

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
	D	REV PER ECO-20-004722	4-7-20	CT	RL

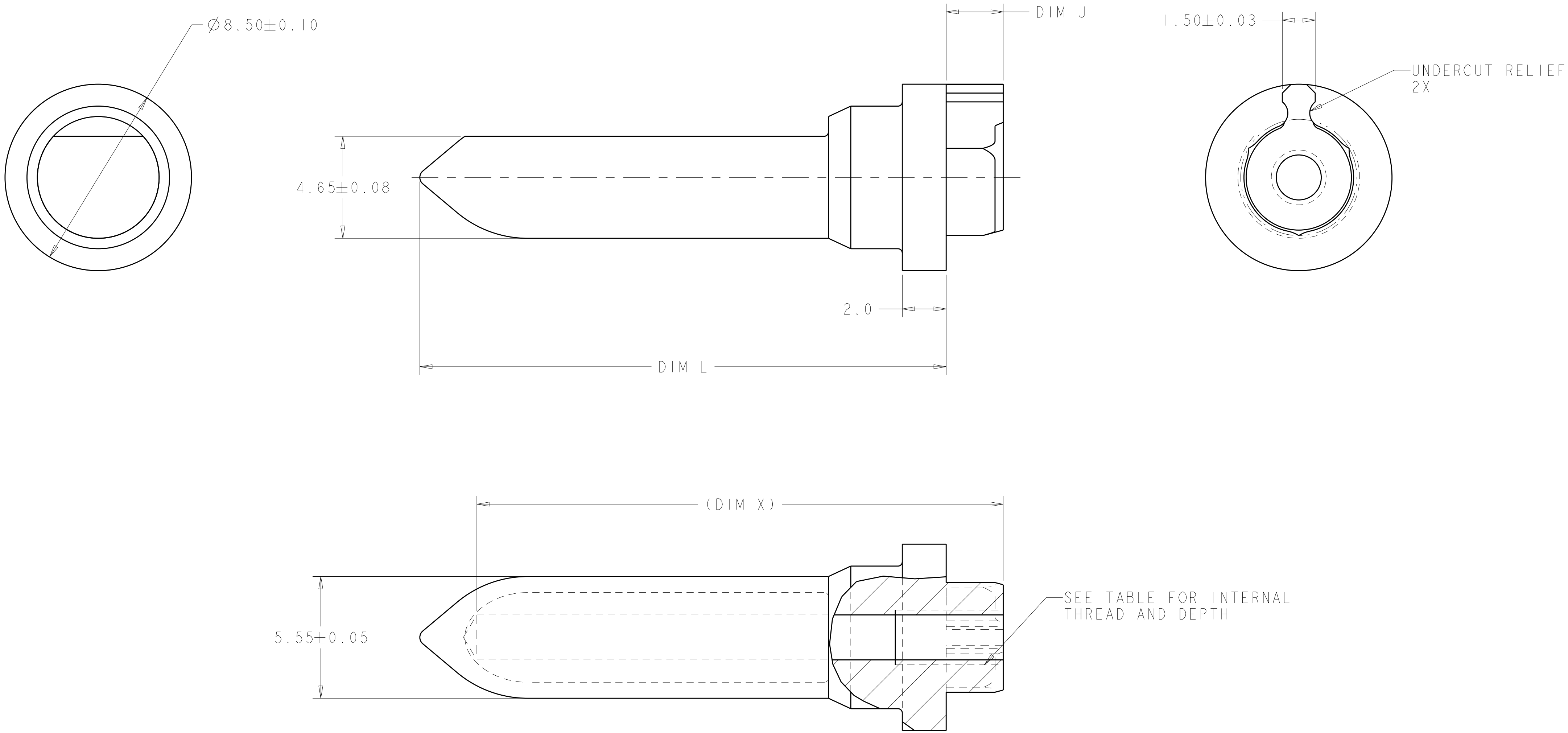
D



C

B

A



	6-32 UNC	11.65	28.70	24	7.30	$\triangle_2$	$\triangle_1$	3-2327906-4
	6-32 UNC	10.05	27.10	24	5.70	$\triangle_2$	$\triangle_1$	3-2327906-2
	6-32 UNC	8.55	25.60	24	4.20	$\triangle_2$	$\triangle_1$	3-2327906-0
	6-32 UNC	6.95	24.00	24	2.60	$\triangle_2$	$\triangle_1$	2-2327906-8
	6-32 UNC	5.67	22.72	24	1.32	$\triangle_2$	$\triangle_1$	2-2327906-6
	8-36 UNF	10.05	22.10	19	5.70	$\triangle_2$	$\triangle_1$	2-2327906-4
	8-36 UNF	8.55	20.60	19	4.20	$\triangle_2$	$\triangle_1$	2-2327906-2
	8-36 UNF	5.67	17.72	19	1.32	$\triangle_2$	$\triangle_1$	2-2327906-0
	M2.5X.45	6.75	23.80	24	2.40	$\triangle_2$	$\triangle_1$	1-2327906-8
	M2.5X.45	7.75	19.80	19	3.40	$\triangle_2$	$\triangle_1$	1-2327906-6
	M2.5X.45	7.75	24.80	24	3.40	$\triangle_2$	$\triangle_1$	1-2327906-4
OBSOLETE	8-36 UNF	10.05	27.10	24	5.70	$\triangle_2$	$\triangle_1$	1-2327906-2
	8-36 UNF	11.65	28.70	24	7.30	$\triangle_2$	$\triangle_1$	1-2327906-0
	8-36 UNF	10.05	27.10	24	5.70	$\triangle_2$	$\triangle_1$	2327906-8
	8-36 UNF	8.55	25.60	24	4.20	$\triangle_2$	$\triangle_1$	2327906-6
	8-36 UNF	6.95	24.00	24	2.60	$\triangle_2$	$\triangle_1$	2327906-4
	8-36 UNF	5.67	22.72	24	1.32	$\triangle_2$	$\triangle_1$	2327906-2
REMARKS	INTERNAL THREAD	MAX THREAD DEPTH	DIM X	DIM L	DIM J	FINISH	MATERIAL	PART NO.

- $\triangle_1$ MATERIAL: STAINLESS STEEL (303)
- $\triangle_2$ FINISH: PASSIVATED.
- $\triangle_3$ KEY HOLE ORIENTATION (DIM T) PER MATING GUIDE MODULE PART NUMBER TABLE (ORIENTATION SHOWN ON PCB LAYOUT IS FOR 1-2000677-2 OR 2000713-2)
- $\triangle_4$ ANNULAR RING PLATED AROUND GUIDE PIN MOUNTING HOLE ON TOP AND BOTTOM SIDE OF BOARD

