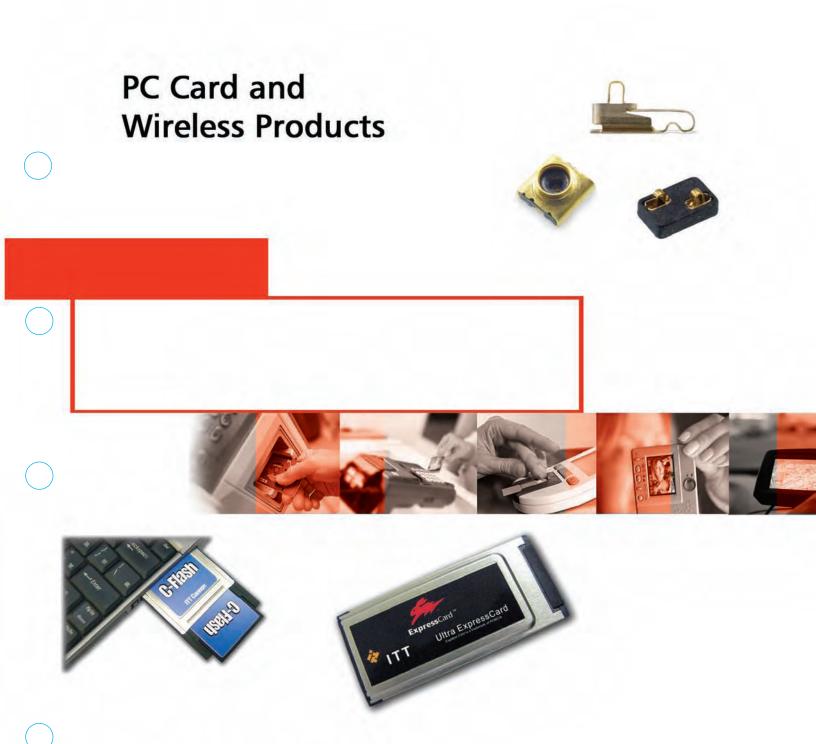


# Interconnect Solutions Cannon, VEAM, BIW



Engineered for life

## Cannon, VEAM, BIW

## A Historical Achievement of Technology Leadership

## **Defining and Championing Innovation**

Showcasing a portfolio of creativity, ITT's "Engineered For Life" execution embraces products which have become ubiquitous in a broad collection of markets including: Military/Aerospace, Civil Aircraft, Industrial Instrumentation, Medical, Oil & Gas, Energy, Transportation, Telecom/Handset, Computer, Consumer, and Automotive.

ITT's rich interconnect history embraces contributions to both technological breakthroughs and social movements. With one of the industry's broadest product offerings, ITT's interconnect products have supported:

- Every Free World space mission, bringing the universe to our doorstep.
- Motion picture, radio, and television equipment, serving laughter and entertainment to millions.
- Commercial and military communications systems, linking the voices of the world.
- Computerized tools, reshaping the information highway.
- Aircraft, rapid transit, and automobiles, mobilizing our expanding society.
- Oil and natural gas production, powering the world's economies.
- Agricultural equipment, attacking the roots of world hunger.





## **ITT Interconnect Solutions**

ITT Interconnect Solutions is a division of the multinational ITT Corporation, a \$11.6 billion dollar global enterprise representing the brands Cannon, VEAM, and BIW. Our connector portfolio remains the most extensive in the industry offering the most reliable and cost effective range of interconnect solutions. These innovations have enabled ITT to provide products and technologies to such markets as:

- Automotive
- Computer/Consumer
- Industrial/Instrumentation
- Military/Aerospace
- Oil Fields
- Telecom/Handset
- Transportation

When you specify a Cannon, VEAM or BIW connector, you can rely on a product designed, developed, and manufactured to the highest quality and reliability standards. This tradition of excellence is based on ITT's corporate culture of operating its businesses under the principles of Six Sigma. At ITT, Six Sigma is not just a quality philosophy but a complete corporate culture that drives the entire business. Our Value Based Management and Value Based Product Development systems are two cornerstones that allow for the development of both leadership and product engineering principles, ensuring the correct industry leading products are developed to the accepted market driven lead times. These principles have allowed ITT to become the market leader in all of our business portfolios.

#### Six Sigma Manufacturing

ITT operates manufacturing facilities in the United States, Germany, Italy, Mexico, China, Japan and the UK, all of which have particular product area strengths allowing ITT to offer a truly global footprint to our customers. Our facilities are world class and accommodate full vertical integration utilizing the latest manufacturing technologies including: automated and robotic machining centers, Super Market manufacturing cells, Kanban pull systems, and automated electrical, mechanical, and optical test and inspection equipment. The combination of our manufacturing strength and our

advanced manufacturing facilities allows ITT to offer products at market driven prices. Our capabilities, especially in robotics, computerized precision tooling, Kaizen Project Management, Six Sigma tools, and testing, give ITT the most optimized global manufacturing footprint in the interconnect industry.

#### The Custom Difference

As the industry leader in harsh environment interconnect applications, ITT's world class engineering teams will work directly with our customers to design and develop cost effective solutions for their applications. In many cases we may modify one of our standard designs to ensure a highly reliable solution where timing is critical. Yet, in those cases where a complete custom interconnect solution is required, ITT will work with our customer's Engineers to design an interconnect solution which will be cost effective yet highly reliable. As professional consultants, our Engineering teams will provide a thorough systems and mechanical analysis of any proposed solution. These analyses provide our customers with sophisticated electrical signal and mechanical characterizations to determine the best solution for their application.

## **RoHS Compliance Information**

ITT has implemented a strict parts control plan for all ITT electronics plants worldwide that allows the Cannon, VEAM, and BIW connector product portfolios to meet the requirements of European Union Directive 2002/95/EC better know as the Reduction of Hazardous Substances initiative. As appropriate, specific Cannon, VEAM, and BIW products may be ordered with an R prefix number which insures our customers will receive RoHS compliant parts for their commercial electronics applications and equipment. Since most RoHS hazardous substances center around specific metal plating and lead solder coatings, ITT's products for RoHS compliance are available in the following plating finishes: electroless nickel, stainless steel, Anodize over aluminum and Gold plating. It should be noted that gold plating would be recommended as the replacement for tin-lead solder when ordering board mount connectors.



## PCMCIA, CompactFlash, ExpressCard, CFast and Connector Products from ITT ICS

ITT ICS represents and innovator in PC Card kit technology since its inception in the late 1980's, the initial development of PCMCIA packaging standards. In 1990 we were one of the first companies to introduce one piece PCMCIA card kits (StarCard Classic) and 68 way connectors. The success of this initial endeavor fostered many future enhancements in PC Card kit technology. Advancements in our PCMCIA portfolio include CompactFlash, ExpressCard, and most recently CFast.

In 1995 Cannon introduced StarCard II a PCMCIA frameless two piece snap to close cover sets with optional I/O end caps. By 1998 we would further improve upon this design and launch StarCard Nova which incorporated a 68 way cardbus connector. In 2005 we introduced StarCard Snappy. The StarCard Snappy offers the most enhanced mechanical snap to close features and extended cover packages known today.

In 1998 Cannon introduced StarCard Ultra, the first PCMCIA frameless Ultrasonic weld cover set. Once assembled, the covers are ultrasonically welded around the perimeter of the card to provide the most robust, strongest, and secure seal. We have since expanded our offerings to include 68 way cardbus connectors and customized extended covers to accept a multitude of I/O connectors. We are an industry leader in ultrasonic weld technology.

Also in 1998 we expanded our portfolio into CompactFlash with the acquisition of "The Great American Gumball Company." That same year Cannon introduced C-Flash type I and II. Both styles are two piece ultrasonically welded CompactFlash cover sets with 50 way connectors. Once assembled, these covers provide the most rigid and secure flash products in the industry. Over the years we expanded our product offering to include customized extended covers.

In 2007 Cannon introduced the first PCMCIA ExpressCard type 34 and type 54 cover sets with 26 way connectors. ExpressCard is the latest hardware standard for replacing the PCMCIA card. We are offering cover set designs that support both snap to close and ultrasonically welded frame kits. In addition, we offer a wide variety of connector off-sets for unique applications and customized extended covers to accommodate multiple I/O connector packages.

Today, the latest standard to be released from the Compact Flash Association (CFA) is CFast, a future version of CompactFlash. CFast is based on the Serial ATA bus, rather than the Parallel ATA/IDE bus for which all previous versions of CompactFlash are designed. ITT will be supporting this new standard by introducing two piece ultrasonically welded cover sets and 24 way connectors.

ITT ICS designs and manufactures a complete range of standard and customized PC Card products. We offer designing, engineering support, in-house prototyping, assembly tooling, and manufacturing capability to produce low to high volumes of cover sets and connectors. Our experienced engineering teams work hand-in-hand with customers to advance projects from initial product concepts to final design and into full production. We look forward to serving your unique needs as a valued customer of ITT Interconnect Solutions.



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Ultrasonic Welding and Snappy Cover Set Tools
Product Safety Information

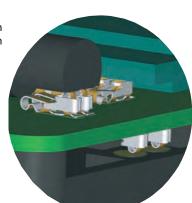


Universal Contact is an independent SMT contact which provides an electrical connection between a device and a PCB. The contact is manufactured as a single piece stamped product, incorporating pre-load and anti-lift features.

The Universal Contact has been designed to replace traditional interfaces where the contact is custom designed into the component. It can be used to connect a number of device components in any direction and configuration using the same interface.

## Features & Benefits of the Design

- Range of heights available:
  - 1.3mm contact with the minimum pitch of 1.35mm
  - 1.8mm contact with the minimum pitch of 1.25mm
  - 2.5mm contact the minimum pitch is 1.35mm
  - 3.5 & 4.0mm minimum pitch is 1.45mm
- Solderwell that prevents solder wicking up the contact
- "Side wings" protect the active parts of the contact which prevent contact from overstressing and potential damage
- Domed contact point allows good hertz stress and low contact resistance
- The X-Y-Z movement allows robust connection between the contact and component assembly during shock and vibration
- · Compliant with WEEE and RoHS directives.



## **Additional Advantages of using Universal Contacts**

- Qualification time reduction same contact for many components
- Allows standard interface across applications and platforms
- Freedom to position at an angle not fixed by mating component

## **Applications**

#### Handset

- Solderless component interconnect
- I/O connector / Board to board interconnect
- Battery contact / Antenna contact
- Grounding contact / SIM contact Laptops & Computers
- Memory Stick

Home Electronic Devices / White Goods

- Smoke detectors / Security alarm systems
- Home appliances

Automotive - Keyfob

Medical - CT scan equipment

Industrial - Circuit breaker for GPS beckon

#### **Materials & Finishes**

Base material Beryllium Copper

Plating Selective Au in contact area 1m

min over Au stripe, 0.05 - 0.1 m over

Ni 1.0 - 3.0 m

#### **Electrical**

Contact resistance Max 20 m $\Omega$ 

Max current rating 2.0 amps nominal 3.0 amps peak

#### **Environmental**

Operating temperature -40°C and +85°C

Humidity Operable in 90% relative humidity

 $(temp + 40^{\circ}C)$ 

Solder systems Infrared and hot air reflow

Vibration In accordance with IEC 68-2-36

Shock In accordance with IEC 68-2-27, 30 g

**Mechanical** See selection table on the right for

contact forces at specific mating heights

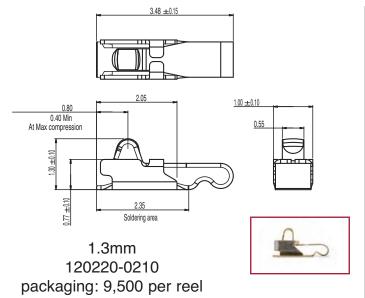
Maximum mating cycle based on mating PCB plated with 0.05 Au over 2.0 m Ni = 3,000 cycles. (Wear resistance is subject to mating component surface finish and plating type, increased mating component plating spec = increased mating cycles.)

