

BASE NUMBER	A DIA	B DIA	C	D	E	F ±.005	G	H MAX	J DIA	L
10-101151-6	.1640 .1571	.270 .250	.054 .045	.156 .133	.113 .102	.031	.071 .054	.080	.258 .243	+0.00 -.031 .375
-14										+0.00 -.031 .875
-16										+0.00 -.062 1.000
-18										+0.00 -.062 1.125
-7										+0.00 -.031 .438
-8										+0.00 -.031 .500
-9										+0.00 -.031 .562
-12										+0.00 -.031 .750
-24										+0.00 -.031 1.500
-19										1.188 +.000 -.062
-22										1.375 +.000 -.062
-20										+0.00 -.062 1.250

3. LOCKWASHER SHALL BE MADE FROM PHOSPHOR BRONZE PER ASTM B103, C51000, H08 OR ASTM B159, C51000, H08 OR TIN BRASS PER ASTM B591, C42500, H10; OR SILICON BRONZE PER ASTM B99, C65100, H04 HARDNESS ROCKWELL B90 MINIMUM AND SHALL HAVE SAME FINISH AS SCREW.

2. SCREW SHALL BE MADE OF BRASS AND MEET THE REQUIREMENTS OF FEDERAL SPEC QQ-W-321, COMP. 260, 270 OR 274 WITH EIGHTH OR QUARTER HARD TEMPER.

1. TO COMPLETE BASE NO., ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR DESIRED FINISH:

NICKEL PLATE	9-885	SUFFIX-8
CADMIUM PLATE CHROMATE	9-3026	SUFFIX-1
BLACK OXIDE	9-4260	SUFFIX-2
CADMIUM PLATE OLIVE DRAB	9-2929	SUFFIX-3
CADMIUM PLATE NICKEL BASE	9-4431	SUFFIX-XX7
CHROME PLATE PER AMS 2406 (.00002-.00005 THK) OVER NICKEL PLATE 9-885 (.0001-.0003 THK)		SUFFIX-XXE
OLIVE GREEN ZINC ALLOY PLATE	9-9281	SUFFIX-XXW
CADMIUM PLATE, BLACK FINISH	9-2827	SUFFIX-XXV
BLACK ZINC ALLOY PLATE	9-2530	SUFFIX-XXY
BLACK ZINC ALLOY CONDUCTIVE	9-2530-1	SUFFIX-XXX
GRAY ZINC NICKEL PLATE	C9-9422-XXFL	SUFFIX-XXFL

