LCD Specification

LCD Group

LQ043T3DX04 LCD Module

Preliminary Product Specification May 2007

480 × 272 Wide Aspect, Normally Black, LCD Module featuring symmetrical 160° viewing angle; 320 nits brightness with 400:1 contrast. Full Specifications Listing.



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То	LIQUID CRYSTAL DISPLAY GROUP	APPLICABLE GROUP
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SME		Mobile Liquid Crystal Display Group
	SPECIFICATION	
	DEVICE SPECIFICATION F	OR
	TFT-LCD modu	ıle
	MODEL No. LQ043T	3DY04

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DATE

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MODEL No : LQ043T3DX04

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1. Applicable Scope

This specification is applicable to TFT-LCD Module "LQ043T3DX04" only.

2. General Description

This module is a color active matrix LCD module incorporating amorphous silicon TFT(\underline{T} hin \underline{F} ilm \underline{T} ransistor) It is composed of a color TFT-LCD panel, driver ICs, Input FPC and a back light unit. Graphics and texts can be displayed on a $480\times3\times272$ dots panel with about 16million colors by supplying 24bit data signals (8bit×RGB), Four timing signals, logic (typ. +2.5V), analog (typ. +5V) supply voltages for TFT-LCD panel driving and supply voltage for back light.

3. Mechanical (Physical) Specifications

Item	Specifications	Unit
Screen size	10.9 (4.3" type) diagonal	. cm
Active area	95.04(H)×53.856(V)	mm
	480×272	pixel
Pixel format	1Pixel =R+G+B dots	
Pixel pitch	0.198(H)×0.198(V)	mm
Pixel configuration	R,G,B vertical stripes	
Display mode	Normally black	
Unit outline dimensions	105.5(W)×67.2(H)×3.95(D)	mm
Mass	50	g
Polarizer · Surface treatment	Clear hard coat	

[※] The above-mentioned table indicates module sizes without some projections and FPC.

- 4. Input Terminal Names and Functions
- 4-1. TFT LCD Panel Driving (Reference Connector : Hirose Electric CO., LTD.Product No.: FH12A-40S-0.5SH(55) Top contact type)
 The Bottom contact type can be selected according to side of mounted connector and terminal side of FPC.
 - Please adopt the gold plated terminal.

Terminal No.	Terminal name	Function	Remarks
1	GND	GND(0V)	
2	GND	GND(0V)	
3	VCC	+2.5V power source	
4	VCC	+2.5V power source ,	
5	R0	RED Data Signal (LSB)	
6	R1	RED Data Signal	
7	R2	RED Data Signal	
8	R3	RED Data Signal	
9	R4	RED Data Signal	
10	R5	RED Data Signal	
11	R6	RED Data Signal	
12	R7	RED Data Signal (MSB)	
13	G0	GREEN Data Signal (LSB)	
14	G1	GREEN Data Signal	
15	G2	GREEN Data Signal	
16	G3	GREEN Data Signal	
17	G4	GREEN Data Signal	
18	G5	GREEN Data Signal	
19	G6	GREEN Data Signal	
20	G7	GREEN Data Signal (MSB)	
21	B0	BLUE Data Signal (LSB)	
22	B1	BLUE Data Signal	
23	B2	BLUE Data Signal	
24	B3	BLUE Data Signal	
25	B4	BLUE Data Signal	
26	B5	BLUE Data Signal	
27	B6	BLUE Data Signal	
28	B7	BLUE Data Signal (MSB)	
29	GND	GND(0V)	
30	СК	Clock signal to sample each data	
31	DISP	Display ON/OFF Signal	
32	Hsync	Horizontal synchronizing signal	
33	Vsync	Vertical synchronizing signal	
34	NC	NC	Note 1
35	AVDD	+5V Analog power source	
36	AVDD	+5V Analog power source	
37	NC	NC NC	Note 1
38	TEST1	TEST1	Note 2
39	TEST2	TEST2	Note 3
40	TEST3	TEST3	Note 3

- Note 1) They have been open within FPC.
- Note 2) Please be sure to set 38 pins (TEST1) to open.
- Note 3) Please be sure to connect 39 pin (TEST2) ,40 pin (TEST3) with GND.

4-2. Backlight

- 0.5mmP 4Pin FPC (Reference Connector :Kyocera Elco Corporation Product No. : 6298 Bottom contact type)
 - X The top and bottom contact type can be selected according to side of mounted connector and terminal side of FPC.
 - ※ Please adopt the gold plated terminal.

