

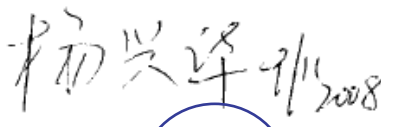


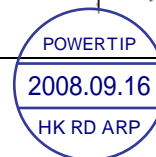
SPECIFICATIONS

CUSTOMER	:	CUS007
SAMPLE CODE	:	SG12864LRS-JCN-H-Q
MASS PRODUCTION CODE	:	PG12864LRS-JCN-H-Q
SAMPLE VERSION	:	01
SPECIFICATIONS EDITION	:	001
DRAWING NO. (Ver.)	:	DTE-08307(Ver:0)
PACKAGING NO. (Ver.)	:	DPK-08525(Ver:0)

Customer Approved

Date:

Approved	Checked	Designer
		



- ☐ Preliminary specification for design input
- ☒ Specification for sample approval

POWERTIP TECH. CORP.

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1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Type	128*64dots
LCD Type	STN,Gray, Transflective, positive, Extended temp
Driver Condition	LCD Module : 1/64Duty, 1/9 Bias
Viewing Direction	6 H
Backlight	Yellow Green LED B/L
Weight	34g
Interface	8 bit parallel
Other(controller / driver IC)	NT7107,NT7108
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer web side : http://www.powertip.com.tw/news/LatestNews.asp

1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	75.0 (L) *52.7(w) *9.8(H)(Max)	mm
Viewing Area	60.0(L) * 32.6(w)	mm
Active Area	55.0 (L) * 27.48(w)	mm
Dot Size	0.39(L) *0.39 (w)	mm
Dot Pitch	0.43 (L) *0.43 (w)	mm

Note : For detailed information please refer to LCM drawing

1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	V_{dd}	—	-0.3	7.0	V
Input Voltage	V_{IN}	—	-0.3	$V_{DD}+0.3$	V
Operating Temperature	T_{OP}	—	-20	70	°C
Storage Temperature	T_{ST}	—	-30	80	°C
Storage Humidity	H_D	$T_a < 60\text{ }^{\circ}\text{C}$	-	90	%RH

1.4 DC Electrical Characteristics

$V_{dd}=5.0\text{ V} \pm 10\%$, $V_{SS} = 0\text{V}$, $T_a = 25^\circ\text{C}$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Logic Supply Voltage	V_{dd}	--	4.5	5.0	5.5	V
“H” Input Voltage	V_{IH}	—	$0.7 V_{DD}$	-	V_{DD}	V
“L” Input Voltage	V_{IL}	—	V_{SS}	-	$0.3 V_{DD}$	V
“H” Output Voltage	V_{OH}	$I_{OH}=-0.4\text{mA}$	$V_{DD-0.4}$	-	-	V
“L” Output Voltage	V_{OL}	$I_{OL}=0.4\text{mA}$	-	-	0.4	V
Supply Current	I_{dd}	$V_{DD}=5.0\text{ V}; V_{OP}=8.5\text{ V};$ Pattern= Full display	--	0.5	-	mA
		$V_{DD}=5.0\text{ V}; V_{OP}= 8.5\text{V};$ Pattern= characters*1	--	0.5	2	
LCM Driver Voltage	$V_{OP}*2$	-20°C	8.1	8.3	8.5	V
		25°C	8.3	8.5	8.7	
		70°C	8.5	8.7	8.9	

NOTE: *1 The Maximum current display;

*2 The VOP test point is $V_{DD}-V_O$.

1.5 Optical Characteristics

LCD Panel : 1/64 Duty , 1/9Bias , $V_{LCD}=9V$, $T_a=25^{\circ}C$

Item		Symbol	Conditions	Min.	Typ.	Max.	Unit	Reference
Response Time	Rise	tr	$C \geq 2.0$, $\varnothing = 270^{\circ}$	-	150	-	ms	Note2
	Fall	tf		-	300	-		
Viewing angle range	Top	$\Theta Y+$		40	--	--	Deg.	Note 1
	Bottom	$\Theta Y-$		40	--	--		
	Left	$\Theta X-$		45	--	--		
	Right	$\Theta X+$		45	--	--		
Contrast Ratio		C	$\theta = 0^{\circ}$, $\varnothing = 270^{\circ}$	5	7	--	-	Note 3
Average Brightness (with LCD) *2		IV		4.5	7	--	cd/m ²	--
Wavelength		Hue		569	--	576	nm	Note 4
Uniformity *1		$\triangle B$		70	-	-	%	--

Note 4 :

1 : $\triangle B = B(\min) / B(\max) * 100\%$

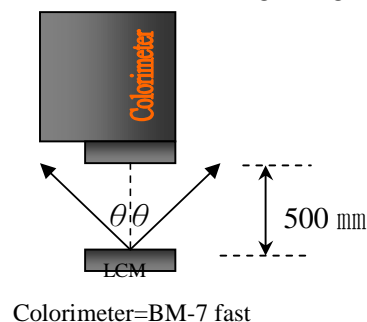
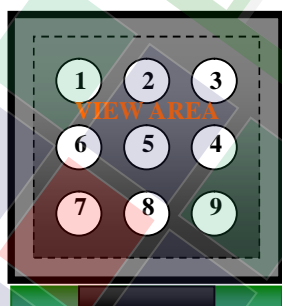
2 : Measurement Condition for Optical Characteristics:

a : Environment: $25^{\circ}C \pm 5^{\circ}C$ / $60 \pm 20\%$ R.H , no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.

b : Measurement Distance: 500 ± 50 mm , ($\theta = 0^{\circ}$)

c : Equipment: TOPCON BM-7 fast , (field 1°) , after 10 minutes operation.

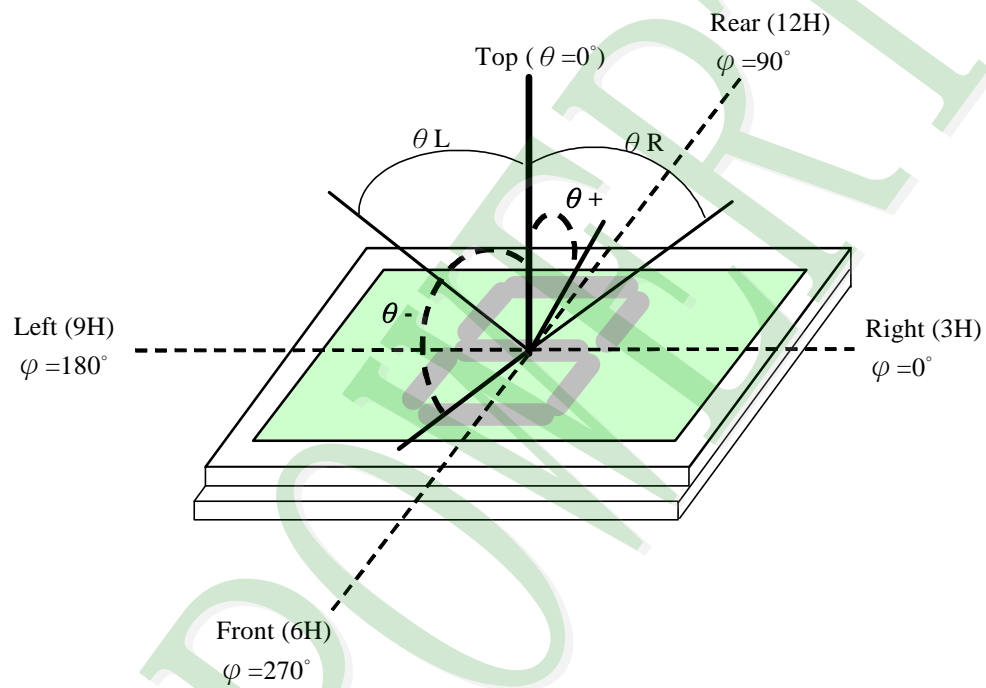
d : The uncertainty of the C.I.E coordinate measurement ± 0.01 , Average Brightness $\pm 4\%$



Note 1.

