

## Molding Type Module IGBT, 1-in-1 Package, 1200 V and 400 A



Dual INT-A-PAK

### FEATURES

- High short circuit capability, self limiting to  $6 \times I_C$
- 10  $\mu$ s short circuit capability
- $V_{CE(on)}$  with positive temperature coefficient
- Low inductance case
- Fast and soft reverse recovery antiparallel FWD
- Isolated copper baseplate using DCB (Direct Copper Bonding) technology
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


RoHS  
COMPLIANT

### TYPICAL APPLICATIONS

- Switching mode power supplies
- AC inverter drives
- Electronic welders at  $f_{sw}$  up to 20 kHz

### DESCRIPTION

Vishay's IGBT power module provides ultralow conduction loss as well as short circuit ruggedness. It is designed for applications such as inverters and UPS.

| PRIMARY CHARACTERISTICS                                                |                             |
|------------------------------------------------------------------------|-----------------------------|
| $V_{CES}$                                                              | 1200 V                      |
| $I_C$ at $T_C = 80^\circ\text{C}$                                      | 400 A                       |
| $V_{CE(on)}$ (typical)<br>at $I_C = 400\text{ A}$ , $25^\circ\text{C}$ | 1.90 V                      |
| Speed                                                                  | 8 kHz to 30 kHz             |
| Package                                                                | Dual INT-A-PAK              |
| Circuit configuration                                                  | Single switch with AP diode |

| ABSOLUTE MAXIMUM RATINGS ( $T_C = 25^\circ\text{C}$ unless otherwise noted) |                |                                                                     |          |                      |
|-----------------------------------------------------------------------------|----------------|---------------------------------------------------------------------|----------|----------------------|
| PARAMETER                                                                   | SYMBOL         | TEST CONDITIONS                                                     | MAX.     | UNITS                |
| Collector to emitter voltage                                                | $V_{CES}$      |                                                                     | 1200     | V                    |
| Gate to emitter voltage                                                     | $V_{GES}$      |                                                                     | $\pm 20$ |                      |
| Collector current at $T_J = 150^\circ\text{C}$                              | $I_C$          | $T_C = 25^\circ\text{C}$                                            | 650      | A                    |
|                                                                             |                | $T_C = 80^\circ\text{C}$                                            | 400      |                      |
| Pulsed collector current                                                    | $I_{CM}^{(1)}$ | $T_C = 80^\circ\text{C}$                                            | 800      |                      |
| Diode continuous forward current                                            | $I_F$          |                                                                     | 400      |                      |
| Diode maximum forward current                                               | $I_{FM}$       |                                                                     | 800      |                      |
| Maximum power dissipation                                                   | $P_D$          | $T_J = 150^\circ\text{C}$                                           | 2500     | W                    |
| Short circuit withstand time                                                | $t_{SC}$       | $T_J = 125^\circ\text{C}$                                           | 10       | $\mu$ s              |
| $I^2t$ -value, diode                                                        | $I^2t$         | $V_R = 0\text{ V}$ , $t = 10\text{ ms}$ , $T_J = 125^\circ\text{C}$ | 27 500   | $\text{A}^2\text{s}$ |
| RMS isolation voltage                                                       | $V_{ISOL}$     | $f = 50\text{ Hz}$ , $t = 1\text{ min}$                             | 2500     | V                    |

#### Note

<sup>(1)</sup> Repetitive rating: pulse width limited by maximum junction temperature

| IGBT ELECTRICAL SPECIFICATIONS ( $T_C = 25^\circ\text{C}$ unless otherwise noted) |               |                                                                           |      |      |      |       |
|-----------------------------------------------------------------------------------|---------------|---------------------------------------------------------------------------|------|------|------|-------|
| PARAMETER                                                                         | SYMBOL        | TEST CONDITIONS                                                           | MIN. | TYP. | MAX. | UNITS |
| Collector to emitter breakdown voltage                                            | $V_{(BR)CES}$ | $T_J = 25^\circ\text{C}$                                                  | 1200 | -    | -    | V     |
| Collector to emitter saturation voltage                                           | $V_{CE(on)}$  | $V_{GE} = 15\text{ V}$ , $I_C = 400\text{ A}$ , $T_J = 25^\circ\text{C}$  | -    | 1.9  | -    |       |
|                                                                                   |               | $V_{GE} = 15\text{ V}$ , $I_C = 400\text{ A}$ , $T_J = 125^\circ\text{C}$ | -    | 2.1  | -    |       |
| Gate to emitter threshold voltage                                                 | $V_{GE(th)}$  | $V_{CE} = V_{GE}$ , $I_C = 8\text{ mA}$ , $T_J = 25^\circ\text{C}$        | 5.0  | 6.2  | 7.0  |       |
| Zero gate voltage collector current                                               | $I_{CES}$     | $V_{CE} = V_{CES}$ , $V_{GE} = 0\text{ V}$ , $T_J = 25^\circ\text{C}$     | -    | -    | 5.0  | mA    |
| Gate to emitter leakage current                                                   | $I_{GES}$     | $V_{GE} = V_{GES}$ , $V_{CE} = 0\text{ V}$ , $T_J = 25^\circ\text{C}$     | -    | -    | 400  | nA    |