Terminal No.	Signal	Function
1	V _{LED-}	LED Power Source Input terminal (Cathode side)
2	NC	No Connection
3	NC	No Connection
4	V _{LED+}	LED Power Source Input terminal (Anode side)

5. Absolute Maximum Ratings

Item	Symbol	Conditions	Rated value	Unit	Remarks
Input voltage	V _I	Ta=25℃	-0.3 ~ VCC+0.3	V	[Note 1]
2.5 V Power supply voltage	VCC	Ta=25℃	0 ~ +4.5	V	
5 V Power supply voltage	AVDD	Ta=25℃	0 ~ +6.0	V	
Temperature for storage	T _{stg}	_	-30 ∼ +70	$^{\circ}$	[Note 2]
Temperature for operation	Тора	-	-20 ~ +60	$^{\circ}$	[Note 3]
LED Input electric current	ILED	Ta=25℃	35	mA	[Note 4]
LED electricity consumption	PLED	Ta=25℃	123	mW	[Note 5]

- [Note 1] CK,R0~R7,G0~G7,B0~B7,Hsync,Vsync,DISP
- [Note 2] Humidity : 80%RHMax. (Ta≦40°C)

Maximum bulb temperature under 39℃ (Ta>40℃) See to it that no dew will be condensed.

[Note 3] Panel surface temperature prescribes.

(Reliability is examined at ambient temperature of 60°C.)

- [Note 4] Input curret of one LED (Ta=25°C) (use LED NSSW008C 7pieces)
- [Note 5] Power consumption of one LED (Ta=25°C) (use LED NSSW008C 7pieces)

6. Electrical Characteristics

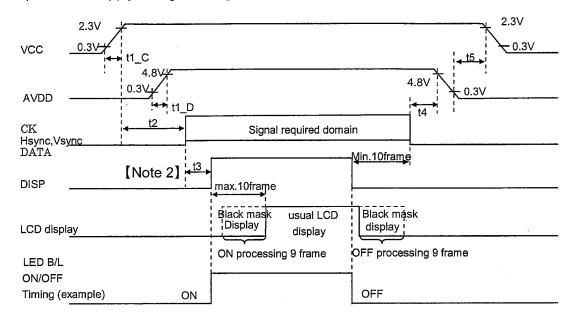
6-1. TFT LCD Panel Driving

Ta = 25℃

	Item		Min.	Тур.	Max.	Unit	Remarks
+2.5V	DC voltage	VCC	+2.3	+2.5	+3.3	V	[Note 1, 6]
power supply	DC Current	Icc		1.2	3	mA	[Note 3]
+5V	DC voltage	AVDD	+4.8	+5.0	+5.2	V	[Note 1, 6]
power supply	DC Current	I _{AVDD}		10	18	mA	[Note 3]
Demoississ	Permissive Input ripple voltage		·		100	mVp-p	Vcc=+2.5V
Permissive ii					100	mVp-p	Vcc=+5.0V
Input v	oltage (Low)	V _{IL}		-	0.2 _{Vcc}	V	【Note 4】
Input vo	oltage (High)	V _{IH}	0.8 V _{CC}			V	· Inore 41
		1			4.0		V _I =0V
Input current (Low)		loL			4.0	μA	[Note 4]
		1			4.0		$V_1 = 2.5V$
Input c	urrent (High)	IOH			4.0	μA	[Note 4]

The rush current will flows when power supply is turned on, so please design
the power supply circuit referring to [Note 5]
 (The rush current changes according to the condition of the supply voltage value,
rising time and so on.)

[Note 1] Sequences of supply voltage and signals



- O Please do not supply AVDD before VCC.
- It discharges and boost up voltage for TFT module on the basis of a DISP-signal It drives Max-10 flames (about 0.2seconds) from change of DISP-signals by reasons that It takes time for 9 flames while each processing operation.

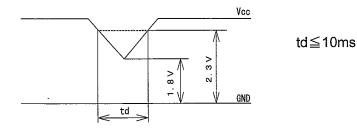
Therefore, the display start is delayed for 10 flames and Ten or more frames needs to be voltage maintained at the time of a display end.

Please do not change the DISP-signal level for 10 frames or less after the change.