Optical characteristics-2

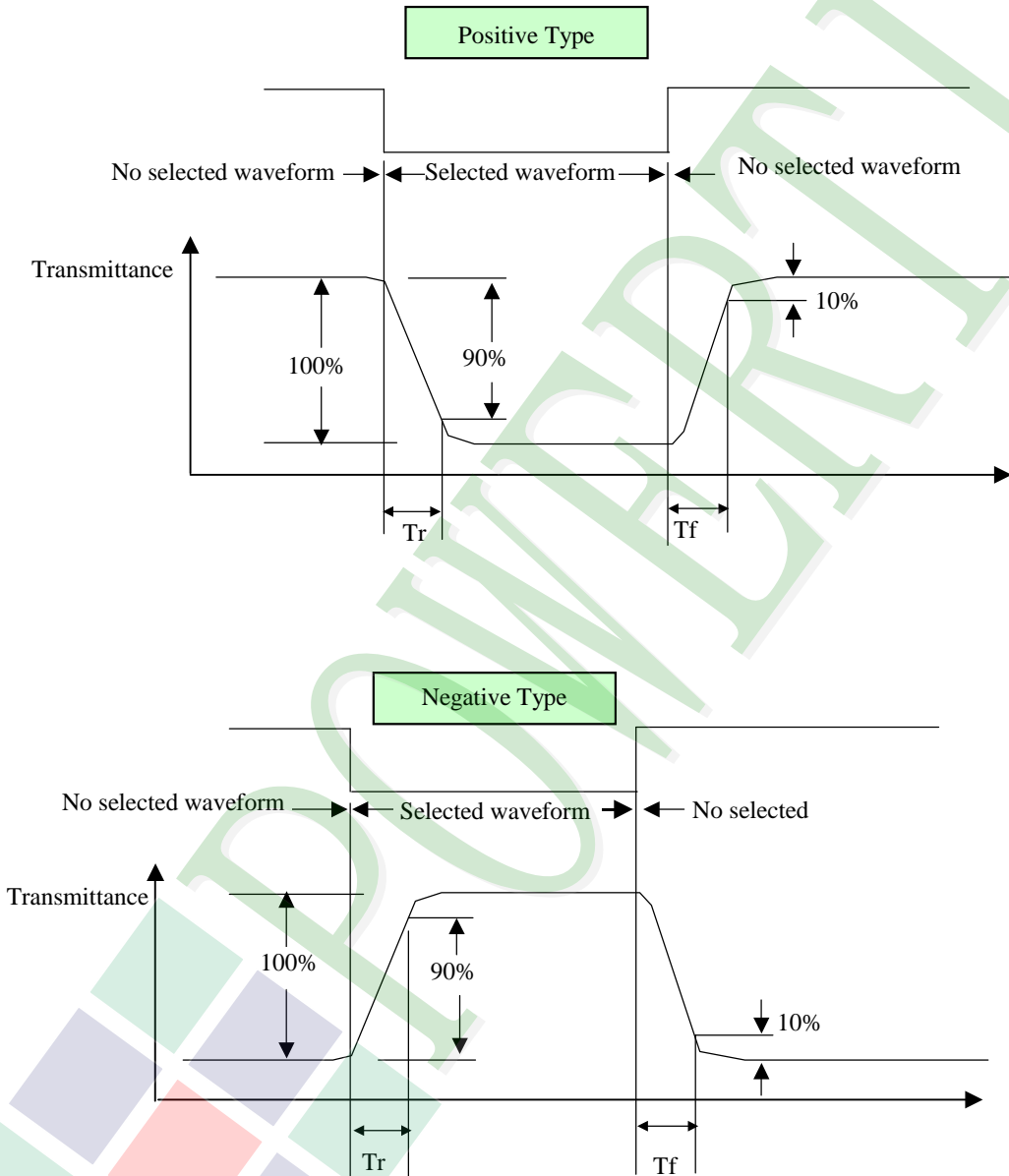
Viewing angle



Note 2.

Optical characteristics-3

Fig.2 Definition of response time



Electrical characteristics-2

※2 Drive waveform

V_{op} : Drive voltage

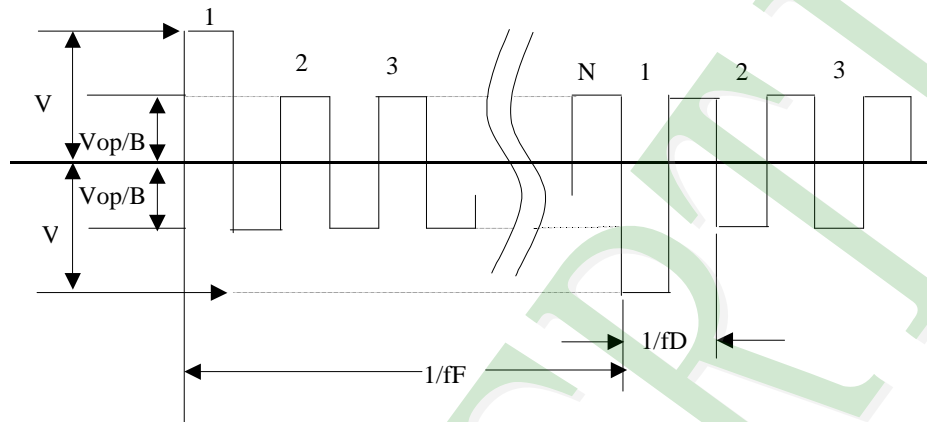
$1/B$: Bias

N : Duty

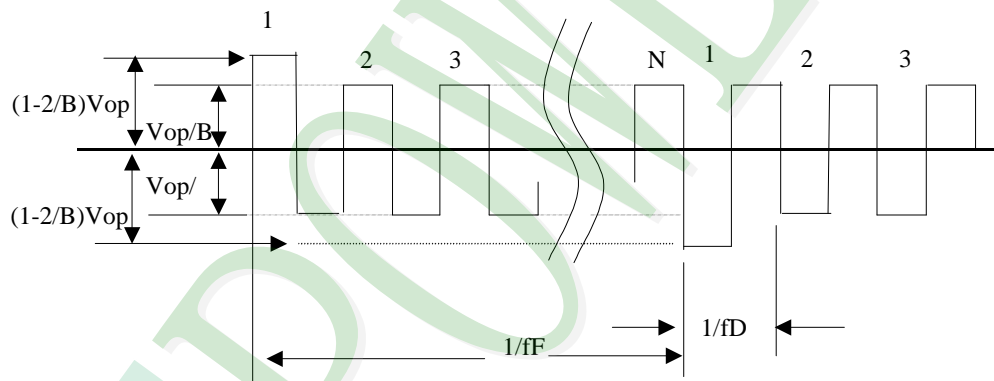
f_F : Frame frequency

f_D : Drive frequency

(1) Selected waveform



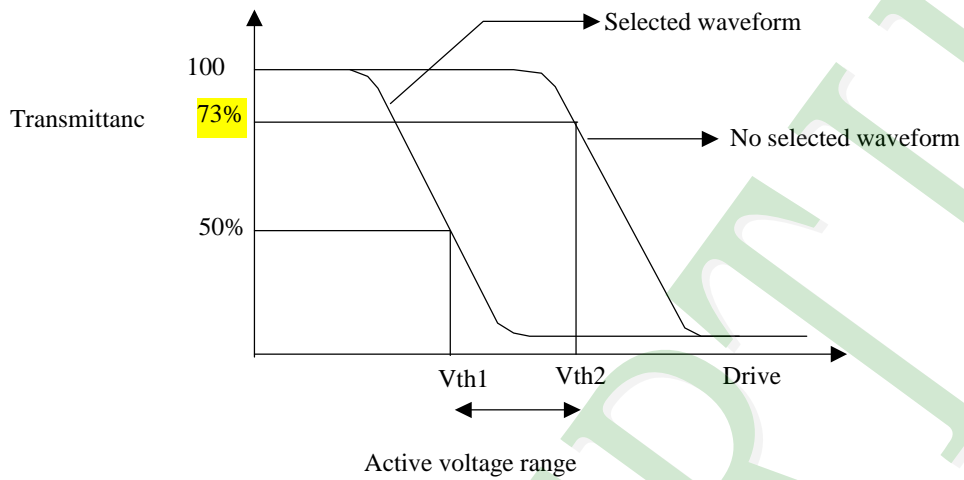
(2) Non- Selected wave form



Note:

