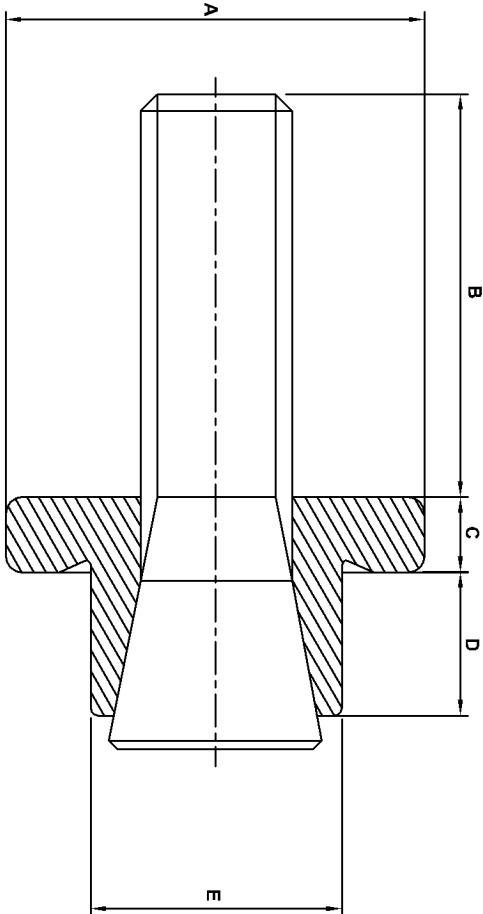


FOR USE WITH ALUMINIUM

B	8768	31/01/08
REV	DCO No.	DATE

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FOR USE WITH STEEL AND STAINLESS STEEL PLATE

PART NUMBER	THREAD SIZE	A	B	C	D	E	HOLE SIZE	PLATE THICKNESS	TORQUE VALUE	SETTING TOOL	LONG STEPPED DRILL	SHORT STEPPED DRILL
80923-01	M6	16Ø	21(26)	4.5	4.5	11.5Ø	11.5/11.7	1.5-4mm	8Nm	PM16/PMTC6	OFFE1150044	OFFE1150018
80974-01	M6	16Ø	13(18)	4.5	4.5	11.5Ø	11.5/11.7	1.5-4mm	8Nm	PMTC6	OFFE1150044	OFFE1150018
80925-01	M6	16Ø	24(27)	3.5	11	8.5Ø	8.5/8.7	>4mm	8Nm	PM16/PMTC6	OFFE0850032	OFFE0850016
80975-01	M6	16Ø	16(19)	3.5	11	8.5Ø	8.5/8.7	>4mm	8Nm	PMTC6	OFFE0850032	OFFE0850016
81929-01	M8	20Ø	15(20)	4.5	4.5	15.0Ø	15.0/15.2	1.5-4mm	15Nm	PM18	OFFE1500042	OFFE1500018
81928-01	M8	20Ø	19(21)	3.5	11	11.5Ø	11.5/11.7	>4mm	15Nm	PM18	OFFE1150044	OFFE1150018
80924-01	M10	25Ø	24(31)	5.5	4.5	19.0Ø	19.0/19.2	2.4mm	34Nm	PM110	OFFE1900051	OFFE1900022
80926-01	M10	25Ø	28(31)	3.5	11	13.5Ø	13.5/13.7	>4mm	34Nm	PM110	OFFE1350037	OFFE1350019

FOR USE WITH ALUMINIUM PLATE

PART NUMBER	THREAD SIZE	A	B	C	D	E	HOLE SIZE	PLATE THICKNESS	TORQUE VALUE	SETTING TOOL	LONG STEPPED DRILL	SHORT STEPPED DRILL
80958-01	M6	16Ø	21(26)	4.5	4.5	11.5Ø	11.5/11.7	1.5-4mm	8Nm	PM16/PMTC6	OFFE1150044	OFFE1150018
80976-01	M6	16Ø	13(18)	4.5	4.5	11.5Ø	11.5/11.7	1.5-4mm	8Nm	PMTC6	OFFE1150044	OFFE1150018
80960-01	M6	16Ø	24(27)	3.5	11	10.5Ø	10.5/10.7	>4mm	8Nm	PM16/PMTC6	OFFE1050041	OFFE1050020
80977-01	M6	16Ø	16(19)	3.5	11	10.5Ø	10.5/10.7	>4mm	8Nm	PMTC6	OFFE1050041	OFFE1050020
81931-01	M8	20Ø	15(20)	5.5	4.5	15.0Ø	15.0/15.2	1.5-4mm	15Nm	PM18	OFFE1500042	OFFE1500018
81930-01	M8	20Ø	19(21)	3.5	11	13.5Ø	13.5/13.7	>4mm	15Nm	PM18	OFFE1350037	OFFE1350019
80959-01	M10	25Ø	24(31)	5.5	4.5	19.0Ø	19.0/19.2	2.4mm	34Nm	PM110	OFFE1900051	OFFE1900022
80961-01	M10	25Ø	28(31)	3.5	11	15.0Ø	15.0/15.2	>4mm	34Nm	PM110	OFFE1500042	OFFE1500018

