mm [0.187 in]
- 4,75 mm [0.187 in]
- 3X 4-40 NC x 0.125 in round head terminal screws and lockwashers
- 3X 4-40 NC x 0.125 in

Figure 2. MICRO SWITCH™ 2AC6

Push to operate—returns automatically to position shown.
Pull to operate—remains in operated position until reset for automatic return by next full-stroke “push” operation

- Positive overtravel stop is provided on rod under spring
- Ø 6.35 mm [0.25 in max.]
- Ø 0.25 in max.
- 6-32 UNC-2B Thread X
- 6,76 mm [0.266 in]
- 13,2 mm ±0.76 mm [0.52 in ±0.03 in]
- 6,73 mm ±0.25 mm [0.265 in ±0.01 in]
- 33,0 mm [1.30 in]
- 12,7 mm [0.50 in]
- 6,35 mm [0.25 in]
- 6,35 mm [0.25 in]
- 10,3 mm ±0.25 mm [0.404 in ±0.01 in]
- 5,53 mm [0.215 in]
- 2X 6-32 UNC Thread
- 2X 4-40 NC x 0.125 in round head terminal screws and lockwashers
- 10,3 mm ±0.25 mm [0.404 in ±0.01 in]

Figure 3. MICRO SWITCH™ 2AC59

Push to operate—returns automatically to position shown.
Pull to operate—remains in operated position until reset for automatic return by next full-stroke “push” operation

- Positive overtravel stop is provided on rod under spring
- Ø 6.35 mm [0.25 in]
- Ø 0.25 in max.
- 6-32 UNC-2B Thread X
- 6,7 mm [0.266 in]
- 13,2 mm ±0.76 mm [0.52 in ±0.03 in]
- 6,73 mm ±0.25 mm [0.265 in ±0.01 in]
- 33,0 mm [1.30 in]
- 12,7 mm [0.50 in]
- 6,35 mm [0.25 in]
- 6,35 mm [0.25 in]
- 10,3 mm ±0.25 mm [0.404 in ±0.01 in]
- 5,54 mm [0.218 in]
- 2X 6-32 UNC Thread
- 2X 4-40 NC x 0.125 in round head terminal screws and lockwashers
- 10,3 mm ±0.25 mm [0.404 in ±0.01 in]

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**AC Series**

Figure 4. MICRO SWITCH™ 4AC54

- Push to operate—returns automatically to position shown.
- Pull to operate—remains in operated position until reset for automatic return by next full-stroke "push" operation.

Figure 5. MICRO SWITCH™ 4AC55

- Push to operate—returns automatically to position shown.
- Pull to operate—remains in operated position until reset for automatic return by next full-stroke "push" operation.

Figure 6. MICRO SWITCH™ 8AC1

- Push to operate—returns automatically to position shown.
- Pull to operate—remains in operated position until reset for automatic return by next full-stroke "push" operation.
**MICRO SWITCH™ Door Switches**

**Figure 7. MICRO SWITCH™ 8AC9**
Push to operate-returns automatically to position shown.
Pull to operate-remains in operated position until reset for automatic return by next push stroke “push” operation.

**Figure 8. MICRO SWITCH™ 13AC1**
Push and turn approximately 90° clockwise to latch. Remains in operated position until reset for automatic return by next push operation.

**Figure 9. MICRO SWITCH™ 17AC1-T**
Push to operate-returns automatically to position shown.
Pull to operate-remains in operated position until reset for automatic return by plunger.
AC Series

Figure 10. MICRO SWITCH™ 22AC1

Push to operate—returns automatically to position shown.
Pull to operate—remains in operated position until reset for automatic return by next full-stroke “push” operation.

Figure 11. MICRO SWITCH™ 22AC2

Push to operate—returns automatically to position shown.
Pull to operate—remains in operated position until reset for automatic return by next full-stroke “push” operation.

Figure 12. MICRO SWITCH™ 22AC2-UL

Push to operate—returns automatically to position shown.
Pull to operate—remains in operated position until reset for automatic return by next full-stroke “push” operation.
Figure 13. MICRO SWITCH™ 23AC2

- Push to operate—returns automatically to position shown.
- Pull to operate—remains in operated position until reset by next full-stroke "push" operation.

- Positive overtravel stop is provided on rod under spring.

Figure 14. MICRO SWITCH™ 23AC81

- Push to operate—returns automatically to position shown.

- Positive overtravel stop is provided on rod under spring.

Figure 15. MICRO SWITCH™ 24AC1

- Push to operate—returns automatically to position shown.
- Pull to operate—remains in operated position until reset by next full-stroke "push" operation.

- Positive overtravel stop is provided on rod under spring.
Figure 16. MICRO SWITCH™ 423AC2-E9

Push-to-operate returns automatically to position shown. Pull-to-operate remains in operated position until reset for automatic return by next full-stroke “push” operation.

Positive overtravel stop is provided on rod under spring.

Flexible insulator:
3X 0.25 in wide x 0.032 in thick quick connect terminal.
MICRO SWITCH™ Door Switches

ADDITIONAL INFORMATION
The following associated literature is available on the Honeywell web site at sensing.honeywell.com:
- Product installation instructions
- Product range guide
- Product application-specific information
  - Technical note: Applying precision switches

This datasheet supports the following MICRO SWITCH™ AC Series Door Switches

| 13AC1    | 2AC19 |
| 17AC18-T | 2AC59 |
| 17AC1-T  | 2AC6  |
| 17AC28-H58 | 2AC97-D8 |
| 17AC34-T | 3AC120 |
| 1AC1     | 3AC49 |
| 1AC2     | 3AC5  |
| 1AC24    | 3AC6  |
| 22AC1    | 3AC68 |
| 22AC1-D8 | 3AC6-D8 |
| 22AC2    | 423AC2-E9 |
| 22AC2-D8 | 4AC54 |
| 22AC2-UL | 4AC55 |
| 23AC2    | 4AC69 |
| 23AC80   | 4AC79 |
| 23AC80-UL | 4AC8  |
| 23AC81   | 7AC12 |
| 23AC82   | 7AC7  |
| 24AC1    | 8AC1  |
| 24AC22   | 8AC27 |
| 24AC27-D9 | 8AC29-UL |
| 2AC109   | 8AC9  |
| 2AC110   |      |

WARNING
PERSONAL INJURY
DO NOT USE these products as safety or emergency stop devices or in any other application where failure of the product could result in personal injury.
Failure to comply with these instructions could result in death or serious injury.

WARNING
MISUSE OF DOCUMENTATION
- The information presented in this product sheet is for reference only. Do not use this document as a product installation guide.
- Complete installation, operation, and maintenance information is provided in the instructions supplied with each product.
Failure to comply with these instructions could result in death or serious injury.

WARRANTY/REMEDY
Honeywell warrants goods of its manufacture as being free of defective materials and faulty workmanship. Honeywell's standard product warranty applies unless agreed to otherwise by Honeywell in writing; please refer to your order acknowledgement or consult your local sales office for specific warranty details. If warranted goods are returned to Honeywell during the period of coverage, Honeywell will repair or replace, at its option, without charge those items it finds defective. The foregoing is buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. In no event shall Honeywell be liable for consequential, special, or indirect damages.

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