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC $\pm .5$

1 PLC ± 0.13

2 PLC ± 0.13

3 PLC ± 0.013

4 PLC $\pm .$

ANGLES $\pm .$

FINISH $\triangle_1$

DWN. C.C. THOMAS 11-29-17

CHK. R. LEASE 11-29-17

APVD. R. LEASE 11-29-17

PRODUCT SPEC 108-2072

APPLICATION SPEC 114-13056

WEIGHT 4.30 Gr

CUSTOMER DRAWING

NAME KEYED GUIDE PIN BACKPLANE CONNECTOR, MULTIGIG

SIZE A1

CAGE CODE 00779

DRAWING NO. 2327906

RESTRICTED TO -

SCALE 8:1

SHEET 1 OF 2

REV D

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

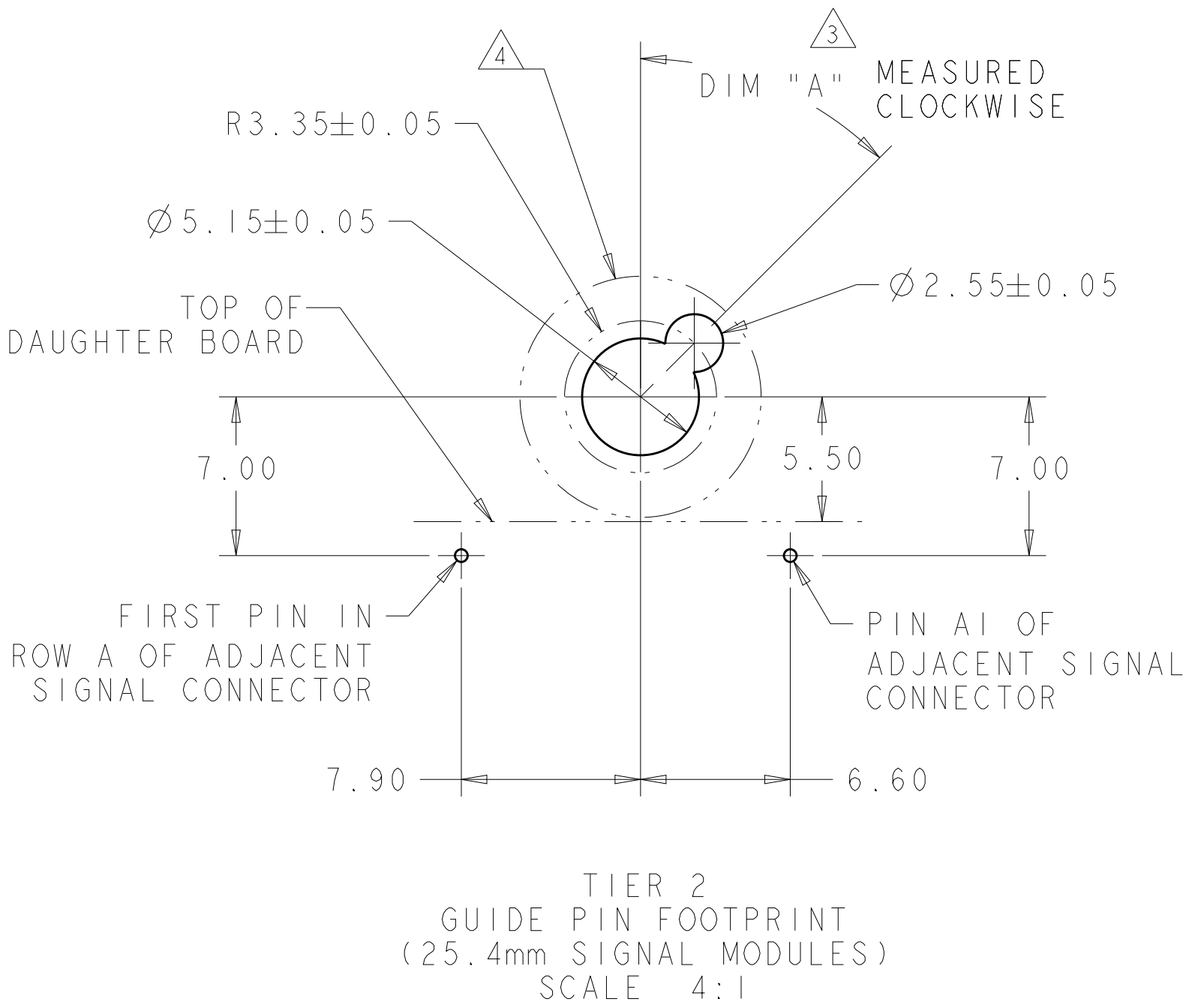
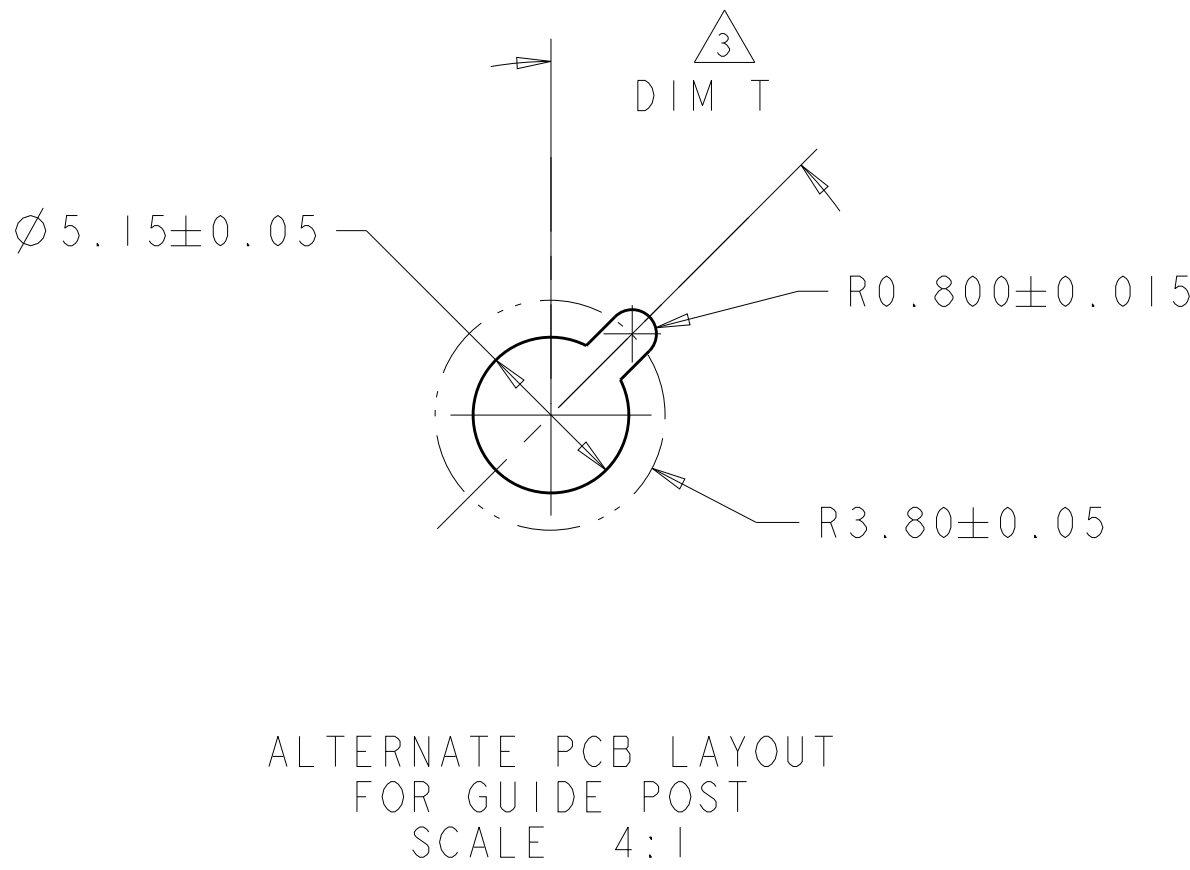
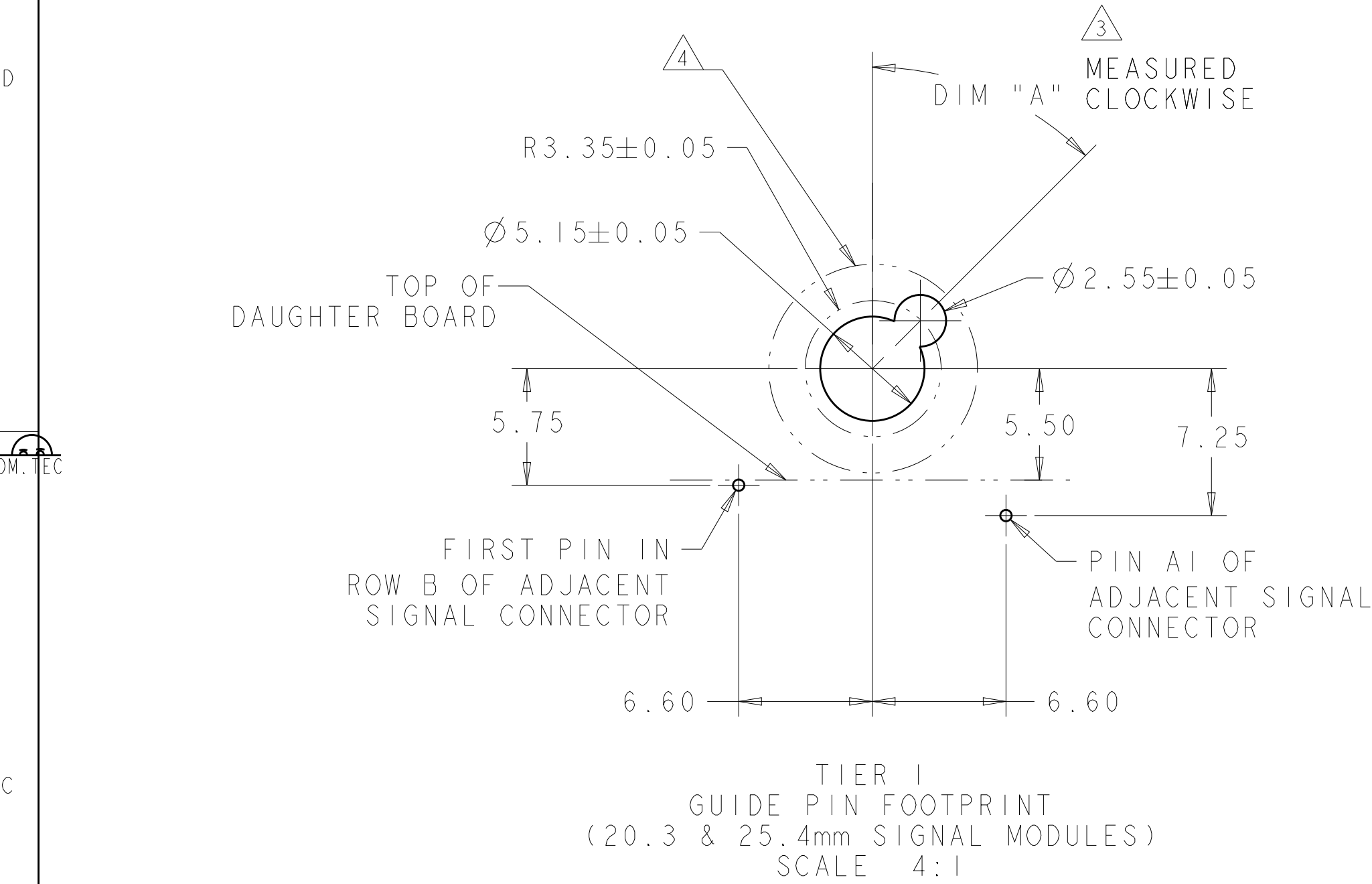
D



