

TOSHIBA LED Lamps

TLRE1102B (T10), TLSE1102B (T10), TLOE1102B (T10),  
TLYE1102B (T10), TLGE1102B (T10), TLPGE1102B (T10)

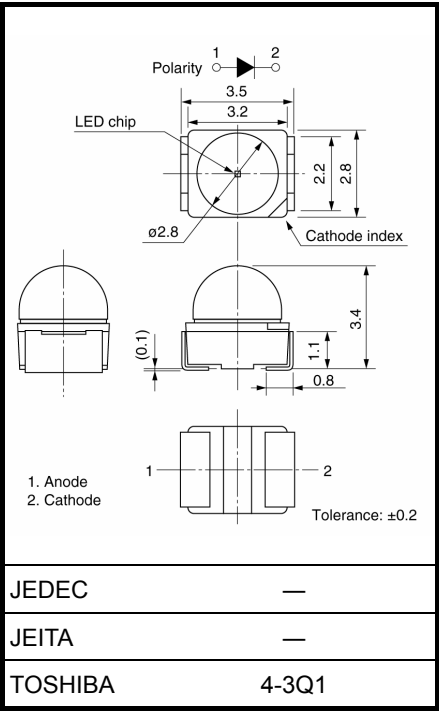
Unit: mm

Panel Circuit Indicator

- Surface-mount devices
- 3.2 (L) × 2.8 (W) × 3.4 (H) mm
- ϕ 2.8mm Diameter Lens-top Type
- InGaAlP LEDs
- High luminous intensity
- Low drive current, high-intensity light emission
- Colors: red, orange, yellow, green, pure green
- Reflow soldering is possible
- Applications: automotive use, message signboards, backlighting, etc.
- Standard embossed tape packing: T10 (500/reel)  
12-mm tape reel

Color and Material

Product Name	Color	Material
TLRE1102B	Red	InGaAlP
TLSE1102B	Red	
TLOE1102B	Orange	
TLYE1102B	Yellow	
TLGE1102B	Green	
TLPGE1102B	Pure Green	

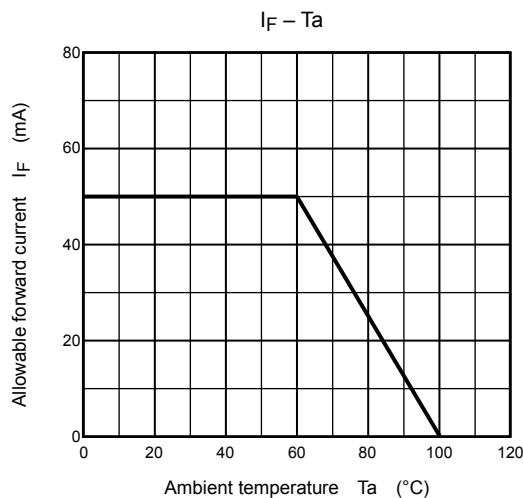


Weight: 0.042 g (typ.)

**Maximum Ratings (Ta = 25°C)**

Product Name	Forward Current I <sub>F</sub> (mA) Please see Note 1	Reverse Voltage V <sub>R</sub> (V)	Power Dissipation P <sub>D</sub> (mW)	Operating Temperature T <sub>opr</sub> (°C)	Storage Temperature T <sub>stg</sub> (°C)
TLRE1102B	50	4	120	-40~100	-40~100
TLSE1102B					
TLOE1102B					
TLYE1102B					
TLGE1102B					
TLPGE1102B					

Note 1: Forward current derating

**Electrical Characteristics (Ta = 25°C)**

Product Name	Forward Voltage V <sub>F</sub>				Reverse Current I <sub>R</sub>	
	Min	Typ	Max	I <sub>F</sub>	Max	V <sub>R</sub>
TLRE1102B	1.6	1.9	2.4	20	10	4
TLSE1102B	1.6	1.9	2.4			
TLOE1102B	1.6	2.0	2.4			
TLYE1102B	1.6	2.0	2.4			
TLGE1102B	1.6	2.0	2.4			
TLPGE1102B	1.6	2.1	2.4			
Unit	V			mA	μA	V

