

ASSEMBLY NUMBER	DETAILS				TYPE	DIMENSIONS														COMMENT	RELEASE	WT-LB
	CABLE ACCESSORY	PROTECTIVE CAP	STRAP	A THREAD CLASS 2A (PLATED)		CHAIN LENGTH APPROX	CABLE RANGE		B + .000 - .010	C + .000 - .010	D THREAD CLASS 2B-LH	E FREE LENGTH ±.036	F + .010 - .020	G DIA + .010 - .020	H ±.045	K APPROX FREE LENGTH						
							MAX DIA	MIN DIA														
10-183176-224	10-183494-224	10-183496-22	10-35971-22	III		1.3750-0.1P-0.2L-DS	5.000	1.000	.875	1.500	1.375	1.2500-18 NEF	.562	3.121	1.438	4.167	7.188		22681-1	33508-332		
	-225	-225	-22	-22	I	1.3750-			.828	.715	1.125	1.250		.594	2.996	1.438	4.074	6.688				
	-226	-226	-22	-22	III	1.3750-			.900	.791	1.250	1.375		.562	3.059		4.105	7.188				
	-227	-227	-22	-22	I	1.3750-			.562	.453	1.125	1.250		.594	2.996		4.074	5.188				
	-228	-228	-22	-22	III	1.3750-			1.101	.984	1.500	1.375		.562	3.121		4.167	7.688				
	-229	-229	-22	-22	II	1.3750-			.589	.511	1.000	1.250			2.750		3.796	5.188				
	-231	-231	-22	-22	III	1.3750-		↓	1.055	.958	1.500	1.375	↓		3.121	↓	4.167	7.688				
	-241	-241	-24	-24	III	1.5000-		5.625	1.000	.875	1.500	1.625	1.3750-18 NEF		3.121	1.562	4.167	7.188				
	-242	-242	-24	-24	II	1.5000-			.562	.453	1.125	1.406			2.996		4.042	5.188				
	-243	-243	-24	-24	I	1.5000-			.750	.637	1.250	1.375			3.059		4.105	6.688				
	-244	-244	-24	-24	I	1.5000-			.900	.791	1.250	1.375			3.059		4.105	7.188				
	-245	-245	-24	-24	III	1.5000-			1.101	.984	1.500	1.625			3.121		4.167	7.688				
	-246	-246	-24	-24	II	1.5000-			.405	.316	1.000	1.375			2.750		3.796	3.688				
	-247	-247	-24	-24	II	1.5000-			.828	.715	1.125	1.406			2.996		4.042	6.688				
	-248	-248	-24	-24	I	1.5000-			.805	.692	1.250	1.375	↓		3.059	↓	4.105	6.688				
	-281	-281	-28	-28	I	1.7500-			1.055	.958	1.500	1.625	1.6250-18 NEF		3.121	1.812	4.167	7.688				
	-282	-282	-28	-28	II	1.7500-			.900	.791	1.250				3.059		4.105	7.188				
	-283	-283	-28	-28	I	1.7500-			1.000	.875	1.500				3.121		4.167	7.188				
	-284	-284	-28	-28	II	1.7500-			.630	.535	1.250				3.059		4.105	5.688				
	-285	-285	-28	-28	II	1.7500-			.750	.637	1.250	↓			3.059		4.105	6.688				
	-286	-286	-28	-28	III	1.7500-			1.180	1.099	1.750	1.875			3.184		4.230	8.188				
	-287	-287	-28	-28	I	1.7500-			1.101	.984	1.500	1.625			3.121		4.167	7.688				
	-288	-288	-28	-28	III	1.7500-			1.310	1.200	1.750	1.875			3.184		4.230	8.688				
	-289	-289	-28	-28	III	1.7500-			1.230	1.105	1.750	1.875			3.184		4.230	8.188				
	-290	-290	-28	-28	I	1.7500-			.880	.755	1.500	1.625	↓		3.121		4.167	6.688				
	-291	-291	-28	-28	II	1.7500-			.957	.857	1.250	1.625		.547	3.059		4.090	7.188				
	-292	-292	-28	-28	II	1.7500-			.828	.715	1.125	1.625		.562	2.954		4.000	6.688	↓	↓		
	-293	-293	-28	-28	III	1.7500-			1.375	1.250	2.000	1.875			3.184		4.230	9.688				
	-294	-294	-28	-28	III	1.7500-			1.445	1.320	2.000	1.875			3.184		4.230	9.688	22681-1	33508-332		