Frame frequency is defined as follows: Common side supply voltage peak - to - peak / 2 = 1 period

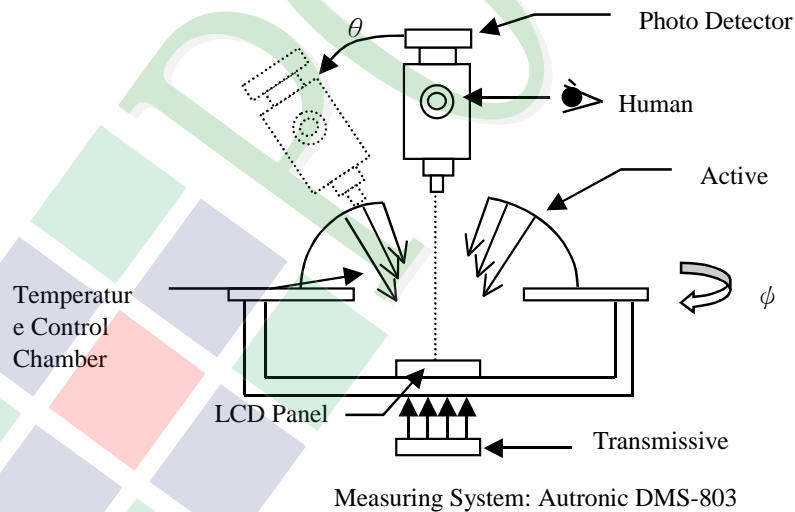
Note 3. : Definition of Vth



	Vth1	Vth2
View direction	10°	40°
Drive waveform	(Selected waveform)	(No selected waveform)
Transmittance	50%	73%

※1 Contrast ratio
= (Brightness in OFF state) / (Brightness in ON state)

Outline of Electro-Optical Characteristics Measuring System



1.6 Backlight Characteristics

LCD Module with LED Backlight

Maximum Ratings

Item	Symbol	Conditions	Min.	Max.	Unit
Forward Current	IF	Ta =25°C	-	250	mA
Reverse Voltage	VR	Ta =25°C	-	10	V
Reverse Current	IR	VR= 10 V	-	0.1	mA
Power Dissipation	PD	Ta =25°C	-	1.15	W

Electrical / Optical Characteristics

Electrical / Optical Characteristics						
Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	VF	IF= 100 mA	-	4.2	4.6	V
Average Brightness (without LCD)	IV		14	20	--	cd/m ²
Color	YELLOW-GREEN					

Internal Circuit Diagram:

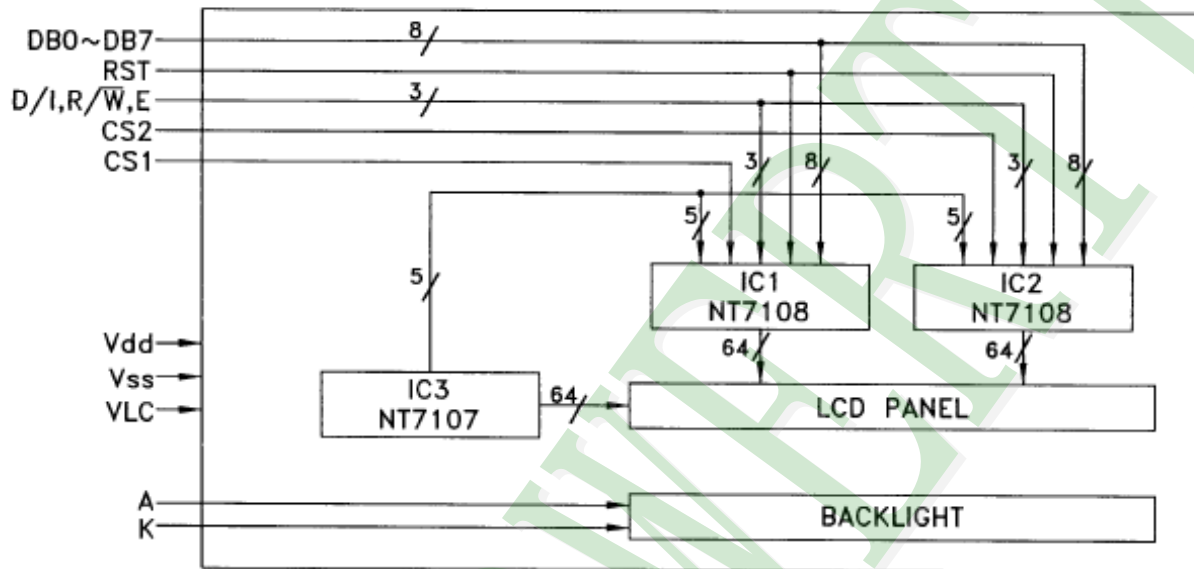
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

