PWM Control Type
DC/DC Converter IC for AC/DC Driver

BD7672BG

●General Description

BD7672BG is a PWM controller typed DC/DC converter for AC/DC that provides an optimum system for all products that requires an electrical outlet. This product supports both isolated and non-isolated devices. IC enables simple design of low-power converters. With switching MOSFET and current detection resistor as external devices, it enables more freedom in design. Since the peak current control is utilized, peak current is controlled in each cycle, application excels wide bandwidth and transient response.

BD7672BG includes various protective functions such as soft start function, burst function, per-cycle over current limiter, VCC overvoltage protection and overload protection.

An external latch pin (COMP pin) is provided, so that latch stopping (OFF) can be set by external signals. This function is available as overheating protection and over output voltage protection.

The PWM switching frequency is fixed at 65 kHz.

A frequency hopping function is included which contributes to low EMI.

●Features

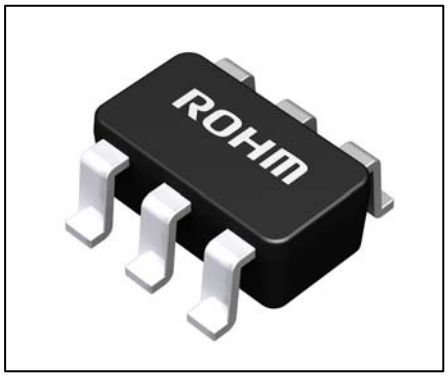
- PWM frequency of 65kHz
- PWM current mode method
- Low circuit current when UVLO is ON (12μA at VCC=12V)
- Low circuit current in no load (Burst operation when load is light)
- Built-in SW frequency hopping function
- 250nsec leading-edge blanking
- VCC UVLO / OVP
- Per-cycle over current protection circuit
- Soft start
- Output overload protection (Self-restart protection)
- External latch function for COMP pin (Over heating protection function)

●Key Specifications

- Power Supply Voltage range: 8.5V to 25.0V
- Operating Current: Normal: 0.60mA (Typ)
  Burst: 0.40mA (Typ)
- Oscillation Frequency: 65kHz (Typ)
- Operating Temperature range: -40°C to +105°C

●Package

	W(Typ) x D (Typ) x H (Max)
SSOP6	2.90mm x 2.80mm x1.25mm



●Applications

AC adapters and household appliances (vacuum cleaners, humidifiers, air cleaners, air conditioners, refrigerators, IH cooking heaters, rice cookers, etc.)

●Typical Application Circuit

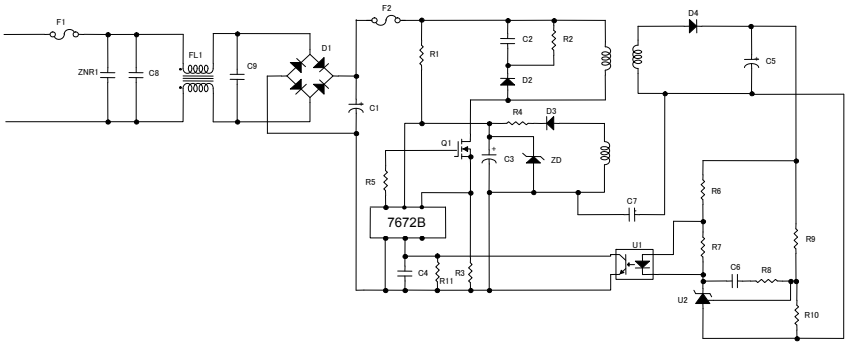


Figure 1. Application Diagram (12 V 1A Isolated Type)

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●Pin Configuration（SSOP6）

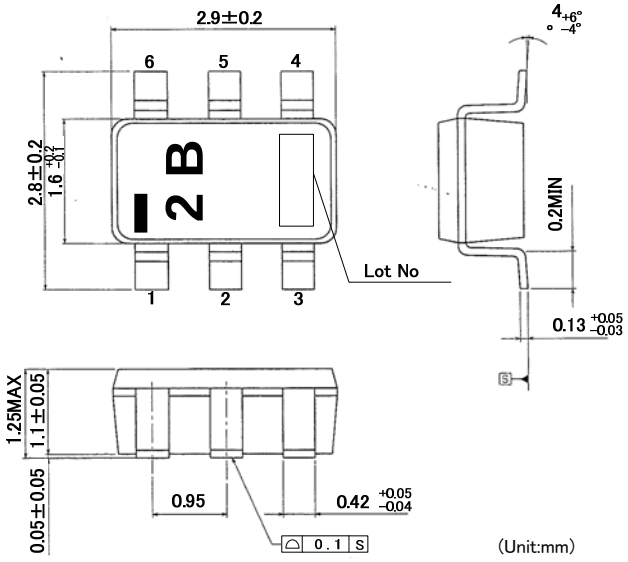


Figure 2, External Dimensions of SSOP6 Package

●Pin Description

Table 1. I/O PIN Functions

NO.	Pin Name	I/O	Function	ESD protection system	
				VCC	GND
1	GND	I/O	GND pin	○	-
2	FB	I	Feedback signal input pin	○	○
3	COMP	I	Comparator input pin	○	○
4	CS	I	Primary current sensor pin	○	○
5	VCC	I	Power supply input pin	-	○
6	OUT	O	External MOS drive pin	○	○