	-295	-295	-28	-28	II	1.7500-		↓	.805	.692	1.250	1.625	↓		3.059	↓	4.105	6.688		33524-341		
	-321	-321	-32	-32	II	2.0000-		6.125	.880	.755	1.500	1.875	1.8750-16UN		3.121	2.062	4.167	6.688	22681-1	33508-332		
	-322	-322	-32	-32	II	2.0000-			1.101	.984	1.500	↓			3.121		4.167	7.688				
	-323	-323	-32	-32	II	2.0000-			.750	.637	1.250	↓			3.059		4.105	6.688				
	-324	-324	-32	-32	III	2.0000-			1.445	1.320	2.000	2.062			3.246		4.292	9.688				
	-325	-325	-32	-32	I	2.0000-			1.180	1.099	1.750	1.875	↓		3.184		4.230	8.188				
	-326	-326	-32	-32	II	2.0000-			.375	.312	.875			.500	2.766		3.750	3.844				
	-327	-327	-32	-32	II	2.0000-			.957	.857	1.250			.562	3.059		4.105	7.188				
	-328	-328	-32	-32	I	2.0000-			1.230	1.105	1.750	↓			3.184		4.230	8.188				
	-329	-329	-32	-32	III	2.0000-			1.530	1.406	2.000	2.062			3.246		4.292	10.688				
	-330	-330	-32	-32	II	2.0000-			1.000	.875	1.500	1.875			3.121		4.167	7.188				
	-331	-331	-32	-32	III	2.0000-			1.375	1.250	2.000	2.062			3.246		4.292	9.688				
	-332	-332	-32	-32	I	2.0000-			1.310	1.200	1.750	1.875			3.184		4.230	8.688				
	-333	-333	-32	-32	II	2.0000-			.825	.580	1.500				3.121		4.167	6.688				
	-334	-334	-32	-32	II	2.0000-			.705	.500	1.500	↓			3.121		4.167	6.688	↓	↓		
	-335	-335	-32	-32	II	2.0000-			.530	.441	1.000	1.625			2.875		3.921	4.688				
	-336	-336	-32	-32	II	2.0000-			.680	.567	1.250	1.875	↓		3.095	↓	4.105	6.688				
	-361	-361	-36	-36	II	2.2500-			1.055	.958	1.500	2.062	2.0625-16 N		3.121	2.312	4.167	7.688	22681-1	33508-332		
	-362	-362	-36	-36	I	2.2500-			1.445	1.320	2.000	↓			3.246		4.292	9.688	↓	↓		
↓	-363	↓	-363	↓	-36	↓	↓	↓	1.530	1.406	2.000	↓	↓	↓	3.246	↓	4.292	10.688	↓	↓		

33508-332		REVISIONS			
CHG NO.	SYM	DESCRIPTION	DATE	APPROVAL	
37525-516	4	SEE SHEET I	2-8-61		
37525-777	5	SEE SHEET I	7-5-61		

SEE SHEET I.
NOTES:

PROCESS SPEC SEE SHEET I		ITEM REQD	PART NO.	DESCRIPTION	UNIT WT	NEXT ASSY	USED ON
UNLESS OTHERWISE SPECIFIED: 1. TOLERANCES: LINEAR: .005, .010, .015, .020, .030, .040, .050, .060, .070, .080, .090, .100, .125, .150, .175, .200, .250, .300, .350, .400, .450, .500, .550, .600, .650, .700, .750, .800, .850, .900, .950, 1.000, 1.125, 1.250, 1.500, 1.750, 2.000, 2.250, 2.500, 2.750, 3.000, 3.250, 3.500, 3.750, 4.000, 4.250, 4.500, 4.750, 5.000, 5.250, 5.500, 5.750, 6.000, 6.250, 6.500, 6.750, 7.000, 7.250, 7.500, 7.750, 8.000, 8.250, 8.500, 8.750, 9.000, 9.250, 9.500, 9.750, 10.000, 10.250, 10.500, 10.750, 11.000, 11.250, 11.500, 11.750, 12.000, 12.250, 12.500, 12.750, 13.000, 13.250, 13.500, 13.750, 14.000, 14.250, 14.500, 14.750, 15.000, 15.250, 15.500, 15.750, 16.000, 16.250, 16.500, 16.750, 17.000, 17.250, 17.500, 17.750, 18.000, 18.250, 18.500, 18.750, 19.000, 19.250, 19.500, 19.750, 20.000, 20.250, 20.500, 20.750, 21.000, 21.250, 