**SWITCHING CHARACTERISTICS**

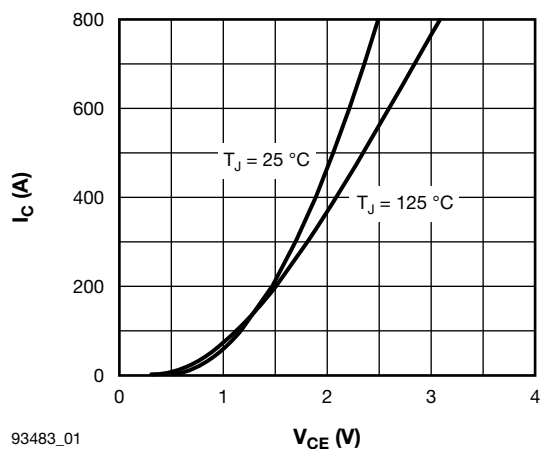
| PARAMETER                                | SYMBOL        | TEST CONDITIONS                                                                                                                                        | MIN. | TYP. | MAX. | UNITS      |
|------------------------------------------|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|------|------|------|------------|
| Turn-on delay time                       | $t_{d(on)}$   | $V_{CC} = 600\text{ V}$ , $I_C = 400\text{ A}$ , $R_g = 4\ \Omega$ ,<br>$V_{GE} = \pm 15\text{ V}$ , $T_J = 25\text{ }^\circ\text{C}$                  | -    | 100  | -    | ns         |
| Rise time                                | $t_r$         |                                                                                                                                                        | -    | 60   | -    |            |
| Turn-off delay time                      | $t_{d(off)}$  |                                                                                                                                                        | -    | 420  | -    |            |
| Fall time                                | $t_f$         |                                                                                                                                                        | -    | 60   | -    |            |
| Turn-on switching loss                   | $E_{on}$      |                                                                                                                                                        | -    | 33   | -    | mJ         |
| Turn-off switching loss                  | $E_{off}$     |                                                                                                                                                        | -    | 42   | -    |            |
| Turn-on delay time                       | $t_{d(on)}$   | $V_{CC} = 600\text{ V}$ , $I_C = 400\text{ A}$ , $R_g = 4\ \Omega$ ,<br>$V_{GE} = \pm 15\text{ V}$ , $T_J = 125\text{ }^\circ\text{C}$                 | -    | 120  | -    | ns         |
| Rise time                                | $t_r$         |                                                                                                                                                        | -    | 60   | -    |            |
| Turn-off delay time                      | $t_{d(off)}$  |                                                                                                                                                        | -    | 490  | -    |            |
| Fall time                                | $t_f$         |                                                                                                                                                        | -    | 75   | -    |            |
| Turn-on switching loss                   | $E_{on}$      |                                                                                                                                                        | -    | 35   | -    | mJ         |
| Turn-off switching loss                  | $E_{off}$     |                                                                                                                                                        | -    | 46   | -    |            |
| Input capacitance                        | $C_{ies}$     | $V_{GE} = 0\text{ V}$ , $V_{CE} = 25\text{ V}$ , $f = 1.0\text{ MHz}$                                                                                  | -    | 30   | -    | nF         |
| Output capacitance                       | $C_{oes}$     |                                                                                                                                                        | -    | 4    | -    |            |
| Reverse transfer capacitance             | $C_{res}$     |                                                                                                                                                        | -    | 3    | -    |            |
| SC data                                  | $I_{SC}$      | $t_{sc} \leq 10\ \mu\text{s}$ , $V_{GE} = 15\text{ V}$ , $T_J = 125\text{ }^\circ\text{C}$ ,<br>$V_{CC} = 900\text{ V}$ , $V_{CEM} \leq 1200\text{ V}$ | -    | 1900 | -    | A          |
| Stray inductance                         | $L_{CE}$      |                                                                                                                                                        | -    | -    | 20   | nH         |
| Module lead resistance, terminal to chip | $R_{CC'+EE'}$ | $T_C = 25\text{ }^\circ\text{C}$                                                                                                                       | -    | 0.18 | -    | m $\Omega$ |