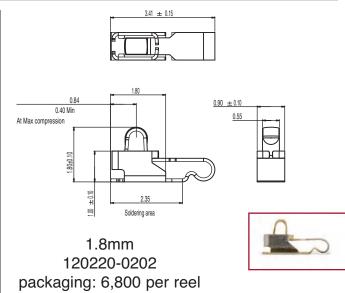
Packaging

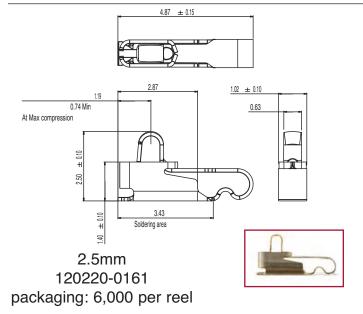
Packaged in 12mm wide tape & reel packaging to EIA-481 standards

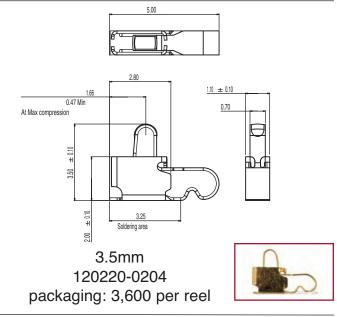


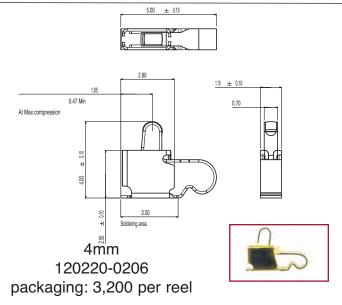
MATING	1.3mn	1.8mn	2.5mn	3.5mn	4.0mn
ΣĪ	FOI	RCE (N) AT	COMPRE	SSED HEIG	SHT
0.90	0.58				
1.00	0.51	0.87			
1.10	0.44	0.80			
1.20	0.37	0.74			
1.30	Pre-load	0.68			
1.40	100000	0.62			
1.50		0.56	0.58		
1.60		0.49	0.55		
1.70		0.43	0.52		
1.80		Pre-load	0.49		
1.90			0.46	-	
2.00			0.42	0.94	
2.10			0.39	0.91	
2.20			0.36	0.87	
2.30			0.33	0.83	
2.40	1		0.30	0.80	
2.50			Pre-load	0.76	1.30
2.60			2.00.00	0.73	1.27
2.70				0.69	1.24
2.80				0.65	1.22
2.90				0.62	1.19
3.00				0.58	1.16
3.10				0.55	1.13
3.20				0.51	1.11
3.30				0.47	1.08
3.40				0.44	1.05
3.50				Pre-load	1.02
3.60					1.00
3.70					0.97
3.80					0.94
3.90					0.91
4.00					Pre-load
Spring					
Rate	0.68	0.62	0.32	0.36	0.28
N/mm				190.520	

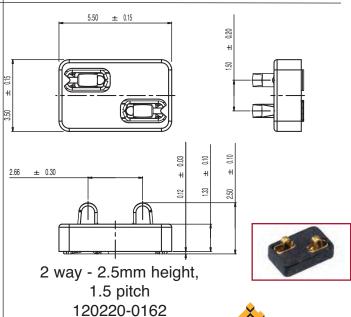












Mini RF RF

Mini RF connectors are the ideal solution for customers producing devices that require verification of antenna or circuit board performance. They are specifically designed for use with portable terminal interfaces and the inspection of microwave boards used at frequencies of up to 6 GHz. The specially incorporated flared interface cone not only allows the user to snap on a bench test adaptor but also allows high mating cycles on the accessory connector.

# Mini RF Series 120220-0180 Accessory connector 120220-0190 Test Port

Base materials Copper alloy - Shell

LCP plastic - Insulator
Beryllium copper - Contacts
120220-0180 - Gold over nickel

## **ELECTRICAL**

**Plating** 

 Frequency
 0.01 - 6 GHz

 Impedance
 50Ω nominal

 VSWR
 ≤ 1.2:1 

 Insertion loss
 unmated condition <0.1 dB</td>

 mated condition <0.5 dB</th>

Dielectric withstanding voltage

Contact resistance  $200m\Omega$  max (initial)

Power 2 watts

## Features & Benefits of the Design

- Small size / low profile saving space on PCB
- High mating cycles on accessory port
- Switchable
- High force on the switch providing more robust connection
- Robust design
- Latching mechanism for ease-of-use during bench testing
- Compatible with lead free soldering
- Designed for pick and place
- Cradle interface incorporates patented ball
  - enables angular misalignment without loss to performance
- Compliant with WEEE and RoHS directives

## **MECHANICAL**

Mating Cycles 120220-0180 (with cradle connector)

up to 10,000 mating cycles

100 VAC (150 V peak)

## **Accessories**

Ball Nose Cradle connector typical for car kit applications and Low Profile Jump Cable typical for board-to-board system connection.

## **ENVIRONMENTAL**

Operating temperature
Humidity
-40 to 85°C
operable in 95% RH
temp +40°C

Solder systems Infrared and hot air reflow

Shock Shock Suitable for lead-free

In accordance IEC 68-2-64

In accordance to IEC 68-2-27, 100 g

## **Applications**

- Mobile handset
- Other wireless (PDA, PPC, Gaming)
- Portable phones
- Network carriers base stations
- Automotive key fob / locking
- Industrial transportation equipment
- Cable houses board-to-board cable interconnect
- Electronic measuring instrumentation / equipment
- GPS navigation systems (ETC)
- Wireless LAN

And any small devices requiring verification of antenna / circuit performance.

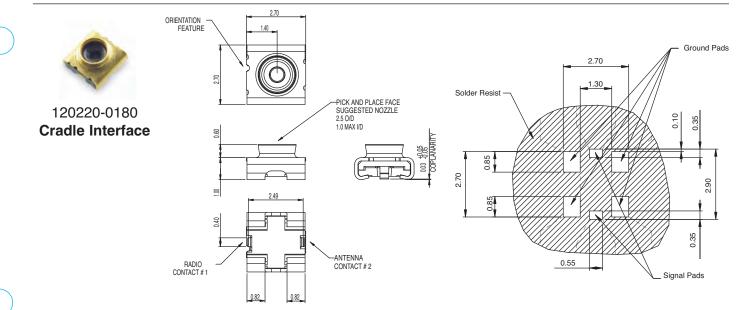


Packaging style Tape and reel to EIA-481
Packaging size 8000 per reel

A float mount production test adaptor is available by request.



Mini RF RF



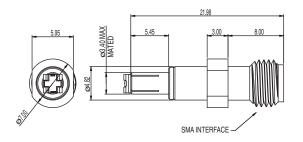
## **Accessories**



120220-0175 Snap-on Bench Test Adaptor



Snap-on mated

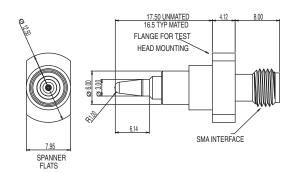




120220-0176 Ball Nose Production Test Adaptor

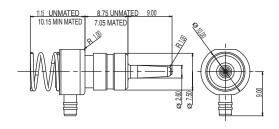


Ball Nose mated





120220-0177 Cradle Connector (Capability)





## STARCARD® Snappy

The New Successor to STARCARD® Nova in Our PCMCIA Universe.

The Starcard Snappy is a versatile frameless stainless steel type II PCMCIA card kit that simply snaps together without the use of any special tools. Available with a multitude of design options, we can customize extensions and connectors off-sets, all from a standard platform. Our Starcard Snappy cover sets and 68 way connectors support both standard 16 bit and high performance 32 bit architectures (Cardbus).



## **Applications**

- Notebooks
- Handheld Portable devices
- Set-top boxes

- · Home entertainment devices
- Switches and Routers
- · Machine control systems
- Digital TV
- Test and measurement devices
- Medical instrumentation

#### **Product Features and Benefits**

- · Improved assembly cycle times
- · Optimum EMI shielding
- A variety of connector offset options available
- RoHS Compliant
- Cover sets meet all type II specifications
- Meets PCMCIA and JEIDA standards
- Frameless design enables OEM's to automate key aspects of manufacturing
- Polarized to prevent incorrect card insertion
- · With or without cardbus feature
- Accommodates most 68 pin connectors
- Can be assembled by hand, simple press tool available for high volume assembly
- End cap extensions can be customized to accept a multitude of I/O connectors
- · Low tooling costs on custom designed packages

Materials and Finishes: Snappy Card Kit			
Cover:	Stainless Steel Brushed, 0.2mm thickness		
Cover Insulation:	Double Mylar, 0.08mm thickness		
Label – Recess and Recommended Size			
Label Recess:	0.08mm deep		
Label Size:	40 mm x 61mm		
Materials and Finishes: 68 pin connector			
Connector Insulator:	High Performance Plastic, Glass Fiber Reinforced (30%), Flame Retardant UL 94V-0 rated, Color: Black		
Connector Contacts:	Base Material Phosphor Bronze, Finish: Nickel base with 30μ gold for contact area, solder tails: Au 2 μ over Nickel 40μ		

Electrical: 68 pin connector		
Voltage:	100V AC rms / DC 150V	
Current Rating:	0.5 A ( per pin )	
Dielectric		
Withstanding Voltage:	500V rms withstanding voltage	
	between adjacent pads	
Operating		
Temperature:	Maximum soldering temperature: 260° C	
	for a maximum of one minute.	
Mechanical: 68 pin connector		
Hertzian Stress	140,000 psi minimum	
Durability	10,000 mating cycles	

StarCard is a registered trademark of ITT Industries



## Top / Bottom Covers - Snap On - Standard / Cardbus Versions

## **Features and Benefits**

- Type II, as defined in PCMCIA specifications
- Frameless cover set with snap-on mechanism
- Easy to assemble by hand or a simple press tool
- Available with or without label recess
- Customized end caps to accept a wide variety of I/O connectors

## **Materials and Finishes**

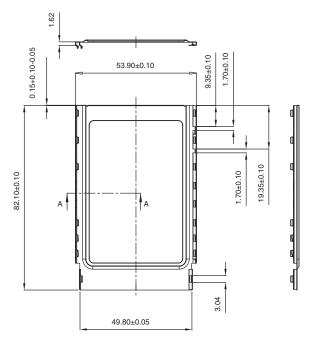
Cover:	Stainless Steel Brushed 0.2mm thickness
Insulation:	Customized Mylar available

