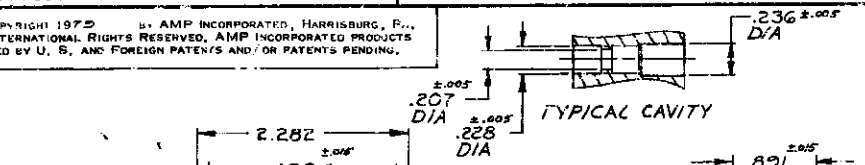
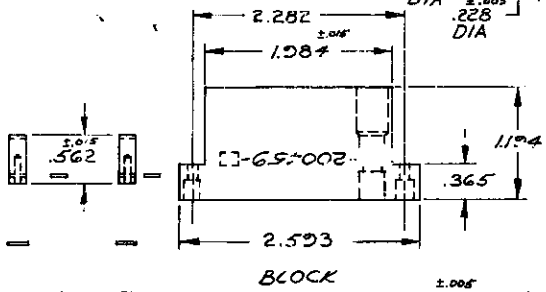
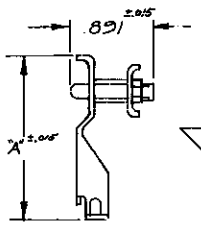
DRAWING MADE IN THIRD ANGLE PROJECTION

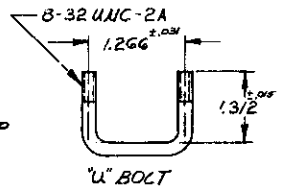
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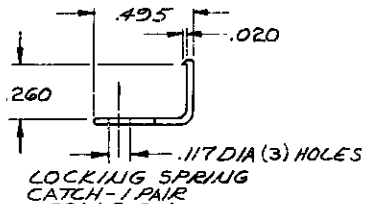
REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			AL	REDRAWN	5-78	
			AM	ADD TYPICAL CAVITY	81-397	
			AN	CP-1: FTE -5,1--11--5,2 -3,2--5 THRU 2-8,3--9 THRU 4--6 P.R. AJ-21045-2115		

