Operating Temperature Range

-25° to 70° C, relative humidity of 85% or less

Materials

- 1. Tip contact: C5191, 40μ" Ni plated, 1 μ" Au plated 2. Ring contact: C5191, 40μ" Ni plated, 1 μ" Au plated 3. Ring contact: C5191, 40μ" Ni plated, 1 μ" Au plated 4. Sleeve contact: C5191, 40μ" Ni plated, 1 μ" Au plated
- 5. Shell: C2700 brass, 1 µm nickel plated
- 6. Top head: C3603 brass, 1 µm nickel plated 7. Insulator: PBT (UL94-HB), black

Electrical Requirements

Dielectric strength: 1 min @ 200 Vac Insulation resistance: 50 MΩ @ 100 Vdc Contact resistance: $100 \text{ m}\Omega$ or less

Mechanical Requirements Insertion force: 0.4-4 kgf Withdrawal force: 0.4-4 kgf

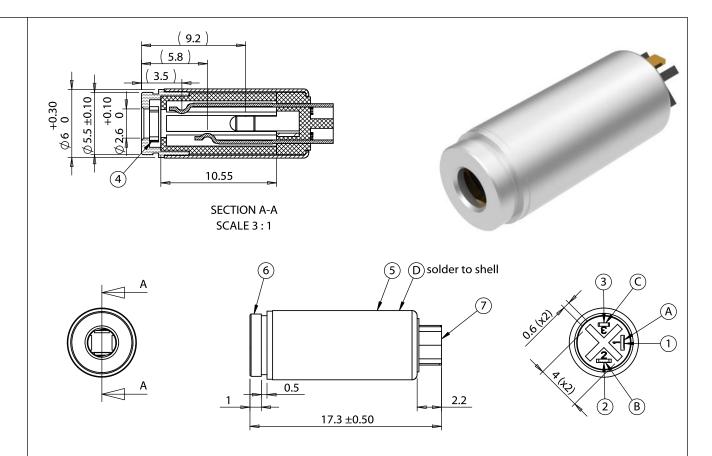
Life cycle: 5000 mating cycles while maintaining 0.3 kgf min. insertion force, 0.3 kgf min. withdrawal force and less than 100 m Ω contact resistance.

Environmental Requirements

Heat test: 70 °C, relative humidity 70-85% for 96 hours without deformation

Humidity test: 40 °C, relative humidity 90-100% for 96 hours without deformation

Salt spray test: 35±2 °C, relative humidity 90-95%, 5% NaCl mist for 24 hrs. Wash parts after test. Maintain mechanical requirements and a contact resistance of less than 100 m Ω .





Revision:	Date:	Description:	Prepared:	Notes:					
А	9/4/2009	Initial release	GL 2016.10.13 11:19:29 -07'00'	RoHS compliant		Eľ	NSIL	ITY	
A1	6/27/2016	Modified overall dimensions	Verified: PS Digitally signed by PS Date: 2016;10:13:11:35:34	Function test: no open, no short circuit, no intermittent			323.3228 800 87		
A2	10/13/2016	Corrected dimensioning	Dimensions are in			fax 1.541.323.4202 web tensility.com			
			millimeters.	Description:	Size:	Part number:			
			Tolerances: X: ± 0.5 mm	Connector, 4C audio jack, 2.5x6.0xL17.3 mm, brass,	Α	а 50-00040			
			X.X: ± 0.3 mm X.XX: ± 0.05 mm	nickel plated, molding style	Scale:	: 5:1		Sheet 1 of 1	