**Optical Characteristics–1 (Ta = 25°C)**

Product Name	Luminous Intensity I <sub>v</sub>			I <sub>F</sub>	Available I <sub>v</sub> rank Please see Note 2
	Min	Typ	Max		
TLRE1102B	100	320	800	20	RA / SA / TA / UA
TLSE1102B	250	600	2000		TA / UA / VA / WA
TLOE1102B	250	650	2000		TA / UA / VA / WA
TLYE1102B	160	480	1250		SA / TA / UA / VA
TLGE1102B	100	300	800		RA / SA / TA / UA
TLPGE1102B	25	75	200		NA / PA / QA / RA
Unit	mcd			mA	

Note 2: The specification on the above table is used for I<sub>v</sub> classification of LEDs in Toshiba facility.  
Each reel includes the same rank LEDs. Let the delivery ratio of each rank be unquestioned.

Rank	Luminous Intensity I <sub>v</sub>	
	Min	Max
NA	25	50
PA	40	80
QA	63	125
RA	100	200
SA	160	320
TA	250	500
UA	400	800
VA	630	1250
WA	1000	2000
Unit	mcd	mcd

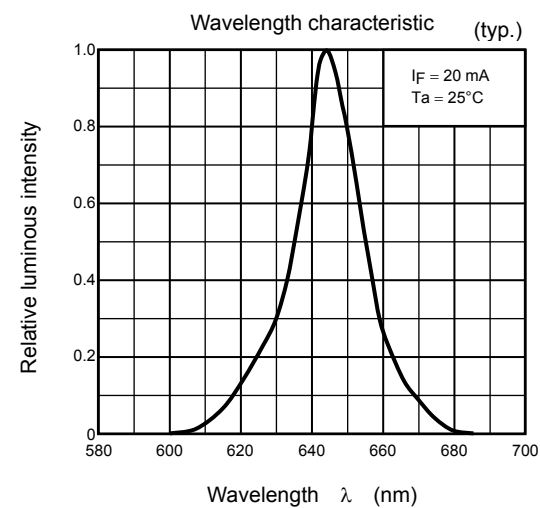
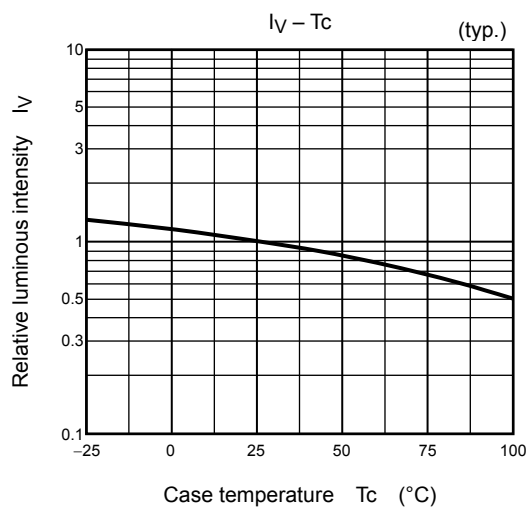
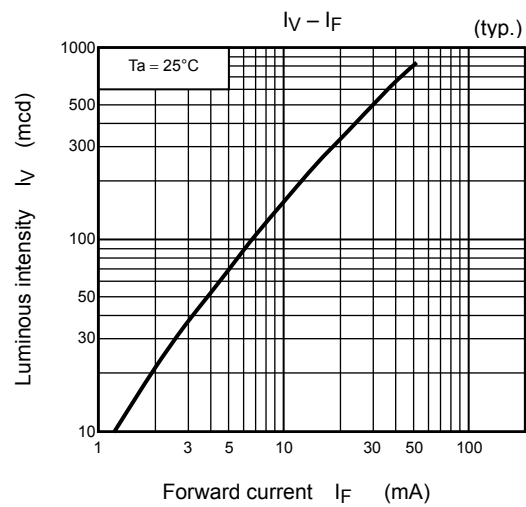
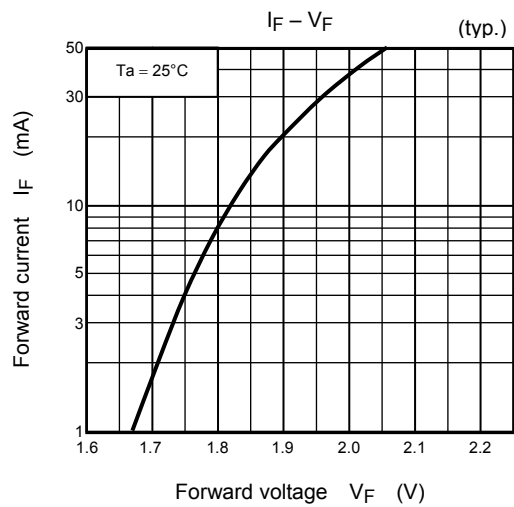
**Optical Characteristics–2 (Ta = 25°C)**