●I/O Equivalent Circuit

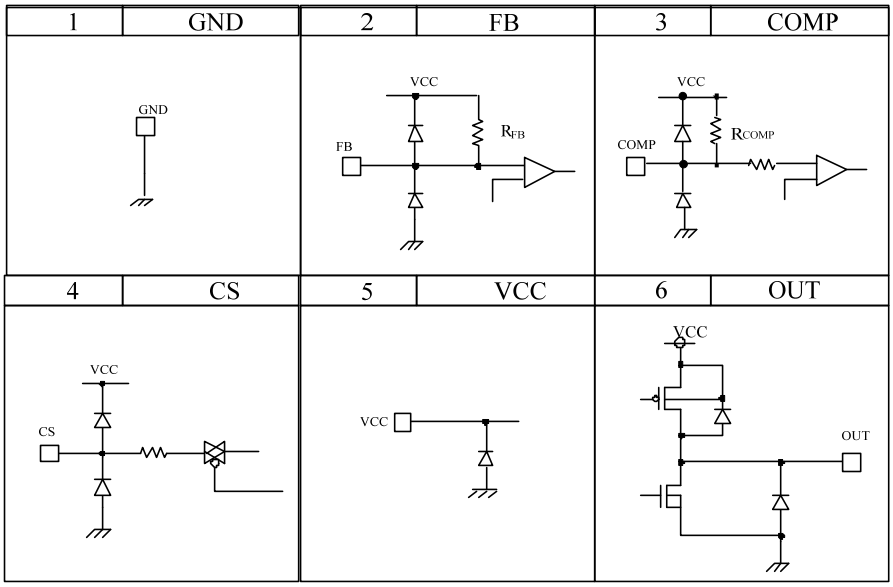


Figure 3. I/O Equivalent Circuit

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●Block Diagram

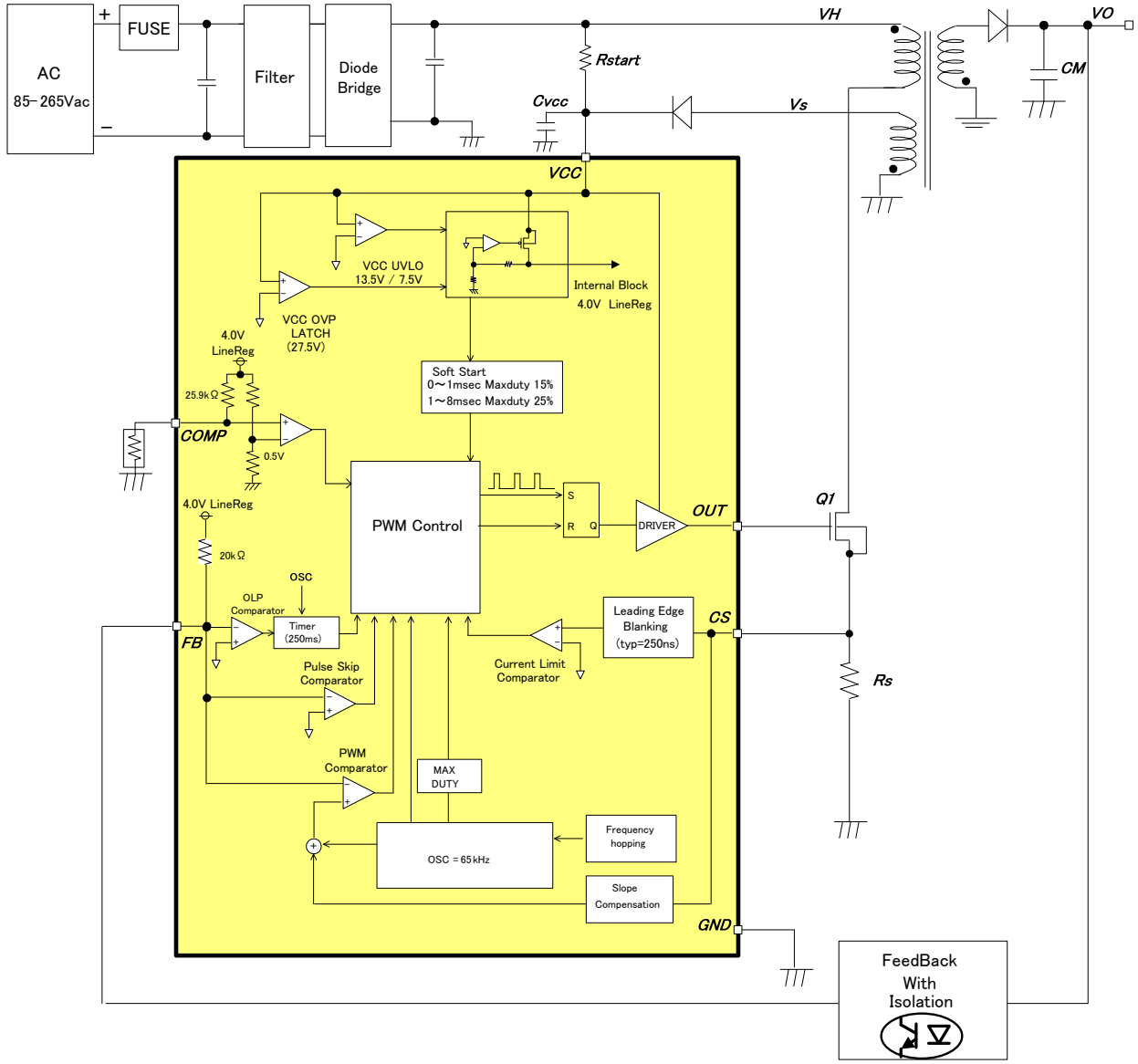


Figure 4. Block Diagram

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●Description of Each Block

(1) Start Sequences (Soft Start Operation, Light Load Operation, and Overload Protection)

Start sequences are shown in Figure 5. This is also shown the operation of overload protection.
See the sections below for detailed descriptions

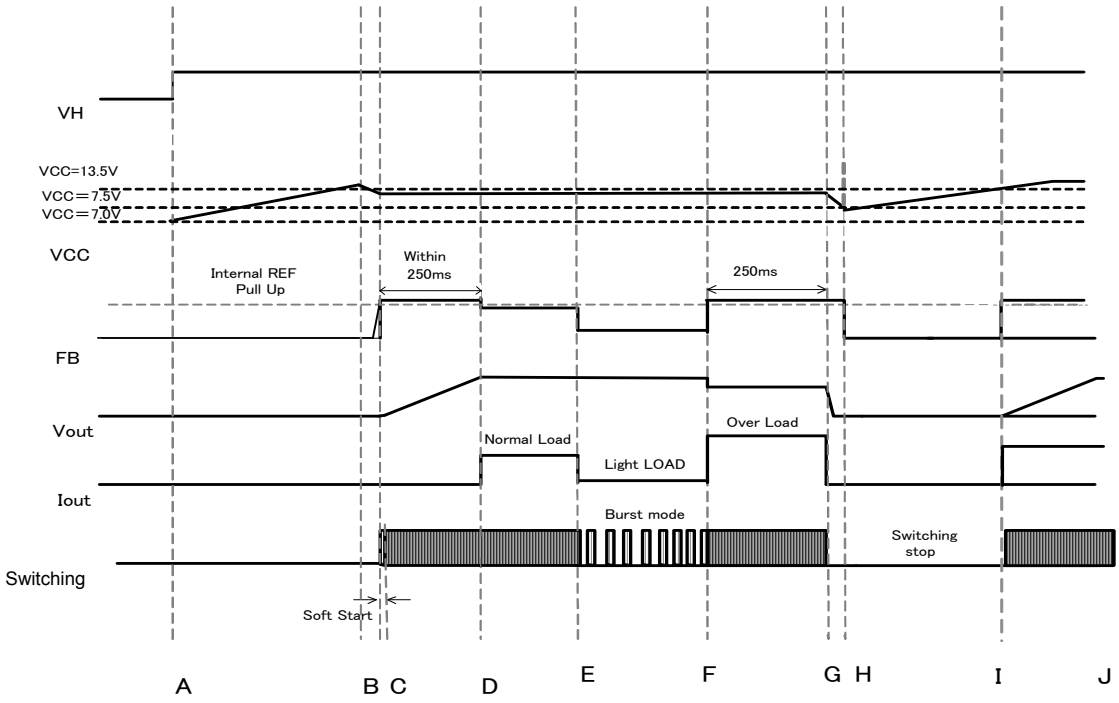


Figure 5. Start Sequence Timing Chart

A: Input voltage VH is applied

B: VCC pin voltage rises by being supplied from VH line through start resistor “Rstart” and the IC starts operating when VCC > V_{UVLO1} (13.5V Typ). Switching operation starts when other protection functions are judged as normal. From startup to be stable output voltage, application should be set to stabilize output voltage during VCC > V_{UVLO2} (7.5V Typ) because the VCC pin consumption current causes the VCC voltage drop.

C: Operated soft start function, maximum duty is restricted to 15% during a 1ms period to prevent any excessive rise in voltage or current. From 1ms to 8ms, maximum duty is restricted to 25%. Maximum duty is restricted to 75% after 8ms.

D: VOUT voltage rises when the switching operation starts. Once the output voltage starts, it is set to the rated voltage level within the T_{FOLP} period (250ms Typ). The output voltage is regulated within T_{FOLP} (=250ms Typ) from starting.