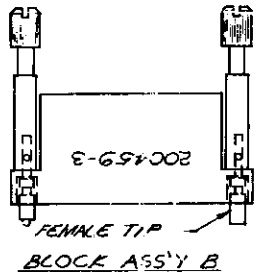


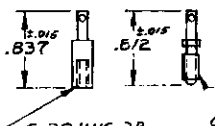


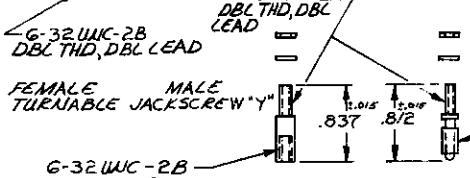


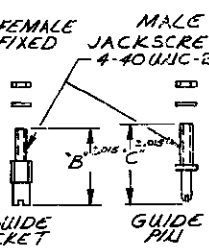


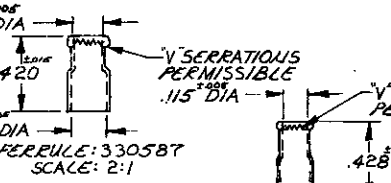


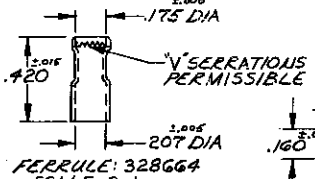


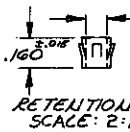


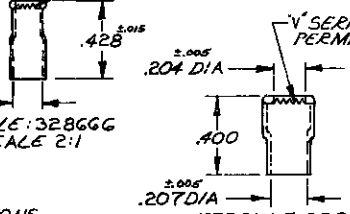


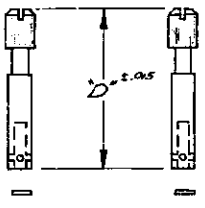


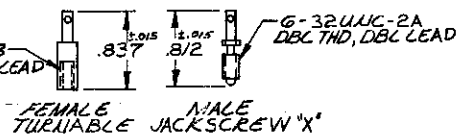


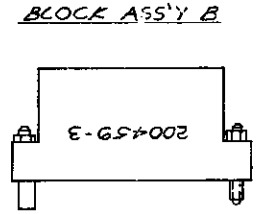


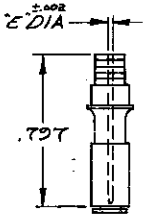


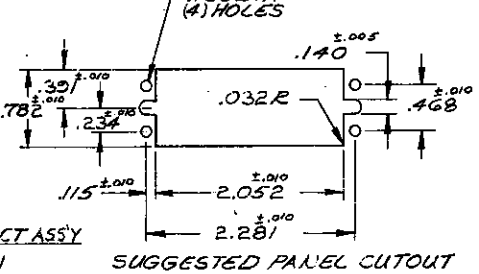


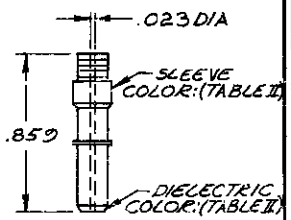












PART NO.	"A"	"B"	"C"	"D"	"E"
4- -6		.797	.832		
4- -5				2.703	
4- -4		.797	.832		
4- -3		.797	.832	2.703	
4- -2				2.703	
4- -1	2.406	.797	.832	4.796	.023
4- -0	2.406	.797	.832	1.796	.023
3- -9	2.406	.797	.832	1.796	.023
3- -8		.797	.832		
3- -7	2.406	.797	.832		
3- -4	2.406	.797	.832	2.703	.042
3- -3		.797	.832		
3- -2	2.406				
3- -1		.797	.832		.023
3- -0					
2- -8	2.406	.797	.832	1.098	.042
2- -7	2.406	.797	.832	1.098	.042
2- -6					
2- -5		.782	.837		
2- -3	2.406	.797	.832	2.703	
2- -0					
1- -1	1.687	.797	.832		.023
-5					
-3					
200459-1					

OBSOLETE

CODE IDENT	DWG SIZE	PART NO OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	ITEM NO
QTY REQD PER ASSY	← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		PARTS LIST	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS ±.008
ANGLES ±5°

MATERIAL: SEE SHEET 2

FINISH: SEE SHEET 2

CONTRACT NO

DR: Michael Smith 10-1-79

CHK: 10-11

APPD: 10/5/79

APPD

DSGN APPD

OTHER APPD

AMP INCORPORATED Harrisburg, Pa.

NAME: MINI COAXICON CONNECTOR 20 POSITION FEMALE BLOCK AND HARDWARE

SIZE	CODE IDENT NO	DRAWING NO
C	00779	200459

SCALE: ____ SHEET 1 OF 2

AMP 1471-1 (7-73)

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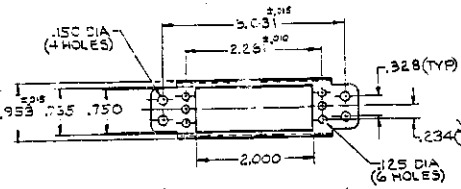
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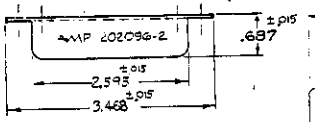
200459

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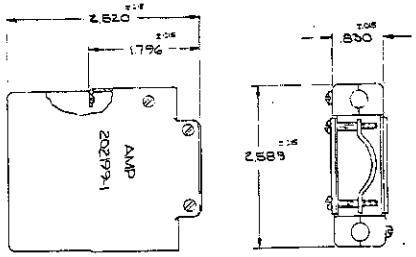
PART NO.	SIZE	LAST CAP SELECTION	WIRE SIZE
200459-1	20	GOLD FLASH	28-26
200459-2	20	GOLD FLASH	24-22
200459-3	20	GOLD FLASH	22-20
200459-4	20	GOLD FLASH	20-18
200459-5	20	GOLD FLASH	18-16
200459-6	20	GOLD FLASH	16
200459-7	20	GOLD FLASH	28-26
200459-8	20	GOLD FLASH	24-22
200459-9	20	GOLD FLASH	22-20
200459-10	20	GOLD FLASH	20-18
200459-11	20	GOLD FLASH	18-16
200459-12	20	GOLD FLASH	16
200459-13	20	GOLD FLASH	28-26
200459-14	20	GOLD FLASH	24-22
200459-15	20	GOLD FLASH	22-20
200459-16	20	GOLD FLASH	20-18
200459-17	20	GOLD FLASH	18-16
200459-18	20	GOLD FLASH	16
200459-19	20	GOLD FLASH	28-26
200459-20	20	GOLD FLASH	24-22
200459-21	20	GOLD FLASH	22-20
200459-22	20	GOLD FLASH	20-18
200459-23	20	GOLD FLASH	18-16
200459-24	20	GOLD FLASH	16

