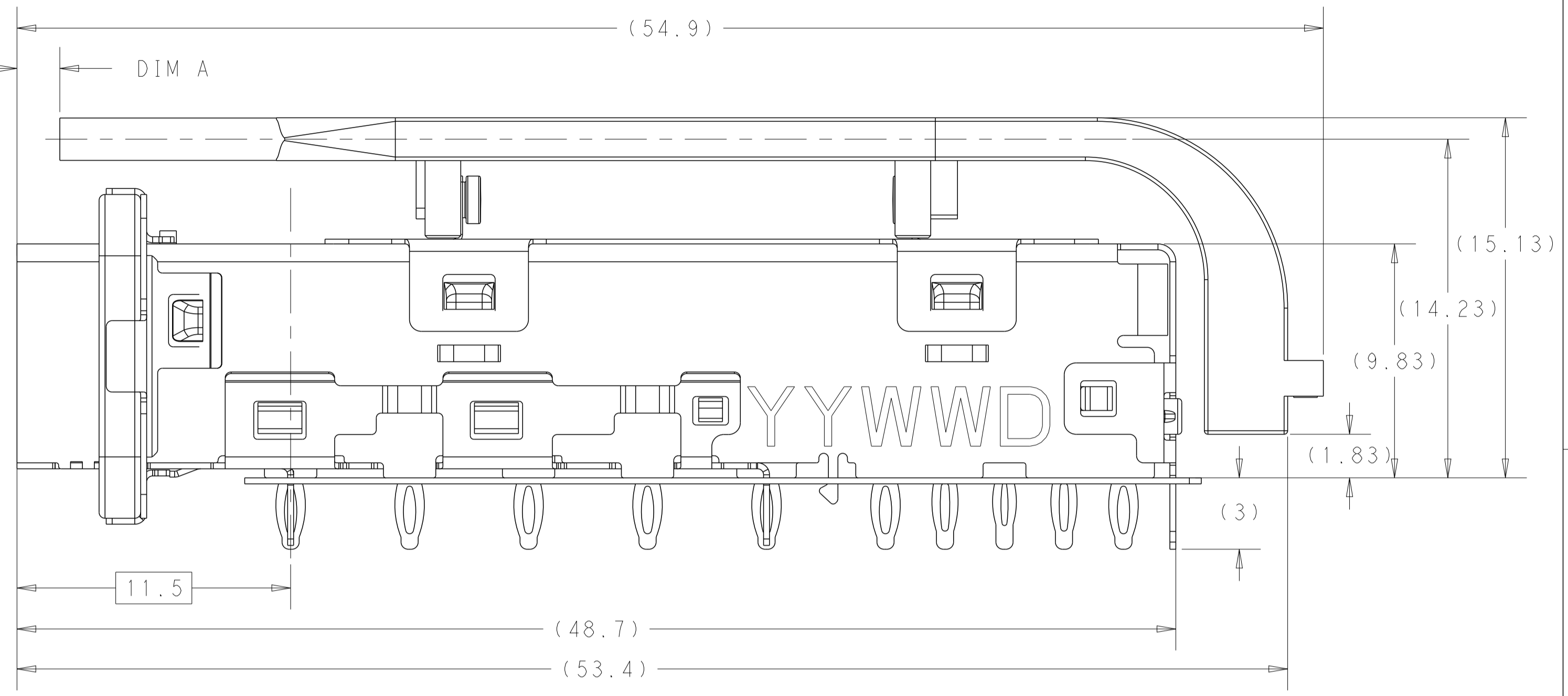
