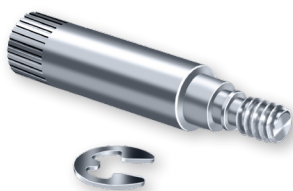




MIL-DTL-83513/05 Micro-D Hardware Jackscrews and Jackposts

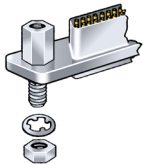
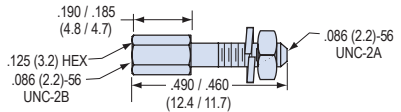
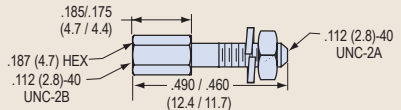
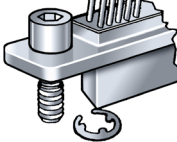
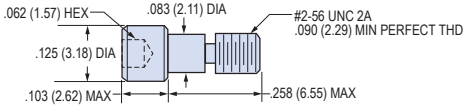
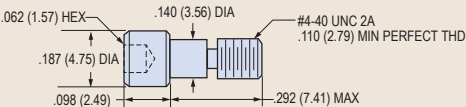
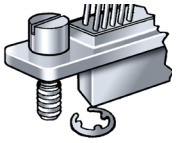
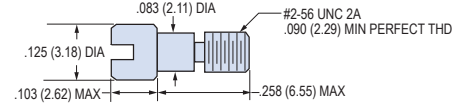
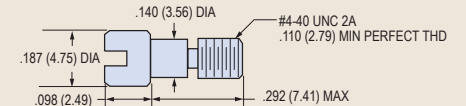
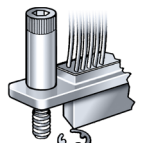
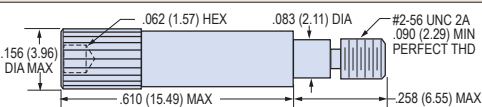
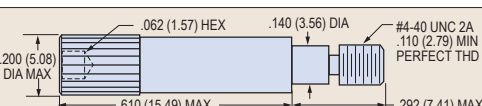
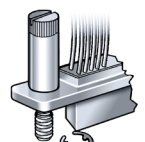
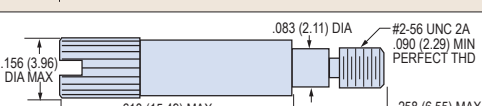
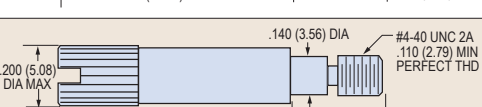


Order One Kit Per Connector.

Jackpost kits contain two posts, two hex nuts and 2 lockwashers. Jackscrew kits contain 2 screws and 2 e-rings.

MIL Spec Hardware Kits

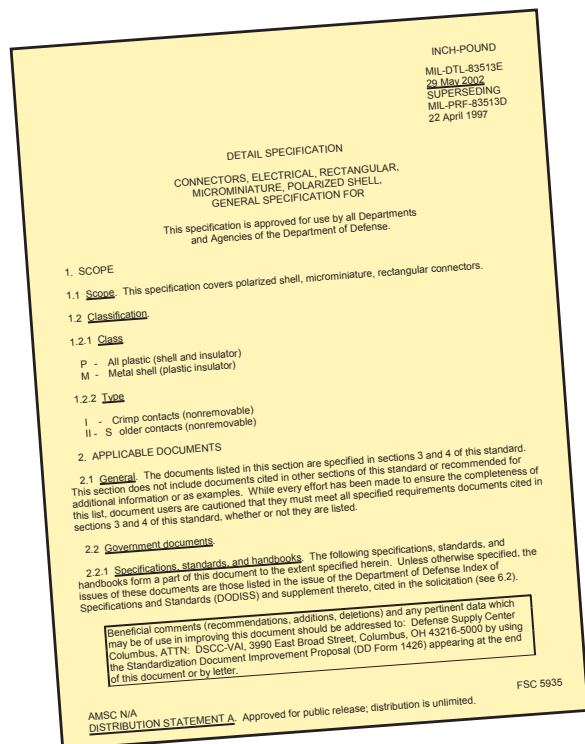
feature 300 series stainless steel.