#### Labels/Recommended Size:

Label Recess:	0.08mm deep	
Label Size:	40 mm x 61mm	

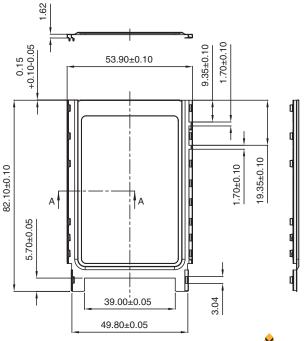


Part Number	Label Recess	
N20-2004-000	Yes	
N20-2004-002	No	



#### **Top Cover - Cardbus Version**

Part Number	Label Recess	
N20-2004-001	Yes	
N20-2004-003	No	



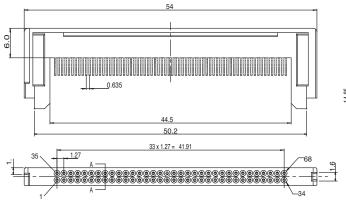


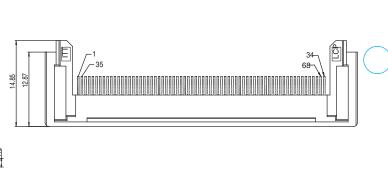
## 68 Way Single-Sided Surface Mount Connector Snap-on/Standard

## **Features and Benefits**

- Meets PCMCIA requirements
- Single-side, single-row, surface mount tails/0.1 (.004) thick by 0.25 (.010) wide
- Incorporates PCMCIA card keying at the ends of insulator.
- Can be modified to meet needs of different offsets
- Slots for positive cover set alignment
- Guide rail alignment feature connector to PCB
- Can be pre-assembled to PCB before reflow
- RoHS Compliant

Materials and Finishes	
Connectors	High Performance Plastic, Glass Fiber Reinforced (30%)
	Flame Retardant UL 94V-0 rated, Color: Black
Contacts	Base Material Phosphor Bronze, Finish: Nickel Base with 30μ gold for contact area, solder tails : Sn/Pb (9:1) 120μ Min over Nickel 40μ
Electrical	
Voltage	100V AC rms / DC 150V
Current Rating	0.5 A (per pin)
Dielectric Withstanding Voltage	500V rms withstanding voltage between adjacent pads Withstanding Voltage
Operating Temperature	Maximum soldering Temperature: 260° C for a maximum of one minute
Mechanical	
Hertzian Stress	150,000 psi minimum
Durability	20,000 mating cycles

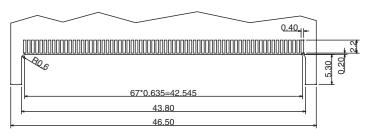




Part Number	Description	Offset	Mount	Package	Keying
132001-0042LG	DICMF-68S	0.30mm upward	SMT	Tray	5 V
132001-0069LG	DICMF-68S	0.00mm offset	SMT	Tray	5V
132001-0070LG	DICMF-68S	0.00mm offset	SMT	Tray	3.3V
132001-0071LG	DICMF-68S	0.30mm downward	SMT	Tray	5 V
132001-0072LG	DICMF-68S	0.30mm upward	SMT	Tray	3.3V
132001-0073LG	DICMF-68S	0.00mm downward	SMT	Tray	3.3V

Note: for additional offset size contact Cannon

## Recommended PCB layout





## 68 Way Single-Sided Surface Mount Connector Snap-on/Cardbus

## **Features and Benefits**

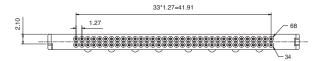
- Meet PCMCIA requirements
- Single-side, single-row, surface mount tails / 0.1 (.004) thick by 0.25 (.010) wide
- Earth grounding feature
- Incorporates PCMCIA card keying at the ends of insulator
- Can be modified to meet needs of different offsets
- Guide rail alignment feature connector to PCB
- Can be pre-assembled to PCB before reflow
- RoHS Compliant

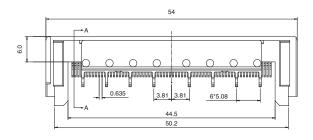
<b>Materials</b>	and	Finishes

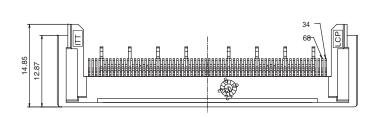
Connectors	High Performance Plastic, Glass Fiber Reinforced (30%)
	Flame Retardant UL 94V-0 rated, Color: Black
Contacts	Base Material Phosphor Bronze, Finish: Nickel Base with 30μ gold for contact area, solder tails : Sn/Pb (9:1) 120μ Min over Nickel 40μ
Electrical	
Voltage	100V AC rms / DC 150V
Current Rating	0.5 A (per pin)
Dielectric Withstanding Voltage	500V rms withstanding voltage between adjacent pads Withstanding Voltage
Operating Temperature	Maximum soldering Temperature: 260° C

for a maximum of one minute

Hertzian Stress	150,000 psi minimum
Durability	20,000 mating cycles



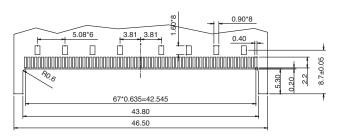




Part Number	Description	Offset	Mount	Package	Keying
132000-0058LG	DICMF-68SCB-SNPY-SMT-M02	0.0mm	SMT	Tray	3.3 V
132001-0046LG	DICMF-68SCB-SNPY-SMT-M04	0.6mm downward	SMT	Tray	5 V

Note: For additional offset size contact Cannon

#### Recommended PCB layout





## STARCARD® Ultra

## A Super Star in Our PCMCIA Universe

The StarCard Ultra Type I and Type II is the optimal solution for cover set toughness and offers maximum availability for component height. A plastic frame is molded around the perimeter of the cover and orientated into position with guide posts, which simplifies its assembly. Once assembled, the covers are ultrasonically welded together in a continuous weld joint around the perimeter of the card. This process provides the strongest known PC card kit available today. Starcard Ultra cover sets and 68 way connectors are available in either standard 16 bit high performance 32 bit architecture (Cardbus).



## **Applications**

- Notebooks
- · Handheld Portable devices
- · Set-top boxes

- · Home entertainment devices
- · Switches and Routers
- · Machine control systems

- · Security devices
- · Test and measurement devices
- · Medical instrumentation

#### **Product Features and Benefits**

- · Fast and easy assembly
- · Patented, ultrasonically welded technology
- · Optimum EMI shielding
- · A variety of connector offset options are available
- · Accommodates most 68 pin connectors
- Secure (tamper proof)
- · Maximizes available PCB Space
- Meets PCMCIA and JEIDA standards
- · Keying options for socket: 5V and 3.3V

- Insert molded rigid plastic frame enclosure
- · Polarized to prevent incorrect card insertion
- Cover sets meet all Type I and Type II specifications
- End cap extensions can be customized to accept a multitude of I/O connectors
- · Low tooling costs on custom designed packages
- · With or without cardbus features
- · USW tooling available
- · RoHS Compliant

Material and Finishes:	Material and Finishes: Ultra Card Kit							
Cover:	Stainless Steel Brushed, 0.2mm thickness							
Frame molding:	Thermoplastic, Glass Fiber Reinforced, UL94V-0 Rated, Color: Black							
Insulation:	Polyester foil, 0.08mm thickness, Dielectric strength: 7.0 kV min							
Material and Finishes:	Material and Finishes: 68 pin connector							
Connector Insulator:	High Performance Plastic, Glass Fiber Reinforced (30%), Flame Retardant UL 94V-0 rated, Color: Black							
Connector Contacts:	Base Material: Phosphors Bronze, Finish: Nickel base with $30\mu$ gold for contact area, solder tails Au $2\mu^*$ (for plating options, please contact ITT)							
	Base Material: Beryllium Copper, Finish: Nickel base with Palladium Nickel plus gold flash for contact							

area, solder tails AU 2µ\*\*

Electrical: 68 pin conn	ector			
Voltage:	100V AC rms / DC 150V			
Current Rating:	0.5 A ( per pin )			
Dielectric				
Withstanding Voltage:	500V rms withstanding voltage			
	between adjacent pads			
Operating Temperature:	perating Temperature: Maximum soldering temperature: 260° C for a maximum of one minute.			
Label – Recess and Rec	commended Size			
Label Recess: 0.08 mm	Label Size: 40 mm x 61mm			
Mechanical: 68 pin co	nnector			
Hertzian Stress	140,000 psi minimum			

\* For standard version

\*\* Optional

Starcard is a registered trademark of ITT Industries



## Top Cover - Standard Version

## **Features and Benefits**

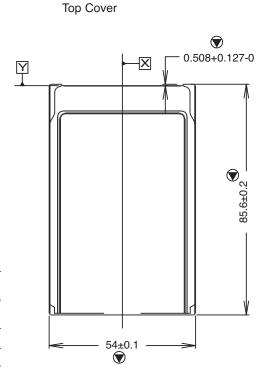
- Type II defined by PCMCIA specification
- Patented ultrasonic welded covers
- Many I/O\* options readily available
- Covers can be supplied with or without label recess
- Customized end caps to accept a wide variety of I/O connectors
- Offers excellent shielding features
- Ultrasonic welding tools are available

## **Materials and Finishes**

Cover:	Stainless Steel Brushed, 0.2mm thickness
Frame molding:	Thermoplastic, Glass Fiber Reinforced, UL94V-0 Rated, Color: Black
Insulation:	Polyester foil, 0.08mm thickness, Dielectric strength: 7.0 kV min

## **Labels/Recommended Size**

40 mm x 61mm



Part Number	I/O Description	Insulation	Label Recess	Part Number	I/O Description	Insulation	Label Recess
036-0151-000	Blind	No	Yes	036-0151-111	4 Pos. Center	Yes	No
036-0151-002	Blind	No	No	036-0151-112	4 Pos. Center	Yes	No
036-0151-023	4 Pos. Left	No	Yes	036-0151-077	15 Pos. Left	Yes	Yes
036-0151-024	4 Pos. Left	No	No	036-0151-078	15 Pos. Left	Yes	No
036-0151-107	4 Pos. Center	No	Yes	036-0151-051	15 Pos. Center	Yes	Yes
036-0151-108	4 Pos. Center	No	No	036-0151-052	15 Pos. Center	Yes	No
036-0151-049	15 Pos. Left	No	Yes	036-0151-055	15 Pos. Right	Yes	Yes
036-0151-050	15 Pos. Left	No	No	036-0151-056	15 Pos. Right	Yes	No
036-0151-011	15 Pos. Center	No	Yes	036-0151-059	15 Pos. Dual	Yes	Yes
036-0151-012	15 Pos. Center	No	No	036-0151-060	15 Pos. Dual	Yes	No
036-0151-015	15 Pos. Right	No	Yes	036-0151-067	4/15 Pos. COMBO	Yes	Yes
036-0151-016	15 Pos. Right	No	No	036-0151-068	4/15 Pos. COMBO	Yes	No
036-0151-019	15 Pos. Dual	No	Yes	036-0151-103	26 Pos. Center	Yes	Yes
036-0151-020	15 Pos. Dual	No	No	036-0151-104	26 Pos. Center	Yes	No
036-0151-027	4/15 Pos. COMBO	No	Yes	036-0151-091	22 Pos. Center	Yes	Yes
036-0151-028	4/15 Pos. COMBO	No	No	036-0151-092	22 Pos. Center	Yes	No
036-0151-099	26 Pos. Center	No	Yes	036-0162-000	R/W switch^	No	No
036-0151-100	26 Pos. Center	No	No	036-0162-002	R/W switch^	No	Yes
036-0151-095	22 Pos. Center	No	Yes	036-0162-004	R/W switch	Yes	No
036-0151-096	22 Pos. Center	No	No	036-0162-006	R/W switch	Yes	Yes
036-0151-151	Blind	Yes	Yes	036-0162-008	R/W switch	No	No
036-0151-115	Blind	Yes	Yes	036-0162-010	R/W switch	No	Yes
036-0151-116	Blind	Yes	No	036-0162-012	R/W switch	Yes	No
036-0151-063	4 Pos. Left	Yes	Yes	036-0162-014	R/W switch	Yes	Yes
036-0151-064	4 Pos. Left	Yes	No				