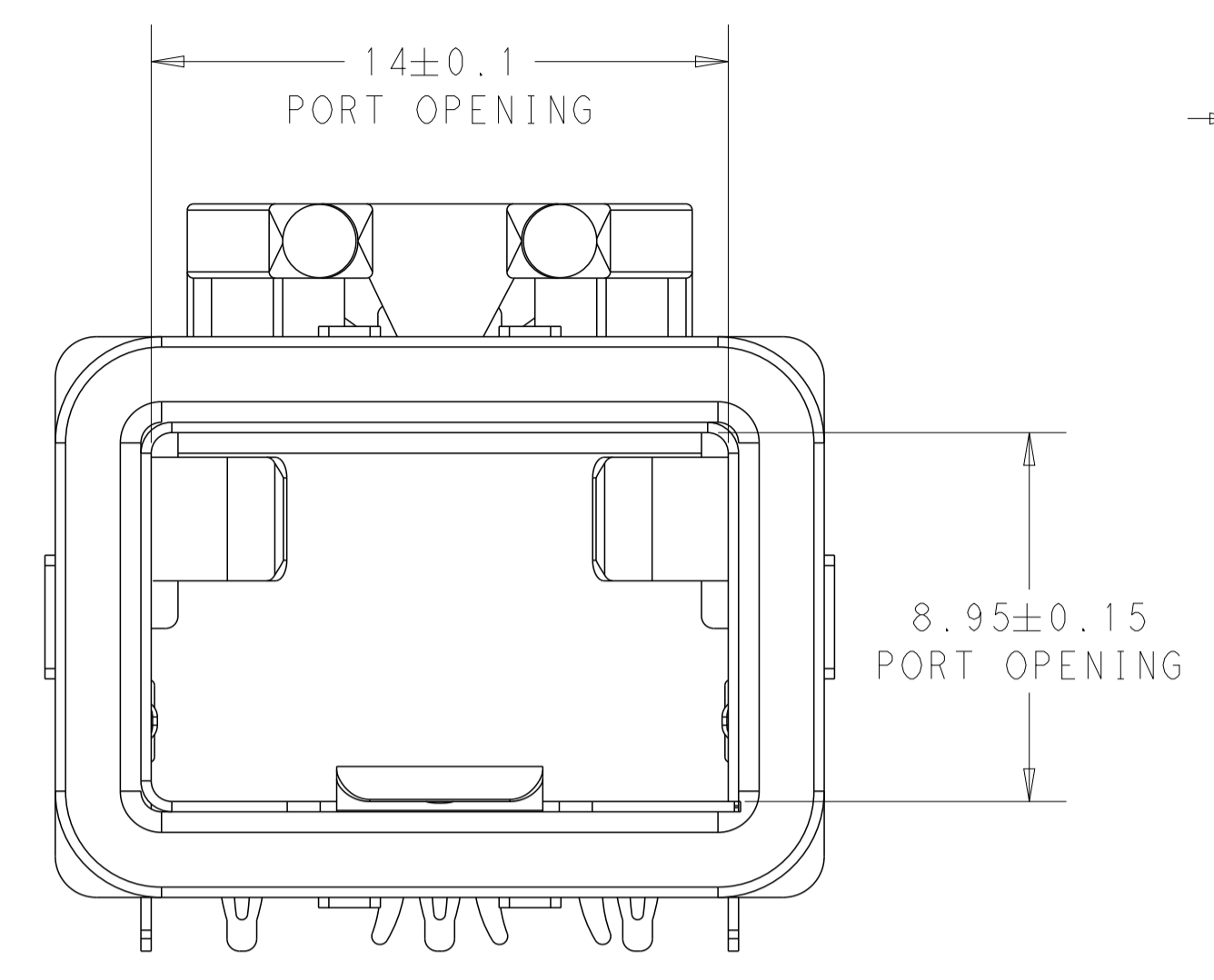