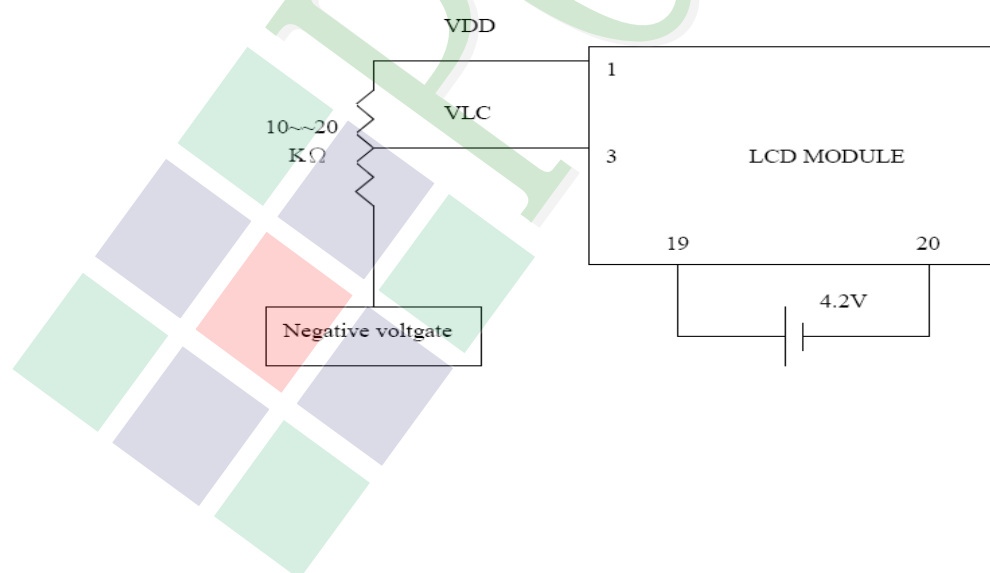
2.1.2 Block Diagram



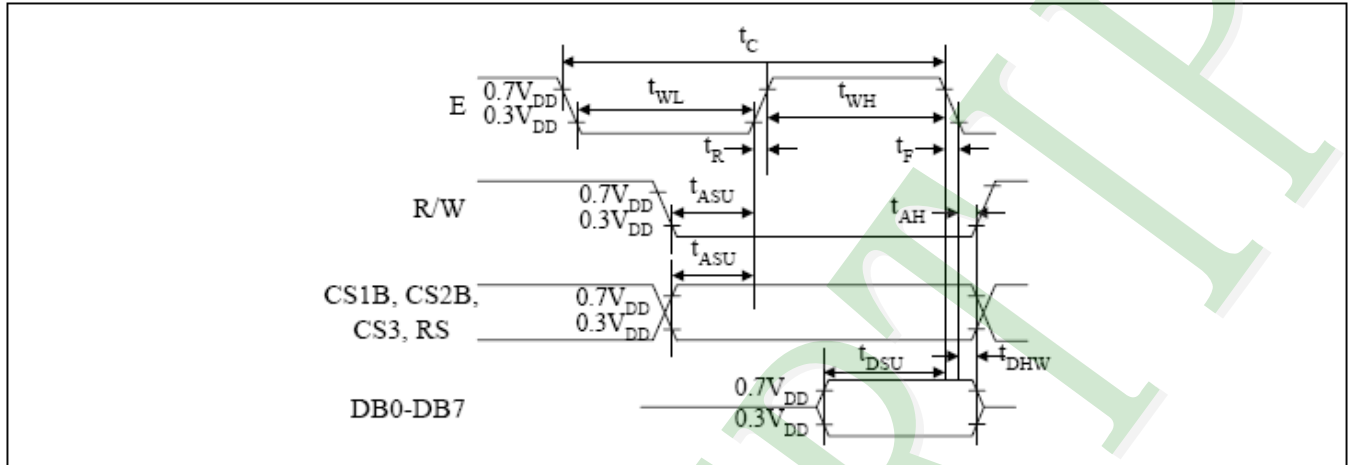
2.2 Interface Pin Description

Pin No.	Symbol	Function
1	V _{DD}	Power Supply (V _{DD} >V _{SS})
2	V _{SS}	Power Supply (V _{SS} =0)
3	V _{LC}	Operating Voltage for LCD (variable)
4 -11	DB0~DB7	Data bus line
12	CS1	Chip enable for D2 (segment 1 to segment 64)
13	CS2	Chip enable for D3 (segment 65 to segment 128)
14	RST	Reset signal
15	R/ \overline{W}	R/W signal input is used to select the read/write mode High =Read mode, Low =Write mode
16	D/I	Register selection input High =Data register Low =Instruction register (for write) Busy flag address counter (for read)
17	E	Start enable signal to read or write the data
18	V _{SS}	Power Supply (V _{SS} =0)
19	A	Power supply for LED B/L (+)
20	K	Power supply for LED B/L (-)

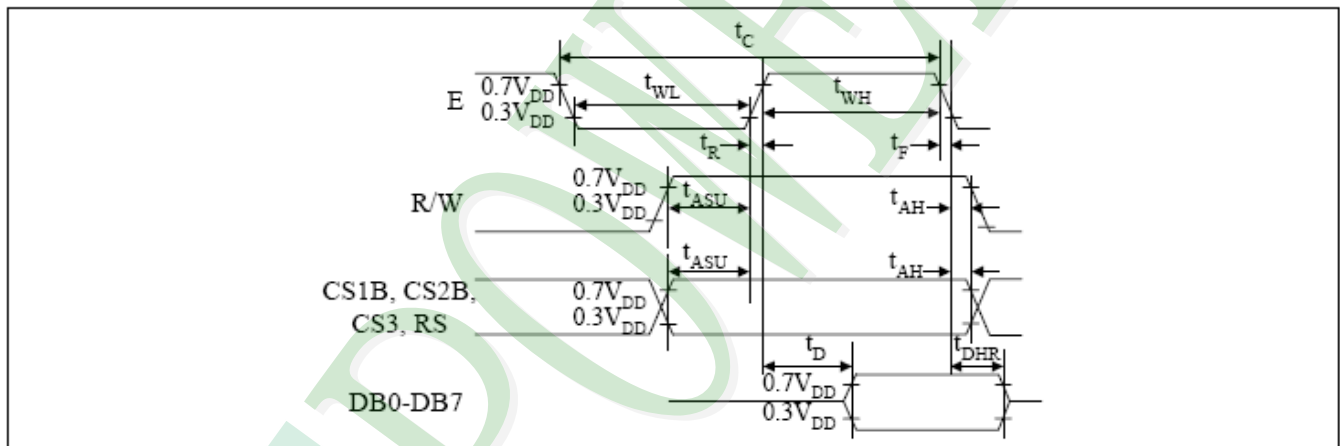
Contrast Adjust



2.3 Timing Characteristics



MPU Write Timing

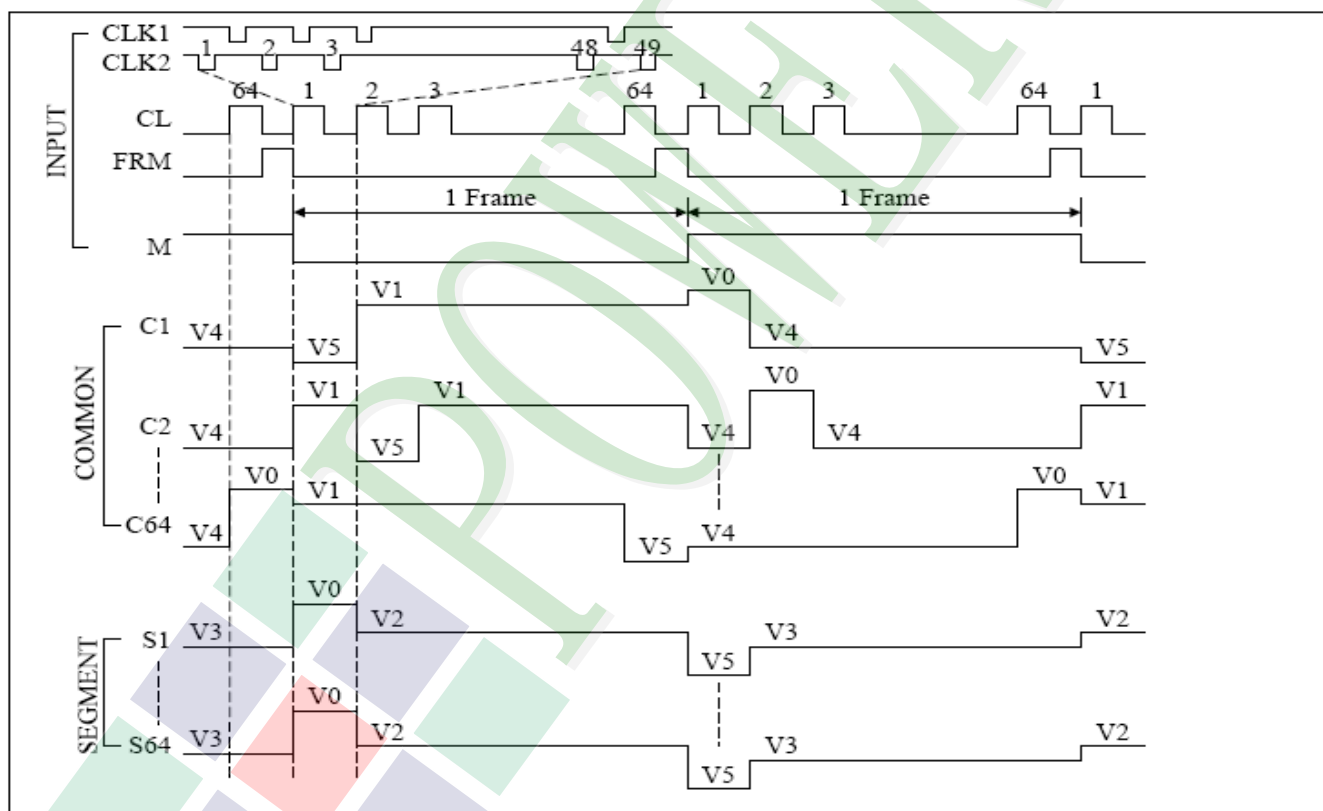


MPU Read Timing

MPU Interface

Characteristic	Symbol	Min	Type	Max	Unit
E cycle	tc	1000	-	-	ns
E high level width	tWH	450	-	-	
E low level width	tWL	450	-	-	
E rise time	tR	-	-	25	
E fall time	tF	-	-	25	
Address set-up time	tASU	140	-	-	
Address hold time	tAH	10	-	-	
Data set-up time	tDSU	200	-	-	
Data delay time	tD	-	-	320	
Data hold time (write)	tDHW	10	-	-	
Data hold time (read)	tDHR	20	-	-	