E: During Light Load, when FB pin voltage < V_{BST} (=0.3V Typ), Burst method is operated to keep power consumption down.

F: Over Load condition occurs when FB pin voltage > V_{FOLP1A} (=3.6V Typ).

G: When FB pin voltage is at V_{FOLP1A} (= 3.6V Typ) for more than T_{FOLP} (250ms Typ), the overload protection function is triggered and switching is stopped. The IC’s internal 250ms timer is reset during the T_{FOLP} period (250ms Typ) if FB < V_{FOLP1B} even once.

H: If the VCC voltage drops to V_{UVLO2} (7.5V typ) or below, restart is executed.

I: The IC’s circuit current is reduced and the VCC pin value rises. (Same as B).

J: Same as D

In Figure 4, start resistor Rstart is needed to start the application.
When the start resistor Rstart value is reduced, standby power is increased and the startup time is shortened.
Conversely, when the start resistor Rstart value is increased, standby power is reduced and the startup time is increased.
Standby current is less than 20uA at VCC UVLO is disable, and it can calculate VCC UVLO voltage from V_{UVLO1}=14.5V (Max).

ex） Starting resistor Rstart setting method;

$$Rstart = (VHmin - V_{UVLO1}（Max）) / I_{OFF}（Max）$$

In the case of Vac=100V (-20% of a margin), Rstart requirement can be found by the following formulas:

$$VHmin = 100 \times \sqrt{2} \times 0.8 = 113V$$

Because of V_{UVLO1} (Max) =14.5V, Rstart ≦ (113V - 14.5V) / 20μA＝4.925MΩ

Start-up time can be found by the following formulas:

$$Tstart = -Rstart \times C_{VCC} \times \ln (1-V_{UVLO1}/VHmin)$$

ex）Rstart=3.0MΩ

Rstart resistor loss in this case is : $Pd (Rstart) = (VH-VCC)^2 / Rstart = (141V - 14.5V)^2 / 3.0M = 5.33mW$.

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(2) VCC Pin Protection

BD7672BG includes UVLO (Under Voltage Locked Out) and OVP (Over Voltage Protection) functions to monitor VCC pin voltage (see Figure 6 for OVP latch operation).
The UVLO function prevents damage to MOSFET by stopping switching operations by latch protection when the VCC pin voltage drops to VCC < V_{UVLO2} (= 7.5V Typ).
The VCC OVP function prevents damage to MOSFET by stopping switching operations when the VCC pin voltage exceeds V_{OVP1} (= 27.5V Typ).

The latch release condition is when VCC < V_{LATCH} (V_{UVLO2} - 0.5V, Typ = 7.0V). A latch blanking time is used for protecting mal-function. This time is 100us.

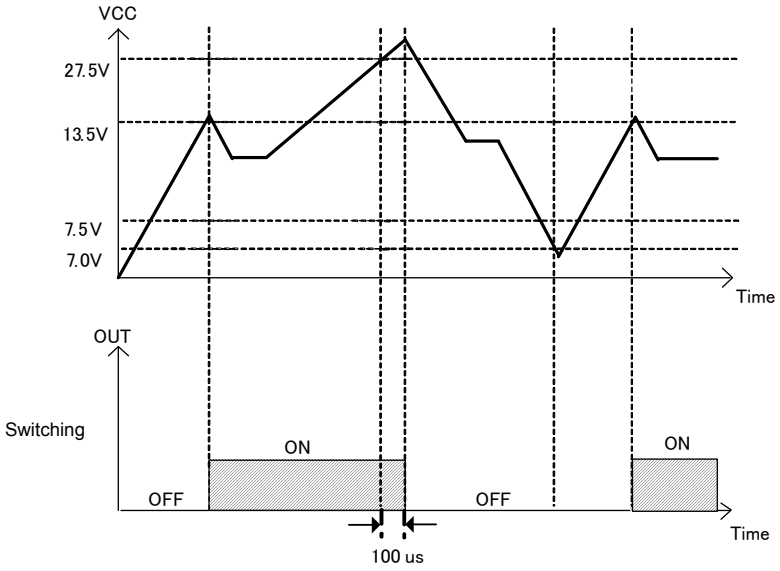


Figure 6. VCC UVLO/OVP Operation (Latch)

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(3) DCDC Driver (PWM Comparator, Frequency Hopping, Slope Compensation, OSC, Burst)

BD7672BG uses current mode PWM control. In the internal generator, the average switching frequency is 65 kHz. Furthermore, switching frequency hopping function is built-in while the switching frequency fluctuation is shown as in Figure 7. Fluctuation cycle is 125Hz (=8ms).

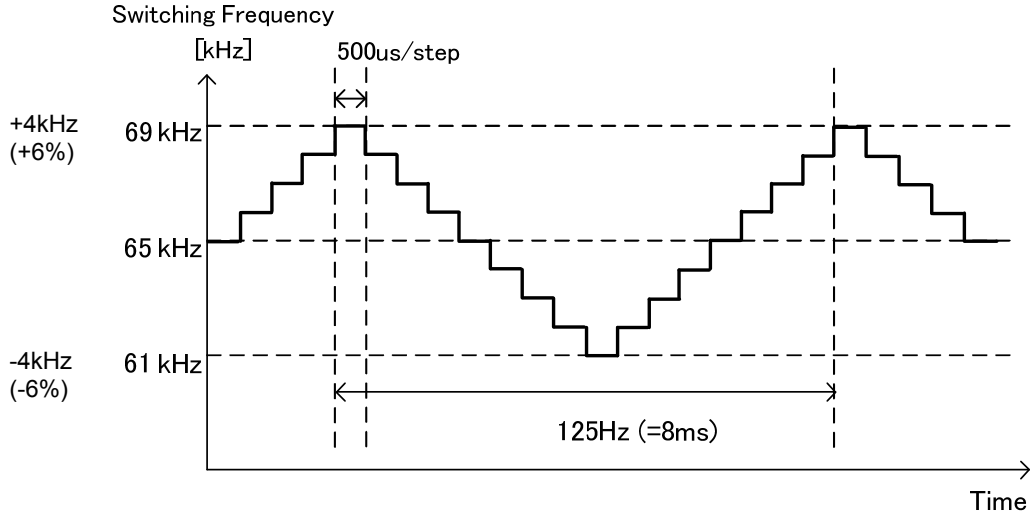


Figure 7. Frequency Hopping Function

The max-duty cycle is fix to 75% (Typ) at OUT pin and minimum pulse width is fix at 500ns (Typ). When the duty cycle exceeds 50% at Current Mode control, the sub-harmonic oscillation occurs. To prevent it, IC is built-in slope compensation function.

BD7672BG has burst mode function to attain less power consumption when load is light. This function monitors FB pin voltage and detects light load when FB voltage < V_{BST} (=0.3V Typ).

The secondary output voltage, the FB voltage and the DCDC function are shown in Figure 8.

FB pin is pulled up by R_{FB} (=20kΩ Typ). At light load, when the secondary output voltage rises, the FB pin voltage will drop and when this goes below V_{BST} (=0.3V Typ) burst function will follow to reduce the power consumption.