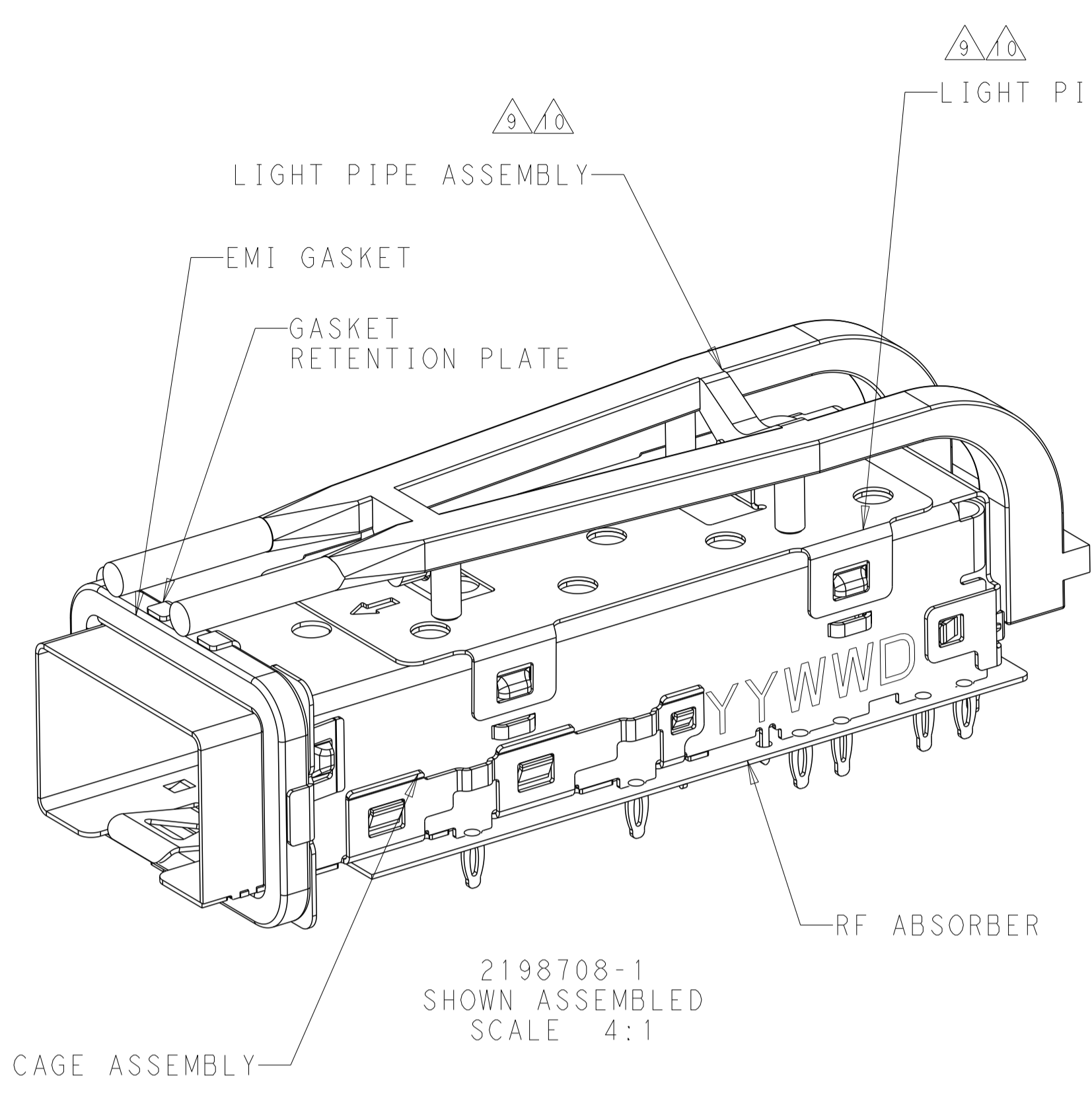
