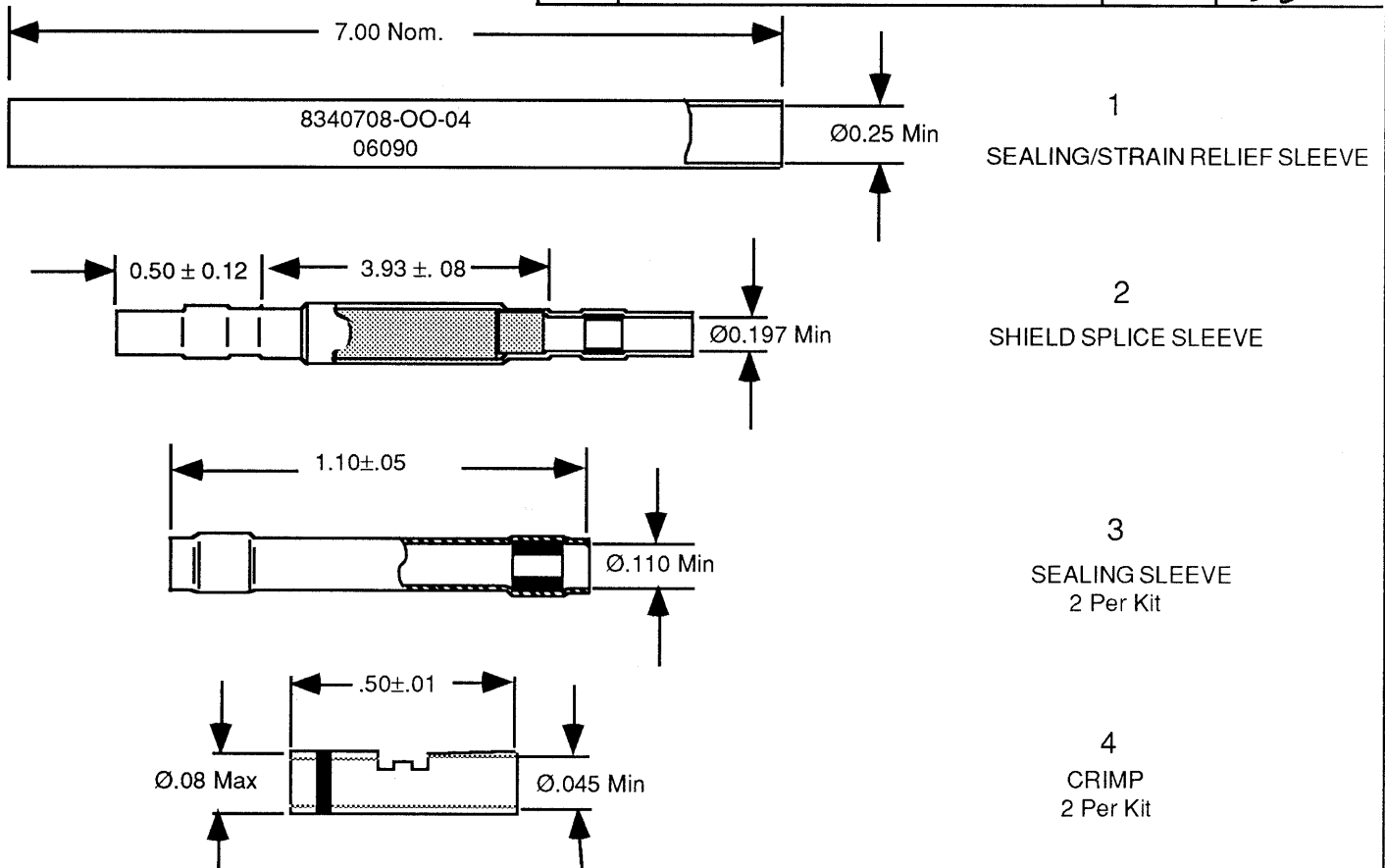


REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE PER ECN T-17315	92Jul 7	ZET
A	REVISED PER ECN T-18617	93Oct25	ZET
B	REVISED PER ECN T-18756	93Nov 23	36



1 Outer heat - shrinkable tubing with a hot-melt adhesive liner, black.

2 Heat-shrinkable tubing with two solder-impregnated, flux-coated copper wire braids and two sealing rings.

3 Heat-shrinkable tubing with two fluorocarbon-based thermoplastic sealing rings.

4 Crimp ferrules (2), red stripe code.

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Check for the latest revision.

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Specification Control Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS. DECIMALS .XXX ± [mm] .XX ± [mm] ANGLES .X ±	DRAWN	365	92Jul 7	Raychem Raychem Corporation 300 Constitution Drive Menlo Park, California 94025	
	CHECKED	J.B.K.	93Nov 23		
	APPROVED			TITLE DOUBLE SHIELD CRIMP SPLICE KIT	
	APPROVED				
	CAD NAME				
WEIGHT lbs [g]	THIRD ANGLE PROJECTION			SIZE A	CODE IDENT. NO. 06090
				DWG. NO. D-150-0708-4	REV B
DO NOT SCALE THIS DRAWING				SCD	SHEET 1 OF 2

1. MATERIALS

- 1.1 Sealing/strain relief sleeve, heat-shrinkable radiation cross linked polyolefin with a hot-melt adhesive liner, black
- 1.2 Shield splice sleeve, heat-shrinkable radiation cross linked modified polyvinylidene fluoride with two solder-impregnated, flux-coated copper wire braids and two fluorocarbon-based thermoplastic sealing rings.
Solder/Flux: Sn63Pb37 per QQ-S-571/Flux Type RA.
- 1.3 Sealing sleeve, heat-shrinkable radiation cross linked modified polyvinylidene fluoride with two fluorocarbon-based thermoplastic sealing rings.
- 1.4 Crimp , copper alloy (C10200) per ASTM B75. Tin plated per MIL-T-10727.

2. APPLICATION

- 2.1 This splice kit is designed to facilitate the assembly or maintenance of pre-cabled digital harness components for MIL-STD-1553B networks
- 2.2 To be used where flexing is not a functional requirement.
- 2.3 Cables accommodated: 10613, and 10614.
- 2.4 Installation procedure, and tooling: RCPS-150-01.
- 2.6 For applications other than above, consult Raychem technical services.

3. TEMPERATURE RATING

- 3.1 Operating temperature: -65°C to +125°C.

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SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	D-150-0708-4	B
DO NOT SCALE THIS DRAWING		SCD	SHEET 2 OF 2

ORIGINAL DOCUMENT