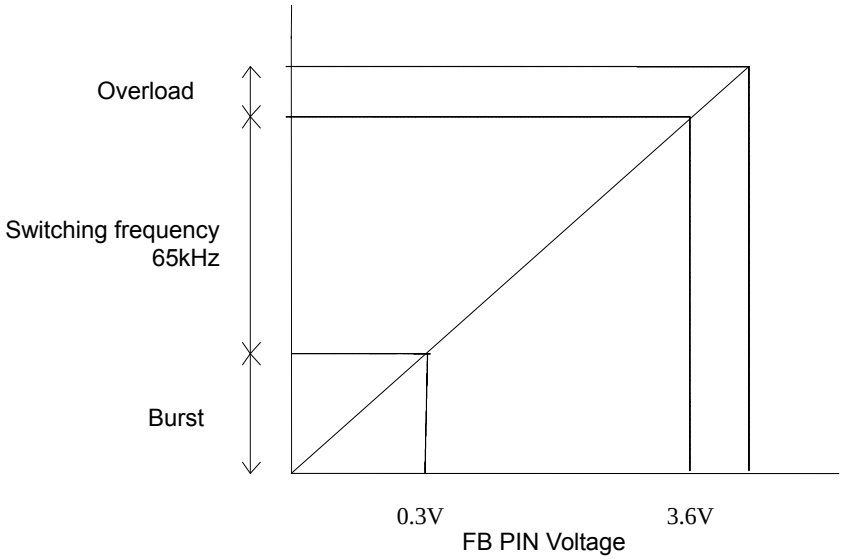


Figure 8. Switching Operation Status Changes by FB Pin Voltage

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(4) Over Current Limiter and Leading Edge Blanking Period

BD7672BG has over current limiter for each switching cycle.
When the CS pin voltage exceeds the V_{CS} voltage (=0.5V Typ), switching is turned OFF.

In addition, when the driver MOSFET is turned ON, surge current occurs at each capacitor component and drive current. Therefore, when the CS pin voltage rises temporarily, the detection errors may occur in the over current limiter circuit. To prevent detection errors, the OUT pin is switched from low to high and the CS signal is blanked for 250nsec by the LEB (Leading Edge Blanking) function. This blanking function enables a reduction of CS pin noise filtering in response to noise that occurs when the OUT pin is switched from low to high.

(5) Output Overload Protection Function (FB OLP Comparator)

Overload Protection Function monitors the load status of secondary output through FB pin and stops the switching of OUT pin during excessive load. In over load condition, there is no current in photo-coupler because output voltage decreases (drops) while FB pin voltage rises.
When FB pin voltage exceeds V_{FOLP1A} (=3.6V Typ) at T_{FOLP} (=250ms Typ) interval continuously, a load is excessive and OUT pin is fixed to L. The timer of overload protection is reset when FB pin drops further than V_{FOLP1B} (=3.4V Typ) within T_{FOLP} (=250ms Typ) after exceeding V_{FOLP1A} (=3.6V Typ). Switching functions within this T_{FOLP} (=250ms Typ).
FB voltage, which is pulled up in resistance to IC internal voltage operates from V_{FOLP1A} (=3.6V Typ) or more at start-up. For this matter, set the start-up time of the secondary output voltage such that the FB voltage is always V_{FOLP1B} (=3.4V Typ) or less within T_{FOLP} (=250ms Typ) at start-up.

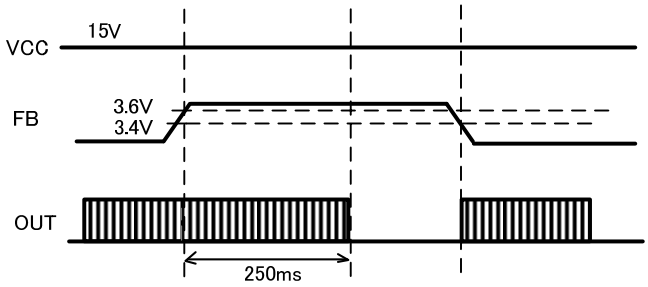


Figure 9. Overload Protection (Self-restart)

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(6) COMP Pin External Latch Function

IC is latched when the COMP pin voltage goes below V_{COMP} (0.5V Typ). A latch timer for T_{LATCH} (100us Typ) added to prevent operation errors caused by noise.
The COMP pin is pulled up by R_{COMP} (25.9kΩ Typ), and when R_T (3.7kΩ Typ) is pulled down at the COMP pin, latch protection is operated. Some application examples are shown in Figure 10, Figure 11, and Figure 12.

Overheating Protection by NTC Thermistor

A thermistor is attached to the COMP pin so that latching can be stopped when overheating occurs.
In the case of this application, it should be designed so that the thermistor resistance becomes R_T (3.70kΩ Typ) when overheating is detected.
(Figure 10 and Figure 11 are application circuit examples in which latch operation occurs when Ta = 110℃)
The variation in R_T (=3.70kΩ Typ) shown in an electrical property includes only IC.
Please add the variation of external thermistor resistance to it and design.

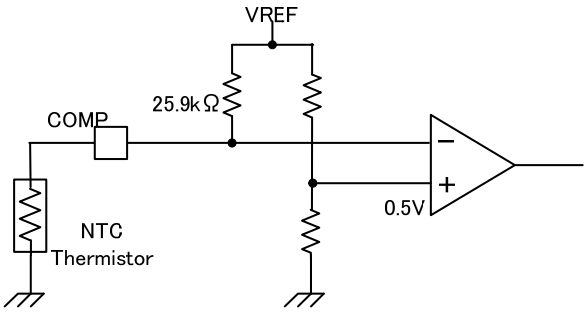


Figure 10. COMP Pin Overheating Protection Application

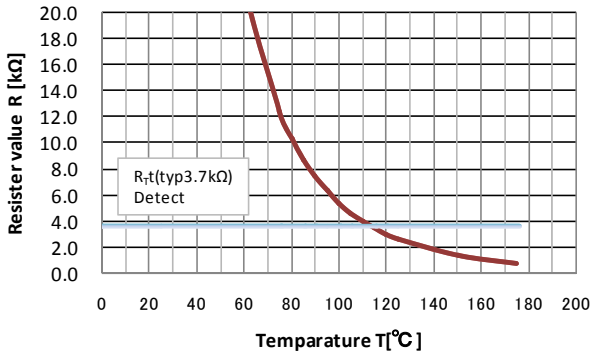


Figure 11. Temperature-Thermistor Resistance Value

Secondary Output Voltage Overvoltage Protection

A photo-coupler is attached to the COMP pin to perform detection of secondary output overvoltage.

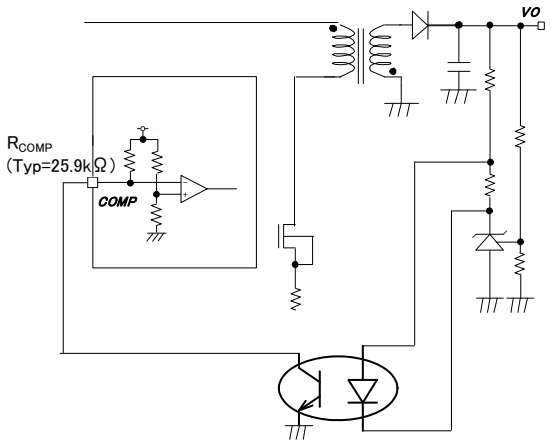


Figure 12. Output Overvoltage Protection Application

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●**Absolute Maximum Ratings（Ta=25℃）**

Parameter	Symbol	Rating	Unit	Conditions
Maximum Applied Voltage 1	Vmax1	30	V	VCC, OUT
Maximum Applied Voltage 2	Vmax2	6.5	V	CS, FB, COMP
OUT pin output Peak Current	I_{OUT}	±1.0	A	
Allowable Dissipation	Pd	674.9 (Note1)	mW	When implemented
Operating Temperature Range	Topr	-40 to +105	°C	
Storage Temperature Range	Tstr	-55 to +150	°C	

(Note1) SSOP6: Derate by 5.399 mW/°C when operating above Ta=25°C (when mounted on 70 mm × 70 mm, 1.6 mm thick, glass epoxy on single-layer substrate).