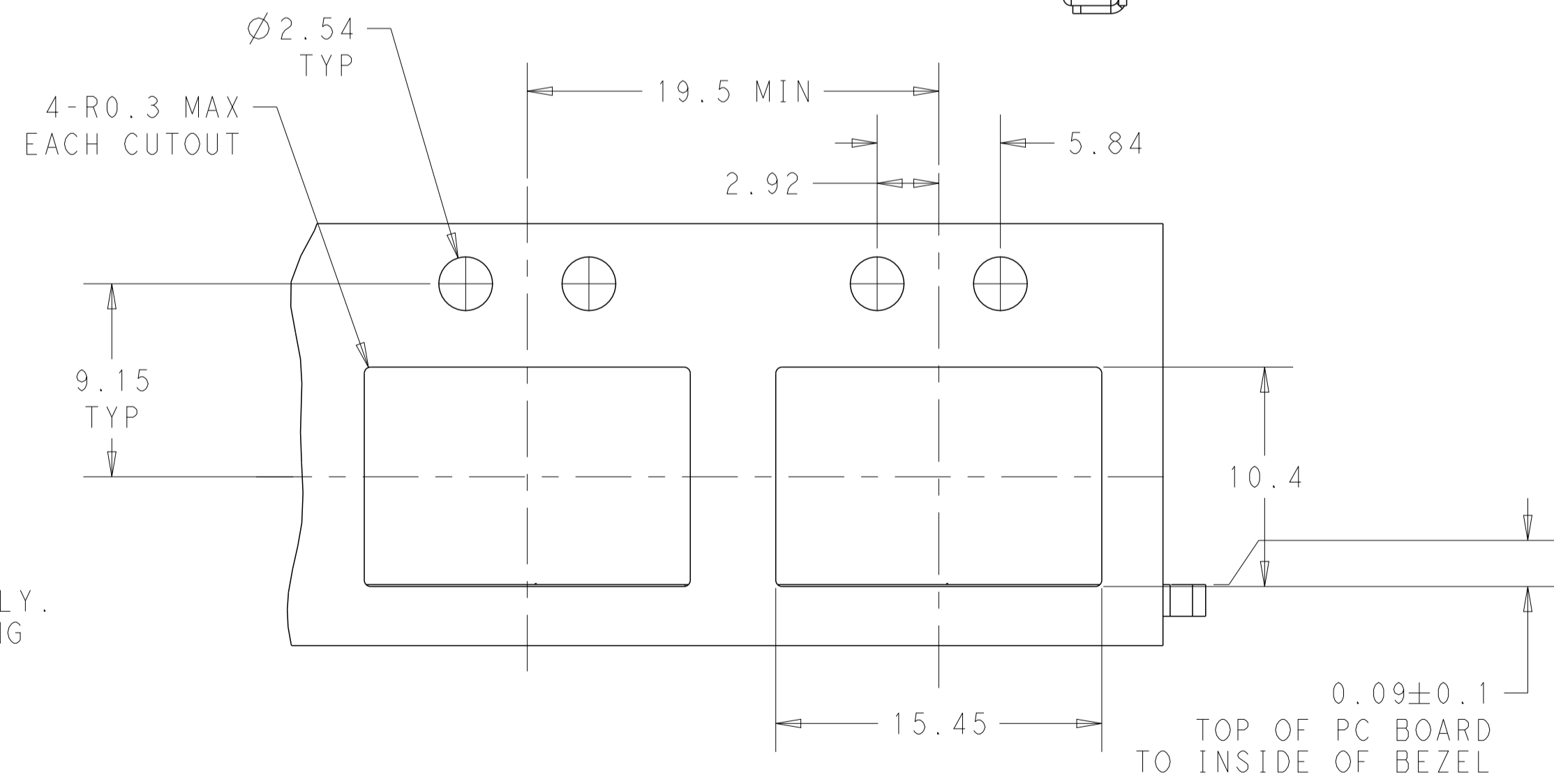
