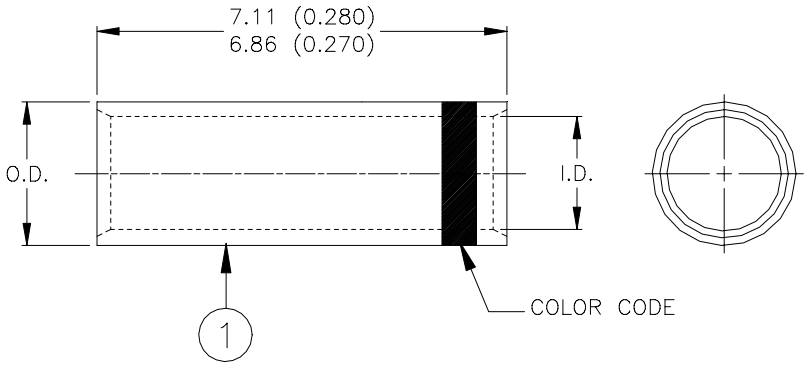
SPECIFICATION CONTROL DRAWING



Product Rev / Product Name		CMA Range* min	CMA Range* max	I.D.	O.D.	Max Weight Lbs./mpc	Color Code
D-609-03	A	300	1510	1.27 (0.050) 1.13 (0.045)	2.03 (0.080) 1.90 (0.075)	.30	Red
D-609-04	A	779	2680	1.75 (0.069) 1.62 (0.064)	2.69 (0.106) 2.56 (0.101)	.49	Blue
D-609-05	A	1900	6755	2.59 (0.102) 2.46 (0.097)	3.89 (0.153) 3.73 (0.147)	.99	Yellow

* Not all wire combinations falling within the usable CMA range can be accommodated within the splicer barrel.

MATERIAL

1. CRIMP SPLICER: Base Metal - Copper Alloy 101 or 102 per ASTM B 75.
   Plating: Tin per MIL-T-10727, Type I.

APPLICATION

1. Parts shall be of seamless tubular construction.
2. Diameters shall be concentric within 0.127 (0.005) T.I.R.
3. Packing and packaging shall be in accordance with Section 5, Level C, of MIL-S-81824.

tyco Electronics	Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.	Raychem	TITLE: CRIMP SPLICER, STUB				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-609-03/-04/-05				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DATE: 31-Jan.-01		DOC ISSUE: 1		
DRAWN BY: M. FORONDA	CAGE CODE: 06090	REPLACES: N/A	DCR NUMBER: D010058	PROD. REV.: SEE TABLE	SCALE: None	SIZE: A	SHEET: 1 of 1

If this document is printed it becomes uncontrolled. Check for the latest revision. © 2004 Tyco Electronics Corporation. All rights reserved

Downloaded from Arrow.com.