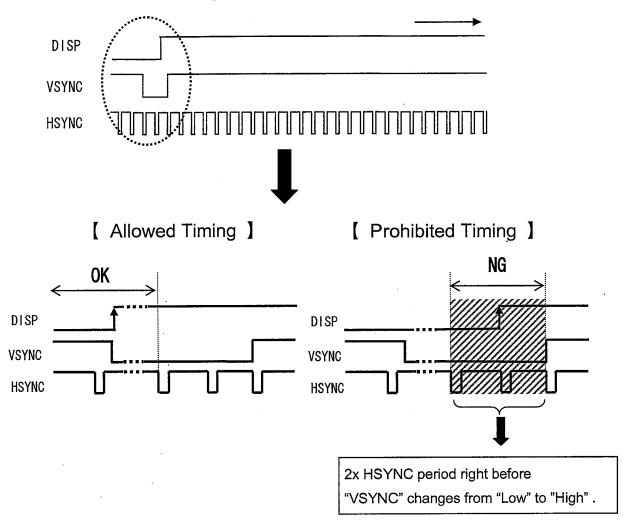
- (i) It is not problem to set up DISP=L , AVDD=GND when VCC voltage is supplied
- Please don't set various signals to Hi-Z when VCC-voltage is supplied in reason that those signals are CMOS input.
- O Don't change DISP signal into the state of H level When AVDD voltage is in the state of GND.

	MIN	TYP	MAX	unit	Remarks
t1_C	0	_	10	ms	
t1_D	0.5	_	-10	ms	
t 2	50	_	_	ms	
t 3	0.5		_	ms	[Note 2]
t 4	0	_		ms	
t 5	0	_	_	ms	

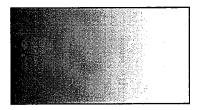
Dip Conditions for supply voltage



[Note 2] While "VSYNC" is "Low", don't change "DISP" signal "Low" to "High".



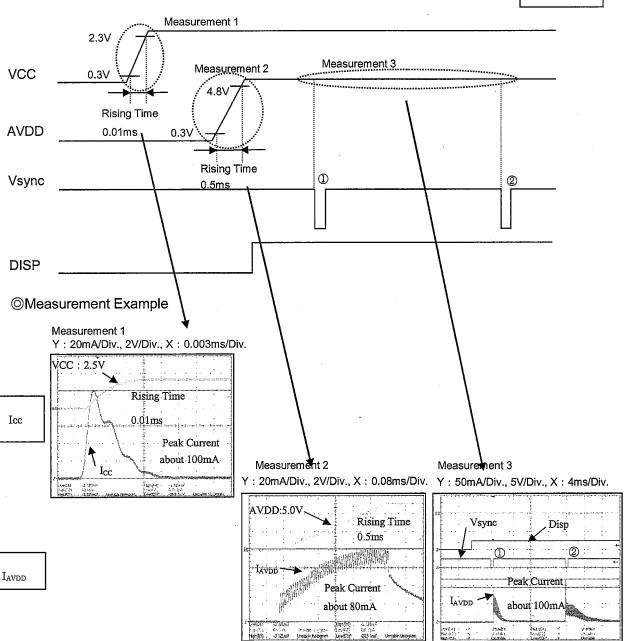
[Note 3] Typical current situation: 256-gray-bar pattern VCC=2.5V AVDD=5.0V



[Note 4] CK, R0~R7, G0~G7,B0~B7,Hsync,Vsync,DISP

[Note 5]

LCD Module Side An example of rush current measurement VCC Power supply voltage VCC : 2.5V AVDD : 5.0V Measurement part Disp signal OFF \Rightarrow ON **AVDD** · Other input signals GND Measurement system : refer to right Fig. 4.7uF · rush current measurement timing : refer to following Fig.



These rush current won't flow stationary, these will flow at the timing shown in Measurement 3.

[Note 6] Please input the voltage between the maximum values and minimum value in the table. (Example: Vcc;+3.3V±5% is not allowable.)

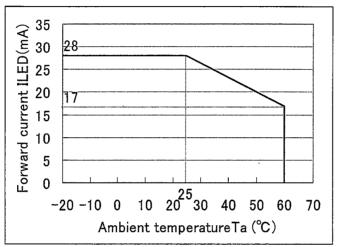
6-2. Back light driving

The back light system has seven LEDs [NSSW008C]

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Rated Voltage	V _{BL}		24.5	25.8	V	Ta=25°C [Note 1]
Rated Current	ΙL	_	18	28	mA	Ta=25℃ [Note 2]

[Note 1] $V_{BL}(Typ)$ is the maximum voltage when I_{LED} =18mA, $V_{BL}(Max)$ is the maximum voltage when I_{LED} =28mA.

[Note 2] Ambient temperature and the maximum input(Forward currrent I_{LED} in a figure) satisfy the following terms of use.



Ambient temperature and the maximum input

7. Timing characteristics of input signals

An input signal timing waveform is shown in Fig. 2.