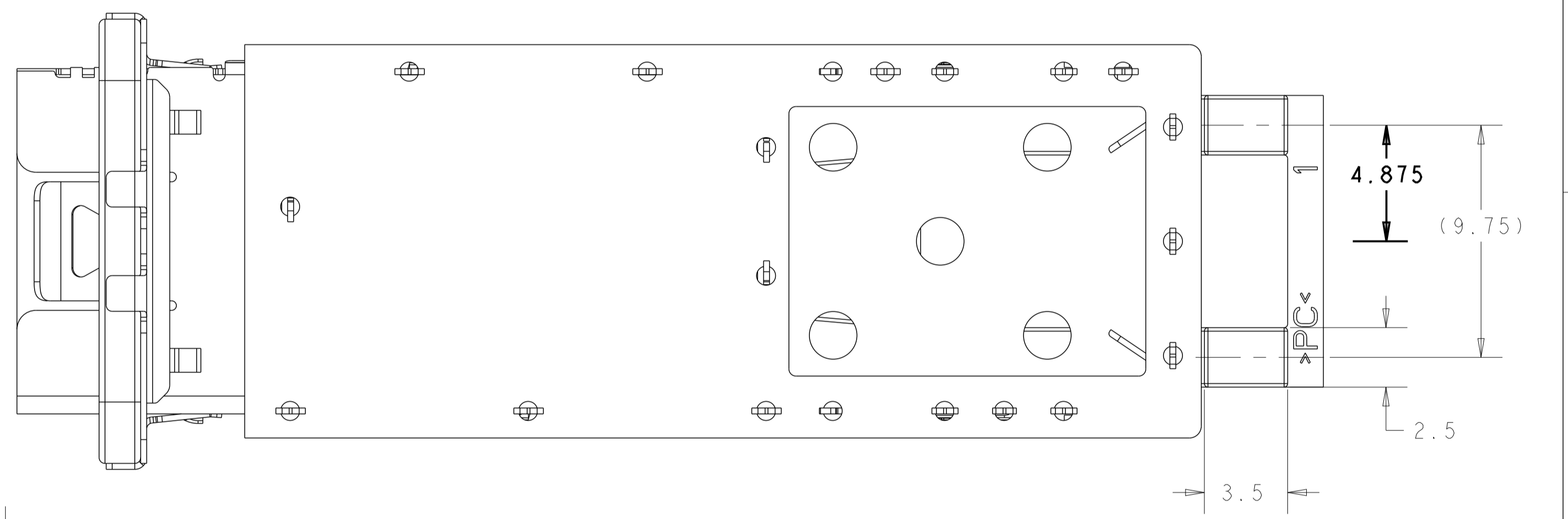


