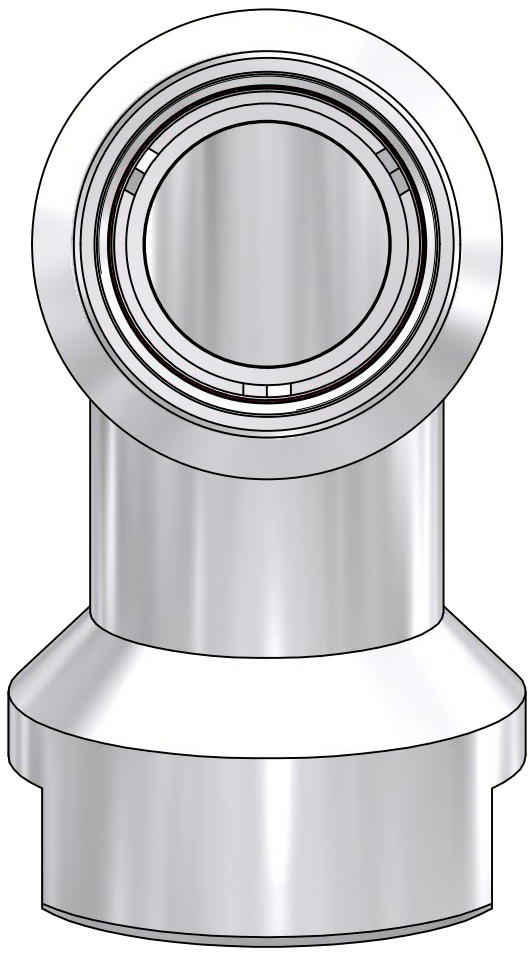

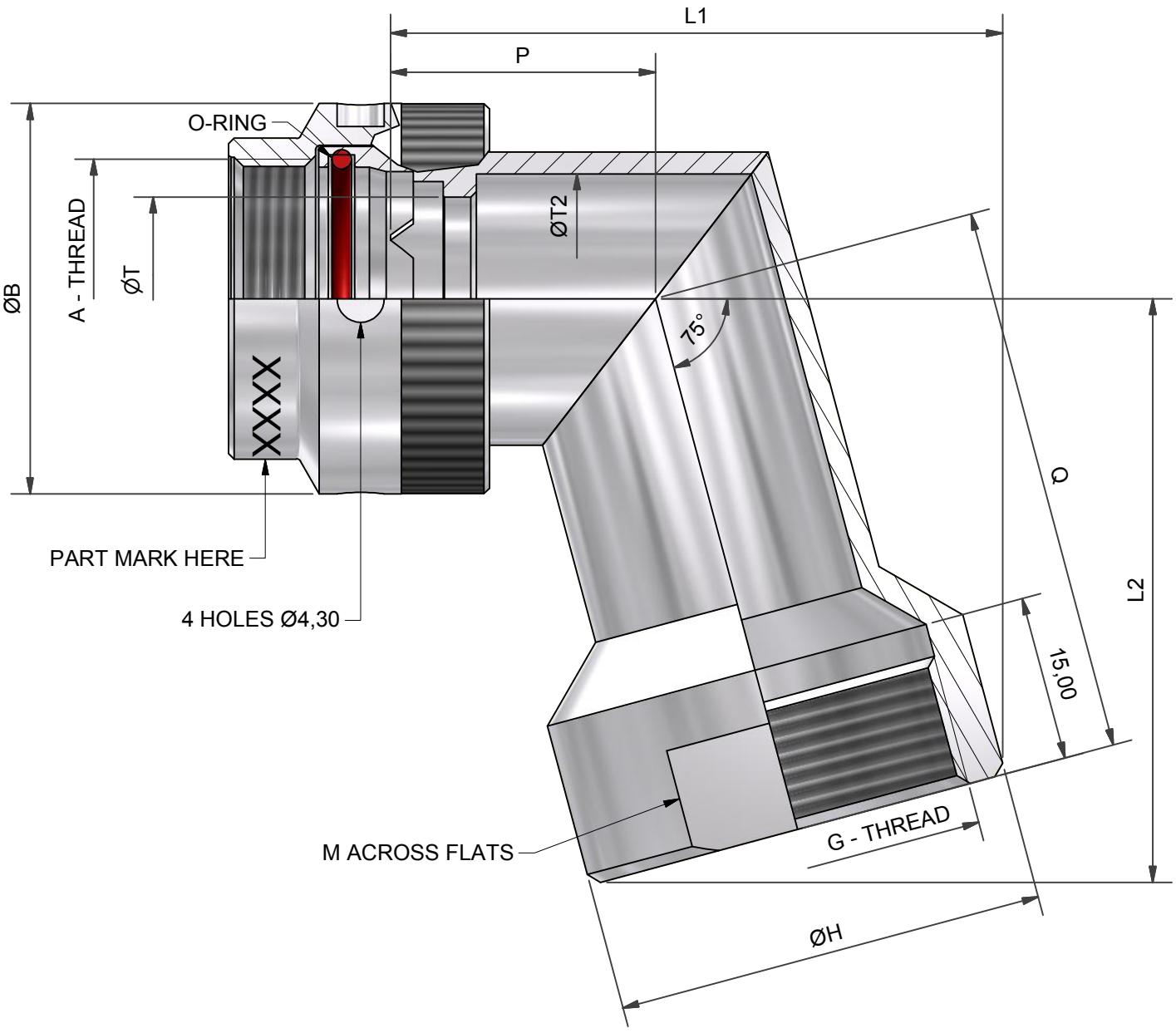

TABLE 1

SHELL SIZE	A THREAD	B MAX	T MIN	T2 MIN	MAX ENTRY	P ±0,5	Q MAX	L1 MAX	L2 MAX
07	7/8-20 UNEF-2B	34,3	16,3	20,3	M32	23,0	51,0	57,0	55,0
12	1-20 UNEF-2B	37,7	18,3	22,3	M32	24,0	51,0	58,0	55,0
19	1 1/8-18 UNEF-2B	40,3	21,3	25,3	M40	25,0	56,0	65,0	61,0
27	1 5/16-18 UNEF-2B	46,3	24,3	28,3	M40	26,0	56,0	66,0	61,0
37	1 7/16-18 UNEF-2B	48,3	27,3	31,3	M50	28,0	61,0	76,0	68,0
48	1 5/8-18 UNEF-2B	56,0	32,4	36,4	M50	30,0	61,0	78,0	68,0
61	1 3/4-18 UNS-2B	58,3	34,3	38,3	M63	31,0	66,0	86,0	74,0
121	2 3/16-16 UN-2B	71,5	49,3	53,3	M63	35,0	66,0	91,0	74,0

TABLE 2

ENTRY SIZE	G THREAD	HMAX	M 0/-0,2
M12	M12 x 1,5	16,10	14,0
M16	M16 x 1,5	19,55	18,0
M20	M20 x 1,5	25,30	22,0
M25	M25 x 1,5	31,05	27,0
M32	M32 x 1,5	39,10	34,0
M40	M40 x 1,5	49,45	43,0
M50	M50 x 1,5	63,25	55,0
M63	M63 x 1,5	74,75	65,0

TABLE 3

MATERIAL-PLATING	DESCRIPTION
1-T	ALUMINIUM/TIN
2-Z	NICKEL ALUMINIUM BRONZE/SHOT BLAST FOR NON-REFLECTIVE FINISH