21.500, 21.750, 22.000, 22.250, 22.500, 22.750, 23.000, 23.250, 23.500, 23.750, 24.000, 24.250, 24.500, 24.750, 25.000, 25.250, 25.500, 25.750, 26.000, 26.250, 26.500, 26.750, 27.000, 27.250, 27.500, 27.750, 28.000, 28.250, 28.500, 28.750, 29.000, 29.250, 29.500, 29.750, 30.000, 30.250, 30.500, 30.750, 31.000, 31.250, 31.500, 31.750, 32.000, 32.250, 32.500, 32.750, 33.000, 33.250, 33.500, 33.750, 34.000, 34.250, 34.500, 34.750, 35.000, 35.250, 35.500, 35.750, 36.000, 36.250, 36.500, 36.750, 37.000, 37.250, 37.500, 37.750, 38.000, 38.250, 38.500, 38.750, 39.000, 39.250, 39.500, 39.750, 40.000, 40.250, 40.500, 40.750, 41.000, 41.250, 41.500, 41.750, 42.000, 42.250, 42.500, 42.750, 43.000, 43.250, 43.500, 43.750, 44.000, 44.250, 44.500, 44.750, 45.000, 45.250, 45.500, 45.750, 46.000, 46.250, 46.500, 46.750, 47.000, 47.250, 47.500, 47.750, 48.000, 48.250, 48.500, 48.750, 49.000, 49.250, 49.500, 49.750, 50.000, 50.250, 50.500, 50.750, 51.000, 51.250, 51.500, 51.750, 52.000, 52.250, 52.500, 52.750, 53.000, 53.250, 53.500, 53.750, 54.000, 54.250, 54.500, 54.750, 55.000, 55.250, 55.500, 55.750, 56.000, 56.250, 56.500, 56.750, 57.000, 57.250, 57.500, 57.750, 58.000, 58.250, 58.500, 58.750, 59.000, 59.250, 59.500, 59.750, 60.000, 60.250, 60.500, 60.750, 61.000, 61.250, 61.500, 61.750, 62.000, 62.250, 62.500, 62.750, 63.000, 63.250, 63.500, 63.750, 64.000, 64.250, 64.500, 64.750, 65.000, 65.250, 65.500, 65.750, 66.000, 66.250, 66.500, 66.750, 67.000, 67.250, 67.500, 67.750, 68.000, 68.250, 68.500, 68.750, 69.000, 69.250, 69.500, 69.750, 70.000, 70.250, 70.500, 70.750, 71.000, 71.250, 71.500, 71.750, 72.000, 72.250, 72.500, 72.750, 73.000, 73.250, 73.500, 73.750, 74.000, 74.250, 74.500, 74.750, 75.000, 75.250, 75.500, 75.750, 76.000, 76.250, 76.500, 76.750, 77.000, 77.250, 77.500, 77.750, 78.000, 78.250, 78.500, 78.750, 79.000, 79.250, 79.500, 79.750, 80.000, 80.250, 80.500, 80.750, 81.000, 81.250, 81.500, 81.750, 82.000, 82.250, 82.500, 82.750, 83.000, 83.250, 83.500, 83.750, 84.000, 84.250, 84.500, 84.750, 85.000, 85.250, 85.500, 85.750, 86.000, 86.250, 86.500, 86.750, 87.000, 87.250, 87.500, 87.750, 88.000, 88.250, 88.500, 88.750, 89.000, 89.250, 89.500, 89.750, 90.000, 90.250, 90.500, 90.750, 91.000, 91.250, 91.500, 91.750, 92.000, 92.250, 92.500, 92.750, 93.000, 93.250, 93.500, 93.750, 94.000, 94.250, 94.500, 94.750, 95.000, 95.250, 95.500, 95.750, 96.000, 96.250, 96.500, 96.750, 97.000, 97.250, 97.500, 97.750, 98.000, 98.250, 98.500, 98.750, 99.000, 99.250, 99.500, 99.750, 100.000, 100.250, 100.500, 100.750, 101.000, 101.250, 101.500, 101.750, 102.000, 102.250, 102.500, 102.750, 103.000, 103.250, 103.500, 103.750, 104.000, 104.250, 104.500, 104.750, 105.000, 105.250, 105.500, 105.750, 106.000, 106.250, 106.500, 106.750, 107.000, 107.250, 107.500, 10							