**DIODE ELECTRICAL SPECIFICATIONS** ( $T_C = 25\text{ }^\circ\text{C}$  unless otherwise noted)

| PARAMETER                           | SYMBOL    | TEST CONDITIONS                                                                                                    | MIN.                                                                  | TYP.                 | MAX.       | UNITS         |
|-------------------------------------|-----------|--------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|----------------------|------------|---------------|
| Diode forward voltage               | $V_F$     | $I_F = 400\text{ A}$                                                                                               | $T_J = 25\text{ }^\circ\text{C}$<br>$T_J = 125\text{ }^\circ\text{C}$ | -<br>-<br>2.1<br>2.2 | 2.2<br>2.3 | V             |
| Diode reverse recovery charge       | $Q_{rr}$  | $I_F = 400\text{ A}$ , $V_R = 600\text{ V}$ ,<br>$di/dt = -4000\text{ A}/\mu\text{s}$ ,<br>$V_{GE} = -15\text{ V}$ | $T_J = 25\text{ }^\circ\text{C}$<br>$T_J = 125\text{ }^\circ\text{C}$ | -<br>-<br>40<br>48   | -<br>-     | $\mu\text{C}$ |
| Diode peak reverse recovery current | $I_{rr}$  |                                                                                                                    | $T_J = 25\text{ }^\circ\text{C}$<br>$T_J = 125\text{ }^\circ\text{C}$ | -<br>-<br>320<br>400 | -<br>-     | A             |
| Diode reverse recovery energy       | $E_{rec}$ |                                                                                                                    | $T_J = 25\text{ }^\circ\text{C}$<br>$T_J = 125\text{ }^\circ\text{C}$ | -<br>-<br>12<br>20   | -<br>-     | mJ            |

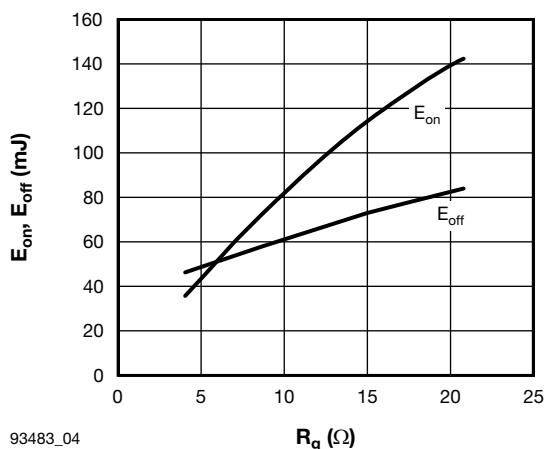
**THERMAL AND MECHANICAL SPECIFICATIONS**

| PARAMETER                            | SYMBOL            | TEST CONDITIONS           | MIN.       | TYP.  | MAX. | UNITS |
|--------------------------------------|-------------------|---------------------------|------------|-------|------|-------|
| Operating junction temperature range | T <sub>J</sub>    |                           | -40        | -     | 150  | °C    |
| Storage temperature range            | T <sub>Stg</sub>  |                           | -40        | -     | 125  |       |
| Junction to case<br>per module       | R <sub>thJC</sub> | IGBT                      | -          | -     | 0.05 | K/W   |
|                                      |                   | Diode                     | -          | -     | 0.09 |       |
| Case to sink                         | R <sub>thCS</sub> | Conductive grease applied | -          | 0.035 | -    |       |
| Mounting torque                      |                   | Power terminal screw: M6  | 2.5 to 5.0 |       |      | Nm    |
|                                      |                   | Mounting screw: M6        | 3.0 to 6.0 |       |      |       |
| Weight                               |                   |                           | 310        |       |      | g     |