7-1 Timing characteristics

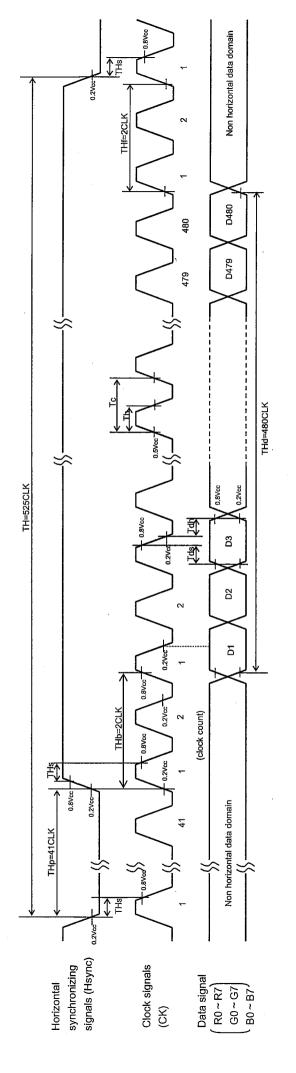
Parameter		Symbol	Min.	Тур.	Max.	Unit	Remark
Clock	Frequency	1/Tc	7.83	9.00	9.26	MHz	
CIOCK	Duty ratio	Th/T	40	50	60	%	
Data	Set up time	Tds	25	-		ns	
Data	Hold time	Tdh	25		_	ns	
	Period	TH		525	-	Clock	
[Pulse width	THp	_	41		Clock	
Horizontal	Horizontal	THd	480	480	480	Clock	
synchronizing	Back porch	THb	2	2	2	Clock	
	Front porch	THf	2	2		Clock	
	Set up time	THs	25	_	_	ns	
	Period	TV	_	286	_	Line	
	Pulse width	TVp	2	10		Line	
Vertical	Vertical	TVd	272	272	272	Line	
synchronizing	Back porch	TVb	2	2	2	Line	
	Front porch	TVf	2	2	_	Line	
	Set up time	TVs	25			ns	

[Note] • In case of using the slow frequency, the deterioration of display, flicker etc may occur.

• The timing characteristics are basically fixed as above.



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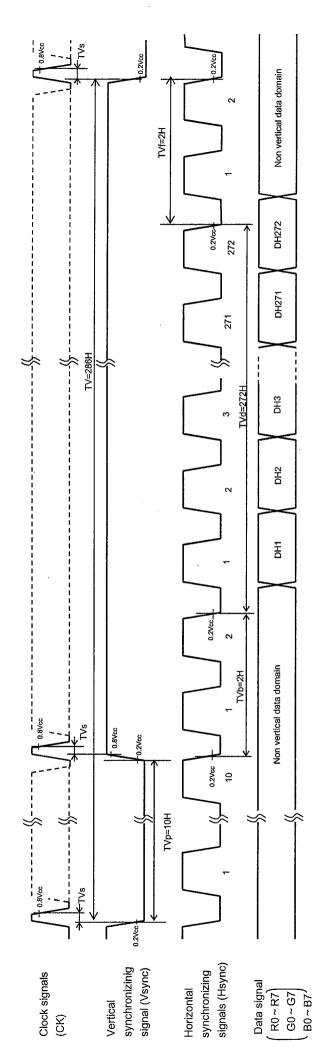
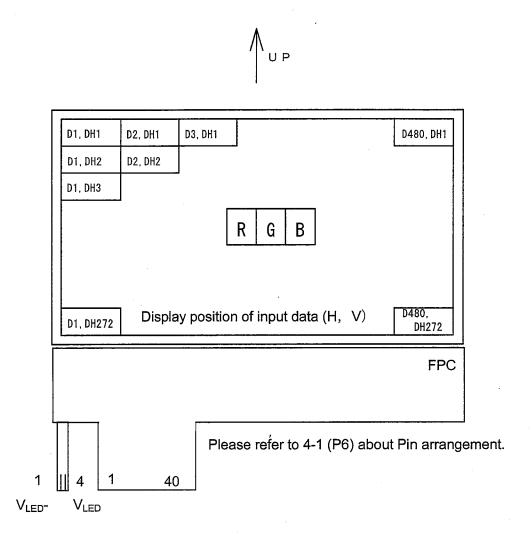


Fig 2 Input signal timing



Please refer to 4-2 about LED side Pin arrangement.