<sup>\*</sup> For standard version

Dimensions shown in mm

Specifications and dimensions subject to change





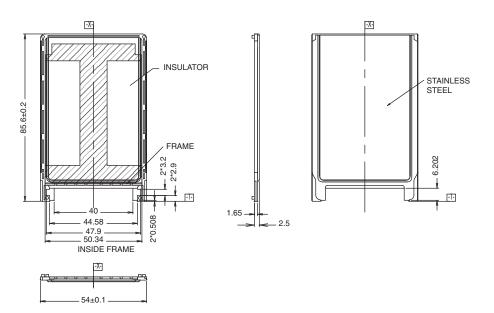
## Top Covers - Cardbus Version

## **Features and Benefits**

- Type II defined by PCMCIA specification
- Patented ultrasonic welded covers
- Many I/O\* options readily available
- Covers can be supplied with or without label recess
- Customized end caps to accept a wide variety of I/O connectors
- · Offers excellent shielding features
- Available with or without ground clip opening

#### **Material and Finishes**

Cover:	Stainless Steel Brushed, 0.2mm thickness
Frame molding:	Thermoplastic, Glass Fiber Reinforced, UL94V-0 Rated, Color: Black
Insulation:	Polyester foil, 0.08mm thickness, Dielectric strength: 7.0 kV min
Labels/Recommended	Size
40 mm x 61mm	



Part Number	I/O Description	Insulation	Label Recess	Part Number	I/O Description	Insulation	Label Recess
036-0151-085	15 Pos. Left	No	Yes	036-0151-089	15 Pos. Left	Yes	Yes
036-0151-086	15 Pos. Left	No	No	036-0151-090	15 Pos. Left	Yes	No
036-0151-031	15 Pos. Center	No	Yes	036-0151-071	15 Pos. Center	Yes	Yes
036-0151-032	15 Pos. Center	No	No	036-0151-072	15 Pos. Center	Yes	No
036-0151-035	15 Pos. Right	No	Yes	036-0151-075	15 Pos. Right	Yes	Yes
036-0151-036	15 Pos. Right	No	No	036-0151-076	15 Pos. Right	Yes	No
036-0151-039	15 Pos. Dual	No	Yes	036-0151-079	15 Pos. Dual	Yes	Yes
036-0151-040	15 Pos. Dual	No	No	036-0151-080	15 Pos. Dual	Yes	No
036-0151-047	4/15 Pos. COMBO	No	Yes	036-0151-087	4/15 Pos. COMBO	Yes	Yes
036-0151-048	4/15 Pos. COMBO	No	No	036-0151-088	4/15 Pos. COMBO	Yes	No
036-0151-043	26 Pos. Center	No	Yes	036-0151-083	26 Pos. Center	Yes	Yes
036-0151-044	26 Pos. Center	No	No	036-0151-084	26 Pos. Center	Yes	No
036-0151-153	4 Pos. Left	No	Yes	036-0151-155	4 Pos. Left	Yes	Yes
036-0151-154	4 Pos. Left	No	No	036-0151-156	4 Pos. Left	Yes	No
036-0151-173	4 Pos. Center	No	Yes	036-0151-161	4 Pos. Center	Yes	Yes
036-0151-169	4 Pos. Center	No	No	036-0151-171	4 Pos. Center	Yes	No
036-0151-175	22 Pos. Center	No	Yes	036-0151-177	22 Pos. Center	Yes	Yes
036-0168-000	26 Pos. Center W/MECH.STOP	No	Yes	036-0168-001	4 Pos. Center W/MECH.STOP	Yes	Yes

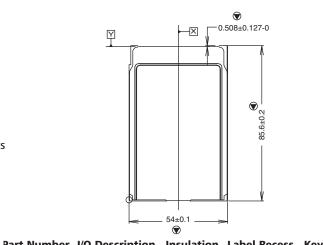


## PCMCIA I/O Kit

## Bottom Cover - Standard and Cardbus Version

## **Features and Benefits**

- Type II defined by PCMCIA specification
- Patented ultrasonic welded covers
- Many I/O options readily available
- Covers can be supplied with or without label recess
- Customized end caps to accept a wide variety of I/O connectors
- Offers excellent shielding features
- Available with or without ground clip opening
- Ultrasonic welding tools are available



Part Number I/	O Description Insulation	Label I	Recess	Key	Part Number	I/O Description	Insulation	Label Reces	ss Key
036-0151-001	Blind	No	Yes	5V	036-0151-113	4 Pos. Cente	r Ye	s Yes	5V
036-0151-003	Blind	No	No	5V	036-0151-114	4 Pos. Cente	r Ye	s No	5V
036-0151-025	4 Pos. Left	No	Yes	5V	036-0151-081	15 Pos. Left	Ye	s Yes	5V
036-0151-026	4 Pos. Left	No	No	5V	036-0151-082	15 Pos. Left	Ye	s No	5V
036-0151-109	4 Pos. Center	No	Yes	5V	036-0151-053	15 Pos. Cent	er Ye	s Yes	5V
036-0151-110	4 Pos. Center	No	No	5V	036-0151-054	15 Pos. Cent	er Ye	s No	5V
036-0151-073	15 Pos. Left	No	Yes	5V	036-0151-057	15 Pos. Righ	t Ye	s Yes	5V
036-0151-074	15 Pos. Left	No	No	5V	036-0151-058	15 Pos. Righ	t Ye	s No	5V
036-0151-013	15 Pos. Center	No	Yes	5V	036-0151-061	15 Pos. Dual	Ye	s Yes	5V
036-0151-014	15 Pos. Center	No	No	5V	036-0151-062	15 Pos. Dual	Ye	s No	5V
036-0151-017	15 Pos. Right	No	Yes	5V	036-0151-069	4/15 Pos. CC	MBO Ye	s Yes	5V
036-0151-018	15 Pos. Right	No	No	5V	036-0151-070	4/15 Pos. CC	MBO Ye	s No	5V
036-0151-021	15 Pos. Dual	No	Yes	5V	036-0151-105	26 Pos. Cent	er Ye	s Yes	5V
036-0151-022		No	No	5V	036-0151-106	26 Pos. Cent	er Ye	s No	5V
036-0151-029	4/15 Pos. COMBO	No	Yes	5V	036-0151-093	22 Pos. Cent	er Ye	s Yes	5V
036-0151-030	4/15 Pos. COMBO	No	No	5V	036-0151-094	22 Pos. Cent	er Ye	s No	5V
036-0151-101	26 Pos. Center	No	Yes	5V	036-0151-192	Blind	Ye	s Yes	3.3 V
036-0151-102	26 Pos. Center	No	No	5V	036-0151-193	Blind	Ye	s No	3.3V
036-0151-097	22 Pos. Center	No	Yes	5V	036-0151-137	15 Pos. Left	Ye	s Yes	3.3V
036-0151-098	22 Pos. Center	No	No	5V	036-0151-138	15 Pos. Left	Ye	s No	3.3V
036-0151-190		No	Yes	3.3V	036-0151-141	15 Pos. Cent	er Ye	s Yes	3.3V
036-0151-191	Blind	No	No	3.3V	036-0151-142	15 Pos. Cent	er Ye	s No	3.3V
036-0151-135	15 Pos. Left	No	Yes	3.3V	036-0151-121	15 Pos. Righ	t Ye	s Yes	3.3V
036-0151-136	15 Pos. Left	No	No	3.3V	036-0151-122	15 Pos. Righ	t Ye	s No	3.3V
036-0151-139	15 Pos. Center	No	Yes	3.3V	036-0151-125	15 Pos. Dual	Ye	s Yes	3.3V
036-0151-140	15 Pos. Center	No	No	3.3V	036-0151-126	15 Pos. Dual	Ye	s No	3.3V
036-0151-119	15 Pos. Right	No	Yes	3.3V	036-0151-129	4/15 Pos. CC		s Yes	3.3V
036-0151-120	15 Pos. Right		No	3.3V	036-0151-130	4/15 Pos. CC	MBO Ye	s No	3.3V
036-0151-123	15 Pos. Dual	No	Yes	3.3V	036-0151-133	26 Pos. Cent		s Yes	3.3V
036-0151-124	15 Pos. Dual	No	No	3.3V	036-0151-134	26 Pos. Cent	er Ye	s No	3.3V
036-0151-127	4/15 Pos. COMBO	No	Yes	3.3V	036-0151-159	4 Pos. Left	Ye	s Yes	3.3V
036-0151-128	4/15 Pos. COMBO	No	No	3.3V	036-0151-160	4 Pos. Left	Ye	s No	3.3V
036-0151-131		No	Yes	3.3V	036-0151-162	4 Pos. Cente	r Ye	s Yes	3.3V
036-0151-132	26 Pos. Center	No	No	3.3V	036-0151-172	4 Pos. Cente		s No	3.3V
036-0151-157	4 Pos. Left	No	Yes	3.3V	036-0151-178	22 Pos. Cent	er Ye	s Yes	3.3V
036-0151-158	4 Pos. Left	No	No	3.3V	036-0162-001	R/W switch	No	No No	5V
036-0151-174		No	Yes	3.3V	036-0162-003	R/W switch	No	No No	5V
036-0151-170			No	3.3V	036-0162-005	R/W switch	Ye		5V
036-0151-176			Yes	3.3V	036-0162-007	R/W switch	Ye		5V
036-0151-152			Yes	5V	036-0162-009	R/W switch	No		3.3V
036-0151-117			Yes	5V	036-0162-011	R/W switch	No		3.3V
036-0151-118			No	5V	036-0162-013	R/W switch	Ye		3.3V
036-0151-065			Yes	5V	036-0162-015	R/W switch	Ye		3.3V
036-0151-066		Yes	No	5V			10		0.0 0

Dimensions shown in mm
Specifications and dimensions subject to change

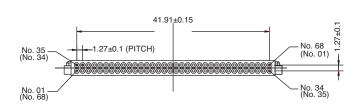
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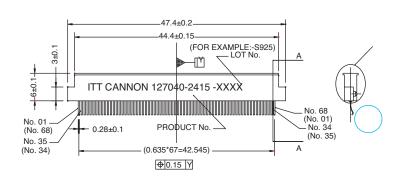
## 68 Way Single-Sided Surface Mount Connector- Standard

## **Features and Benefits**

- Conforms to recommended connector and pad footprint in PCMCIA specifications
- Single-side, single row, surface mount tails/0.10 (.004) thick by 0.25 (.010) wide
- Incorporates PCMCIA card keying at the ends of insulator
- Slots for positive cover set alignment
- 68 way connector is also available with location boss
- Can be modified to meet needs of different offsets
- RoHS Compliant