MIL Spec Jackscrew Kits				
Configuration	Connector Size, Thread Size	Mil Spec Part Number	Glenair Part Number	Dimensions
 Jackpost	Sizes 9 to 69 Contacts. Mil Spec Size A to G #2-56 UNC	M83513/05-07	080-00-00-100	 .190 / .185 (4.8 / 4.7) .125 (3.2) HEX .086 (2.2) 56 UNC-2B .490 / .460 (12.4 / 11.7) .086 (2.2) 56 UNC-2A
	75-130 Mil Spec Size H #4-40 UNC	M83513/05-17	080-00-00-101	 .185 / .175 (4.7 / 4.4) .187 (4.7) HEX .112 (2.8) 40 UNC-2B .490 / .460 (12.4 / 11.7) .112 (2.8) 40 UNC-2A
 Hex Head Jackscrew Low Profile	Sizes 9 to 69 Contacts. Mil Spec Size A to G #2-56 UNC-2A	M83513/05-02	080-00-00-502	 .062 (1.57) HEX .125 (3.18) DIA .103 (2.62) MAX .083 (2.11) DIA #2-56 UNC 2A .090 (2.29) MIN PERFECT THD .258 (6.55) MAX
	75-130 Mil Spec Size H #4-40 UNC-2A	M83513/05-12	080-00-00-512	 .062 (1.57) HEX .187 (4.75) DIA .098 (2.49) .140 (3.56) DIA #4-40 UNC 2A .110 (2.79) MIN PERFECT THD .292 (7.41) MAX
 Slot Head Jackscrew Low Profile	Sizes 9 to 69 Contacts. Mil Spec Size A to G #2-56 UNC-2A	M83513/05-05	080-00-00-505	 .083 (2.11) DIA .125 (3.18) DIA .103 (2.62) MAX #2-56 UNC 2A .090 (2.29) MIN PERFECT THD .258 (6.55) MAX
	75-130 Mil Spec Size H #4-40 UNC-2A	M83513/05-15	080-00-00-515	 .140 (3.56) DIA .187 (4.75) DIA .098 (2.49) #4-40 UNC 2A .110 (2.79) MIN PERFECT THD .292 (7.41) MAX
 Hex Head Jackscrew Extended	Sizes 9 to 69 Contacts. Mil Spec Size A to G #2-56 UNC-2A	M83513/05-03	080-00-00-503	 .062 (1.57) HEX .083 (2.11) DIA #2-56 UNC 2A .090 (2.29) MIN PERFECT THD .156 (3.96) DIA MAX .610 (15.49) MAX .258 (6.55) MAX
	75-130 Mil Spec Size H #4-40 UNC-2A	M83513/05-13	080-00-00-513	 .062 (1.57) HEX .140 (3.56) DIA #4-40 UNC 2A .110 (2.79) MIN PERFECT THD .200 (5.08) DIA MAX .610 (15.49) MAX .292 (7.41) MAX
 Slot Head Jackscrew Extended	Sizes 9 to 69 Contacts. Mil Spec Size A to G #2-56 UNC-2A	M83513/05-06	080-00-00-506	 .083 (2.11) DIA #2-56 UNC 2A .090 (2.29) MIN PERFECT THD .156 (3.96) DIA MAX .610 (15.49) MAX .258 (6.55) MAX
	75-130 Mil Spec Size H #4-40 UNC-2A	M83513/05-16	080-00-00-516	 .140 (3.56) DIA #4-40 UNC 2A .110 (2.79) MIN PERFECT THD .200 (5.08) DIA MAX .610 (15.49) MAX .292 (7.41) MAX



MIL-DTL-83513 Micro-D Connectors

MIL-DTL-83513 At-A-Glance



What is the difference between a Glenair COTS Micro-D and a Glenair Mil Spec Micro-D? Which is less expensive?

All Glenair Micro-D's, whether mil spec or COTS, are built with the same components and meet identical requirements. A COTS Micro-D is not a lower cost version of a mil spec part. COTS versions offer more options than the mil spec versions.

Which is more readily available:

Mil Spec or COTS?

All M83513 aluminum shell connectors are in stock. All standard COTS versions are also stocked.

What is the difference between a Glenair Mil Spec connector and another brand?

MIL-DTL-83513 allows the use of low-cost stamped contacts; however, the Glenair Micro-D connector features the high performance TwistPin contact system. Glenair M83513 connectors are 100% Made in USA. Glenair's industry-leading Micro-D capacity and capabilities offer quick worldwide access to the full range of QPL items.

About The Mil Spec

The United States Department of Defense, Defense Logistics Agency, Defense Supply Center, Columbus, Ohio (DSCC, pronounced "Dessy"), maintains a vast library of military specifications covering all kinds of components used in defense equipment. These mil specs simplify system design and procurement, because mil spec parts do not require costly testing for suitability. Easy multiple sourcing is another key advantage of a mil spec part. MIL-DTL-83513 is a detail spec controlling dimensions, materials, performance and testing. This spec covers plastic and metal shell Micro-D connectors.

The QPL At-A-Glance

Manufacturers are required to perform a series of mechanical, electrical and environmental tests in order to be eligible for listing as an approved supplier. When DSCC approval is granted, the manufacturer is added to the Qualified Products List (QPL). Glenair is QPL approved for all M83513 variations.

The "Slash Sheets" At-A-Glance

In addition to the general specification, MIL-DTL-83513 contains a total of 33 Detail Specification Sheets, nicknamed "slash sheets" because a forward slash is used in the numbering system.

How to get a copy of the spec

DSCC specs are available for download. The documents include:

MIL-DTL-83513 Detail Specification (the general spec)

MIL-DTL-83513 Slash Sheets (33 individual specs)

These specs can be found at:

<http://www.dsccl.dla.mil/Programs/MilSpec/DocSearch.asp>

The QPL can be found at:

<http://www.dsccl.dla.mil/programs/qmlqpl/default.asp>

Glenair CAGE Codes

A **CAGE** (**C**ommercial **A**nd **G**overnment **E**ntity) Code is a five position code that identifies companies doing or wishing to do business with the Federal Government. Glenair uses two CAGE codes to identify M83513 products: **06324**, Glenair, Glendale, California
0CA77, Glenair Microway Division, Lincolnwood Illinois.