TABLE II





PIN HOOD MOUNTING PLATE



SHIELD ASSY

DESCRIPTION	PART NO.
GOLD PL (MIL-G-45204) NICKEL PL POLYPROPYLENE (GENERAL PURPOSE) BRASS (QQ-B-626) (QQ-B-613) NYLON STAINLESS STEEL (QQ-S-763) PASSIVATED STAINLESS STEEL (QQ-S-763) NYLON BERYLLIUM COPPER (QQ-C-533) BRASS (QQ-B-613) BRONZE (ASTM B 401) POLYPROPYLENE (GENERAL PURPOSE) GOLD PL (MIL-G-45204) NICKEL (QQ-N-290)	PIN CONTACT
STAINLESS STEEL (QQ-S-764) PASSIVATED STAINLESS STEEL (QQ-S-763) PASSIVATED ZINC PL (QQ-Z-325) COLD ROLLED STEEL	U BODY
BRONZE (ASTM-B1401) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290) BERYLLIUM COPPER (QQ-C-533) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290)	CONTACT ASSY MALE
SST (QQ-S-763) PASSIVATED POLYPROPYLENE (GENERAL PURPOSE) BRASS (QQ-B-613) NYLON (MIL-M-20693) TYPE 1 COLOR RED COLD ROLLED STEEL (QQ-S-640) ZINC PL (QQ-Z-325) ALUMINUM (QQ-A-316) ZINC PL (QQ-Z-325) STAINLESS STEEL (QQ-S-763) PASSIVATED PVC COLOR: BLACK	TURNABLE JACKSCREW FEMALE 'X'
STAINLESS STEEL (QQ-S-764) COPPER (QQ-C-576) SILVER PL (QQ-S-365) STAINLESS STEEL (QQ-S-764) STAINLESS STEEL (QQ-S-764) PASSIVATED BRASS (QQ-B-626) NICKEL PL (QQ-Z-325) PVC COLOR: BLACK STAINLESS STEEL (QQ-S-764) PASSIVATED STAINLESS STEEL (QQ-S-764) PASSIVATED	TURNABLE JACKSCREW MALE 'X'
BRONZE (ASTM-B1401) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290) BERYLLIUM COPPER (QQ-C-533) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290)	CONTACT ASSY
SST (QQ-S-763) PASSIVATED POLYPROPYLENE (GENERAL PURPOSE) BRASS (QQ-B-613) NYLON (MIL-M-20693) TYPE 1 COLOR RED COLD ROLLED STEEL (QQ-S-640) ZINC PL (QQ-Z-325) ALUMINUM (QQ-A-316) ZINC PL (QQ-Z-325) STAINLESS STEEL (QQ-S-763) PASSIVATED PVC COLOR: BLACK	SHIELD ASSY
STAINLESS STEEL (QQ-S-764)	LOCKING SPRING
COPPER (QQ-C-576) SILVER PL (QQ-S-365)	FERRULE
STAINLESS STEEL (QQ-S-764)	TURNABLE JACKSCREW FEMALE 'X'
STAINLESS STEEL (QQ-S-764) PASSIVATED	TURNABLE JACKSCREW MALE 'X'
BRASS (QQ-B-626) NICKEL PL (QQ-Z-325)	
PVC COLOR: BLACK	CABLE CLAMP
STAINLESS STEEL (QQ-S-764) PASSIVATED	
STAINLESS STEEL (QQ-S-764) PASSIVATED	