* NOTE:

MATERIAL / PLATING
OTHER OPTIONS AVAILABLE
- PLEASE CONSULT SALES OFFICE FOR DETAILS

APNC7-61-M63-1-T

- POLAMCO SERIES
- CONNECTOR INTERFACE
- ANGLE (7 - 75°)
- SHELL SIZE (SEE TABLE 1)
- ENTRY SIZE (SEE TABLE 2)
- MATERIAL (SEE TABLE 3)
- FINISH (SEE TABLE 3)

DRAWN	W.RUST	DATE 27/11/2013
SALES APPR	H.TAILLANDIER	27/11/2013
DESIGN APPR	M.PAUL	27/11/2013
PROD APPR	J.STEPHENSON	27/11/2013
QUAL APPR	P.REES	27/11/2013
ISSUE 1	DCR	
NCAGE CODE U5792	WEIGHT	

3RD ANGLE PROJECTION NOT TO SCALE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1°

MATERIAL
SEE ABOVE

FINISH
SEE ABOVE

POLAMCO LTD
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WESTON LOCK
LOWER BRISTOL ROAD
BATH BA2 1EP

ASSY USED ON: NF-C-93422 SERIES HE314 & HE315 - AGB/T 538

TITLE:
75°, METRIC THREAD ADAPTOR

PART NUMBER:
APNC7-**-M**-*-*

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DRAWING NO: P20702
SHT 1

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