●**Recommended Operating Ratings（Ta=25℃）**

Parameter	Symbol	Rating	Unit	Conditions
Power Supply Voltage Range	VCC	8.5 to 25.0	V	VCC pin voltage

●**Electrical Characteristics (Unless otherwise noted, Ta = 25°C, VCC=12V)**

Parameter	Symbol	Specifications			Unit	Conditions
		MIN	TYP	MAX		
［Circuit Current］						
Circuit Current (OFF)	I_{OFF}	-	12	20	μA	VCC = 12V (UVLO = Detection)
Circuit Current (ON) 1	I_{ON1}	-	600	1000	μA	FB = 2.0V COMP: 100kΩ (during pulse operation)
Circuit Current (ON) 2	I_{ON2}	-	400	650	μA	FB = 0.0V COMP:100kΩ (during pulse operation when OFF)
［VCC Pin Protection Function］						
VCC UVLO Voltage 1	V_{UVLO1}	12.50	13.50	14.50	V	VCC rise
VCC UVLO Voltage 2	V_{UVLO2}	6.50	7.50	8.50	V	VCC drop
VCC UVLO Hysteresis	V_{UVLO3}	-	6.00	-	V	$V_{UVLO3=}$ V_{UVLO1-} V_{UVLO2}
VCC OVP Voltage 1	V_{OVP1}	25.0	27.5	30.0	V	VCC rise

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●**Electrical Characteristics of control block (Unless otherwise noted, Ta = 25ºC, VCC=12V)**

Parameter	Symbol	Specifications			Unit	Conditions
		MIN	TYP	MAX		
[PWM Type DCDC Driver Block]						
Oscillation Frequency	F_{SW1}	60	65	70	KHz	FB=2.0V average frequency
Frequency Hopping Width 1	F_{DEL1}	-	4.0	-	KHz	FB=2.0V
Hopping Fluctuation Frequency	F_{CH}	93	125	157	Hz	
Minimum Pulse Width	T_{min}	-	500	-	ns	
Soft Start Time 1	T_{SS1}	0.75	1.00	1.25	ms	
Soft Start Time 2	T_{SS2}	6.00	8.00	10.00	ms	
Maximum Duty 1	D_{max}	68.0	75.0	82.0	%	During normal operation
Maximum Duty 2	D_{SS1}	5.0	15.0	25.0	%	During soft start 0[ms] to Tss_1[ms]
Maximum Duty 3	D_{SS2}	15.0	25.0	35.0	%	During soft start T_{SS1} [ms] to T_{SS2} [ms]
FB pin Pull-up Resistance	R_{FB}	15	20	25	kΩ	
⊿FB / ⊿CS Rain	Gain	-	5	-	V/V	
FB Burst Voltage	V_{BST}	0.20	0.30	0.40	V	During FB drop
FB OLP Voltage 1a	V_{FOLP1A}	3.3	3.6	3.9	V	When overload is detected (FB rise)
FB OLP Voltage 1b	V_{FOLP1B}	-	V_{FOLP1A}-0.2	-	V	When overload is detected (FB drop)
FB OLP Timer	T_{FOLP}	187	250	312	ms	
Latch Release Voltage (VCC pin voltage)	V_{LATCH}	-	V_{UVLO2}-0.5	-	V	Latch release voltage VCCUVLO2-0.5 [V]
Latch Mask Time	T_{LATCH}	50	100	200	us	VCCOVP, COMP Mask time
[Overcurrent Detection Block]						
Overcurrent Detection Voltage	V_{CS}	0.475	0.500	0.525	V	
Leading Edge Blanking Time	T_{LEB}	-	250	-	ns	
[Output Driver Block]						
OUT pin Pch MOS Ron	R_{POUT}	10	25	39	Ω	
OUT pin Nch MOS Ron	R_{NOUT}	3	7	12	Ω	
[External Latch Comparator Block]						
COMP pin Latch Detection Voltage	V_{COMP}	-	0.5	-	V	
COMP pin Pull-up Resistance	R_{COMP}	-	25.9	-	kΩ	
Thermistor Resistance Detection Value	R_T	3.30	3.70	4.10	kΩ	Thermistor connected to COMP pin

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●Typical Performance Curves

(This is not a guarantee since this is the reference data. Figure 36 shows the measurement circuit diagram.)

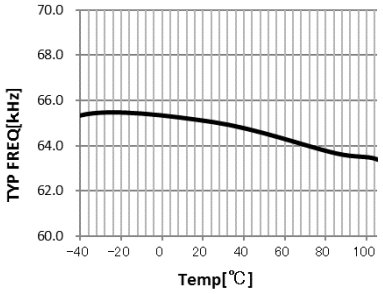


Figure 13, Typ Frequency Fsw1

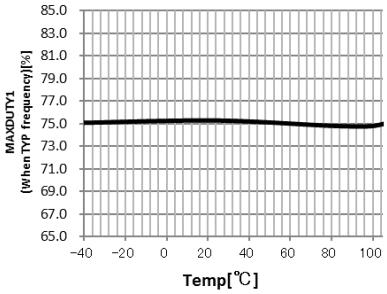


Figure 14, MAXDUTY1 (With Typ frequency)

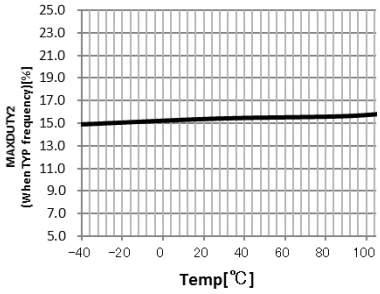


Figure 15, MAXDUTY2 (With Typ frequency)

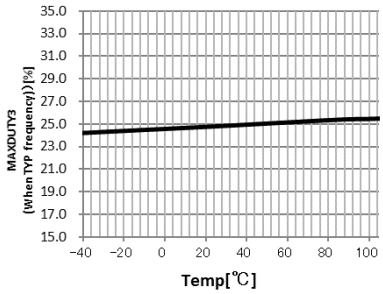


Figure 16, MAXDUTY3 (With Typ frequency)

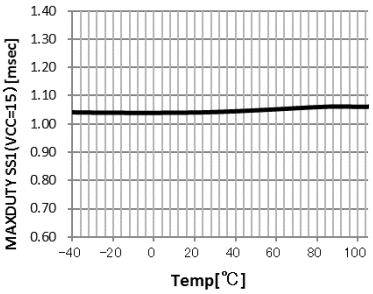


Figure 17, MAXDUTY SS1 (VCC=15)