MATERIAL AND FINISH

QTY REQ'D	PART NO.	DESCRIPTION
	201911-1	TURNABLE JACKSCREW MALE 'X'
	202096-2	PIN HOOD MOUNTING PLATE
	3-200459-2	BLOCK ASSY B
	3-200459-0	BLOCK ASSY'A'
	328693	FERRULE
	200833-4	GUIDE PIN CORNER
	200835-4	GUIDE SOCKET CORNER
	201146-7	CONTACT ASSY
	201144-1	
	201146-6	
	201146-4	
	201146-2	
	200390-2	GUIDE SOCKET CENTER
	200835-2	GUIDE PIN CENTER
	201132-1	CABLE CLAMP
	201194-1	
	201847-1	
	201676-1	LOCKING SPRING CENTER
	201911-1	TURNABLE JACKSCREW FEMALE 'X'
	201911-2	TURNABLE JACK SCREW MALE 'X'
	201910-4	TURNABLE JACKSCREW MALE 'X'
	201910-2	TURNABLE JACK SCREW FEMALE 'X'
	201142-2	RETENTION SPRING
	328666	FERRULE
	200868-2	TURNABLE JACK SCREW MALE 'X'
	200870-2	TURNABLE JACK SCREW FEMALE 'X'
	200835-2	GUIDE PIN CORNER
	200835-1	GUIDE SOCKET CORNER
	200874-2	FIXED JACKSCREW MALE
	200874-1	FIXED JACKSCREW FEMALE
	200459-2	BLOCK
	200459-1	
	200459-3	
	200459-4	
	200459-5	
	200459-6	
	200459-7	
	200459-8	
	200459-9	
	200459-10	
	200459-11	
	200459-12	

QTY REQ'D

OBSOLETE

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A3	ADDED 4-4, WIRE 11-8 TO 2-4-5, WIRE 11-2949	10/1/81	[illegible]
	AG	INACTIVATED -3, -4, -5	4-11-87	[illegible]
	AH	ADDED 3-200459-3 WIRE 22-20 AND DELETED 200459-3	5/1/87	[illegible]
	AJ	INACTIVATED -1, -2, -3, -4, -5, -6, -7, -8, -9, -10, -11, -12	5/14/87	[illegible]
	AK	REV PLATE, SH 1 -1 & 3 -2	8-28-87	[illegible]
	AL	REVISED SHEET 1	10-1-87	[illegible]
	AM	ADDED 3-200459-2, WIRE 28-20	11-19-87	[illegible]
	AN	SEE SHEET ONE	5-14-87	[illegible]

LTR	DESCRIPTION	DATE	APPROVED
D	REDRAWN & ADDED 3-200459-2 WIRE 28-26	1/16/87	[illegible]
E	ECN RE-11	2-2-87	[illegible]
F	ADDED 3-200459-3 WIRE 22-20	3-10-87	[illegible]
G	ADDED 3-200459-4 WIRE 18-16	3-27-87	[illegible]
H	ADDED 3-200459-5 WIRE 16	4-2-87	[illegible]
J	ADDED 3-200459-6 WIRE 28-26	4-2-87	[illegible]
K	ADDED 3-200459-7 WIRE 24-22	4-2-87	[illegible]
L	ADDED 3-200459-8 WIRE 22-20	4-2-87	[illegible]
M	ADDED 3-200459-9 WIRE 20-18	4-2-87	[illegible]
N	ADDED 3-200459-10 WIRE 18-16	4-2-87	[illegible]
P	ADDED 3-200459-11 WIRE 16	4-2-87	[illegible]
R	ADDED 3-200459-12 WIRE 28-26	4-2-87	[illegible]
S	ADDED 3-200459-13 WIRE 24-22	4-2-87	[illegible]
T	ADDED 3-200459-14 WIRE 22-20	4-2-87	[illegible]
U	ADDED 3-200459-15 WIRE 20-18	4-2-87	[illegible]
V	ADDED 3-200459-16 WIRE 18-16	4-2-87	[illegible]
W	ADDED 3-200459-17 WIRE 16	4-2-87	[illegible]
X	ADDED 3-200459-18 WIRE 28-26	4-2-87	[illegible]
Y	ADDED 3-200459-19 WIRE 24-22	4-2-87	[illegible]
Z	ADDED 3-200459-20 WIRE 22-20	4-2-87	[illegible]
AA	ADDED 3-200459-21 WIRE 20-18	4-2-87	[illegible]
AB	ADDED 3-200459-22 WIRE 18-16	4-2-87	[illegible]
AC	ADDED 3-200459-23 WIRE 16	4-2-87	[illegible]
AD	ECN 87-1-103	4-2-87	[illegible]