TIMING DIAGRAM (1/64 DUTY)



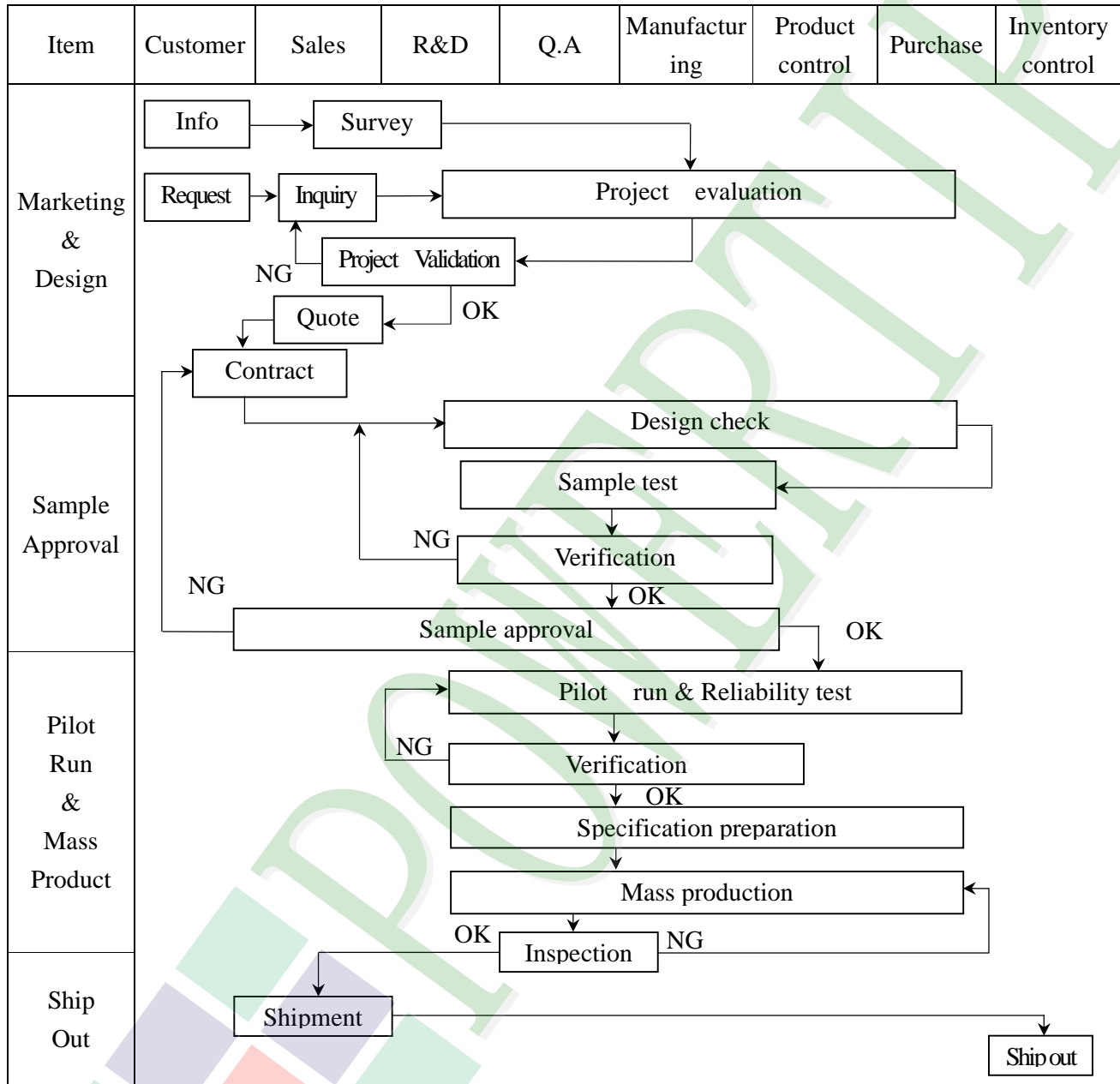
2.4 JUMPER

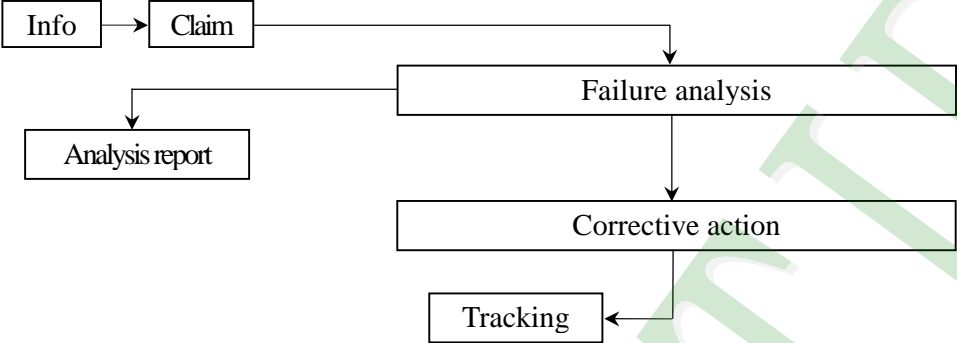
2.4.1:SHORT: J1/J5

2.4.2:OPEN: The other unnoted jumpers

3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart



Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	 <pre> graph TD Info[Info] --> Claim[Claim] Claim --> Failure[Failure analysis] Claim --> Report[Analysis report] Failure --> Action[Corrective action] Action --> Tracking[Tracking] </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management				2. Process improvement proposal 4. Education And Training Activities			

3.2 Inspection Specification

◆Scope : The document shall be applied to LCD Module for Monotype and Color STN (Ver. 03).

◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II .

◆Equipment : Gauge 、MIL-STD 、Powertip Tester 、Sample

◆Defect Level : Major Defect AQL : 0.4 ; Minor Defect : AQL : 1.5 .

◆OUT Going Defect Level : Sampling .

◆Manner of appearance test :

(1). The test be under 20W×2 fluorescent light ' and distance of view must be at 30 cm.