MATERIAL

FINISH

TITLE

EARTH BOND STUDS FOR USE
WITH STEEL/STAINLESS STEEL
AND ALUMINIUM (METRIC)

UNLESS STATED OTHERWISE
THE POSITION OF ANY [BSC] SIZE HOLES
ARE SUBJECT TO THE FOLLOWING
GEOMETRIC TOLERANCES

☒ 0.20
☐ 0.08

TOLERANCES
XX ± 0.13
X ± 0.25
HOLES ± 0.08
ANGLES ± 0.5°

DIMENSIONS
mm.
SCALE
NTS

DRAWN BY
A.Jackson

DATE
07/09/06

PROJECTION
A3

DIS
5089

REV
4

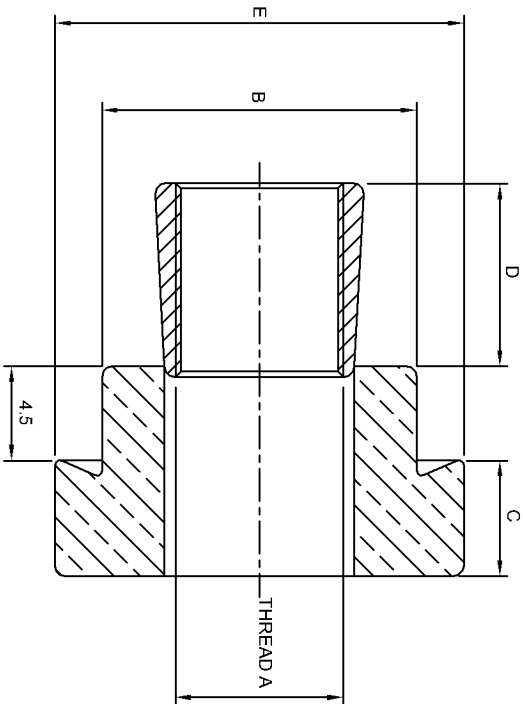
MRP1572

REV
B



GLENNAIR UK LTD
OAKHAM BUSINESS PARK
MANSFIELD, NOTTINGHAMSHIRE
UNITED KINGDOM

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FOR USE WITH STEEL AND STAINLESS STEEL

PART NUMBER	THREAD SIZE A	B	C	D	E	HOLE SIZE	PLATE THICKNESS	TORQUE VALUE	SETTING TOOL	STEPPED DRILL
81985-01	1/4"UNC	7/16"	0.177"	0.252"	Ø0.630"	0.437"Ø0.445"	0.059"-0.157"	70in-lbf	PMT/C1/4UNC	OFE07/16043
81991-01	3/8"UNC	3/4"	0.216"	0.362"	Ø0.984"	0.750"Ø0.758"	0.078"-0.157"	300in-lbf	PMT/3/8UNC	OFE03/04051

FOR USE WITH ALUMINIUM

PART NUMBER	THREAD SIZE A	B	C	D	E	HOLE SIZE	PLATE THICKNESS	TORQUE VALUE	SETTING TOOL	STEPPED DRILL
81986-01	1/4"UNC	7/16"	0.177"	0.252"	Ø0.630"	0.437"Ø0.445"	0.059"-0.157"	70in-lbf	PMT/C1/4UNC	OFE07/16043
81992-01	3/8"UNC	3/4"	0.216"	0.362"	Ø0.984"	0.750"Ø0.758"	0.078"-0.157"	300in-lbf	PMT/3/8UNC	OFE03/04051

MATERIAL	
FINISH	



GLENNAR UK LTD
OAKHAM BUSINESS PARK
MASTERSFIELD ROAD
LEICESTER
LEICESTERShire
LE19 1QJ
UNITED KINGDOM

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TITLE
EARTH BOSSES FOR USE WITH
STEEL/STAINLESS STEEL
AND ALUMINIUM (IMPERIAL)

UNLESS STATED OTHERWISE
THE POSITION OF ANY [BSC] SIZE HOLES
ARE SUBJECT TO THE FOLLOWING
GEOMETRIC TOLERANCES
[Ø] ± 0.20
[Ø] ± 0.08
ALL DIMENSIONS RELATIVE TO DATUM
ARE SUBJECT TO THE FOLLOWING
GEOMETRIC TOLERANCES
[Ø] ± 0.08