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

	Gray												Data	signa	~•											
		Gray	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	В0	B1	B2	В3	В4	B5	В6	В7
	Scale	Scale	LSB							MSB	LSB							мѕв	LSB							мѕв
	Black	+	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0_	0
	Blue		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
ا يوا	Green		0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic Color	Cyan	_	0	0	0	0	0	0	0	0 -	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
င္ပြင္	Red		1	1	1_	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta		1	1	1	1	1	1	1	1	0 -	0	0	0	0	0	0	0	1	1	1	1	1	1	1_	11
	Yellow	_	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	. 0	0
iray	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	Û	V	↓					↓				↓														
Gray Scale of Red	Û	_ \		Ψ					↓				↓													
Reg	Brighter	GS253	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS254	0	1	1	1	1	1	.1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ш	Red	GS255	1	1	1	1	1	1	1	1	0	0	0	0	0	Ó	0	0	0	0	0	0	0	0_	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
୍ର	Û	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ay s	Darker	GS2	0.	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
cale	Û	V				1	L							1	,							1	L			
Gray Scale of Green	Û	V				1	<u> </u>							1	,								<u>ل</u>			
3ree	Brighter	GS253	0	0	0	0	0	0	0	0	1	0	1	1	1	_1_	1	1	0	0	0	0	0	0	0	0
] _	Û	GS254	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	.0	0	0	0	0	0
	Green	GS255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Gray Scale Blue	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
/ Sca	ប៌	₩	\(\psi\ \).					ullet						↓												
ale E	Û	V	↓				Ψ					V														
ilue	Brighter	GS253	0	0	0	0	. 0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
	Û	GS254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1
	Blue	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 olta	1	1	1	<u>1</u> High	_1_	1	_1	1

0 : Low level voltage 1 : High level voltage

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of 24 bit data signals, the 16-million-color display can be achieved on the screen.

9. Optical Characteristics

Module characteristics

Ta = 25℃,	VCC = +2.5	√, AVDD = 5.0V

Daran	neter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark	
Parameter			Condition	IVIII I.		IVIGA.	Offic	ROMAIN	
Viewing Horizonta		021,022	CR>10	_	80		Deg.		
angle	M. Carl	011		<u> </u>	80		Deg.	[Note1,4]	
range	Vertical	θ12		-	80		Deg.		
Contrast ratio		CR	θ=0°	100	400	_		[Note2,4]	
Response	Response Rise		θ=0°	_	30	45	ms	This to 0.43	
Time	Decay	Td		· —	30	45	ms	[Note3,4]	
Chromaticity of		x		0.259	0.309	0.359		FN 1 47	
White		у		0.297	0.347	0.397		[Note4]	
					000			ILED=18mA	
		V			230	_	1/0	[Note4]	
Luminance	e of white	XL1		· <u></u>	000		cd/m²	ILED=28mA	
					320			[Note4]	

** The optical characteristics measurements are operated under a stable luminescence(I LED = 18mA) and a dark condition. (refer to Fig.3)

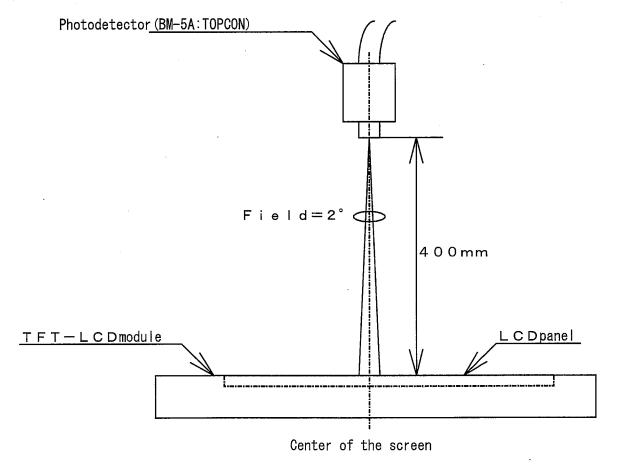
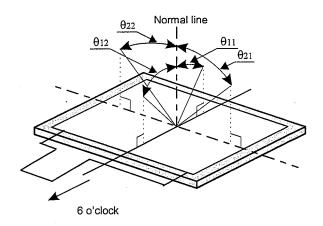


Fig. 3 Optical characteristics measurement method



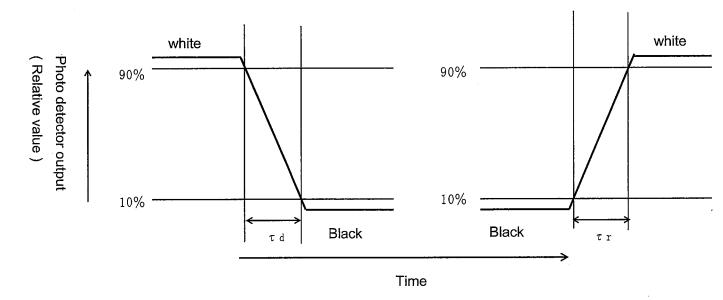
[Note 2] Definition of contrast ratio The contrast ratio is defined as the following

Contrast ratio(CR) = Luminance (brightness) with all pixels white

Luminance (brightness) with all pixels black

[Note 3] Definition of response time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white"



[Note 4] This shall be measured at center of the screen.