PURCHASED

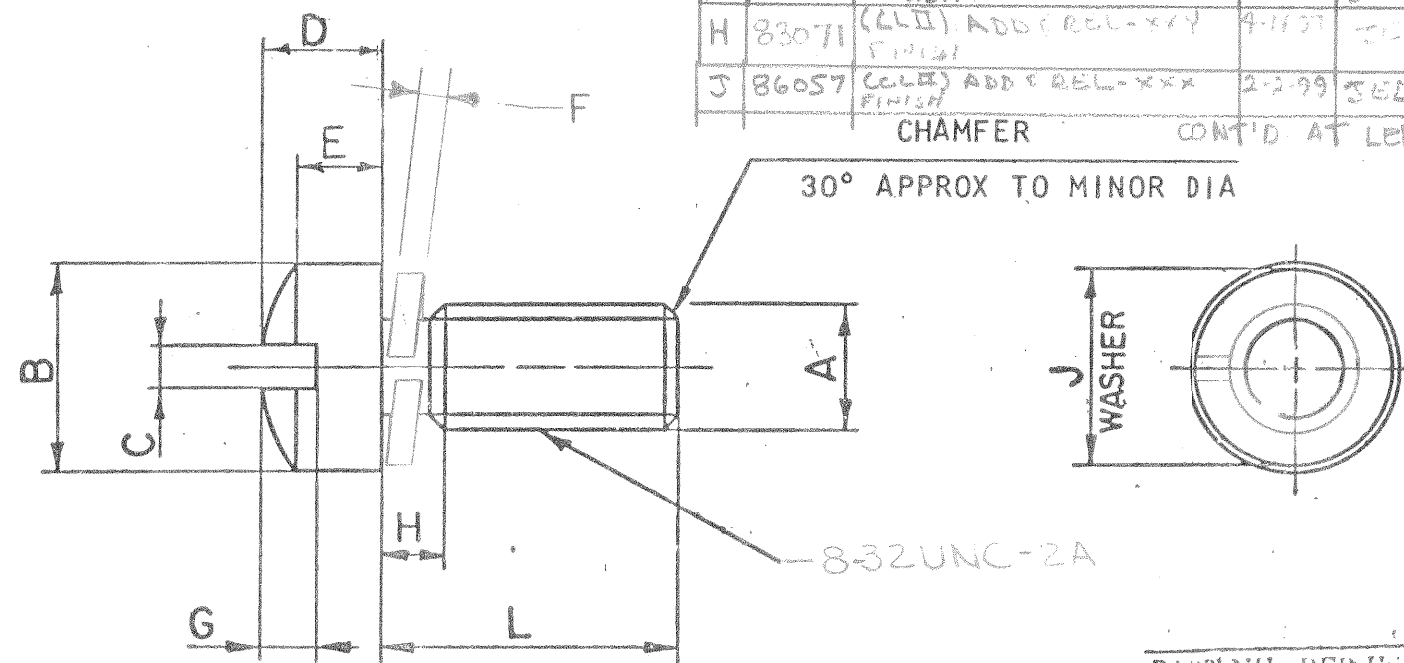
CAN BE MADE FROM 10-101151B

MATERIAL SPEC.	PROCESS SPEC.
SEE NOTES 2 & 3	
HEAT TREAT. SPEC.	FINISH SPEC.
	SEE NOTE 1
TOOL ACC.	COM. REQ. 22380

SCINTILLA MAGNETO DIVISION						
BENDIX AVIATION CORPORATION SIDNEY, N. Y., U. S. A.						
NAME						
SCREW, ASSEMBLED WASHER, 8-32 X L						
D'MAN	CHECKER	MAT.	ST'DS	CH. D'MAN	APPROVER	SCALE
MILLER	Powell	CP	Bibaau	Ed	Wimmer	NO SCALE
4-25-55	6-16-55	5-16-55		6-17-55	6-17	

TOLERANCES UNLESS OTHERWISE SPECIFIED		
FRACTIONS $\pm \frac{1}{32}$	DECIMALS $\pm .010$	ANGLES $\pm .25$
CONCENTRICITY $\pm .015$ PIR	BREAK SHARP EDGES $\pm .010$ PIR	
EQUALLY SPACED SURFACES MUST BE PERPENDICULAR TO THE TOLERANCE OF THE APPLICABLE DIMENSION AND SMOOTH WITHIN .001 INCH SURFACES		
NEXT ASSEMBLY	10-35901, 10-37103; 10-37271	WEIGHT-LBS.
SUPERSEDES AND IS NOT INTERCHANGEABLE		
SUPERSEDED BY		10-101151
REF. 10-91441 10-35936		

REV	DESCRIPTION	DATE	APPD	REL 31115-3	WAS	DATE	D'MAN	APPD
K	(CLII) ADDED -20 ECN: 86237	3-2-99	Prescott		FOR CHGS 1 THRU A3 SEE RECORD DWG			
L	SEE ECN C2981	5/6/16	Prescott	4	53711-2 832 NC-2A; REV NOTE 6-1-72	6-1-72	Prescott	Hayes
B	70192-2 (CL II) WAS: .018 (F ± .005 COL); .288/ .278 (J DIA COL); REV NOTE 3; CHGD PICT.	7/9/79	Lodovico					Island
C	25154 (CLII) SEE CHG. NOTICE	6/4/79	Washburn					
D	25600 (CLII) REV NOTE 3	7-30-79	Prescott					
E	27371 (CLII) REV'D NOTE 3	6/10/93	RSP					
F	81127 (CLII) ADDED REL-XXV FINISH	12-2-52	SED					
G	81355 (CLII) ADDED REL-XXV FINISH	2-2-96	Sm					
H	83071 (CLII) ADDED REL-XXV FINISH	4-11-57	SED					
J	86057 (CLII) ADDED REL-XXX FINISH	2-2-99	SED					



PART NUMBER USAGE RE-
STRICTED TO ELECTRICAL
CONNECTOR DESIGN GROUP

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