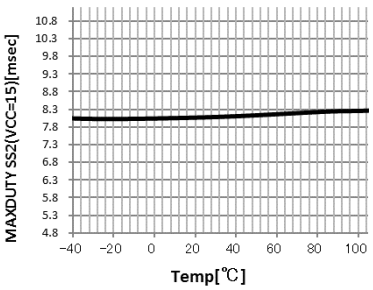


Figure 18, MAXDUTY SS2 (VCC=15)

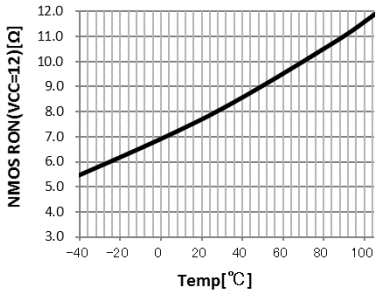


Figure 19, NMOS RON (VCC=12)

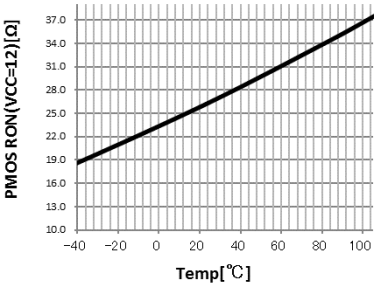


Figure 20, PMOS RON (VCC=12)

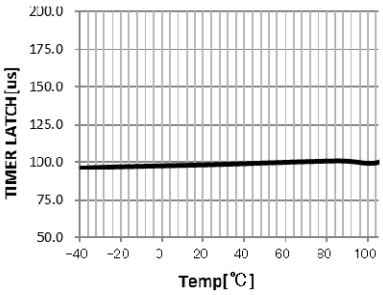


Figure 21, Timer Latch

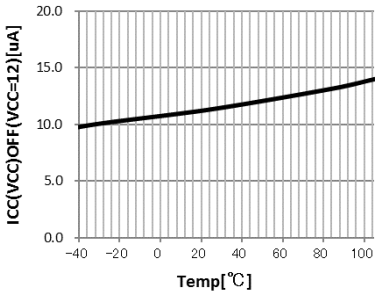


Figure 22, ICC (VCC) OFF (VCC=12)

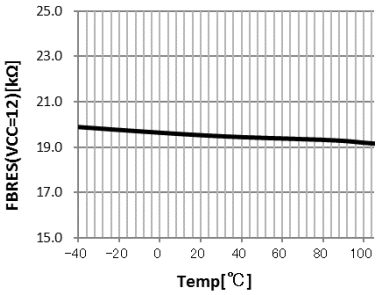


Figure 23, FBRES (VCC=12)

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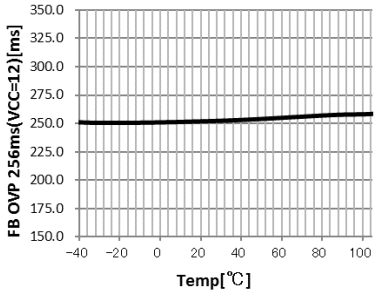


Figure 24, FB OVP 256ms(VCC=12)

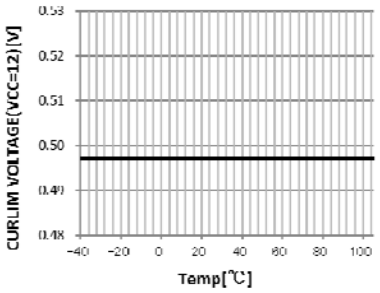


Figure 25, CURLIM Voltage (VCC=12)

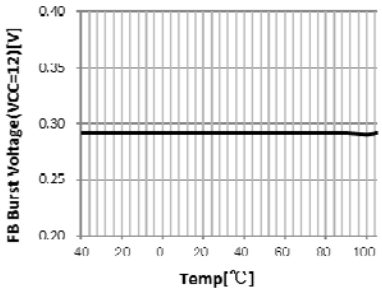


Figure 26, FB Burst Voltage (VCC=12)

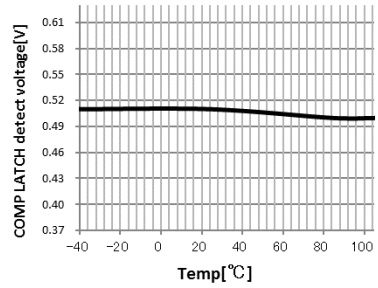


Figure 27, COMP Latch Detect Voltage

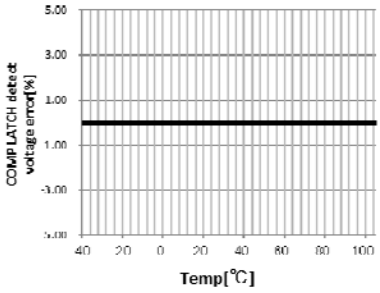


Figure 28, COMP Latch Detect Voltage Error

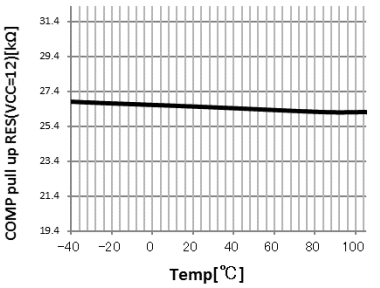


Figure 29, COMP Pull-up RES (VCC=12)

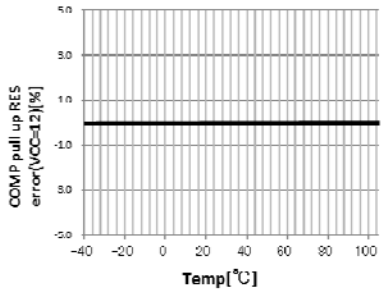


Figure 30, COMP Pull-up RES Error (VCC=12)

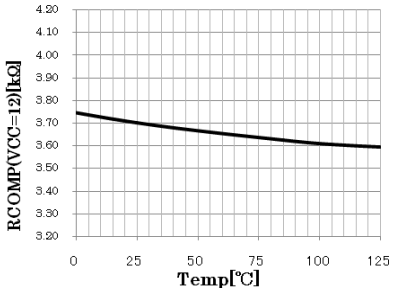


Figure 31, RCOMP (VCC=12)

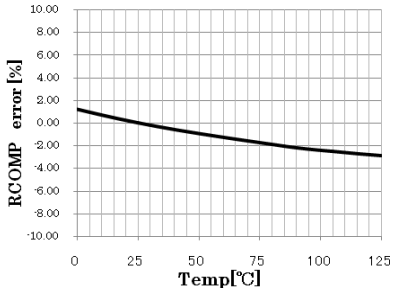


Figure 32, RCOMP Error

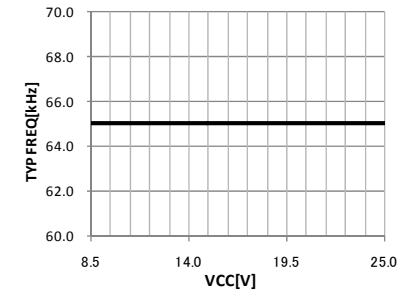


Figure 33, Typ Frequency Fsw1 (temp=25℃)