10. Handling of modules

- .10-1 Inserting the FPC into its connector and pulling it out.
 - ① Be sure to turn off the power supply and the signals when inserting or disconnecting the cable.
 - ② Please insert for too much stress not to join FPC in the case of insertion of FPC.

10-2 About handling of FPC

- ① The bending radius of the FPC should be more than 1.4mm, and it should be bent evenly.
- ② Do not dangle the LCD module by holding the FPC, or do not give any stress to it.
- ③ The direction of the bend of FPC is only a direction of the module back. Please do not bend FPC in the direction of the module surface.

10-3 Mounting of the module

- ① The module should be held on to the plain surface. Do not give any warping or twisting stress to the module.
- ② Please consider that GND can ground a modular metal portion etc. so that static electricity is not charged to a module.

10-4 Cautions in assembly / Handling pre cautions.

As the polarizer can be easily scratched, be most careful in handling it.

- ① Work environments in assembly.
 - Working under the following environments is desirable:
- a) Implement more than $1M\Omega$ conductive treatment (by placing a conductive mat or applying Conductive paint) on the floor or tiles.
- b) No dusts come in to the working room. Place an adhesive, anti-dust mat at the entrance of the room.
- c) Humidity of 50 $\!\sim\!70\%\,$ and temperature of 15 $\!\sim\!27\%\,$ are desirable.
- d) All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.
- e) Use a blower for electrostatic removal. Set it in a direction slightly tilt downward so that each Module can be well subjected to its wind. Set the blower at an optimum distance between the blower and the module.
- ② How the remove dust on the polarizer
- a) Blow out dust by the use of an N2 blower with antistatic measures taken. Use of an ionized air Gun is recommendable.
- b) When the panel surface is soiled, wipe it with soft cloth.
- ③ In the case of the module's metal part (shield case) is stained, wipe it with a piece of dry, soft cloth. If rather difficult, give a breath on the metal part to clean better.
- If a water dropped, etc. remains stuck on the polarizer for a long time, it is apt to get discolored or cause stains. Wipe it immediately.
- (5) As a glass substrate is used for the TFT-LCD panel, if it is dropped on the floor or hit by something hard, it may be broken or chipped off.
- Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.

10-5 Others

① Regarding storage of LCD modules, avoid storing them at direct sunlight-situation.

You are requested to store under the following conditions:

(Environmental conditions of temperature/humidity for storage)

(1) Temperature: 0~40°C

(2) Relative humidity: 95% or less

 As average values of environments (temperature and humidity) for storing, use the following control guidelines:

Summer season: 20~35℃, 85% or less Winter season: 5~15℃, 85% or less

- If stored under the conditions of 40° C and 95% RH, cumulative time of storage must be less than 240 hours.
- ① If stored at temperatures below the rated values, the inner liquid crystal may freeze, causing cell destruction. At temperatures exceeding the rated values for storage, the liquid crystal may become isotropic liquid, making it no longer possible to come back to its original state in some cases.
- ② If the LCD is broken, do not drink liquid crystal in the mouth. If the liquid crystal adheres to a hand or foot or to clothes, immediately cleanse it with soap.
- ③ If a water drop or dust adheres to the polarizer, it is apt to cause deterioration. Wipe it immediately.
- ④ Be sure to observe other caution items for ordinary electronic parts and components.

11. Delivery Form

11-1 . Carton storage conditions

1) Carton piling-up: Max 8 rows

2) Environments

Temperature: 0~40°C

Humidity: 65% RH or less (at 40°C)

There should be no dew condensation even at a low temperature and high humidity.

3)Packing form: As shown in Figure 4.

*Cartons are weak against damp, and they are apt to be smashed easily due to the compressive pressure applied when piled up. The above environmental conditions of temperature and humidity are set in consideration of reasonable pile-up for storage.