ASSEMBLY NUMBER	DETAILS				TYPE	DIMENSIONS												COMMENT	RELEASE	WT-LB
	CABLE ACCESSORY	CAP PROTECTIVE	STRAP	A THREAD CLASS 2A (PLATED)		CHAIN LENGTH APPROX	CABLE RANGE		B + .000 - .010	C + .000 - .010	D THREAD CLASS 2B-LH	E FREE LENGTH ±.035	F + .010 - .020	G DIA + .010 - .020	H ±.045	K APPROX FREE LENGTH				
							MAX DIA	MIN DIA												
10-183176-364	10-183494-364	10-183496-36	10-35971-36	II		2.2500-0.1P-0.2L-DS	6.125	1.230	1.105	1.750	2.062	2.0625-16N	.562	3.184	2.312	4.230	8.188	22681-1	33508-332	
	-365	-365	-36	-36	II	2.2500-		.750	.637	1.250				3.059		4.105	6.688			
	-366	-366	-36	-36	II	2.2500-		.880	.755	1.500				3.121		4.167	6.688			
	-367	-367	-36	-36	III	2.2500-		1.656	1.531	2.250	2.312			3.308		4.354	12.688			
	-368	-368	-36	-36	II	2.2500-		1.101	.984	1.500	2.062			3.121		4.167	7.688			
	-369	-369	-36	-36	II	2.2500-		.957	.857	1.250	2.062		.547	3.059		4.090	7.188			
	-370	-370	-36	-36	III	2.2500-		1.900	1.775	2.438	2.312		.672	3.500		4.656	13.688			
	-371	-371	-36	-36	II	2.2500-		.375	.312	.875	2.062		.500	2.813		3.797	3.844			
	-372	-372	-36	-36	III	2.2500-		1.825	1.700	2.438	2.312		.672	3.500		4.656	13.688			
	-373	-373	-36	-36	I	2.2500-		1.375	1.250	2.000	2.062		.562	3.246		4.292	9.688			
	-374	-374	-36	-36	III	2.2500-		1.562	1.437	2.250	2.312		.562	3.308		4.354	11.188			
	-375	-375	-36	-36	III	2.2500-		1.730	1.605	2.438	2.312		.672	3.500		4.656	13.688			
	-376	-376	-36	-36	II	2.2500-		.530	.441	1.000	1.875		.562	2.875		3.921	4.688			
	-377	-377	-36	-36	II	2.2500-		1.130	1.005	1.750	2.062			3.184		4.230	7.188		33524-341	
	-401	-401	-40	-40	II	2.5000-		1.310	1.200	1.750	2.312	2.3125-16N		3.184	2.562	4.230	8.688	22681-1	33508-332	
	-402	-402	-40	-40	I	2.5000-		1.656	1.531	2.250				3.308		4.354	12.688			
	-403	-403	-40	-40	II	2.5000-		1.101	.984	1.500				3.121		4.167	7.688			
	-404	-404	-40	-40	I	2.5000-		1.562	1.437	2.250				3.308		4.354	11.188			
	-405	-405	-40	-40	II	2.5000-		1.375	1.250	2.000				3.246		4.292	9.688			
	-406	-406	-40	-40	II	2.5000-		1.180	1.099	1.750				3.184		4.230	8.188			
	-407	-407	-40	-40	III	2.5000-		1.900	1.775	2.438	2.500		.672	3.469		4.625	13.688			
	-408	-408	-40	-40	III	2.5000-		1.730	1.605											
	-409	-409	-40	-40	III	2.5000-		1.825	1.700											
	-410	-410	-40	-40	III	2.5000-		1.984	1.859											
	-411	-411	-40	-40	II	2.5000-		1.445	1.320	2.000	2.312		.562	3.246		4.292	9.688			
	-412	-412	-40	-40	III	2.5000-		2.062	1.937	2.750	2.500		.672	3.500		4.656	14.188			
	-413	-413	-40	-40	III	2.5000-		2.100	1.955									22681-1	33508-332	
	-414	-414	-40	-40	III	2.5000-		2.145	2.000									22681-1	33508-332	
	-415	-415	-40	-40	II	2.5000-		.957	.857	1.250	2.125		.562	3.063		4.109	7.188			
	-416	-416	-40	-40	II	2.5000-		1.230	1.105	1.750	2.312		.562	3.184		4.230	8.188			