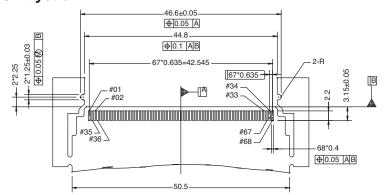
Materials and Finishes	
Connectors	High Performance Plastic, Glass Fiber Reinforced (30%),Flame Retardant UL 94V-0 rated, Color: Black
Contacts	Base Material Phosphors Bronze, Finish: Nickel Base with Palladium Nickel plus gold flash for contact area, solder tails Tin/Lead 90%, Tin 10% lead
Cardbus	Base Material Phosphor Bronze
Electrical	
Voltage	100V AC rms / DC 150V
Current Rating	0.5 A (per pin)
Dielectric Withstanding Voltage	500V rms withstanding voltage between adjacent pads
Operating Temperature	Maximum soldering Temperature: 260° C for a maximum of one minute
Mechanical	
Hertzian Stress	140,000 psi minimum
Durability	10,000 mating cycles





Part Number	Description	Offset	Mount	W/Boss	Package	QTY/Reel
132001-0026LG	DICMF-68S-SPC-M11	0.60mm downward	SMT	Yes	Tape & Reel	1000
132001-0029LG	DICMF-68S-SPC-M06	0.0mm	SMT	Yes	Tape & Reel	1000
132001-0051LG	DICMF-68S-SPC-M10	0.30mm downward	SMT	Yes	Tape & Reel	1000

## **Recommended PCB layout**



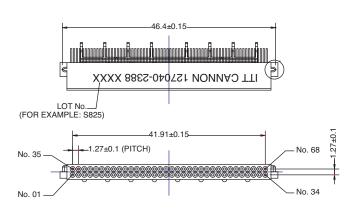


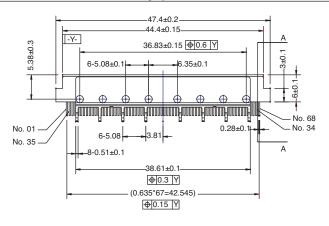
## 68 Way Single-Sided Surface Mount Connector - Cardbus

## **Features and Benefits**

- Connector conforms to recommended pad footprint in current PCMCIA release
- Single-sided, single row, surface mount inline tails/0.10 (.004) thick by 0.25 (.010) wide
- Incorporates PCMCIA card keying for Ultrasonic type
- Slots for positive cover set alignment
- 68 way connector is available with locating boss
- Can be modified to meet the needs of different off sets
- RoHS Compliant

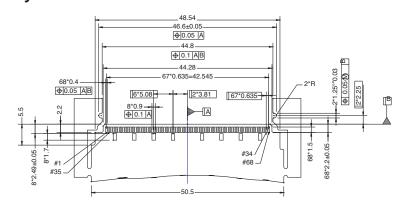
Materials and Finishes	
Connectors	High Performance Plastic, Glass Fiber Reinforced (30%),Flame Retardant UL 94V-0 rated, Color: Black
Contacts	Base Material Beryllium Copper, Finish: Nickel Base with Palladium Nickel plus gold flash for contact area, solder tails Tin/Lead 90%, Tin 10% lead
Cardbus	Base Material Phosphor Bronze
Electrical	
Voltage	100V AC rms / DC 150V
Current Rating	0.5 A (per pin)
Dielectric Withstanding Voltage	500V rms withstanding voltage between adjacent pads
Operating Temperature	Maximum soldering Temperature: 260° C for a maximum of one minute
Mechanical	
Hertzian Stress	140,000 psi minimum
Durability	10,000 mating cycles





Part Number	Description	Offset	Mount	W/Boss	Package	QTY/Reel
132001-0007LG	DICMF-68SCB-SPC-M02	0.0mm	SMT	Yes	Tape & Reel	1000
132001-0039LG	DICMF-68SCB-SPC-M03	0.30mm downward	SMT	Yes	Tape & Reel	1000
132001-0040LG	DICMF-68SCB-SPC-M04	0.60mm downward	SMT	Yes	Tape & Reel	1000

## **Recommended PCB layout**



Dimensions shown in mm Specifications and dimensions subject to change

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## C-Flash®

## Great Things Come in Small Packages

The latest small form factor removable storage units are here, C-Flash packaging for CompactFlash\*. C-Flash is the optimal solution for cover set toughness. A plastic frame is molded around the perimeter of the cover and orientated into position with guide posts, which simplifies its assembly. Once assembled the covers are ultrasonically welded together in a continuous weld joint around the perimeter of the card. This process provides the most rigid compact flash products in the industry and allows OEMs to streamline their manufacturing processes to deliver cost effective solutions while maximizing production efficiencies. C-Flash cover sets and 50 way connectors are available in either Type I or Type II packages.



## **Applications**

- Digital Camera's
- Handheld portable devices
- Camcorders

- Home entertainment devices
- Wireless communications
- Personal computers & printers
- · Security devices
- Test and measurement devices
- Medical instrumentation

## **Product Features and Benefits**

- Fast and easy assembly
- · Patented, ultrasonically welded technology
- A variety of connector offset options are available
- Accommodates most 50 pin connectors
- Meets Compact Flash Association standards
- Insert molded rigid plastic frame enclosure
- Polarized to prevent incorrect card insertion
- · Optimum EMI shielding

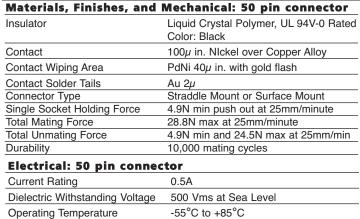
- Customized extensions for Type I and Type II cover sets
- Secure (tamper proof)
- Cover sets meet all Type I and Type II specifications Cover sets are available with or without insulation on the inside of either cover
  - Type II cards are available with various I/O configurations
  - Low tooling costs on custom designed packages
  - USW tooling available
  - RoHS compliant

Materials and F	inishes: C-Flash Card Kit
Covers	304 Annealed stainless steel,
	Durabrush, 0.20mm thickness
Cover Insulation	Mylar, 0.05mm thickness
Frame Molding	Black Thermoplastic
Length	36.40 ± 0.15mm
Width	42.8 ± 0.10mm
Thickness	3.30 ± 0.10mm (including label area)

C-Flash is a registered trademark of ITT Industries

\* Compact Flash is a registered trademark of Compact

Flash Association





## Cover C-Flash Type I

#### **Features and Benefits**

- Meets Type I specifications as defined by the Compact Flash Association
- Two stainless steel metal stamping with an insert molded frame that is ultrasonically welded to form a rigid closure measuring 36.4mm x 42.8mm
- Cover sets ar available with or without insulation on the inside of either cover
- Optimum EMI shielding
- Polarized to prevent incorrect card insertion
- USW tooling available

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Cover	304 Annealed stainless steel, Durabrush 0.20mm thickness
Insulation	Mylar, 0.05mm thickness
Frame Molding	Black Thermoplastic

**Meets CFA Specifications** 

ıth	$36.40 \pm 0.15$ mm
h	$42.8 \pm 0.10$ mm
kness	$3.30 \pm 0.10$ mm (including label areas)
ŀ	า

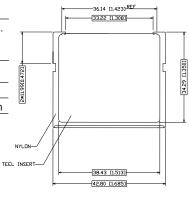
## **Bottom Cover**

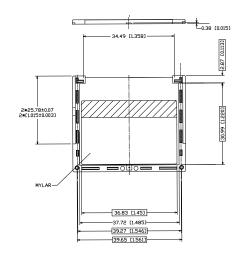
#### Insulation

Insulation is optional. It measures 36.83mm x 24.13mm. A double-sided adhesive strip (for the 50 position) on insulation is also available.

#### Labels- recess and recommended size

Label Recess	0.08mm deep
Label Size	37.00mm x 32.00mm





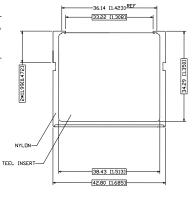
## **Top Cover**

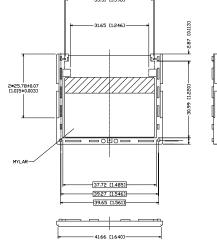
## Insulation

Insulation is optional. It measures 36.83mm x 24.13mm. A double-sided adhesive strip (for the 50 position) on insulation is also available.

#### Labels- recess and recommended size

Label Recess	0.08mm deep
Label Size	37.00mm x 32.00mm





36.42 [1.434]

Cover Set Description*	Part Number	Cover Set Description	Part Number
Top and Bottom No Insulation	036-0144-000	-	-
Top Insulation Only	036-0144-003	Top Insulation with Adhesive	036-0144-004
Bottom Insulation Only	036-0144-001	Bottom Insulation with Adhesive	036-0144-005
Top and Bottom Insulation	036-0144-002	Top and Bottom Insulation with Adhesive	036-0144-006

\*Blind I/O only

Dimensions shown in mm

Specifications and dimensions subject to change





## Cover C-Flash Type I- Extension

#### **Features and Benefits**

- Meets Type I specifications as defined by the Compact Flash Association
- Two stainless steel metal stamping with an insert molded frame that is ultrasonically welded
- Tailormade to meet the customers requirements for wireless application antenna, Led feature
- Optimum EMI shielding
- Polarized to prevent incorrect card insertion
- USW tooling available
- Low tooling costs on customized designs for plastic extensions

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<b>Meets CFA Specifications</b>	
Frame Molding	Black Thermoplastic
Insulation	Mylar, 0.05mm thickness
Cover	304 Annealed stainless steel, Durabrush 0.20mm thickness

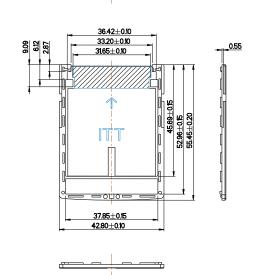
Width	$42.8 \pm 0.10$ mm
Thickness	$3.30 \pm 0.10$ mm (including label areas)

## **Bottom Cover**

#### **Insulation**

Insulation is optional. It measures  $36.83 \, \text{mm} \times 24.13 \, \text{mm}$ . A double-sided adhesive strip (for the 50 position) on insulation is also available.

<b>Cover Set Description</b>	Part Number
Top Cover, Internal antenna	036-0154-019



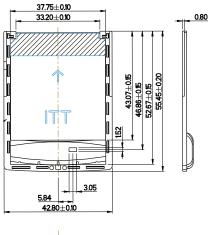
#### **Top Cover**

## Insulation

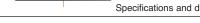
Insulation is optional. It measures 36.83mm x 24.13mm. A double-sided adhesive strip (for the 50 position) on insulation is also available.

<b>Cover Set Description</b>	Part Number
Top Cover, Internal antenna	036-0154-020











## Cover C-Flash Type II

## **Features and Benefits**

- Type II cards are electronically compatible with Compact Flash Specifications
- Type II cards will be used in higher capacity applications
- Type II cards are available with various I/O configura tions including 4 and 15 position blind I/O and custom
- · Optimum EMI shielding
- · Polarized to prevent incorrect card insertion
- · USW tooling available

#### **Materials and Finishes**

Width

**Thickness** 

Cover	304 Annealed stainless steel, Durabrush 0.20mm thickness
Insulation	Mylar, 0.05mm thickness
Frame Molding	Black Thermoplastic
Meets CFA Specification	ons
Length	36.40 ± 0.15mm

42.8 ± 0.10mm

5.0mm max

 Low tooling costs on customized designs for plastic extensions

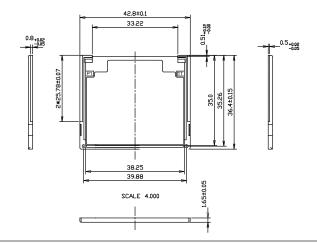
#### **Bottom Cover**

#### **Insulation**

Insulation is optional. It measures 36.83mm x 24.13mm. A double-sided adhesive strip (for the 50 position) on insulation is also available.