11-2. Packing composition

Name	quantity	Note					
Carton size	1	575×360×225 (mm)					
Tray	12	Material : Electrification prevention polypropylene					
(The number of Module)		8 unit ∕ tray : 80unit/carton					
Electrification		Material: Electrification prevention polyethylene					
prevention bag	2	680mm(length)×500mm(depth)×50µm(thin)					

Carton weight (80unit):8kg

12. Reliability test items

No.	Test item	Conditions
1	High temperature storage test	Ta = 70°C 240h
2	Low temperature storage test	Ta = -30°C 240h
3	High temperature & high humidity operation test	Ta = 40℃ ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta = 60℃ 240h (The panel temp. must be less than 60℃)
5	Low temperature operation test	Ta = -20℃ 240h
6	Vibration test (non- operating)	Frequency : 10~55Hz/Vibration width (one side) : 1.5mm Sweep time : 1minutes Test period : (2 hours for each direction of X,Y,Z)
7	Shock test	Direction: ±X, ±Y, ±Z, Time: Third for each direction. Impact value: 100G Action time 6ms
8	Thermal shock test	Ta=-30°C∼70°C /10 cycles (30 min) (30min)

[Result Evaluation Criteria]

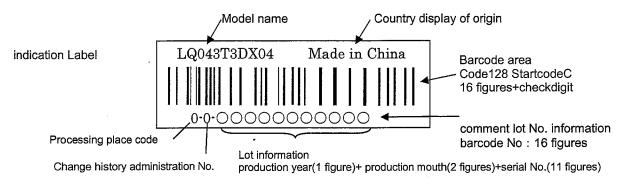
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

13. Display Grade

The standard regarding the grade of color LCD displaying modules should be based on the delivery inspection standard.

14. Lot No. marking

The lot No. will be indicated on individual labels. The location is as shown



outward form: width 29.0 ± 0.5 mm length 11.5 ± 0.5 mm

comment column:

1 figure Processing place code [0] WSEC Wuxi Factory

[1] WSEC Lianyungang Factory

2 figure

Change history administration No. [0]

3 figure

Production year

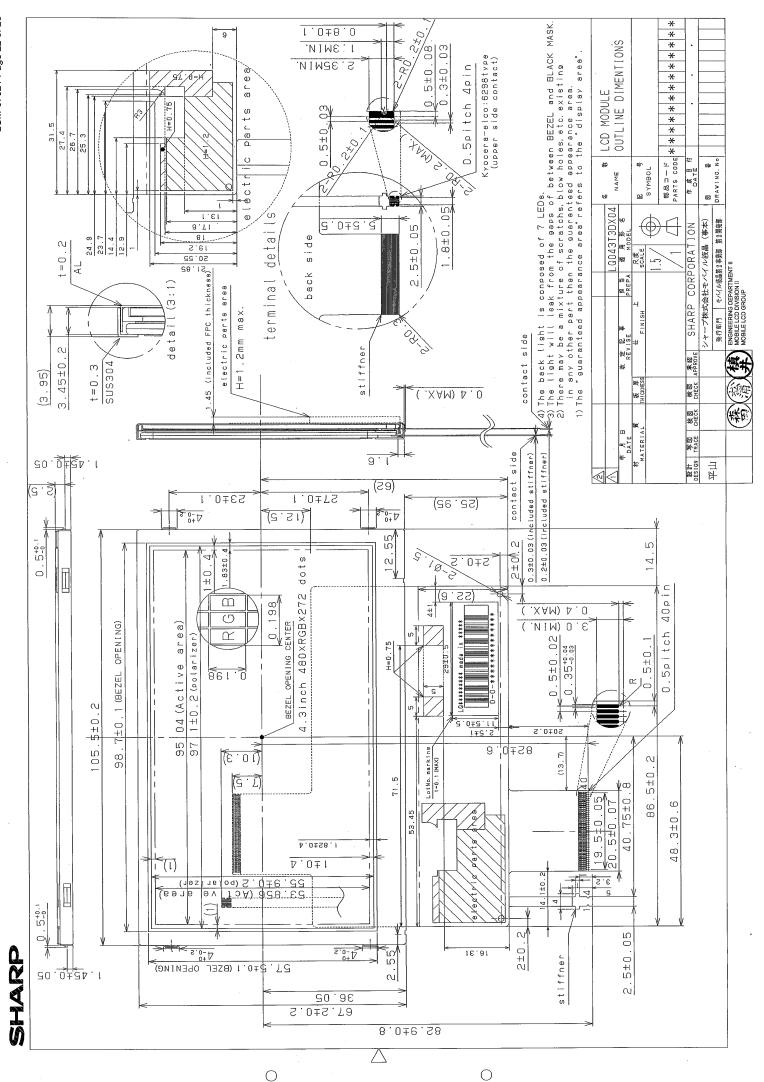
4, 5figure

Production month

6 -16figures Serial No.