Product Name	Emission Spectrum							I <sub>F</sub>
	Peak Emission Wavelength λ <sub>p</sub>			Δλ Typ	Dominant Wavelength λ <sub>d</sub>			
	Min	Typ	Max		Min	Typ	Max	
TLRE1102B	—	644	—	18	624	630	638	20
TLSE1102B	—	623	—	15	607	613	621	
TLOE1102B	—	612	—	15	599	605	613	
TLYE1102B	—	590	—	13	581	587	595	
TLGE1102B	—	574	—	11	565	571	576	
TLPGE1102B	—	562	—	11	555	558	564	
Unit	nm			nm	nm			mA

**The cautions**

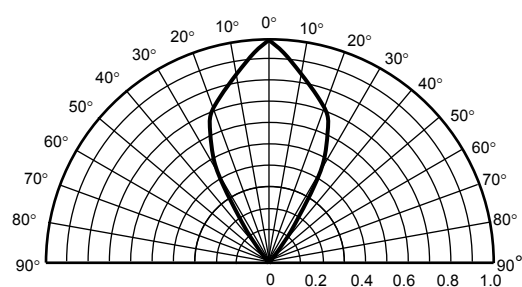
- This visible LED lamp also emits some IR light.  
If a photodetector is located near the LED lamp, please ensure that it will not be affected by the IR light.
- This product is designed as a general display light source usage, and it has applied the measurement standard that matched with the sensitivity of human's eyes. Therefore, it is not intended for usage of functional application (ex. Light source for sensor, optical communication and etc) except general display light source.