201911-1	TURNABLE JACKSCREW MALE 'X'	BRASS (QQ-B-626) ZINC PL (QQ-Z-325) SST (QQ-S-763) PASSIVATED
202096-2	PIN HOOD MOUNTING PLATE	ALUMINUM (AMS-T-787) CHROMATE O/A CONVERSION COATING (MIL-C-5541) STAINLESS STEEL (QQ-S-763) PASSIVATED ZINC PL (QQ-Z-325) CRS (MIL-S-4174)
3-200459-2	BLOCK ASSY B	STAINLESS STEEL (QQ-S-763) PASSIVATED PHENOLIC TYPE 1 GLASS FIBERS BLACK STAINLESS STEEL (QQ-S-764) STAINLESS STEEL (QQ-S-763) PASSIVATED BRASS (QQ-B-626) ZINC PL (QQ-Z-325) PHENOLIC (MIL-M-14) COLOR: BLACK PHENOLIC (MIL-M-14) COLOR: BLACK
3-200459-0	BLOCK ASSY'A'	STAINLESS STEEL (QQ-S-763) PASSIVATED STAINLESS STEEL (QQ-S-763) PASSIVATED STAINLESS STEEL (QQ-S-763)
328693	FERRULE	COPPER (QQ-C-576) SILVER PL (QQ-S-365)
200833-4	GUIDE PIN CORNER	BRASS (QQ-B-626) ZINC PL (QQ-Z-325)
200835-4	GUIDE SOCKET CORNER	SST (QQ-S-763) PASSIVATED BRASS (QQ-B-613) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290)
201146-7	CONTACT ASSY	NYLON COLOR: BLACK
201144-1		POLYETHYLENE (L-P-390) COLOR: BLACK
201146-6		POLYPROPYLENE (GENERAL PURPOSE) COLOR: BLACK
201146-4		BRONZE (ASTM B-140) GOLD PL (MIL-G-45204) NICKEL PL (QQ-N-290)
201146-2		
200390-2	GUIDE SOCKET CENTER	SST (QQ-S-763) PASSIVATED
200835-2	GUIDE PIN CENTER	SST (QQ-S-763) PASSIVATED
201132-1	CABLE CLAMP	SST (QQ-S-763) PASSIVATED CRS (MIL-S-4174) ZINC PL (QQ-Z-325) SST (QQ-S-763) PASSIVATED PVC COLOR: BLACK
201194-1		
201847-1		
201676-1	LOCKING SPRING CENTER	SST (QQ-S-764)
201911-1	TURNABLE JACKSCREW FEMALE 'X'	BRASS (QQ-B-626) ZINC PL (QQ-Z-325)
201911-2	TURNABLE JACK SCREW MALE 'X'	CRS (QQ-S-633) ZINC PL (QQ-Z-325)
201910-4	TURNABLE JACKSCREW MALE 'X'	SST (QQ-S-763)
201910-2	TURNABLE JACK SCREW FEMALE 'X'	
201142-2	RETENTION SPRING	BERYLLIUM COPPER (QQ-C-533) NICKEL PL (QQ-N-290)
328666	FERRULE	COPPER (QQ-C-576) SILVER PL (QQ-S-365)
200868-2	TURNABLE JACK SCREW MALE 'X'	BRASS (QQ-B-626) ZINC PL (QQ-Z-325)
200870-2	TURNABLE JACK SCREW FEMALE 'X'	CRS ZINC PL (QQ-Z-325) SST (QQ-S-763)
200835-2	GUIDE PIN CORNER	SST (QQ-S-763) PASSIVATED
200835-1	GUIDE SOCKET CORNER	SST (QQ-S-763) PASSIVATED
200874-2	FIXED JACKSCREW MALE	CRS
200874-1	FIXED JACKSCREW FEMALE	CRS
200459-2	BLOCK	DPH (MIL-M-14) [illegible]
200459-1		[illegible]
200459-3		[illegible]
200459-4		[illegible]
200459-5		[illegible]
200459-6		[illegible]
200459-7		[illegible]
200459-8		[illegible]
200459-9		[illegible]
200459-10		[illegible]
200459-11		[illegible]
200459-12		[illegible]

QTY REQ'D | PART NO. | DESCRIPTION | MATERIAL & FINISH

SEE TABLE I

SEE TABLE I

DRAWN	[illegible]	1/16/87
CHECKED	[illegible]	1/16/87
ENGR APPROVAL	[illegible]	1-20-87
MFG APPROVAL		
QUALITY APPROVAL		

AMP INCORPORATED HARRISBURG PENNSYLVANIA

MIN-COAXICON CONNECTOR 20 POSITION FEMALE BLOCK W/ HARDWARE

SIZE	CAGE IDENT NO.	DRAWING
D	00779	200459

SCALE — WEIGHT — SHEET 2 OF 2

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