	-481	-481	-48	-48	II	3.0000-	6.625	1.900	1.775	2.438	2.812	2.8750-16UN	.672	3.203	3.125	4.547	13.688	22681-1	33508-332	
	-482	-482	-48	-48	II	3.0000-		2.000	1.867	2.750	2.969			4.281		5.625	14.188			
	-483	-483	-48	-48	I	3.0000-		2.250	2.105		2.750			4.406		5.750	17.188	22681-1	33508-332	
	-484	-484	-48	-48	I	3.0000-		2.170	2.025		2.750			4.406		5.750	17.188			
	-123	-123	-12	-12	III	.7500-	4.500	.405	.316	1.000	.812	.6250-24NEF	.562	2.548	.812	3.422	3.688			
	-190	-190	-18	-18	III	1.1250-	4.500	.805	.692	1.250	1.000	1.0000-20UNEF		3.063	1.188	4.109	6.688			
	-249	-249	-24	-24	III	1.5000-	5.625	1.130	1.005	1.750	1.812	1.3750-18NEF		3.204	1.562	4.250	7.188			
	-337	-337	-32	-32	II	2.0000-	6.125	.463	.406	.875	1.875	1.8750-16N	.500	2.766	2.062	3.750	4.344			
	-378	-378	-36	-36	II	2.2500-		1.180	1.055	1.750	2.062	2.0625-16N	.562	3.184	2.312	4.230	8.188			
	-379	-379	-36	-36	III	2.2500-		1.595	1.470	2.250	2.312	2.0625-16N		3.308	2.312	4.354	11.688			
	-417	-417	-40	-40	II	2.5000-		1.055	.958	1.500	2.312	2.3125-16N		3.121	2.562	4.167	7.688			
	-441	-441	-44	-44	III	2.7500-	6.625	2.170	2.025	2.750	2.625	2.6250-16UN	.672	3.609	2.875	4.953	17.188			
	-442	-442	-44	-44	III	2.7500-		2.145	2.000					3.547		4.891	14.188			
	-443	-443	-44	-44	III	2.7500-		2.250	2.105					3.609		4.953	17.188			
	-445	-445	-44	-44	II	2.7500-		1.130	1.005	1.750			.562	3.969		5.203	7.188			

SEE SHEET 1
NOTES

PROCESS SPEC		ITEM REQD		PART NO.	DESCRIPTION	UNIT WT	NEXT ASSY	USED ON
SEE SHEET 1								
UNLESS OTHERWISE SPECIFIED		ABBREVIATIONS & SYMBOLS		LIST OF MATERIAL				
1. TOLERANCES UNLESS OTHERWISE SPECIFIED		1. TOLERANCES UNLESS OTHERWISE SPECIFIED		1. TOLERANCES UNLESS OTHERWISE SPECIFIED				
2. ALL DIMENSIONS ARE IN INCHES		2. ALL DIMENSIONS ARE IN INCHES		2. ALL DIMENSIONS ARE IN INCHES				
3. MATERIALS SHALL BE AS SPECIFIED		3. MATERIALS SHALL BE AS SPECIFIED		3. MATERIALS SHALL BE AS SPECIFIED				
4. CONCENTRICITY SHALL BE WITHIN .001 INCH		4. CONCENTRICITY SHALL BE WITHIN .001 INCH		4. CONCENTRICITY SHALL BE WITHIN .001 INCH				
5. THE DRAWING INFORMATION SHALL BE AS SPECIFIED		5. THE DRAWING INFORMATION SHALL BE AS SPECIFIED		5. THE DRAWING INFORMATION SHALL BE AS SPECIFIED				
6. MATERIALS SHALL BE AS SPECIFIED		6. MATERIALS SHALL BE AS SPECIFIED		6. MATERIALS SHALL BE AS SPECIFIED				
7. MATERIALS SHALL BE AS SPECIFIED		7. MATERIALS SHALL BE AS SPECIFIED		7. MATERIALS SHALL BE AS SPECIFIED				
8. MATERIALS SHALL BE AS SPECIFIED		8. MATERIALS SHALL BE AS SPECIFIED		8. MATERIALS SHALL BE AS SPECIFIED				
9. MATERIALS SHALL BE AS SPECIFIED		9. MATERIALS SHALL BE AS SPECIFIED		9. MATERIALS SHALL BE AS SPECIFIED				
10. MATERIALS SHALL BE AS SPECIFIED		10. MATERIALS SHALL BE AS SPECIFIED		10. MATERIALS SHALL BE AS SPECIFIED				
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