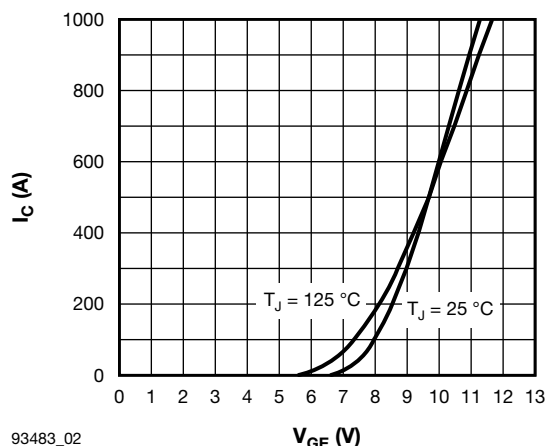
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Fig. 1 - Typical Output Characteristics  
 $V_{GE} = 15 \text{ V}$



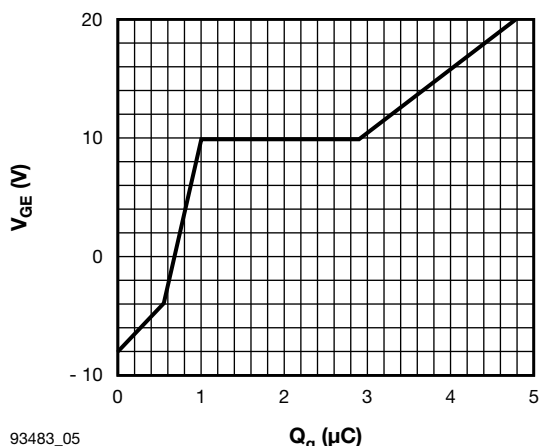
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Fig. 4 - Switching Loss vs. Gate Resistor  
 $V_{CC} = 600 \text{ V}$ ,  $I_C = 400 \text{ A}$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $T_J = 125 \text{ °C}$



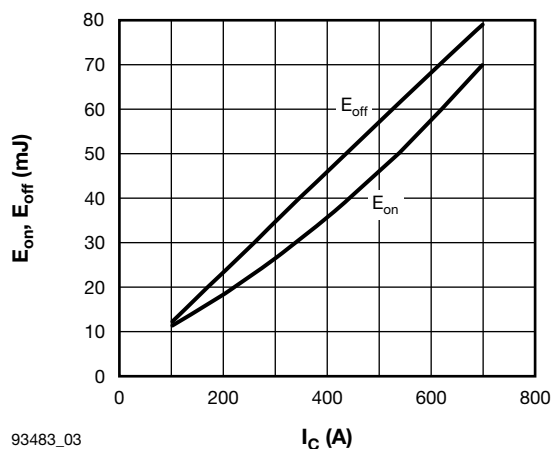
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Fig. 2 - Typical Transfer Characteristics  
 $V_{CE} = 20 \text{ V}$



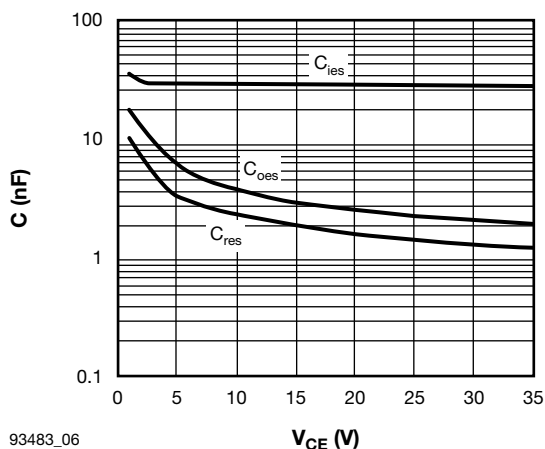
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Fig. 5 - Gate Charge Characteristics  
 $V_{CC} = 600 \text{ V}$ ,  $I_C = 400 \text{ A}$ ,  $T_J = 25 \text{ °C}$



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Fig. 3 - Switching Loss vs. Collector Current  
 $V_{CC} = 600 \text{ V}$ ,  $R_g = 4 \text{ Ω}$ ,  $V_{GE} = \pm 15 \text{ V}$ ,  $T_J = 125 \text{ °C}$