#### Labels- recess and recommended size

Label Recess	0.08mm deep
Label Size	37.00mm x 32.00mm



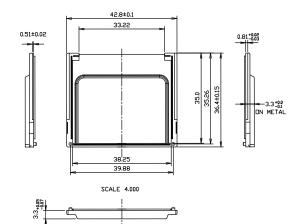
## **Top Cover**

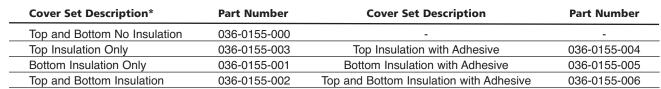
## **Insulation**

Insulation is optional. It measures 36.83mm x 24.13mm. A double-sided adhesive strip (for the 50 position) on insulation is also available.

## Labels- recess and recommended size

Label Recess	0.08mm deep
Label Size	37.00mm x 32.00mm





\*Blind I/O only

Dimensions shown in mm Specifications and dimensions subject to change

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## 50 Way Surface Mount Connector

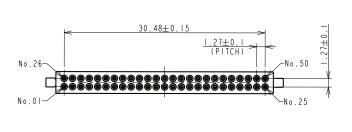
## **Features and Benefits**

- Meets all CFA standard requirements
- Electronically complies with the PCMCIA ATA standard
- Mounts the PCB allowing reflow, how bar or hand soldering
- RoHS Compliant

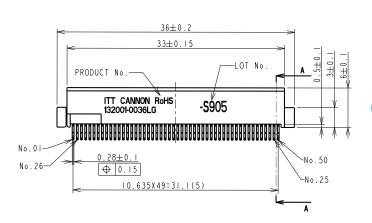
Materials and Finishes	
Insulation	Liquid Crystal Polymer, UL 94V-0 Rated, Color: Black
Contact	$100\mu$ in. Nickel over Copper Alloy
Contact Wiping Area:	PdNi $30\mu$ in. with gold flash
Contact Solder Tails:	150 <i>u</i> in. min 90/10 Tin Lead

#### **Electrical** 0.5A **Current Rating** Dielectric Withstanding Voltage 500 Vrms at Sea level **Operating Temperature** -55°C to +85°C Insulation Resistance: Initially 1000mΩ at 500 Vdc Mechanical Connector Type Straddle mount or Surface Mount Single Socket Holding Force 4.9N minimum push out at 25mm/minute **Total Mating Force** 28.8N maximum at 25mm/minute Total Unmating Force 4.9N minimum and 24.5N maximum at 25mm/minute

10,000 mating cycles

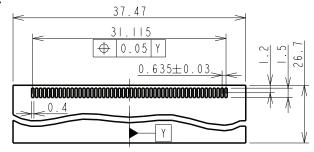


Durability



Part Number	Offset (downward)	Description
980-2001-169	0.00mm	50 way female straddle mount socket
132001-0022LG	0.26mm	50 position without ground, without locating boss
132001-0023LG	0.85mm	50 position SMT without ground, with locating boss
132001-0028LG	0.26mm	50 position SMT with ground clip
132001-0036LG	-0.40mm	50 position SMT without ground clip
132001-0038LG	0.26mm	50 position SMT without ground clip with locating boss

## **Recommended PCB Layout**





## ExpressCard Snappy

## The Future of PCMCIA Cards is Here

ITT's ExpressCard 26 pin edge card connectors and snappy cover sets meet the PCMCIA industries demands for 34mm and 54mm wide modules. Our stainless steel cover sets are quick and easy to assemble. With a universal slot design and module formats measuring 5mm deep by just 75mm long, the connectors and cover sets enable both compact ExpressCard/34 and /54 cards to fit in the same aperture, saving component count. This robust design is RoHS compliant and allows up to 10,000 cover set mating cycles. ITT Express Card products are certified to the Express Card Compliant Program (PCMCIA) and are listed in the Express Card Resource Directory.



## **Applications**

- Notebook/Desktop computers
- Handheld portable devices
- Set-Top boxes

- Storage devices
- Wireless/Wired communications
- Digital TV

- Memory media adapters
- Test and measurement devices
- Biometric devices

## **Product Features**

- Fast and easy hand assembly
- Simple press tool available for high volume assembly
- A variety of connector offset options are available
- Accommodates most 26 pin connectors
- ExpressCard/34 Module: 34mm (W) X 75mm (L) X 5mm (T)
- ExpressCard/54 module: 54mm (W) X 75mm (L) X 5 mm (T)
- Meets PCMCIA Express Card Associations Standards
- 26 pin connector designed to prevent incorrect card insertion

- Optimum EMi shielding
- End cap extensions can be customized to accept a multitude of I/O connectors
- · Customized decorative finishes
- Cover sets are available with or without insulation on the inside of either cover
- SIM card cut-out options are available upon request
- Low tooling costs on custom designed packages
- RoHS compliant

Materials and Finishes: ExpressCard Kit	
Cover	304 Annealed stainless steel, 0.20mm thickness, Durabrush
Cover Insulation	Mylar, 0.08mm thickness
Label Recess and Recom	mended Size
Label Recess	0.08mm deep
Label Size	58.40mm x 22.40mm
Materials and Finishes: 2	6 pin connector
Connector Insulator	Liquid Crystal Polymer, Flame Retardant Rate: UL94V-0, Color: Black
Connector Contacts	Base Material: Phosphor Bronze, Finishes: Nickel base with Au at contact area and pure tin at solder tails

<b>Electrical: 26 pin connector</b>	
Current Rating	0.75 A Per Pin
Dielectric Withstanding Voltage	500 Vms AC for 1 minute
LL Contact Resistance	40mΩ Max
Mechanical: 26 pin connecte	or
Total Mating Force	39N Maz at Speed of 12.5mm per minute
Total Unmating Force	3.7 - 18.5 N at speed of 12.5mm per minute
Durability	10,000 cycles





## Snap-On Version, Standard Type 34- Covers

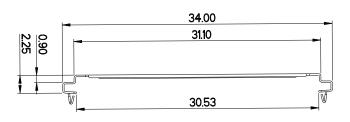
## **Features and Benefits**

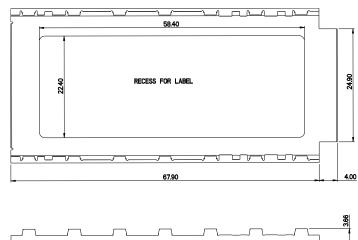
- Compliant with ExpressCard Standard
- Frameless cover set with snap-on locking mechanism
- Easy to assemble by hand or simple press tool
- Available with or without label recess
- Flexibility to customize end caps

<b>Materials and Fi</b>	nishes
Cover	304 Annealed stainless steel,
	0.20mm thickness
Finish	Sand Blast, Matte
Labels- recess ar	nd recommended size
Label Recess	0.08mm deep
Label Size	58.40mm x 22.40mm

## **Top Cover**

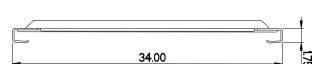
Cover Description	Part Number
Top with label recess	039-4004-304
SIM Access Feature	
Optional, Contact ITT for SIM (	Cut-out

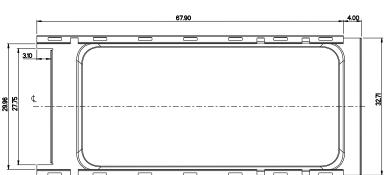




## **Bottom Cover**

Cover Description	Part Number
Top with label recess	039-4004-304
Bottom without label recess	039-4004-358
SIM Access Feature	
Optional, Contact ITT for SIM Cut-	out





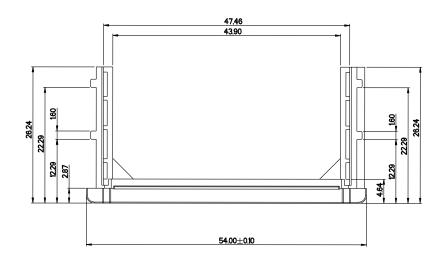


Snap-On Version, Standard Type 34, End Cap and Extended Box

## **End Cap**



Material	Nylon Glass filled or PC + ABS
Description	End Cap
Part Number	140-4004-340



## **Extended Box**

With optional features of openings for:

- LED
- USB/Mini USB
- HDMI
- RJ Plug
- Antenna Slot
- RF

With the option of surface treatment of:

• Paint, Silk Print, Pad Print, and UV Treatment

Our custom extended box solutions employ the latest standards and techniques in 3D modeling to ensure your project is a success. Our ExpressCard extended boxes can be customized to accept a multitude of I/O packages. Contact your local ITT sales office for more information.



Dimensions shown in mm
Specifications and dimensions subject to change
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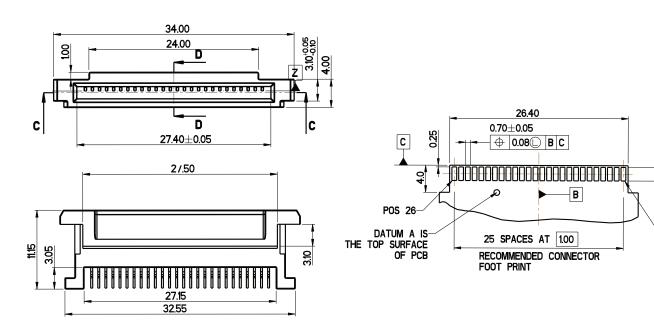


## Snap-On Version, Type 34, 26 Way Surface Mount Connector

## **Features and Benefits**

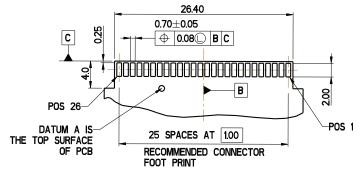
- Compliant with ExpressCard Standard
- Snap-on design with locking mechanism feature along both ends
- Easy to assemble
- Flexibility to custom design offsets
- RoHS Compliant

Materials and Finishes	
Insulation	Liquid Crystal Polymer,
	Color: Black
Contact Base Material	Phosphor Bronze
Contact Wiping Area	Au over Nickel
Contact Solder Area	Pure Tin over Nickel
Electrical	
Current Rating	0.75A per pin max
Dielectric Withstanding Voltage	40m Ω Max
Mechanical	
Contact Type	Surface Mount
Total Mating Force	39N max at speed of 12.5mm per minute
Total Unmating Force	3.7-18.5 N at speed of12.5mm per minute
Durability	5000 Cycles



Part Number	Offset	Mount	W/Boss	Package	Qty/Reel
132001-1117	0.0mm	SMT	No	Tape and Reel	800
132001-1118	0.25mm upward	SMT	No	Tape and Reel	800

#### **Recommended PCB Dimensions**





Dimensions shown in mm Specifications and dimensions subject to change

200

POS

## ExpressCard Ultra

## The Future of PCMCIA Cards is Here

ITT's ExpressCard 26 pin edge card connectors and ultrasonic cover sets meet the PCMCIA industry's demands for 34mm and 54mm wide modules. A plastic frame is molded around the perimeter of the cover and orientated into position with guide posts, which simplifies its assembly during ultrasonic welding. With a universal slot design and module formats measuring 5mm deep by just 75mm long, the connectors and cover sets enableboth compact ExpressCard/24 and /54 cards to fit in the same aperture, saving component count. This robust design is RoHS compliant and allows up to 10,000 cover set mating cycles. ITT Express Card products are certified to the Express Card Compliant Program (PCMCIA) and are listed in the Express Card Resource Directory.