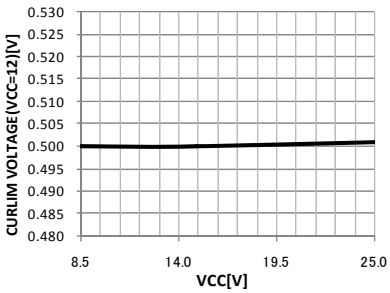


Figure 34, CURLIM Voltage (temp=25℃)

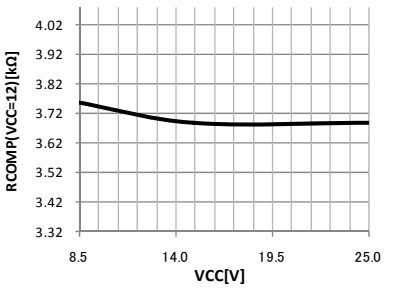


Figure 35, RCOMP (temp=25℃)

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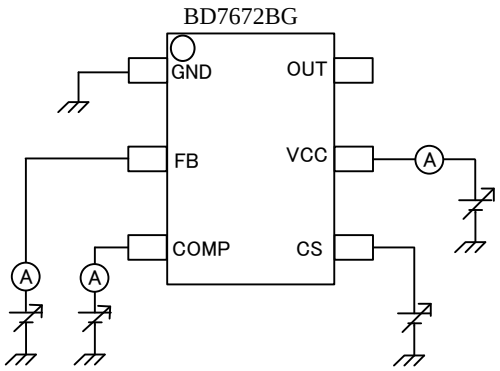


Figure 36, Measurement Circuit Diagram

●Power Dissipation

The thermal design should set the operation for the following conditions.
(Since the temperature shown below is the guaranteed temperature, be sure to take margin into account.)

1. The ambient temperature Ta must be 105℃ or less.
2. The IC's loss must be within the allowable dissipation Pd.

The thermal reduction characteristics are as follows.
(PCB : 70mm×70mm×1.6mm mounted on glass epoxy single-layer substrate)

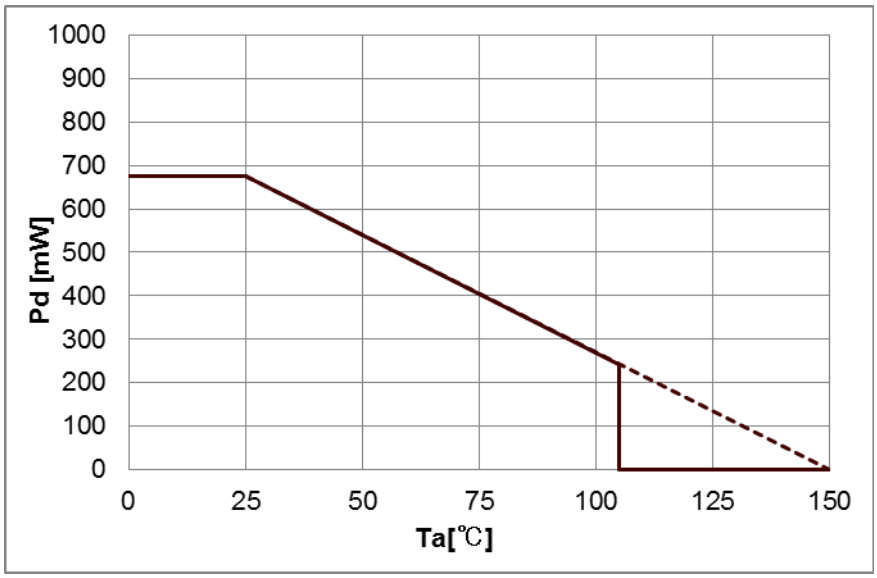


Figure 37, SSOP6 Thermal Reduction Characteristics

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●Operational Notes

（2017） Absolute Maximum Ratings

Operating the IC over the absolute maximum ratings may damage the IC. In addition, it is impossible to predict all destructive situations such as short-circuit modes or open circuit modes. Therefore, it is important to consider circuit protection measures, like adding a fuse, in case the IC is expected to be operated in a special mode exceeding the absolute maximum ratings.

（2）Power Supply and Ground Lines

Design the PCB layout pattern to provide low impedance ground and supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

（3）Ground Voltage

The voltage of the ground pin must be the lowest voltage of all pins of the IC at all operating conditions. Ensure that no pins are at a voltage below the ground pin at any time, even during transient condition.

（4）Short between pins and mounting errors

Be careful when mounting the IC on printed circuit boards. The IC may be damaged if it is mounted in a wrong orientation or if pins are shorted together. Short circuit may be caused by conductive particles caught between the pins.

（5）Operation under strong magnetic fields

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

（6）Regarding input pins of the IC

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that causes these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided. Also, do not apply voltage to an input pin when there is no power supply voltage being applied to the IC. In fact, even if a power supply voltage is being applied, the voltage applied to each input pin should be either below the power supply voltage or within the guaranteed values in the electrical characteristics.

（7）External capacitors

When using a ceramic capacitor, determine the dielectric constant considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

（8）Thermal Consideration

Use a thermal design that allows for a sufficient margin by taking into account the permissible power dissipation (Pd) in actual operating conditions.

Also, use these products within ranges that do not put output Tr beyond the rated voltage and ASO.

（9）Rush current

In a CMOS IC, momentary rush current may flow if the internal logic is undefined when the power supply is turned ON, so caution is needed with regard to the power supply coupling capacitance, the width of power supply and GND pattern wires, and how they are laid out.

（10）Unused input terminals

Input terminals of an IC especially logic inputs are often connected to the gate of a CMOS transistor. The gate has extremely high impedance and extremely low capacitance. It can be easily charged by the electric field from the outside if left unconnected. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of IC. So unless otherwise specified, input terminals not being used should be connected to the power supply or ground line.

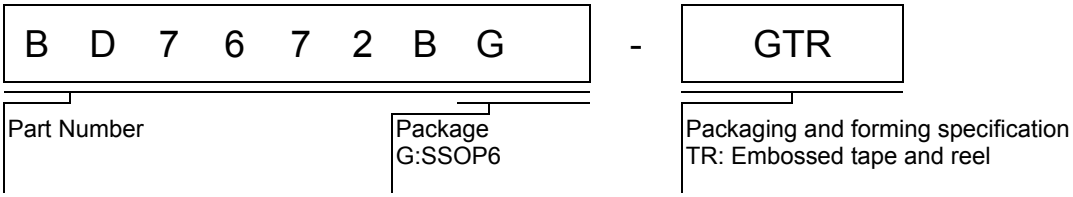
（11）About this Document

Although the functional description and application notes given in this document are reliable, it does not mean that the particular application a user designs with this IC is guaranteed to work. It is the user’s responsibility to check well the design application including other external devices used together with the IC.