(2). Standard of inspection : (Unit : mm)

(3). The test direction is base on about around 45° of vertical line. (Fig. 1)

(4). Definition of area . (Fig. 2)

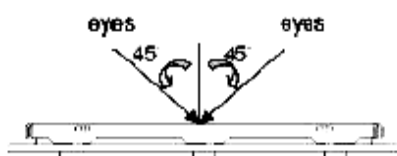


Fig. 1

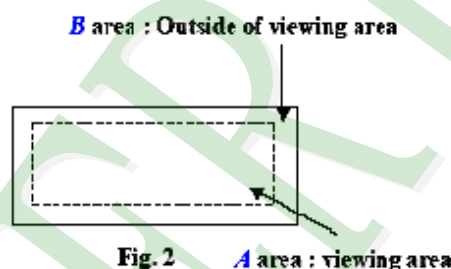
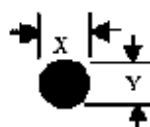
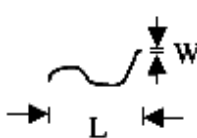


Fig. 2

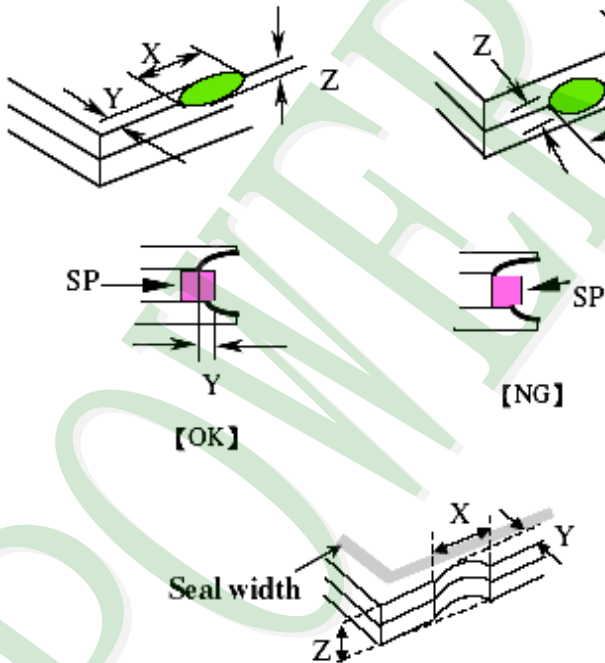
◆ Specification:

NO	Item	Criterion	level
01	Product condition	1. 1 The part number is inconsistent with work order of Production.	Major
		1. 2 Mixed production types.	Major
		1. 3 Assembled in inverse direction.	Major
02	Quantity	2. 1 The quantity is inconsistent with work order of production.	Major
03	Outline dimension	3. 1 Product dimension and structure must conform to Structure diagram.	Major
04	Electrical Testing	4. 1 Missing line character and icon.	Major
		4. 2 No function or no display.	Major
		4. 3 Output data is error.	Major
		4. 4 LCD viewing angle defect.	Major
		4. 5 Current consumption exceeds product specifications.	Major

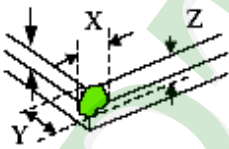
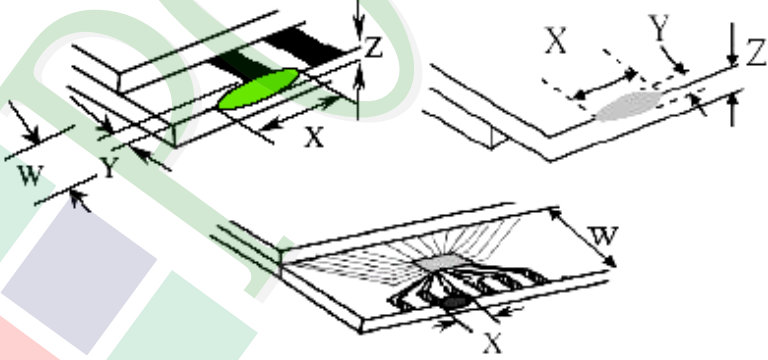
◆ Specification For Monotype and Color STN :
(Ver. 03)

NO	Item	Criterion	level																			
05	Black or white dot 、 scratch 、 contamination	5. 1 Round type: 5. 1. 1 display only : <ul style="list-style-type: none">• White and black spots on display ≤ 0.30 mm , no more than 4 white or black spots present.• Densely spaced : NO more than two spots or lines within 3 mm. 5. 1. 2 Non-display :	Minor																			
	Round type  $\Phi=(x+y)/2$	<table><thead><tr><th rowspan="2">Dimension (diameter : Φ)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr></thead><tbody><tr><td>$\Phi \leq 0.10$</td><td>Accept no dense</td><td rowspan="4">Ignore</td></tr><tr><td>$0.10 < \Phi \leq 0.20$</td><td>3</td></tr><tr><td>$0.20 < \Phi \leq 0.30$</td><td>2</td></tr><tr><td>Total quantity</td><td>4</td></tr></tbody></table>		Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.10$	Accept no dense	Ignore	$0.10 < \Phi \leq 0.20$	3	$0.20 < \Phi \leq 0.30$	2	Total quantity	4					
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$0.20 < \Phi \leq 0.30$	2																					
Total quantity	4																					
Line type 	5. 1. 3 Line type: <table><thead><tr><th colspan="2">Dimension</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>Length (L)</th><th>Width (W)</th><th>A area</th><th>B area</th></tr></thead><tbody><tr><td>---</td><td>$W \leq 0.03$</td><td>Accept no dense</td><td rowspan="3">Ignore</td></tr><tr><td>$L \leq 3.0$</td><td>$0.03 < W \leq 0.05$</td><td rowspan="2">4</td></tr><tr><td>$L \leq 2.5$</td><td>$0.05 < W \leq 0.075$</td></tr><tr><td>---</td><td>$W > 0.075$</td><td colspan="2">As round type</td></tr></tbody></table>	Dimension		Acceptance (Q'ty)		Length (L)	Width (W)	A area	B area	---	$W \leq 0.03$	Accept no dense	Ignore	$L \leq 3.0$	$0.03 < W \leq 0.05$	4	$L \leq 2.5$	$0.05 < W \leq 0.075$	---	$W > 0.075$	As round type	
Dimension		Acceptance (Q'ty)																				
Length (L)	Width (W)	A area	B area																			
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$L \leq 2.5$	$0.05 < W \leq 0.075$																					
---	$W > 0.075$	As round type																				
06	Polarizer Bubble	<table><thead><tr><th rowspan="2">Dimension (diameter : Φ)</th><th colspan="2">Acceptance (Q'ty)</th></tr><tr><th>A area</th><th>B area</th></tr></thead><tbody><tr><td>$\Phi \leq 0.20$</td><td>Accept no dense</td><td rowspan="4">Ignore</td></tr><tr><td>$0.20 < \Phi \leq 0.50$</td><td>3</td></tr><tr><td>$0.50 < \Phi \leq 1.00$</td><td>2</td></tr><tr><td>$\Phi > 1.00$</td><td>0</td></tr><tr><td>Total quantity</td><td>4</td><td></td></tr></tbody></table>	Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.20$	Accept no dense	Ignore	$0.20 < \Phi \leq 0.50$	3	$0.50 < \Phi \leq 1.00$	2	$\Phi > 1.00$	0	Total quantity	4		Minor		
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$0.50 < \Phi \leq 1.00$	2																					
$\Phi > 1.00$	0																					
Total quantity	4																					

◆Specification For Monotype and Color STN :
(Ver. 03)

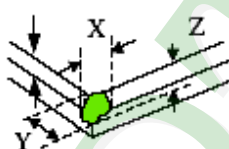
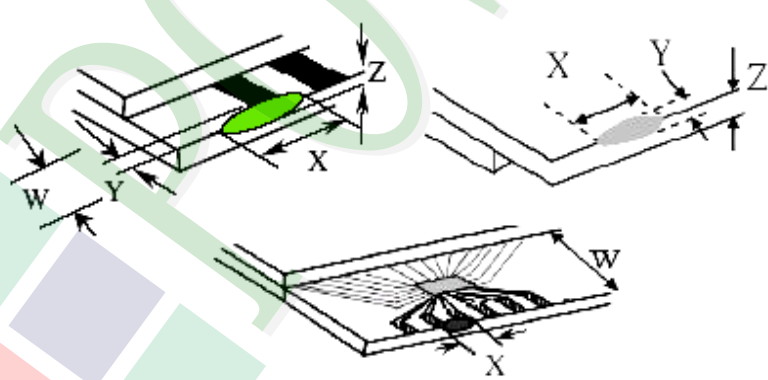
NO	Item	Criterion	Level						
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p>	Minor						
		<p>7.1 General glass chip :</p> <p>7.1.1 Chip on panel surface and crack between panels:</p>  <table><thead><tr><th>X</th><th>Y</th><th>Z</th></tr></thead><tbody><tr><td>$\leq a$</td><td>Crack can't enter viewing area</td><td>$\leq 1/2 t$</td></tr><tr><td>$\leq a$</td><td>Crack can't exceed the half of SP width.</td><td>$1/2 t < Z \leq 2 t$</td></tr></tbody></table>		X	Y	Z	$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$
X	Y	Z							
$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$							
$\leq a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$							