## **Applications**

- Notebook/Desktop computers
- Handheld portable devices
- Set-Top boxes

- Storage devices
- Wireless/Wired communications
- Security devices

- Memory media adapters
- Test and measurement devices
- Biometric devices

## **Product Features and Benefits**

- Fast and easy assembly
- Ultrasonic weld tools available for high volume assembly
- A variety of connector offset options are available
- Accommodates most 26 pin connectors
- ExpressCard/34 Module: 34mm (W) X 75mm (L) X 5mm (T)
- ExpressCard/54 module: 54mm (W) X 75mm (L) X 5 mm (T)
- Secure (tamper proof)
- Meets PCMCIA ExpressCard Association Standards

- Polarized to prevent incorrect card insertion
- Optimum EMI shielding
- SIM card cut-out options available
- · Customized decorative finishes
- Cover sets are available with or without insulation on the inside of either cover
- End Cap extensions can be customized to accept a multitude of I/O connectors
- Low tooling costs on custom designed packages
- RoHS Compliant

Materials and Finishes: E	xpressCard kit
Cover	304 Annealed stainless steel, 0.20mm thickness, Durabrush
Cover Insulation	Mylar, 0.08mm thickness
Label Recess and Recomm	nended Size
Label Recess	58.40mm x 22.40mm
Materials and Finishes: 2	6 pin connector
Connector Insulator	Liquid Crystal Polymer, Flame Retardant Rate: UL94V-0, Color: Black
Connector Contacts	Base Material: Phosphor Bronze, Finishes: Nickel base with Au at contact area and pure tin at solder tails

Electrical: 26 pin connector	
Current Rating	0.75 A Per Pin
Dielectric Withstanding Voltage	600 Vms AC for 1 minute
LL Contact Resistance	40mΩ Max
Mechanical: 26 pin connecto	or
Total Mating Force	39N Maz at Speed of 12.5mm per minute
Total Unmating Force	3.7 - 18.5 N at speed of 12.5mm per minute
Durability	10,000 cycles





## Ultra Version, Standard Type 34-Covers

## **Features and Benefits**

- Compliant to ExpressCard Standard
- Utilizes an insert molded frame that is ultrasoncally welded to form a rigid encasing
- Ultrasonic weld assembly tools available
- Flexibility to customize end caps
- · Available with or without label recess

## **Materials and Finishes**

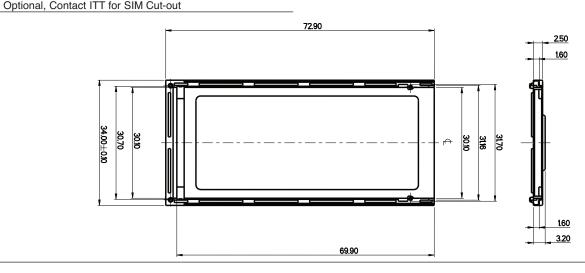
Insulation	Customized mylar available	
Frame Molding	Black Thermoplastic, UL 94-VO	
	0.20mm thickness, Durabrush finsih	
Cover	304 Annealed stainless steel,	

#### Labels- recess and recommended size

Label Recess	0.08mm deep
Label Size	58 40mm x 22 40mm

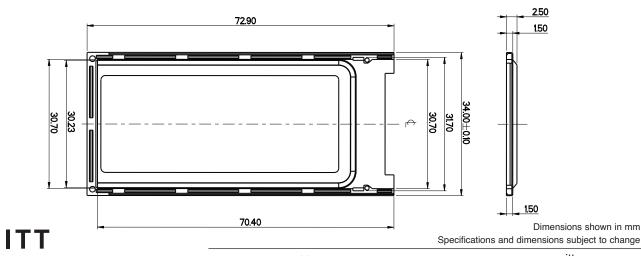
## **Top Cover**

Cover Set Description	Part Number
Top with label recess	132001-3403
SIM Access Feature	



## **Bottom Cover**

<b>Cover Set Description</b>	Part Number	
Bottom with label recess	132001-3404	
SIM Access Feature		
Optional, Contact ITT for SIM Cut-out		



Ultrasonic Weld, Standard Type 34, Extended Box

## **Extended Box**



Our custom extended box solutions employ the latest standards and techniques in 3D modeling to ensure your project is a success. Our ExpressCard extended boxes can be customized to accept a multitude of I/O packages. Contact your local ITT sales office for more information.

With optional features for openings:

- LED
- USB/Mini USB
- HDMI
- RJ Plug
- Antenna Slot
- RF

With the option of surface treatment:

• Paint, Silk Print, Pad Print, UV Treatment



## Ultrasonic Weld Version, Type 34, 26 Way Surface Mount Connector

## **Features and Benefits**

- Compliant to Express Card Standard
- Easy to assemble
- Flexibility to custom design offsets
- RoHS Compliant

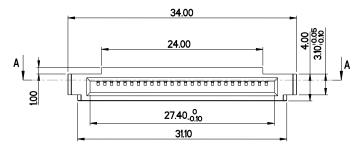
Materials and Finishes	
Insulation	Liquid Crystal Polymer, Color: Black
Contact Base Material	Phosphor Bronze
Contact Wiping Area	Au μ over Nickel
Contact Solder Area	Pure Tin over Nickel

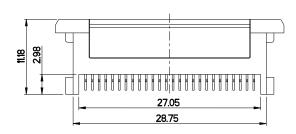
## **Electrical**

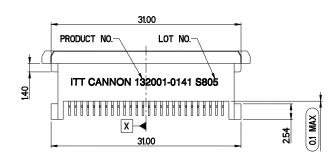
Current Rating	0.75A per pin max
Dielectric Withstanding Voltage	500 Vrms AC for 1 minute
LL Contact Resistance	40m Ω Max

## Mechanical

Contact Type	Surface Mount
Total Mating Force	39N max at sped of 12.5mm per minute
Total Unmating Force	3.7-18.5N at speed of 12.55 per minute
Durability	5000 cycles

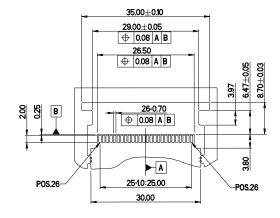






Part Number	Offset	Mount	W/Boss	Package	Qty/Reel	
132001-0140	0.635mm upward	SMT	Yes	Tape and Reel	800	
132001-0141	0.535mm upward	SMT	Yes	Tape and Reel	800	
132001-0202	0.50mm upward	SMT	Yes	Tape and Reel	800	

## **Recommended PCB Dimension**





## **CFast**

## The Future of CompactFlash is Here

The latest small form factor removable storage standard to be released from the Compact Flash Association (CFA) is CFast. ITT ICS is pleased to support this new standard with our line of two piece ultrasonic weld cover sets and 24 way connectors.

Our CFast covers offer the optimal solution for cover set toughness. A plastic frame is molded around the perimeter of the cover and orientated into position with guide posts, which simplifies its assembly. Once assembled the covers are ultrasonically welded together in a continuous weld joint around the perimeter of the card. This process provides the most rigid CFast products in the industry and allows OEM's to streamline their manufacturing processes to deliver cost effective solutions while maximizing production efficiencies. CFast cover sets and 24 way connectors are available in either Type I or Type II packages.



## **Applications**

- Digital Camera's
- Handheld portable devices
- Camcorders

- Security devices
- Wireless communications
- Personal computers and printers
- Industrial and enterprise storage systems
- Test and measurement devices
- Medical instrumentation

## **Product Features**

- Fast and easy assembly
- Patented, ultrasonically welded technology
- Cover sets meet all Type I and Type II specifications
- 24 position connector
- Meets Compact Flash Association CFast Standards
- Insert molded rigid plastic frame enclosure
- Polarized to prevent incorrect card insertion

- · Optimum EMI shielding
- Secure (tamper proof)
- Cover sets are available with or without insulation on the inside of either cover
- USW tooling available
- RoHS compliant

Materials and Finishes: CFast Card Kit		
Cover	304 Annealed Stainless Steel, Durabrush 0.20 mm thickness	
Insulation	Mylar, 0.05mm thickness	
Frame Molding	Black Thermoplastic	
Materials and Finishes: 24 pin connector		
Insulation	Liquid Crystal Polymer, UL94V-0	
Contact	Nickel over Copper Alloy	
Contact Wiping Area	Au over Nickel	
Contact Solder Tails	pure tin over Nickel	

Mechanical: 24 pin connector		
Connector Type	Surface Mount	
Mechanical Shock	No discontinuity greater than 100ns	
Total Mating Force	28.8N maximum at 25mm/minute	
Total Unmating Force	3.7N minimum and 24.5N maximum at 25mm/minute	
Durability	10,000 mating cycles	
Electrical: 24 pin connector		
Current Rating	1.5A Per Pin	
Dielectric Withstanding Voltage	500 Vms at Sea Level	
Operating Temperature	-55°C to +85°C	
Insulation Resistance	Initially $100m\Omega$ at $500 \text{ Vdc}$	



## Cover - Type I

## **Features and Benefits**

- Meets Type I specifications as defined by the Compact Flash Association
- Two stainless steel metal stamping with an insert molded frame that is ultrasonically welded to form a rigid closure measuring 36.4mm x 42.8mm
- Cover sets are available with or without insulation on the inside of either cover

## **Materials and Finishes**

Cover	304 Annealed stainless steel,
	Durabrush, 0.20mm thickness
Insulation	Mylar, 0.05mm thickness
Frame Molding	Black Thermoplastic

#### **Meets CFA Specifications**

Length	36.40 ± 0.15mm
Width	42.8 ± 0.10mm
Thickness	3.6mm Max (including label area)

#### **Bottom Cover**

#### Insulation

Insulation is optional. A double-sided adhesive strip (for the 24 position) on insulation is also available.

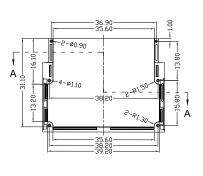
## Labels- recess and recommended size

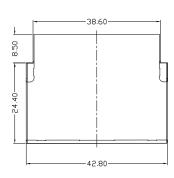
Label Recess	0.08mm deep (optional)
Label Size	Contact ITT for design

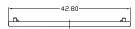
Cover Set Description	Part Number	
Bottom with Insulation	132001-0630	



#### **SECTION A-A**







## **Top Cover**

## Insulation

Insulation is optional. A double-sided adhesive strip (for the 24 position) on insulation is also available.