93483\_06

Fig. 6 - Typical Capacitance vs. Collector to Emitter Voltage

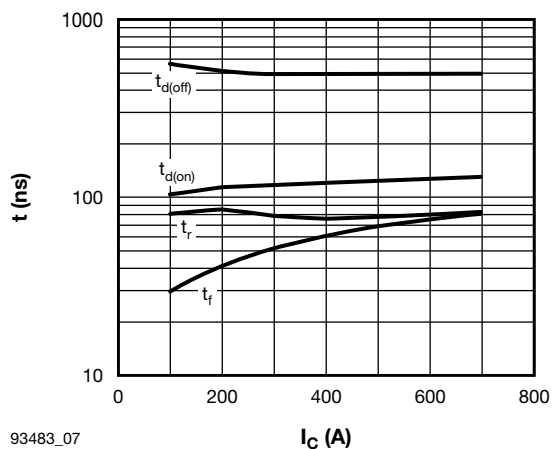


Fig. 7 - Typical Switching Times vs.  $I_C$   
 $V_{CC} = 600\text{ V}$ ,  $R_g = 4\ \Omega$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $T_J = 125\text{ }^\circ\text{C}$

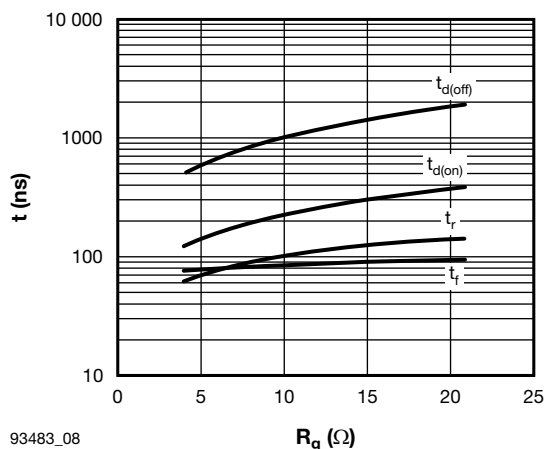


Fig. 8 - Typical Switching Times vs. Gate Resistance  
 $V_{CC} = 600\text{ V}$ ,  $I_C = 400\text{ A}$ ,  $V_{GE} = \pm 15\text{ V}$ ,  $T_J = 125\text{ }^\circ\text{C}$

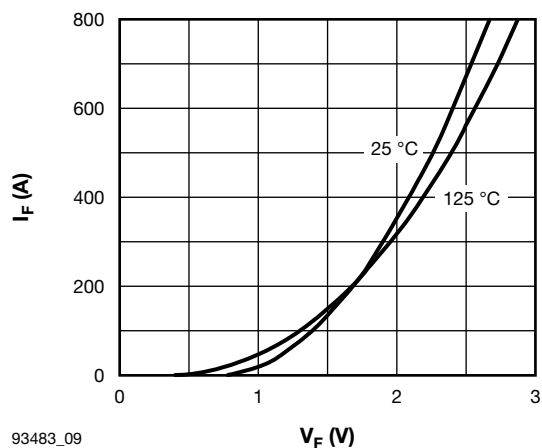


Fig. 9 - Typical Forward Characteristics (Diode)

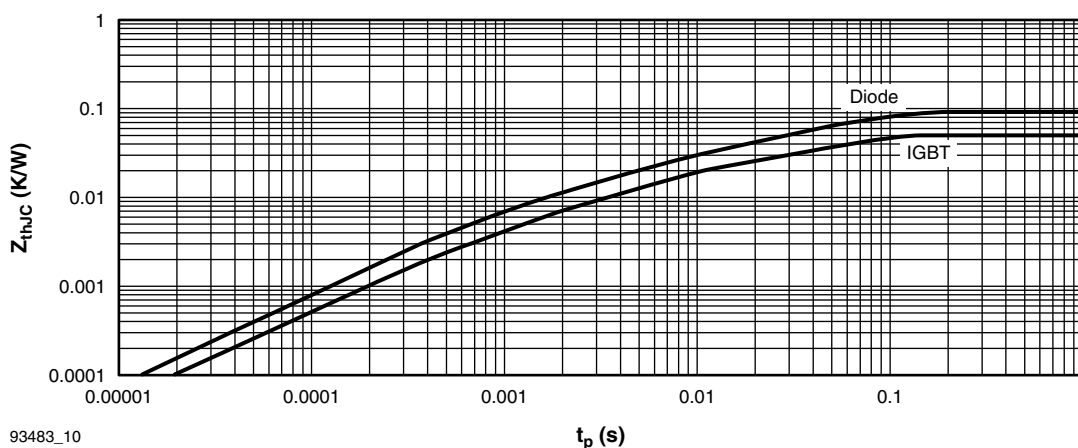
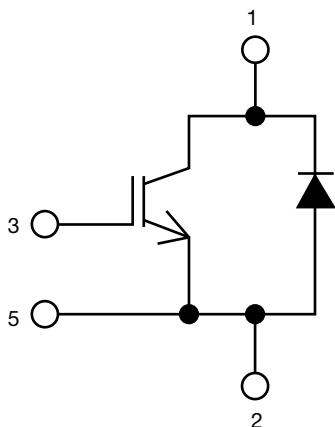