◆ Specification For Monotype and Color STN :
(Ver. 03)

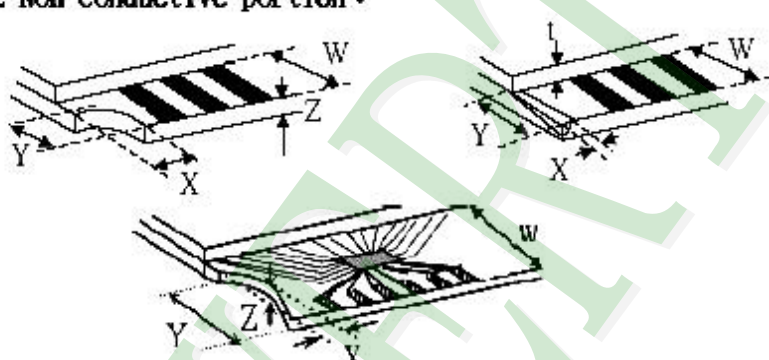
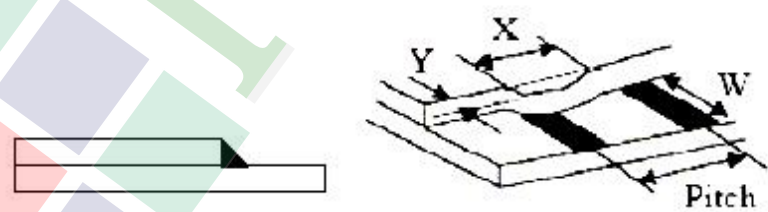
NO	Item	Criterion	Level									
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p> <hr/> <p>7.1.2 Corner crack :</p>  <table><tr><th>X</th><th>Y</th><th>Z</th></tr><tr><td>$\leq 1/5 a$</td><td>Crack can't enter viewing area</td><td>$Z \leq 1/2 t$</td></tr><tr><td>$\leq 1/5 a$</td><td>Crack can't exceed the half of SP width.</td><td>$1/2 t < Z \leq 2 t$</td></tr></table>	X	Y	Z	$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$	$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$	Minor
		X	Y	Z								
$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$										
$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$										
<p>7.2 Protrusion over terminal :</p> <p>7.2.1 Chip on electrode pad :</p>  <table><tr><th></th><th>X</th><th>Y</th><th>Z</th></tr><tr><td>Front</td><td>$\leq a$</td><td>$\leq 1/2 W$</td><td>$\leq t$</td></tr><tr><td>Back</td><td colspan="3">Neglect</td></tr></table>		X	Y	Z	Front	$\leq a$	$\leq 1/2 W$	$\leq t$	Back	Neglect		
	X	Y	Z									
Front	$\leq a$	$\leq 1/2 W$	$\leq t$									
Back	Neglect											

◆ Specification For Monotype and Color STN :

(Ver. 03)

NO	Item	Criterion	Level									
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p> <hr/> <p>7.1.2 Corner crack :</p>  <table><tr><th>X</th><th>Y</th><th>Z</th></tr><tr><td>$\leq 1/5 a$</td><td>Crack can't enter viewing area</td><td>$Z \leq 1/2 t$</td></tr><tr><td>$\leq 1/5 a$</td><td>Crack can't exceed the half of SP width.</td><td>$1/2 t < Z \leq 2 t$</td></tr></table>	X	Y	Z	$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$	$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$	Minor
		X	Y	Z								
$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$										
$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$										
<p>7.2 Protrusion over terminal :</p> <p>7.2.1 Chip on electrode pad :</p>  <table><tr><th></th><th>X</th><th>Y</th><th>Z</th></tr><tr><td>Front</td><td>$\leq a$</td><td>$\leq 1/2 W$</td><td>$\leq t$</td></tr><tr><td>Back</td><td colspan="3">Neglect</td></tr></table>		X	Y	Z	Front	$\leq a$	$\leq 1/2 W$	$\leq t$	Back	Neglect		
	X	Y	Z									
Front	$\leq a$	$\leq 1/2 W$	$\leq t$									
Back	Neglect											

◆ Specification For Monotype and Color STN :
(Ver. 03)

NO	Item	Criterion	Level												
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p> <p>7.2.2 Non-conductive portion :</p>  <table><tr><th>X</th><th>Y</th><th>Z</th></tr><tr><td>$\leq 1/3 a$</td><td>$\leq W$</td><td>$\leq t$</td></tr></table> <p>⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.</p> <p>7.2.3 Glass remain :</p>  <table><tr><th>X</th><th>Y</th><th>Z</th></tr><tr><td>$\leq a$</td><td>$\leq 1/3 W$</td><td>$\leq t$</td></tr></table>	X	Y	Z	$\leq 1/3 a$	$\leq W$	$\leq t$	X	Y	Z	$\leq a$	$\leq 1/3 W$	$\leq t$	Minor
X	Y	Z													
$\leq 1/3 a$	$\leq W$	$\leq t$													
X	Y	Z													
$\leq a$	$\leq 1/3 W$	$\leq t$													

◆Specification For Monotype and Color STN :
(Ver. 03)

NO	Item	Criterion	Level
08	Backlight elements	8. 1 Backlight can't work normally.	Major
		8. 2 Backlight doesn't light or color is wrong.	Major
		8. 3 Illumination source flickers when lit.	Major
09	General appearance	9. 1 Pin type must match type in specification sheet.	Major
		9. 2 No short circuits in components on PCB or FPC.	Major
		9. 3 Product packaging must the same as specified on packaging specification sheet.	Minor
		9. 4 The folding and peeled off in polarizer are not acceptable.	Minor
		9. 5 The PCB or FPC between B/L assembled distance (PCB or FPC) is ≤ 1.5 mm.	Minor

4. RELIABILITY TEST

4.1 Reliability Test Condition

NO.	TEST ITEM	TEST CONDITION	
1	High Temperature Storage Test	Keep in 80 ±2℃ 96 hrs Surrounding temperature, then storage at normal condition 4hrs	
2	Low Temperature Storage Test	Keep in -30 ±2℃ 96 hrs Surrounding temperature, then storage at normal condition 4hrs	
3	High Humidity Storage	Keep in +60℃/90%RH duration for 96 hrs Surrounding temperature, then storage at normal condition 4hrs (Excluding the polarizer)	
4	ESD Test	Air Discharge: Apply 2 KV with 5 times Discharge for each polarity +/-	Contact Discharge: Apply 250V with 5 times discharge for each polarity +/-
		1. Temperature Ambient:15℃ ~ 35℃ 2. Humidity relative:30% ~ 60% 3. Energy Storage Capacitance(Cs+Cd):150pF±10% 4. Discharge Resistance(Rd):330Ω ±10% 5. Discharge, mode of operation: Single Discharge (time between successive discharges at least 1 s) (Tolerance If the output voltage indication: ±5%)	
5	Temperature Cycling Test	<div><div>-20℃ → 25℃ → 70℃ → 25℃</div><div>(30mins) (5mins) (30mins) (5mins)</div><div>↔</div><div>10 Cycle</div></div> Surrounding temperature, then storage at normal condition 4hrs	
6	Vibration Test (Packaged)	1. Sine wave 10~55HZ frequency (1 min) 2. The amplitude of vibration :1.5 mm 3. Each direction (XYZ) duration for 2 Hrs	
7	Drop Test (Packaged)		
		Packing Weight (Kg)	Drop Height (cm)
		0 ~ 45.4	122
		45.4 ~ 90.8	76
		90.8 ~ 454	61
Over 454	46		
Drop direction :※3 comer /1 edges /6 sides etch 1times			

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320 \pm 10^{\circ}\text{C}$ and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM .

