

REVISIONS				
ECN	REV.	DESCRIPTION	DATE	APPROVED
	0.00	Initial	2013-07-22	
	0.00b	Updated Template	2017-08-14	

9 8 7 6
5 4 3 2 1

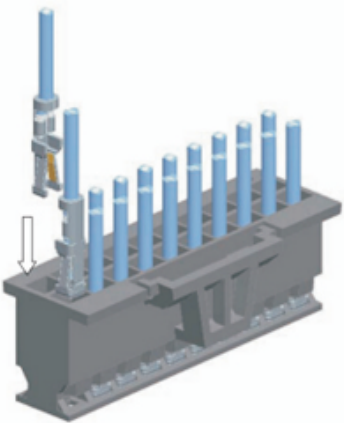
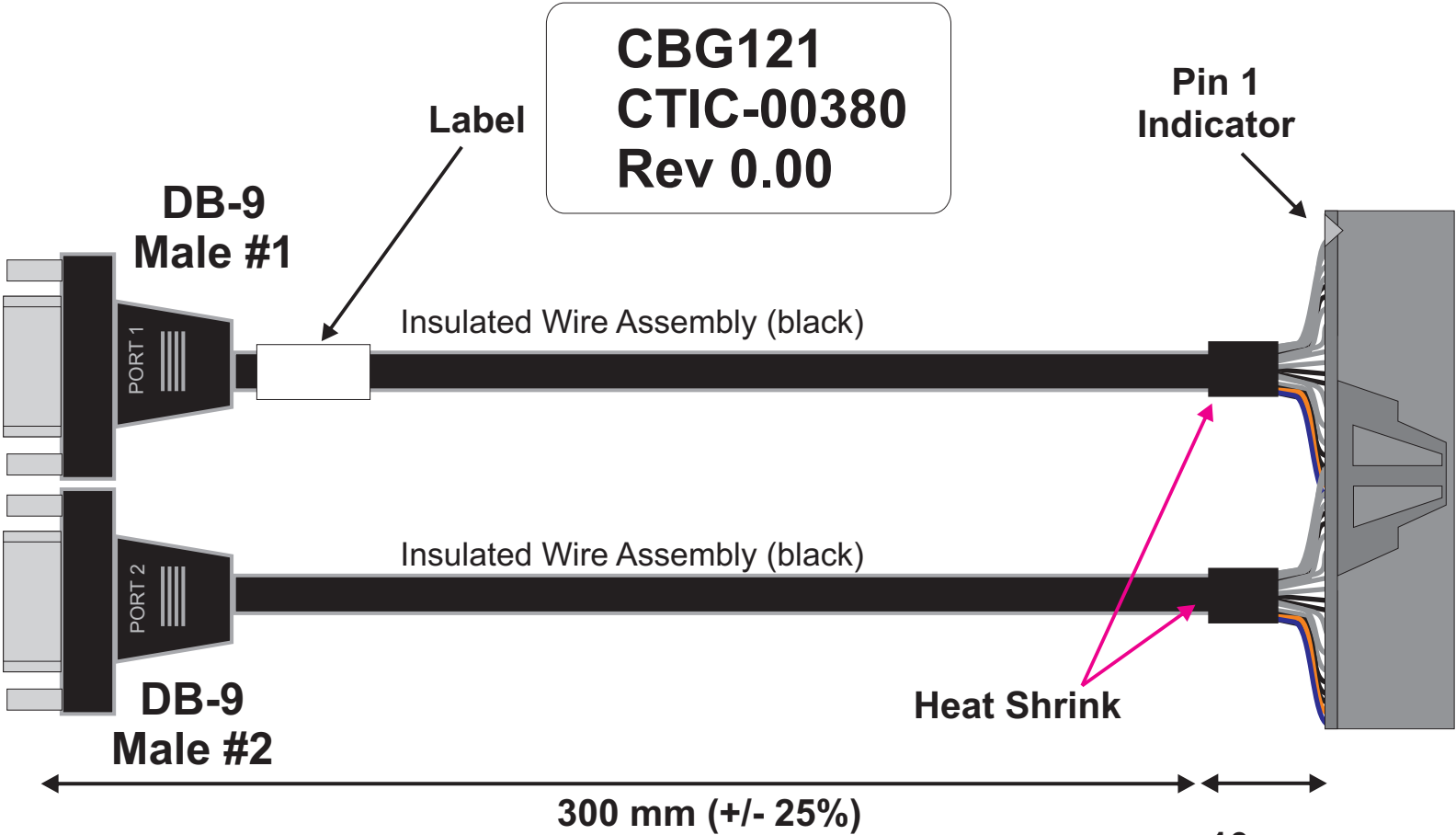
Dual DB-9 Male
Panel Mount Connectors
with mouldings/covers
and hex nut screws

Pinout Information


DB9 #1		20-pin
1		1
6		2
2		3
7		4
3		5
8		6
4		7
9		8
5		9
		10
DB9 #2		
1		11
6		12
2		13
7		14
3		15
8		16
4		17
9		18
5		19
		20

Material Notes

- Cable must be made from **RoHS** compliant components
- Wires must be 26-30 AWG
- Hex nut screws on DB-9 connectors must be installed



FCI
MiniTek 20-pin
Active Latch Housing
10073599-020LF
crimps: 77138

ASSEMBLY & TEST PROCEDURE:	DRAWN PD	DATE 2017-08-14	 Connect Tech Inc. <i>Embedded Computing Experts</i> 42 ARROW ROAD, GUELPH, ON, CANADA, N1K 1S6	
	CHECKED	DATE		
	ENG APPR.	DATE	TITLE 20-Pin Minittek to 2x DB9M	
	MFG APPR.	DATE		
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			REV 0.00b	