C

B

A



W/O ESD SPRING	NO KEY	2-2000677-9
W/O ESD SPRING	315°	2-2000677-8
W/O ESD SPRING	270°	2-2000677-7
W/O ESD SPRING	90°	2-2000677-3
W/O ESD SPRING	45°	2-2000677-2
W/O ESD SPRING	0°	2-2000677-1
W/O ESD SPRING	0°	2-2000677-0
W/O ESD SPRING	NO KEY	1-2000677-9
W/O ESD SPRING	315°	1-2000677-8
W/O ESD SPRING	270°	1-2000677-7
W/O ESD SPRING	90°	1-2000677-3
W/O ESD SPRING	45°	1-2000677-2
W/ESD SPRING	NO KEY	2000713-6
W/ESD SPRING	315°	2000713-5
W/ESD SPRING	270°	2000713-4
W/ESD SPRING	90°	2000713-3
W/ESD SPRING	45°	2000713-2
W/ESD SPRING	0°	2000713-1
ESD SPRING	DIM T	20.3mm GUIDE MODULE

MATING GUIDE MODULE

B

A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.C. THOMAS 11-29-17	 TE Connectivity	
		CHK R. LEASE 11-29-17		
DIMENSIONS:		APVD R. LEASE 11-29-17	NAME KEYED GUIDE PIN BACKPLANE CONNECTOR, MULTIGIG	
mm		PRODUCT SPEC		
		108-2072	SIZE CAGE CODE DRAWING NO	
		APPLICATION SPEC		
		114-13056		
		WEIGHT 4.30 Gr		
MATERIAL		CUSTOMER DRAWING	RESTRICTED TO	
FINISH			A100779C=2327906	
-			SCALE 1:1	
			SHEET 2 OF 2	
			REV D	