5.3 STORAGE

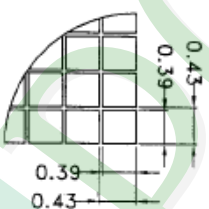
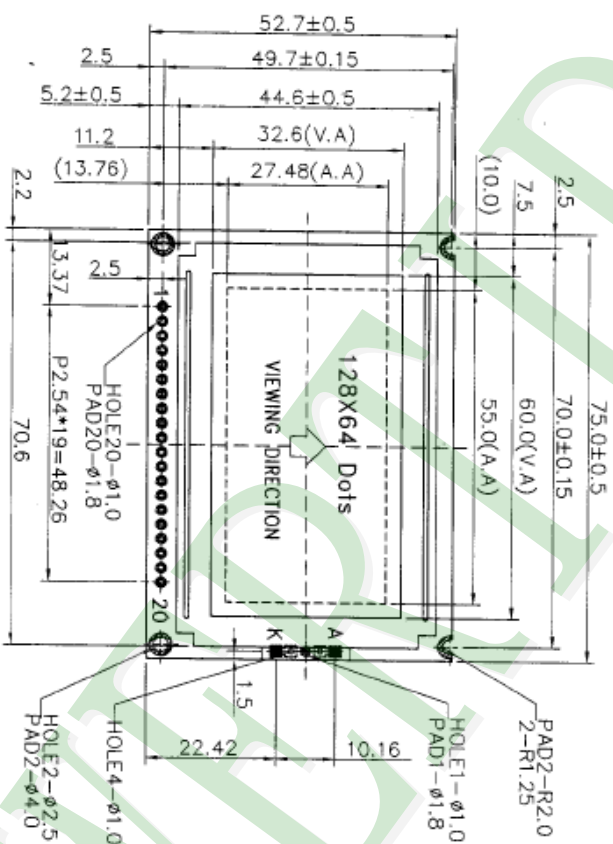
- 5.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life

and where extremely high levels of reliability are required.





PIN NO.	SIGNAL
1	Vdd
2	Vss
3	VLC
4	DB0
5	DB1
6	DB2
7	DB3
8	DB4
9	DB5
10	DB6
11	DB7
12	CS1
13	CS2
14	RST
15	R/W
16	D/I
17	E
18	Vss
19	A
20	K

- NOTE:
1. LCD TYPE: STN GRAY , Transflective, Positive.
 2. LCD Module: 1/64duty, 1/9bias.
 3. Viewing Direction: 6 O'clock.
 4. Top: -20 TO 70°C, Tst: -30 TO 80°C.
 5. The tolerance unless classified: $\pm 0.3\text{mm}$
 6. This product conforms ROHS.

SCALE:15/1

		久正光电股份有限公司 POWER TIP TECHNOLOGY CORPORATION			
		SCALE:1/1	UNIT:mm	PAGE:1/1	
		圖面名稱	SG12864LRS-JCN-H-Q		
		圖面編號	DTE-08307		
		ED1	0		
		APPROVED	[Signature]		
		CHECKER	[Signature]		
		DRAWN	[Signature]		
REV	DESCRIPTION	DATE			

LCM Model	SG12864LRS-JCN-H-Q
Drawing NO.	DPK-08525

LCM包裝規格書

LCM Packaging Specifications

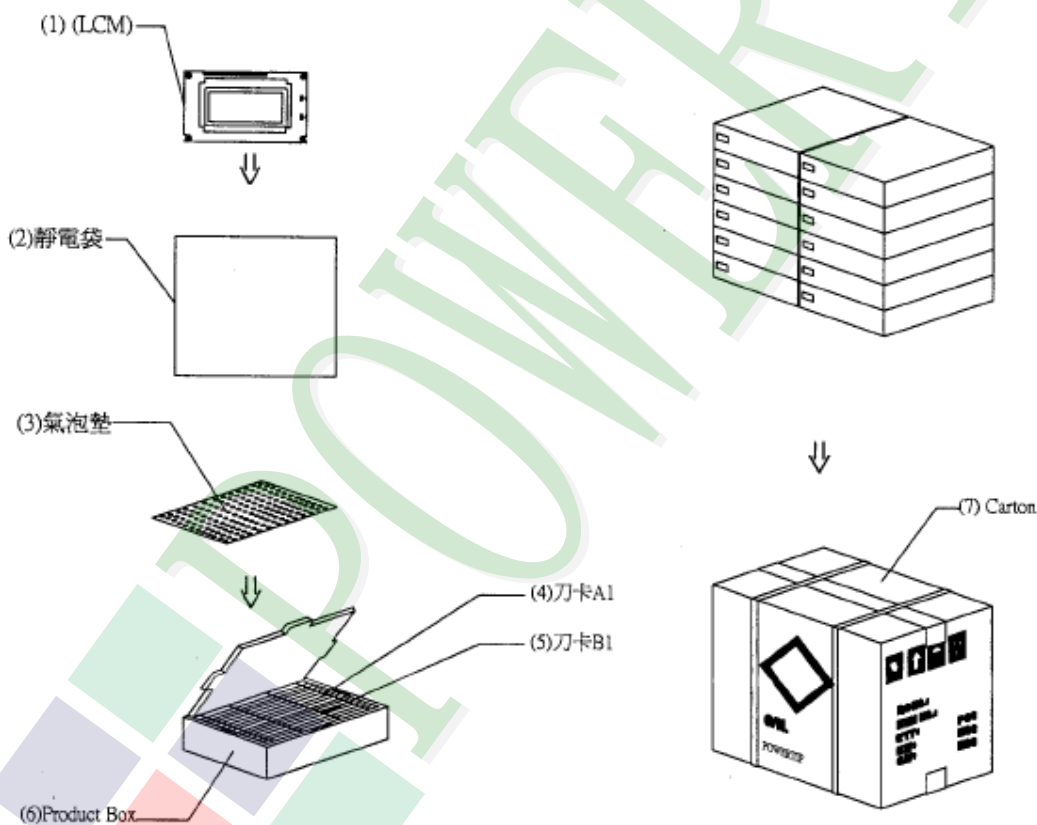
Approve	Check	Contact
DATE	初版	版次Ver
08'09'01	08'09'01	0

1. 包裝材料規格表 (Packaging Material) : (per carton)

No.	Item	Model	Dimensions (mm)	Quantity
1	成品(1) LCM	SG12864LRS-JCN-H-Q	75*52.7*8.4	540
2	靜電袋 (2)BAG	BAG100100ARABA	100*100*0.05	540
3	氣泡墊(3)BAG	BAG290240BRBBA	240*290*5	24
4	刀卡A1(4)BX	BX29500047BZBA	295*47*3	168
5	刀卡B1(5)BX	BX24500047BZBA	245*47*4.5	48
6	C1內盒(6)Product Box	BX31025555AABA	310*255*55	12
7	外紙箱(7)Carton	BX52532536CCBA	525*325*360	1
8				
9				

2. 單箱數量規格表 (Packaging Specifications and Quantity) :

(1) LCM quantity per box : no. per box	15	x no. of box	3	=	45
(2) Total LCM quantity in carton : quantity per box	45	x no. of boxes	12	=	540



特 記 事 項 (REMARK)

1. Label Specifications :

MODEL:
LOT NO:
QUANTITY:
CHECK:

LCD面朝出,最外一排與前面相反