LOC	DIST	REVISIONS					
GP	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		1		INITIAL	19SEP2016	LL	SH
		2		REVISED PER ECN-22-166164	26JUL2022	IT	SZ

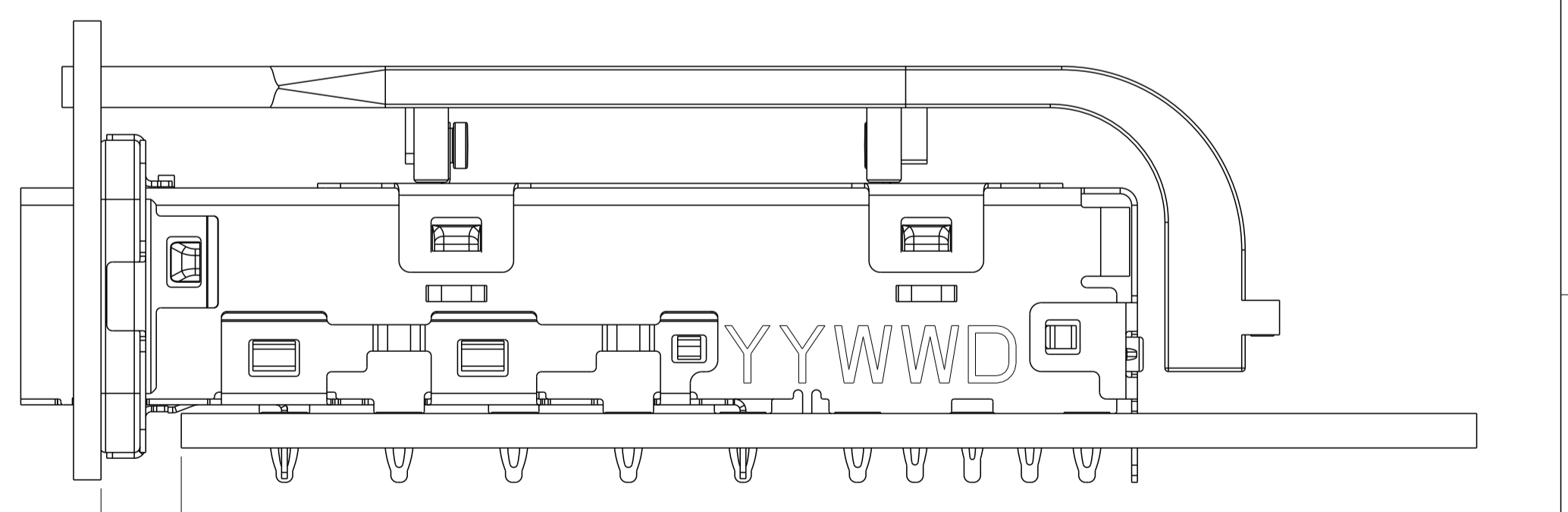


1. MATERIAL:
 CAGE ASSEMBLY - 0.25mm THICK NICKEL SILVER ALLOY.
 GASKET RETENTION PLATE - STAINLESS STEEL.
 EMI GASKET - PLATED FILLED SILICONE.
 PCB GASKET - RF ABSORBER.
 LIGHT PIPE - POLYCARBONATE, CLEAR.
 LIGHT PIPE BRACKET - STAINLESS STEEL.

2. MATES WITH SFP MSA COMPLIANT TRANSCEIVERS.
3. PADS AND VIAS CHASSIS GROUND.
4. DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
5. REFERENCE APPLICATION SPEC. 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
6. REFERENCE APPLICATION SPEC. 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
7. REFERENCE APPLICATION SPEC. 114-13120, HOLE C, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
8. MINIMUM PC BOARD THICKNESS:
 SINGLE SIDED = 1.50mm
9. LIGHT PIPE ASSEMBLY SHIPPED UNASSEMBLED TO CAGE ASSEMBLY. CAGE ASSEMBLY TO BE PRESSED INTO PCB PRIOR TO ATTACHING THE LIGHT PIPE ASSEMBLY TO THE CAGE.
10. LIGHT PIPE AND LIGHT PIPE BRACKET SHIPPED ASSEMBLED.
11. CONTACT STANDOFF WILL PIERCE GASKET WHEN PROPERLY PRESSED INTO PCB.



RECOMMENDED BEZEL CUTOUT
 SCALE 4:1



RECOMMENDED BEZEL AND
 PC BOARD ORIENTATION
 SCALE 4:1

2.90	2198708-2
1.80	2198708-1
DIM A	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±0.1
1 PLC	±0.1
2 PLC	±0.1
3 PLC	±0.05
4 PLC	±0.05
ANGLES	±0.05