Fig. 10 - Transient Thermal Impedance



**CIRCUIT CONFIGURATION**



**LINKS TO RELATED DOCUMENTS**

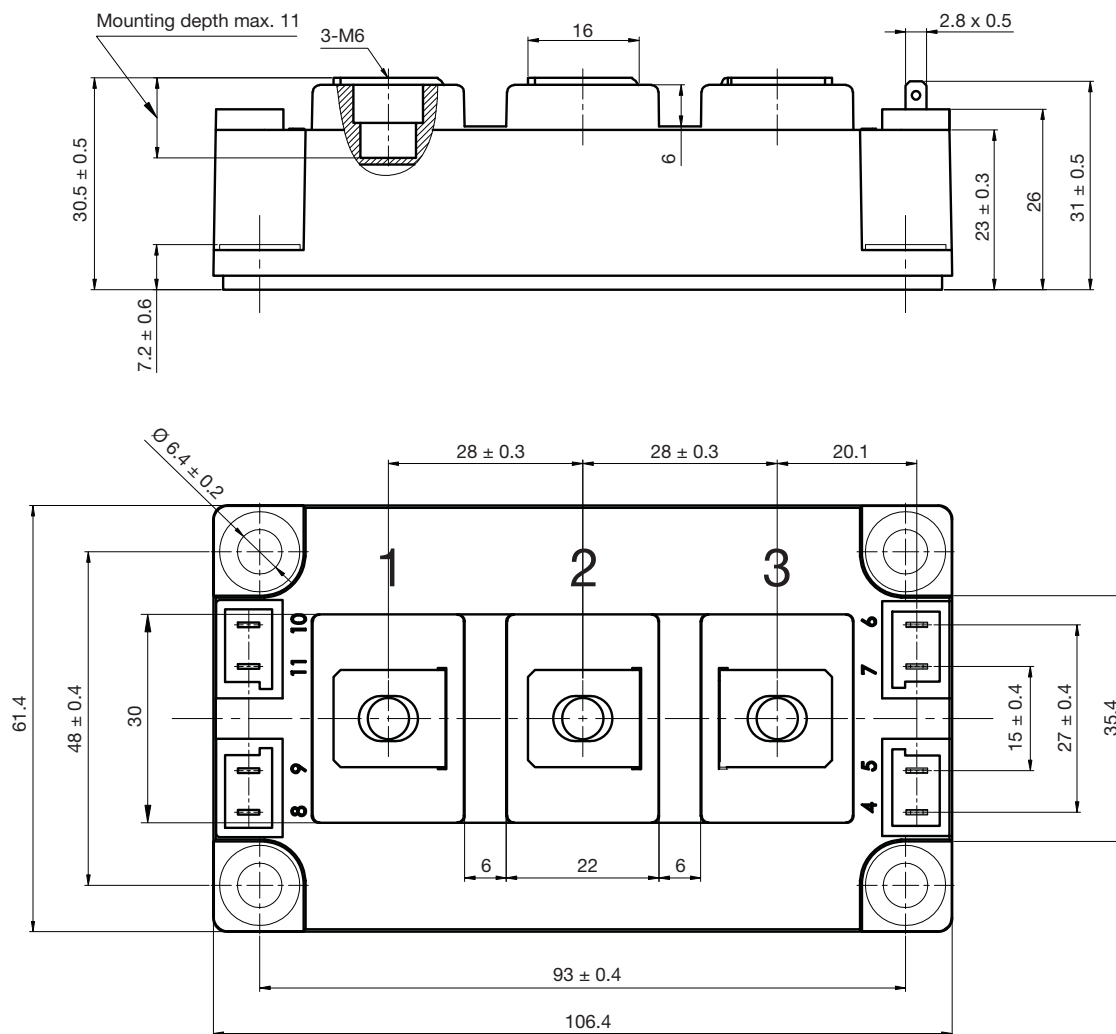
Dimensions

[www.vishay.com/doc?95526](http://www.vishay.com/doc?95526)



## Double INT-A-PAK

**DIMENSIONS** in millimeters (inches)





## Disclaimer

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