91-552640/49

ASSEMBLY NUMBER	TVS NUMBER	
91-552640-( )	06RF- 7-( )	NOT AVAILABLE
91-552641-( )	- 9-( )	
91-552642-( )	-11-( )	
91-552643-( )	-13-( )	
91-552644-( )	-15-( )	
91-552645-( )	-17-( )	
91-552646-( )	-19-( )	
91-552647-( )	-21-( )	
91-552648-( )	-23-( )	
91-552649-( )	-25-( )	

TO COMPLETE, ADD INSERT ARRANGEMENT SUFFIX PER 9-2437-25

70500-65 REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
A			
B	(CL II) REV NOTE 3 ECN: 76346-2	8-6-85 Prescott	
C	(CL II) BENDIX TO AMPHENOL ECN: 98309	11-2-05 JONES	
D	(CL II) UPDATED THE COMPANY NAME AND ADDRESS TO THE LATEST; UPDATED PARTS LISTS WITH MISSING COMPONENTS ECN: B5748	2-8-13 JONES	

FOR UNIT ILLUSTRATION AND DIMENSIONAL DATA
SEE 10-536194-DS TYPE I

IDENTIFICATION STAMPING 9-5788

SEE WORK ORDER FOR PERMISSIBLE ADDITIONAL OR ALTERNATE STAMPING
STAMP "AMPHENOL" & TVS NUMBER PER 9-5788
EXAMPLE:
TVS06RF-11-98P
FOR ROTATED KEYS
EXAMPLE:
TVS06RF-11-98PA

6. CONTACTS ARE NOT PART OF THIS ASSEMBLY AND MUST BE PURCHASED SEPARATELY.

5. UNITS MEET THE REQUIREMENTS OF BS-ES-68,

4. FOR MATING CONNECTOR, SEE 91-538200/09 & OTHERS.

3. PROCESS SPEC:
TEST 9-5044; ASSY 9-5047-4,
9-7374-1, 9-4407-13
9-2437-25, 9-5788

2. PACKAGE PER PRODUCTION PROCESS SHEET.

1. SEE SEPARATE PARTS LIST FOR COMPONENT PART NUMBERS AND QUANTITIES.

NOTES:

NEXT ASSEMBLY

FIND NO.	QTY REQD	CODE IDENT	PART NUMBER	DESCRIPTION	NOTE REF

PARTS LIST

USE OF THIS DOCUMENT IS UNLIMITED. DOCUMENTS REFERENCED HEREON CONTAIN LIMITED RIGHTS DATA.

UNLESS OTHERWISE SPECIFIED
LINEAR DIMENSIONS ARE IN INCHES
TOLERANCES: .XXX ± .010
.XX ± .03 .X ± .1 ANGLES ± 2°
OTHER STANDARDS PER 9-3800 AND MIL-D-1000. NOTE REF ◁

MATERIAL SPEC

PROCESS SPEC
SEE NOTE 3

SIGNATURES	DATES
PREPARED DEMATTEO	11/28/78
CHECKED	3-26-79
MATERIAL	
APPROVED	11-28-78
APPROVED	3-26-79

AMPHENOL CORPORATION
40-60 DELAWARE AVENUE
SIDNEY, NEW YORK

CONNECTOR, ELECTRICAL PLUG, TYPE TVS-RF-( )MC, ELECTROLESS NICKEL COATING

U

SIZE	CODE IDENT NO.	
B	77820	91-552640 THRU 91-552649

SCALE | WT ___ | REF 88-538240/49 | SHEET

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TAB.

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