TOLERANCES
XX ± ± 0.13
X ± ± 0.25
HOLES ± ± 0.08
ANGLES ± ± 0.5°

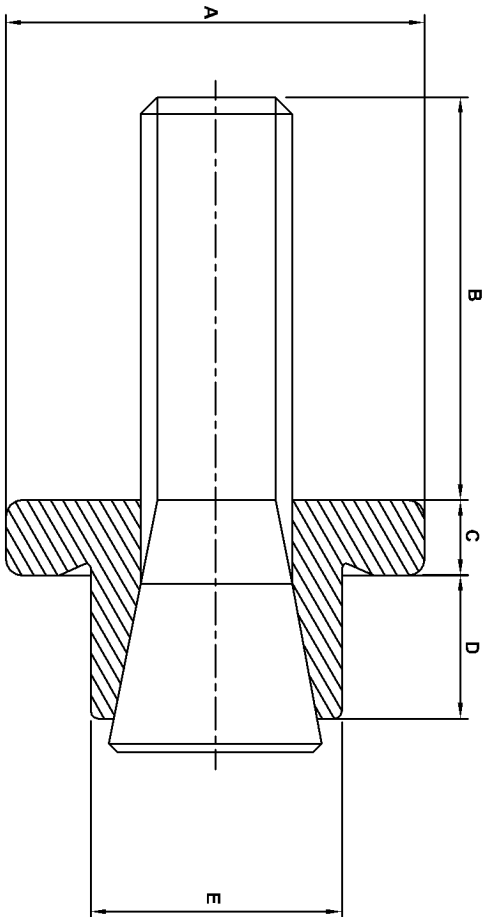
DIMENSIONS
mm.
SCALE
4 : 1

DRAWN BY
M.A.P.
DESIGN APPR
M.A.P.

DATE
31/01/08
DATE
31/01/08

PROJECTION
A3
DRAWING No.
MRP1572

DIS 5089
REV B
DATE 31/01/08
SHT 3
OF 4
REV B



NOTE
DIMENSION SHOWN IN PARENTHESIS
IS APPROXIMATE LENGTH OF STUD
MEASURED FROM FLANGE FACE.

FOR USE WITH STEEL AND STAINLESS STEEL PLATE

PART NUMBER	THREAD SIZE	A	B	C	D	E	HOLE SIZE	PLATE THICKNESS	TORQUE VALUE	SETTING TOOL	STEPPED DRILL
81983-01	1/4"UNC	Ø0.630"	0.510"(0.700")	0.177"	0.177"	7/16"	0.437"Ø.445"	0.059"-0.157"	70in-lbf	PMT/C1/4UNC	OFE07/16043
81987-01	1/4"UNC	Ø0.630"	0.630"(0.748")	0.138"	0.433"	3/8"	0.375"Ø.383"	>0.157"	70in-lbf	PMT/C1/4UNC	OFE03/08037
81989-01	3/8"UNC	Ø0.984"	0.944"(1.220")	0.216"	0.177"	3/4"	0.750"Ø.758"	0.078"-0.157"	300in-lbf	PMT/3/8UNC	OFE03/04051
81993-01	3/8"UNC	Ø0.984"	1.102"(1.220")	0.138"	0.433"	17/32"	0.531"Ø.539"	>0.157"	300in-lbf	PMT/3/8UNC	OFE17/32037

FOR USE WITH ALUMINIUM PLATE

PART NUMBER	THREAD SIZE	A	B	C	D	E	HOLE SIZE	PLATE THICKNESS	TORQUE VALUE	SETTING TOOL	STEPPED DRILL
81984-01	1/4"UNC	Ø0.630"	0.510"(0.700")	0.177"	0.177"	7/16"	0.437"Ø.445"	0.059"-0.157"	70in-lbf	PMT/C1/4UNC	OFE07/16043
81988-01	1/4"UNC	Ø0.630"	0.630"(0.748")	0.138"	0.433"	7/16"	0.437"Ø.445"	>0.157"	70in-lbf	PMT/C1/4UNC	OFE07/16043
81990-01	3/8"UNC	Ø0.984"	0.944"(1.220")	0.216"	0.177"	3/4"	0.750"Ø.758"	0.078"-0.157"	300in-lbf	PMT/3/8UNC	OFE03/04051
81994-01	3/8"UNC	Ø0.984"	1.102"(1.220")	0.138"	0.433"	19/32"	0.594"Ø.602"	>0.157"	300in-lbf	PMT/3/8UNC	OFE19/32042

C

MATERIAL

FINISH

TITLE

EARTH BOND STUDS FOR USE
WITH STEEL/STAINLESS STEEL
AND ALUMINIUM (IMPERIAL)

UNLESS STATED OTHERWISE
THE POSITION OF ANY [ESG] SIZE HOLES
ARE SUBJECT TO THE FOLLOWING
GEOMETRIC TOLERANCES

±0.03

TOLERANCES
XX = ± 0.13
X = ± 0.25
HOLES = ± 0.08
ANGLES = ± 0.5°

DIMENSIONS
mm.

DRAWN BY
M.A.P.

DATE
31/01/08

PROJECTION
A3

DIS
5089

SHT
4

REV
4

REV
B

DATE
31/01/08

REV
B



GLENNAIR UK LTD
OAKHAM BUSINESS PARK
MANSFIELD ROAD, OAKHAM
LEICESTERSHIRE
LE19 1QD
UNITED KINGDOM

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