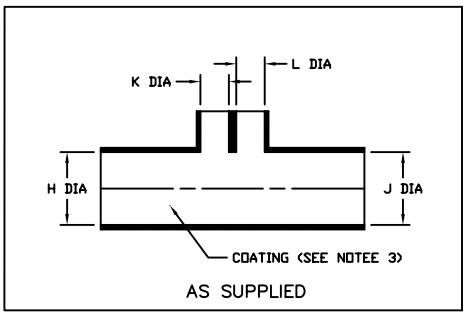
Molded Parts
Specification Control Drawing

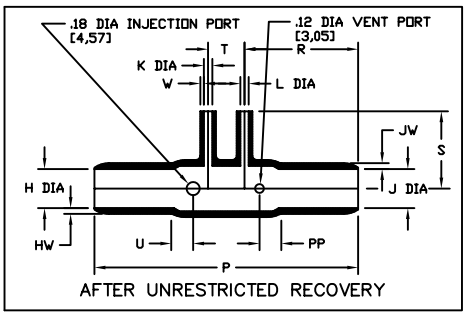
Part Number : 422A813-X-04
Description : Transition, Two 90° Side Breakouts

NOTES

1. All dimensions are in inches [millimeters]
2. Dimensions appearing in table are as follows:
   a - As Supplied
   b - After Unrestricted Recovery
3. Coating is required. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. Molding ports are required, and will be located as shown.



AS SUPPLIED



AFTER UNRESTRICTED RECOVERY

TABLE OF DIMENSIONS

PART NUMBER	H & J		K & L		P	R	S	T	U	PP	W	HW&JW
	Min a	Max b	Min a	Max b	±10% b	±10% b	±10% b	±10% b	±10% b	±10% b	±20% b	±20% b
422A813-X-04	1.00 [25,4]	.60 [15,2]	.50 [12,7]	.20 [5,1]	3.62 [91,9]	1.56 [39,6]	1.06 [26,9]	.50 [12,7]	.30 [7,6]	.30 [7,6]	.05 [1,27]	.08 [2,03]

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Revision : A
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Molded Parts
Specification Control Drawing

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COMPATABILITY CHART

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-rigid	RT-301	/42; /86	S-1017; S-1048	Adhesive
-4	Polyolefin, Flexible	RT-1304	/42; /86	S-1017; S-1048	Adhesive
-25	Elastomer, Fluid Resistant	RT-1325	/86; /225	S-1048; S-1206	Adhesive

422A813 -3 -04 /42 -0

Base part number
Material dash number (See Compatability Chart)
Modification number
Adhesive slash number (If necessary, see Compatability Chart)
Color Designator

THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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