

.500 [12.7] MIN.
DIA. HOLE
THRU

FEED DIRECTION

REEL DIA.
REF.

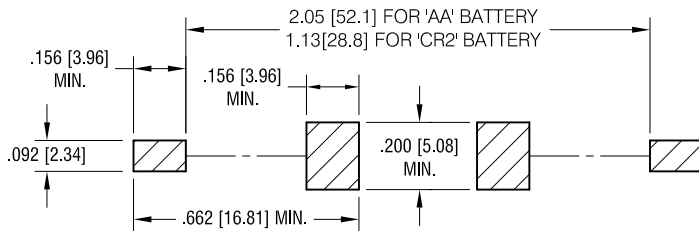
Technical drawing of a stepped shaft. The drawing shows a shaft with a change in diameter. The top view shows a diameter of $\pm .030$ [± 0.78] and a length of $.100$ [2.54]. The side view shows a total length of 3.937 [100.0] and a reference point (REF.) indicated by a downward arrow.

[illegible]

ACTUAL SIZE



MOUNTING PAD LAYOUT. REQUIRED SPACING FOR 'A' OR 'AA' BATTERIES



$\pm .005$ [± 0.13]
 $\emptyset .092$ [$\emptyset 2.34$]

.200 [5.08]

$\pm .005$ [± 0.13]
 $\emptyset .047$ [$\emptyset 1.19$]

.092 [2.34]

.544 [13.82]
REF.

.250 [6.35]

.050 [1.27]

.405 [10.28]
REF.

.312 [7.92]

$\pm .015$ [± 0.38]
.569 [14.45]

$\emptyset .187$ [$\emptyset 4.75$]
DIA. DIMPLE

.369 [9.37]

.156 [3.96]

$\pm .015$ [± 0.38]
.662 [16.81]

$\pm .015$ [± 0.38]
.359 [9.11]

$\pm .015$ [± 0.38]
.593 [15.06]

.156 [3.96]

NOTE:

1. HEAT TREAT TO SPRING TEMPER.

KEYSTONE ELECTRONICS CORP.

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PART NAME

'CR2' & 'AA' BATTERY HOLDER

MATERIAL

.012 [0.30] TH'K ANNEALED SPRING STEEL

FINISH

TIN NICKEL PLATE

DRN BY

NT

DATE

10.16.08

APP'D

RH

SCALE

2.5X

TOLERANCES

INCH [MM]

CODE

DWG NO.

DECIMAL

$\pm .010$ [± 0.25]

C

ANGULAR

$\pm 2^\circ$

UNLESS OTHERWISE SPECIFIED

53

10.06.16	CHANGE AS PER ECR 16-067	C
10.20.09	CHANGE AS PER ECN 99-152	B
1.05.09	CHANGE AS PER ECN 09-001	A
DATE	DESCRIPTION	REV.