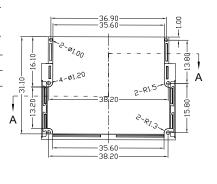
#### Labels- recess and recommended size

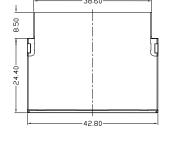
Label Recess	0.08mm deep (optional)
Label Size	Contact ITT for design

Cover Description*	Part Number
Top with Insulation	132001-0629













## Cover- Type II

## **Features and Benefits**

- Meets Type II specifications as defined by the Compact Flash Association
- Two stainless steel metal stamping with an insert molded frame that is ultrasonically welded to form a rigid closure measuring 36.4mm x 42.8mm
- Cover sets are available with or without insulation on the inside of either cover

Materials and Finishes	8	
Cover	304 Annealed stainless steel,	
	Durabrush, 0.20mm thickness	
Insulation	Mylar, 0.05mm thickness	
Frame Molding	Black Thermoplastic	
Meets CFA Specifications		
Length	$36.40 \pm 0.15$ mm	
Width	42.8 ± 0.10mm	
Thickness	5.0mm Max (including label area)	

## **Bottom Cover**

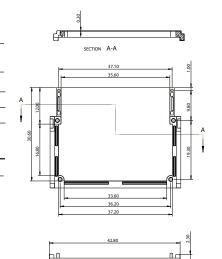
## Insulation

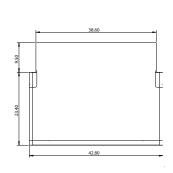
Insulation is optional. A double-sided adhesive strip (for the 24 position) on insulation is also available.

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Label Recess	0.08mm deep (optional)
Label Size	Contact ITT for design

Cover Set Description	Part Number
Bottom with Insulation	132001-0633





## **Top Cover**

#### Insulation

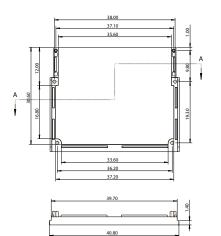
Insulation is optional. A double-sided adhesive strip (for the 24 position) on insulation is also available.

## Labels- recess and recommended size

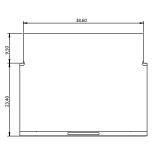
Label Recess	0.08mm deep (optional)
Label Size	Contact ITT for design

Cover Description*	Part Number
Top with Insulation	132001-0632

<sup>\*</sup> Blind I/O only



SECTION A-A











## 24 Way Surface Mount Connector

## **Features and Benefits**

- Meets all CFA standard requirements
- Mounts the PCB allowing reflow, hot bar or hand soldering
- RoHS Compliant

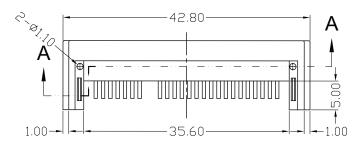
## **Materials and Finishes**

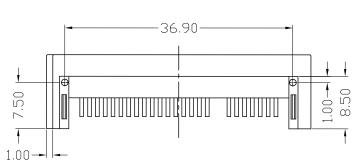
Insulation	Liquid Crystal Polymer, UL94V-0 Rated, Color: Black
Contact	Nickel over Copper Alloy
Contact Wiping Area	Au over Nickel
Contact Solder Tails	pure tin over Nickel
Electrical	
Current Rating	1.5A Per Pin
Dielectric Withstanding Voltage	500 Vms at Sea Level
Operating Temperature	-55°C to +85°C
Insulation Resistance	Initially 100mΩ at 500 Vdc
Mechanical	
Connector Type	Surface Mount
Mechanical Shock	No discontinuity greater than 100
Total Mating Force	28.8N maximum at 25mm/minute
Total Unmating Force	3.7N minimum and 24.5N maximum at 25mm/minute

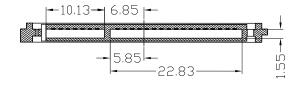
10,000 mating cycles

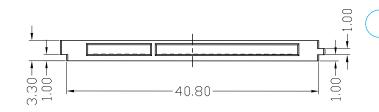
Part Number	Offset	Description	Package	Qty/Reel
132001-0097	0.0mm	24 position SMT	Tape and Reel	800

Durability



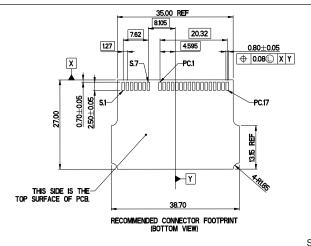






## **SECTION A-A**

## **Recommended PCB Layout**





## **Ultrasonic Welding Tool**

ITT offers the ultrasonically welded package using the Branson welder. All welders come in a compact bench unit and include: the power supply, controls, indicators and a welding stand.

Ultrasonic welding is a superior technology providing the most rigid card set in the industry. The welder has digital controls to ensure accurate and repeatable assemblies. The fixtures insure exact repeatability, no additional adjustments are needed once the machine has been programmed for a specific unit.

The welder applies direct pressure and focused ultrasonic energy to the kit to reflow the plastic frame halves together to form a solid and rigid unit. Welding takes very short time to complete.

This welding technique can be used to produce the following packaging: PCM-CIA Cards, CompactFlash Cards, and ExpressCards and CFast.

\* For detail application and selection, please consult with your nearby Branson.



## Cover Set Assembly Tools

ITT offers a complete line of customized assembly tooling for all of our snappy and ultrasonically welded products. Contact factory for details.

	Card Assembly Tools	Card Opening Tools
PCMCIA Snappy		
PCMCIA Ultra		
C-Fast (Compact Flash)		
ExpressCard Snappy		
ExpressCards Ultra		A





## **Product Safety and Warranty**

## 1. MATERIAL CONTENT AND PHYSICAL FORM

Electrical connectors do not usually contain hazardous materials. They contain conducting and non-conducting materials and can be divided into two groups.

- a) Printed circuit types and low cost audio types which employ all plastic insulators and casings.
- b) Rugged, Fire Barrier and High Reliability types with metal casings and either natural rubber, synthetic rubber, plastic or glass insulating materials. Contact materials vary with type of connector and also application and are usually manufactured from either: Copper, copper alloys, nickel, alumel, chromel or steel. In special applications, other alloys may be specified.

## 2. FIRE CHARACTERISTICS AND ELECTRIC SHOCK HAZARD

There is no fire hazard when the connector is correctly wired and used within the specified parameters. Incorrect wiring or assembly of the connector or careless use of metal tools or conductive fluids, or transit damage to any of the component parts may cause electric shock or burns. Live circuits must not be broken by separating mated connectors as this may cause arcing, ionization and burning. Heat dissipation is greater at maximum resistance in a circuit. Hot spots may occur when resistance is raised locally by damage, e.g. cracked or deformed contacts, broken strands of wire. Local overheating may also result from the use of the incorrect application tools or from poor quality soldering or slack screw terminals. Overheating may occur if the ratings in the product Data Sheet/Catalog are exceeded and can cause breakdown of insulation and hence electric shock. If heating is allowed to continue it intensifies by further increasing the local resistance through loss of temper of spring contacts, formation of oxide film on contacts and wires and leakage currents through carbonization of insulation and tracking paths. Fire can then result in the presence of combustible materials and this may release noxious fumes. Overheating may not be visually apparent. Burns may result from touching overheated compo-

#### 3. HANDLING

Care must be taken to avoid damage

to any component parts of electrical connectors during installation and use. Although there are normally no sharp edges, care must be taken when handling certain components to avoid injury to fingers. Electrical connectors may be damaged in transit to the customers, and damage may result in creation of hazards. Products should therefore be examined prior to installation/use and rejected if found to be damaged.

#### 4. DISPOSAL

Incineration of certain materials may release noxious or even toxic fumes.

#### 5. APPLICATION

Connectors with exposed contacts should not be selected for use on the current supply side of an electrical circuit, because an electric shock could result from touching exposed contacts on an unmated connector. Voltages in excess of 30 V ac or 42.5 V dc are potentially hazardous and care should be taken to ensure that such voltages cannot be transmitted in any way to exposed metal parts of the connector body. The connector and wiring should be checked, before making live, to have no damage to metal parts or insulators, no solder blobs, loose strands, conducting lubricants, swarf, or any other undesired conducting particles. Circuit resistance and continuity check should be made to make certain that there are no high resistance joints or spurious conducting paths. Always use the correct application tools as specified in the Data Sheet/Catalog. Do not permit untrained personnel to wire, assemble or tamper with connectors. For operation voltage please see appropriate national regulations.

## IMPORTANT GENERAL INFORMATION

(i) Air and creepage paths/Operating voltage. The admissible operating voltages depend on the individual applications and the valid national and other applicable safety regulations.

For this reason the air and creepage path data are only reference values. Observe reduction of air and creepage paths due to PC board and/or harnessing.

#### (ii) Temperature

All information given are temperature limits. The operation temperature depends on the individual application.

#### (iii) Other important information

Cannon continuously endeavors to improve their products. Therefore, Cannon products may deviate from the description, technical data and shape as shown in this catalog and data sheets.

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## Circular/Filter/Hermetic/Fiber Optic Connectors

As a world leader in circular, filter, and hermetic connectors, ITT can leverage its design and manufacturing expertise to fit virtually any application. Our expertise includes fast positive mating for a wide range of military applications, as well as numerous sizes and contact configurations for various harsh environments. Our wide variety of fiber optic products include hybrid contacts, multi-channel, rack and panel, and hi-rel assemblies, including MIL and ARINC standard solutions.ITT can meet numerous specs, including NATO and MIL standards.



www.ittcannon.com/circulars • www.ittcannon.com/filter • www.ittcannon.com/hermetics • www.ittcannon.com/fiberoptics

## **D-Subminiature Connectors**

Cannon invented D-sub connectors in 1952. Our family of D-Subs now includes combinations of signal, power and RF, as well as severe service sealed connectors. Cannon D-Subs are available with an extensive line of backshells and accessories and are one of the most economical shielded connector solutions available. ITT D-Sub connectors are qualified to the MIL-DTL-24308 specification.



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#### **Microminiature Connectors**

Developed first by Cannon in the 1960's, Interconnect Solutions microminiature connectors offer high performance and reliability with exceptional versatility. Available in rectangular, circular, and strip configurations for countless applications, many of our connectors meet or exceed applicable requirements of the MIL-DTL-83513 specification.



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#### **Rack and Panel Connectors**

Initially pioneered by Cannon during the 1930s, Interconnect Solutions is the world leader in rack and panel connectors, offering unmatched variety of shell configurations and insert arrangements, materials, plating, and contact options. Many of our standard and custom designs meet the stringent requirements of ARINC 600, ARINC 404 (MIL-C-81659), and MIL-DTL-83733 standards.



www.ittcannon.com/rackandpanel -

## **RF Connectors**

ITT Interconnect Solutions has been providing interconnect products to the Microwave and RF industry since 1963 (formerly The Sealectro Corporation). The RF 50 & 75 Ohm product lines cover UHF band through Ku band requirements. These connectors and cable assemblies are available with a thread type, snap type, bayonet type or slide on coupling method. The frequencies range from DC to 18+ GHz.



www.ittcannon.com/RF50 • www.ittcannon.com/RF75

## **Transportation**

The ITT ICS interconnect range includes sealed circular and rectangular connectors in metal or plastic shells. These configurations include board to cable or cable to cable/ bulkhead applications. Both signal and power contacts can be combined in various layouts. All product lines within the Transportation segment offer very low contact resistance providing maximum signal integrity.



www.ittcannon.com/transportation

ITT Interconnect Solutions is an international manufacturer and supplier of connectors including circular, rectangular, fiber optic, RF, power and high voltage, audio, PMCIA, Compact Flash Card, enclosures, cable assemblies, and application specific custom solutions. The Interconnect Solutions portfolio includes the brands Cannon, VEAM, and BIW. As a worldwide leader in connector technology for nearly a century, ITT offers one of the broadest product offerings, six sigma manufacturing capability, Value Based Product Development with exceptional engineering capability, and an extensive sales, distribution, and customer support network.





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