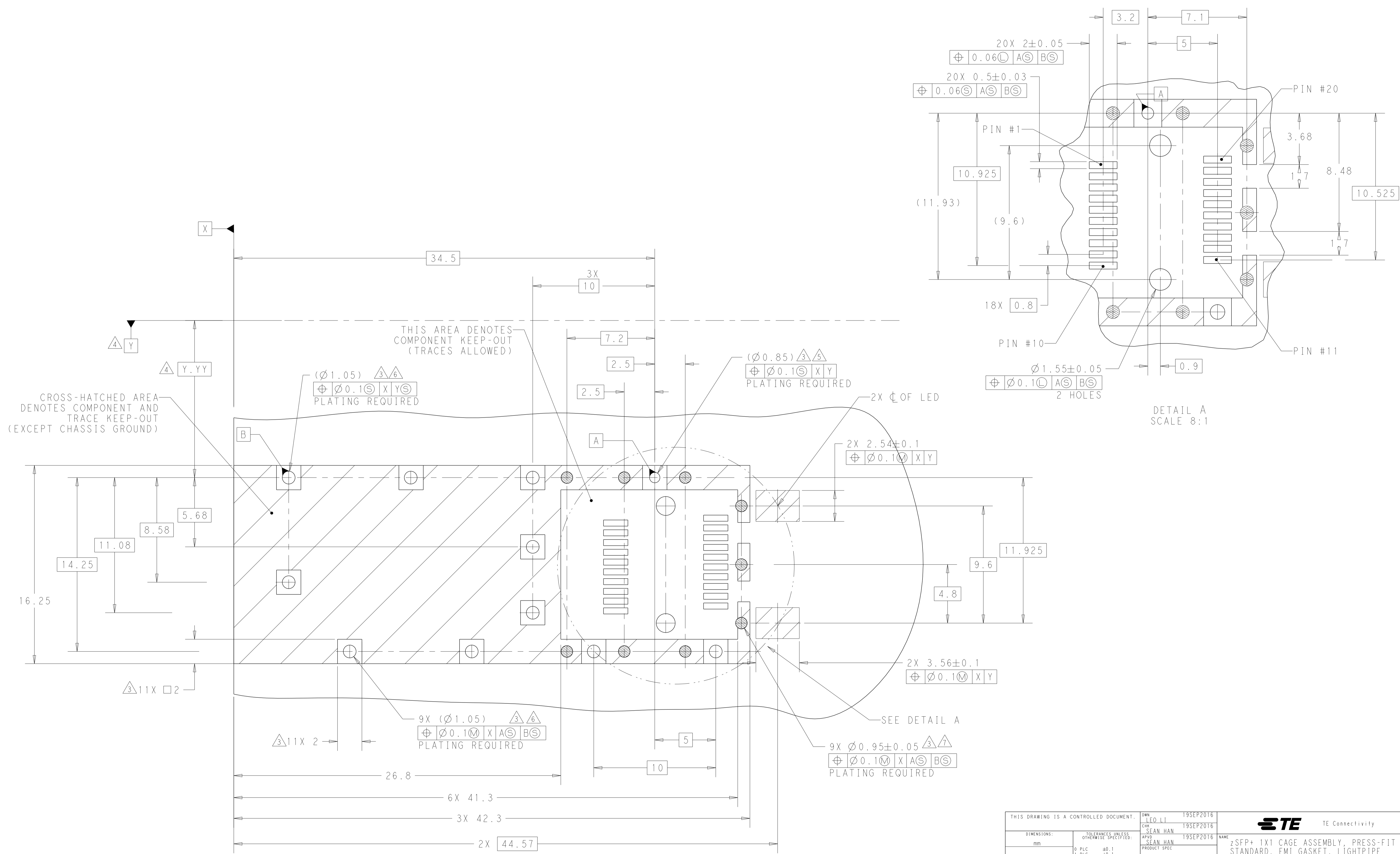
MATERIAL:

FINISH:

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: LEO LI 19SEP2016. CHK: SEAN HAN 19SEP2016. APVD: SEAN HAN 19SEP2016. NAME: zSFP+ 1X1 CAGE ASSEMBLY, PRESS-FIT STANDARD, EMI GASKET, LIGHTPIPE. PRODUCT SPEC: 108-2364. APPLICATION SPEC: 114-13120. WEIGHT: -. SIZE: CAGE CODE DRAWING NO: A100779. SCALE: 6:1. SHEET 1 OF 2. REV 2.

CUSTOMER DRAWING

LOC	DIST	REVISIONS			
P	LTH	DESCRIPTION	DATE	DMN	APVD
rev_sym_1	ISEE_8HEE111			rev_defect	dmn_bppr_1
rev_sym_2	rev_desc_2			rev_defect	dmn_bppr_2
rev_sym_3	rev_desc_3			rev_defect	dmn_bppr_3
rev_sym_4	rev_desc_4			rev_defect	dmn_bppr_4



THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN	LEO LI	19SEP2016
		CHK	SEAN HAN	19SEP2016
		APVD	SEAN HAN	19SEP2016
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		
mm	0 PLC	±0.1		
	1 PLC	±0.1		
	2 PLC	±0.1		
	3 PLC	±0.05		
	4 PLC	±0.05		
	ANGLES	±0.05		
MATERIAL	FINISH	WT		
		WT		
		SCALE	2:1	SHEET 2 OF 2
		REV	2	