15. Others

- 1 Disassembling the module can cause permanent damage and you should be strictly avoided.
- 2 Please be careful that you don't keep the screen displayed fixed pattern image for a long time, since retention may occur.
- 3 If you pressed down a liquid crystal display screen with your finger and so on, the alignment disorder of liquid crystal will occur. And then It will become display fault.
 - Therefore, Be careful not to touch the screen directly, and to consider not stressing to it.
- 4 If any problem arises regarding the items mentioned in this specification sheet or otherwise, it should be discussed and settled mutually in a good faith for remedy and/or improvement.



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Procedure of Packing' Delinti/cad_data/pack_tel/L0043T3DX01 (S) 図 連絡書 INFORMATION)号による 會換 REPLACE. 2 hor x 4 vert, = 8 / trav, 8 x 5 travs = 40 / sleeva, 40 x 2 sleevas = 80 LCD modules / ctn = 575x380X225 (4) The lim. of piling up : 8 ctn 新設·麥更 mey CHANGE (2/80) 2/80 1/80 設計通報 DRAVING INFO. (1/80) 2/80 40cm/80 329cm/80 SSS Qtv Š. Barcode label (TLABK2001 TPZZ) 指示なき寸法公差は ONSPECIFIED TOL TO BE [Contents of the barcode tabel and the instruction of sticking]
Stick the barcode tabel on the detail frame of the master carton with the upper right joined with each other. PARTS CODE DRAWING. No 龄 シーロ品能 SYMBOL NAME (SPAKG2732TP01) (SPAKG2732TP02) (SPAKG2732TP03) SPAKG2732TPZZ SPAKT0064TPZZ SSAKED017TPZZ ZTAPECNB-000P ZTAPE3501000P TLABK2001TPZZ Part code 딞 Ø 帕 LQQ43T3DX04 適用機種 承認 ENGNEERING DEPARTMENT II MOBILE LCD DIVISION II CORPORATION ##8#: (4S) LG043T3DX04 Electronic Components 尺度 SCALE 1710 シャープ物業用ラベルセチ。 MOBILE LCD GROUP 1-4-E 級通 No 担当 Set of package (Master carton) [Packing specification] SHARP Description (Inner sleeve) Barcode label (Outer sleeve) Protection bag Crepe tape Package tray OPP tape Barcode label (TLABK2001TPZZ) OT (DATE) DUANTITY TWE 改定記事 RIVISE The dim. of ctn 本 SHECK Quantity FRAGILE 戰 鎮 荘 顧 Part @<u></u> list 後といる。 年月日 DATE 設計 海図 ESIGN TRACE 上上 Outer sleeve (SPAKG2732TP03) outer The set of the 6 package trays in a protection bag is placed in an inner steeve and inserted in an outer steeve. (Make sure that the whole protection bas is encased in the outer sleeve without any parts of the bas beins out of the sleeve.)

2. Seal the center and both sides of the bottom of the master centon with OPP tape formins an 'H' pattern and pile up 2 of the continuments. of the master carton with OPP tape forming an " $\ensuremath{\mathrm{H}}^{*}$ pattern. [How to store the set of package in the carton] 4. stick a barcode label on the detail frame Seal the center and both sides of the top Master carton (SPAKG2732TP01) the master carton. Packing style sleeves. Package tray (SPAKT00640PZZ OPP tape (ZIAPE3501000P) Innner sleeve (SPAKG2732TP02) Protection bas (SSAKEDD17TPZZ) *! Start placing the module in the space closest to the round corner of the package trey as a datums. Conlinue blacing the next one to the right until 4 of them are completely placed horizontally. And then arrange the other 4 of them from the right to the left on the front side. (Check especially whether the LCD nodules are not left loose on the tray and whether they are not placed in reverse.) 4. Pile 5 package trays with the LCD modules placed right and put an empty Place the LCD modules with the screen side facing upward and arrange 8 of them in 2 horizontal times and Varities in times on a package tray so that the PEC parts on the modules come attenates. *** epe tape (ZTAPECNB-000P) (Pile the packeage trays with the round corner joined with each other, and do not pile up the package trays in reverse) Figure / 3. Make sure that the LCD modules are placed in each storage space of). Clear the package trays and the modules of dust and remove static electricity from them with the static eliminator. * Make sure that B of the packase trays are placed in a sleeve even if there are some fraction trays. 2. Fold down the ends of corner of the protection bag and stick them on the top of the package tray with the crepe tape which is folded down the end. mply package tray [How to store the LCD modules in the package trays] Place the package tray (6 package trays piled) into the protection bas. [How to store the set of the 6 package travs in the prototion bag] (Don't start placing them from the front side) Package tray (SPAKT0064TPZZ) LCD nodule package tray on top of the piles. the packase tray.

LCD Specification

LCD Group



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