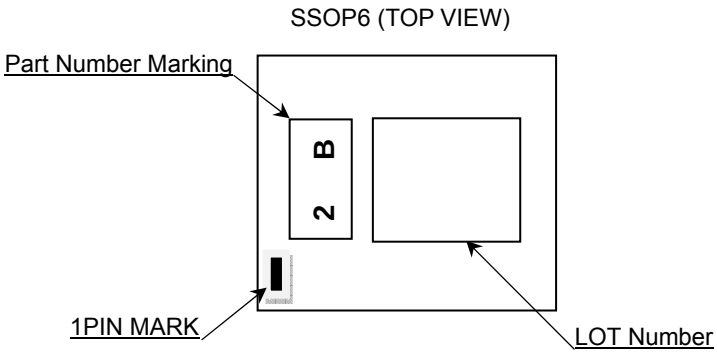
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●Ordering Information



●Marking Diagram

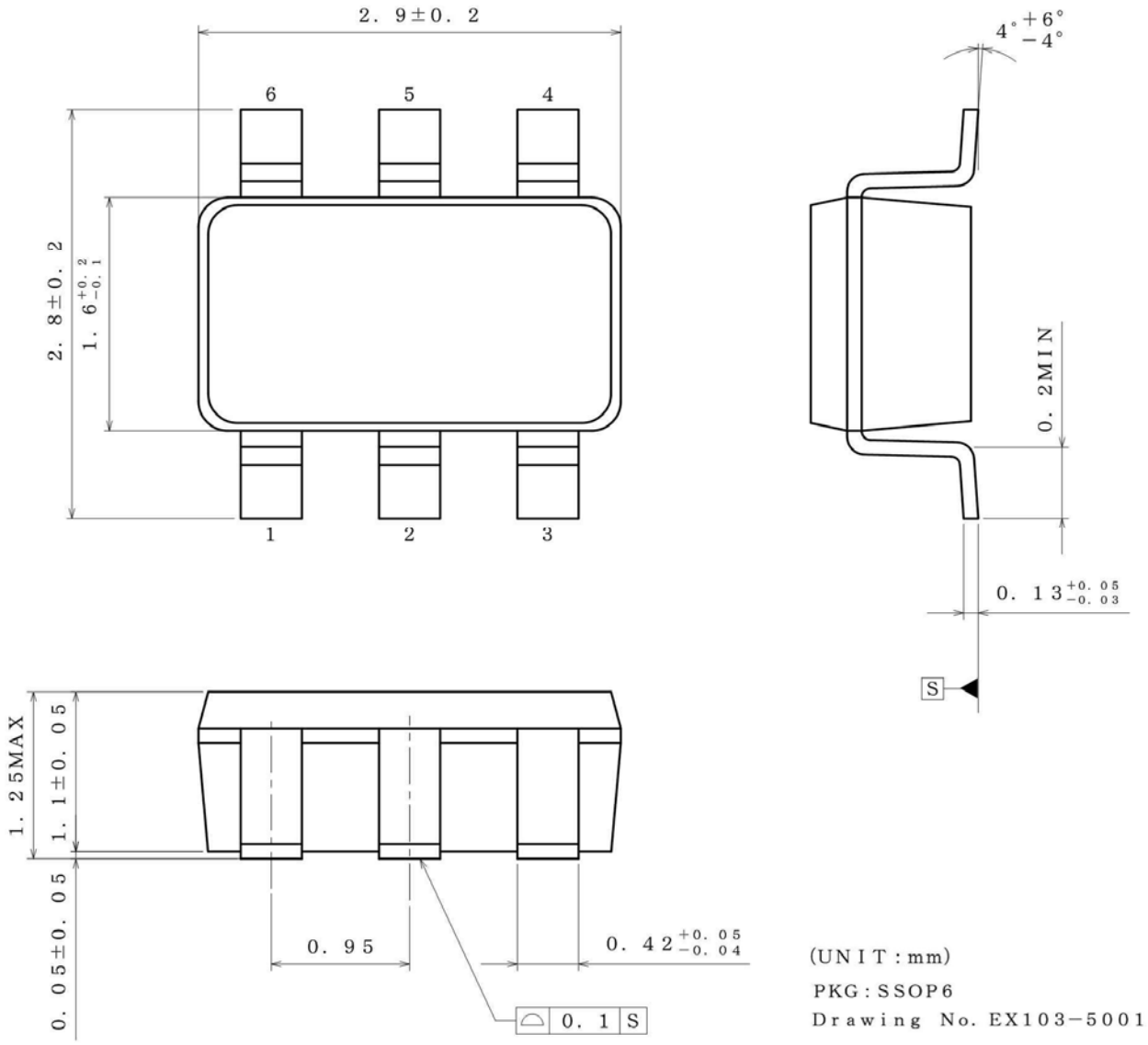


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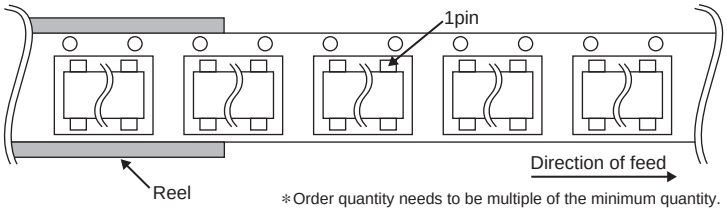
●Physical Dimension, Tape and Reel Information

Package Name	SSOP-6



<Tape and Reel information>

Tape	Embossed carrier tape
Quantity	3000pcs
Direction of feed	TR (The direction is the 1pin of product is at the upper right when you hold reel on the left hand and you pull out the tape on the right hand)



∗Order quantity needs to be multiple of the minimum quantity.

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●Revision History

Date	Revision	Changes
2013.5.28	001	New preparation
2015.7.16	002	P1 Modify circuit Figure1 P4 Modify Figure4 P6 Modify written error P6 Modify circuit Figure6 P8 Modify written error P9 Modify written error P10 Modify t written error P13 Modify circuit Figure36 P13 Modify circuit Figure37 P16 Move Physical dimension page
2017.3.22	003	P7 Modify written error P8 Modify written error P9 Note of package power
2017.7.16	004	P1, P9 Change operating temperature range from 85 deg to 105 deg. P13 Figure37　Change thermal reduction characteristics
2017.7.16	005	P13 Change temperature from 85 to 105℃ at 4-colum

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(Note1) Medical Equipment Classification of the Specific Applications

JAPAN	USA	EU	CHINA
CLASSⅢ	CLASSⅢ	CLASSⅡb	CLASSⅢ
CLASSⅣ		CLASSⅢ	

2. ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:
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   [b] Installation of redundant circuits to reduce the impact of single or multiple circuit failure

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   [a] Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
   [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
   [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl_2, H_2S, NH_3, SO_2, and NO_2
   [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
   [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
   [f] Sealing or coating our Products with resin or other coating materials
   [g] Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
   [h] Use of the Products in places subject to dew condensation

4. The Products are not subject to radiation-proof design.

5. Please verify and confirm characteristics of the final or mounted products in using the Products.

6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.

7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.

8. Confirm that operation temperature is within the specified range described in the product specification.

9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.

2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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Precautions Regarding Application Examples and External Circuits

1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.

2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

Precaution for Electrostatic

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

Precaution for Storage / Transportation

1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
   - [a] the Products are exposed to sea winds or corrosive gases, including Cl2, H2S, NH3, SO2, and NO2
   - [b] the temperature or humidity exceeds those recommended by ROHM
   - [c] the Products are exposed to direct sunshine or condensation
   - [d] the Products are exposed to high Electrostatic

2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.

3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.

4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

Precaution for Product Label

A two-dimensional barcode printed on ROHM Products label is for ROHM's internal use only.

Precaution for Disposition

When disposing Products please dispose them properly using an authorized industry waste company.

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Since concerned goods might be fallen under listed items of export control prescribed by Foreign exchange and Foreign trade act, please consult with ROHM in case of export.

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