TLRE1102B

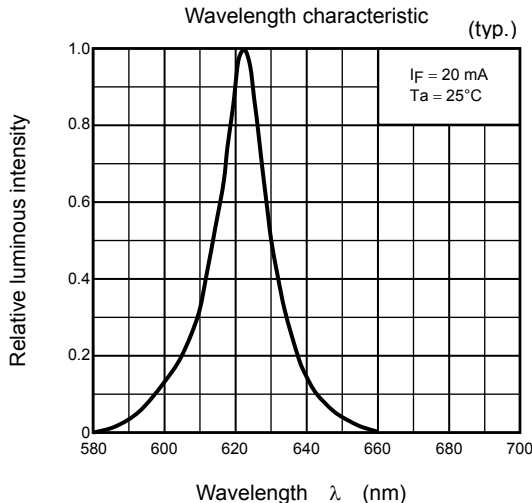
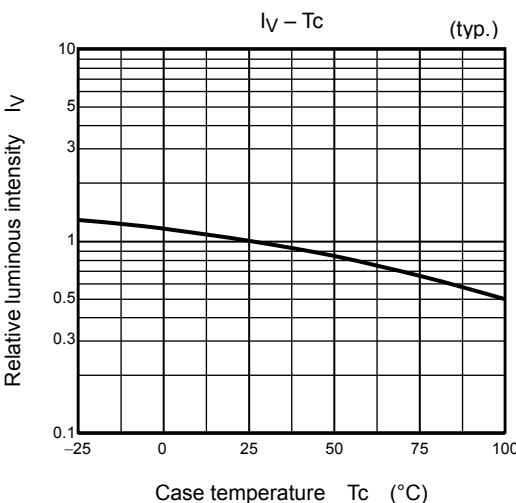
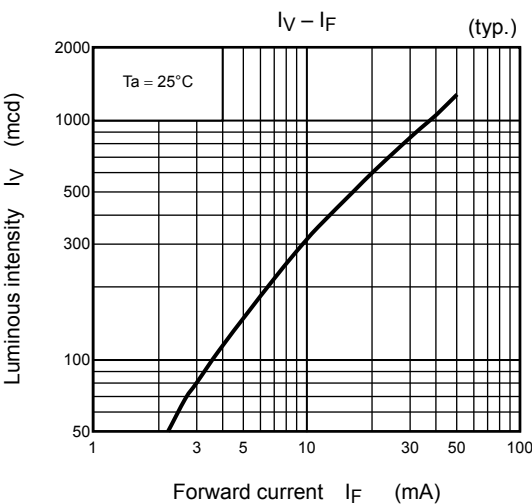
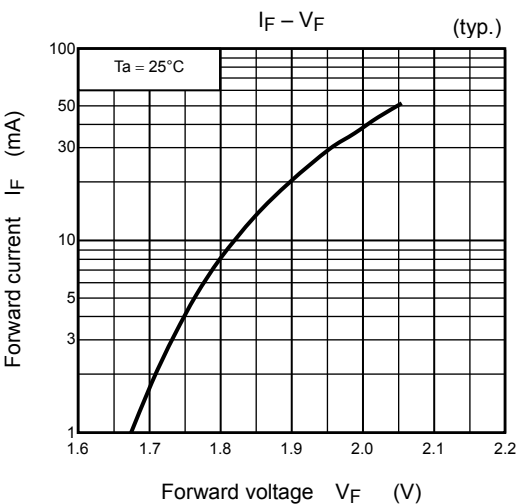


Radiation pattern

$T_a = 25^\circ\text{C}$   
(typ.)

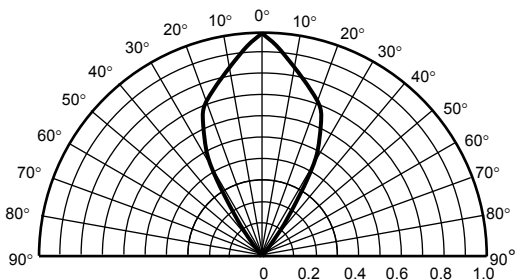


TLSE1102B

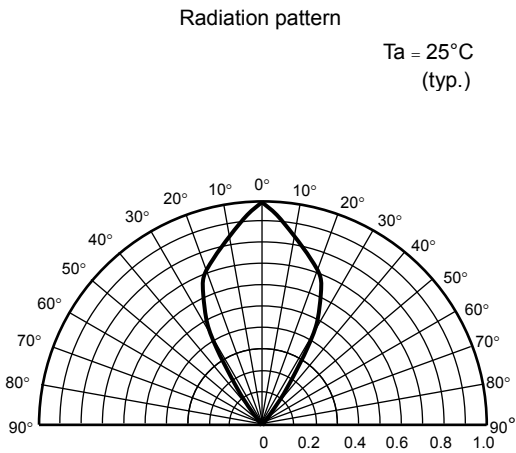
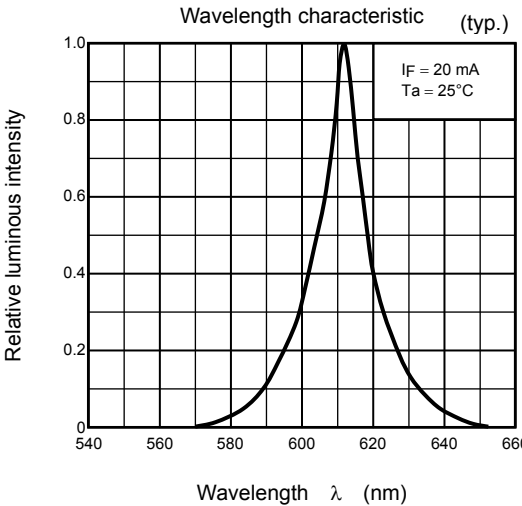
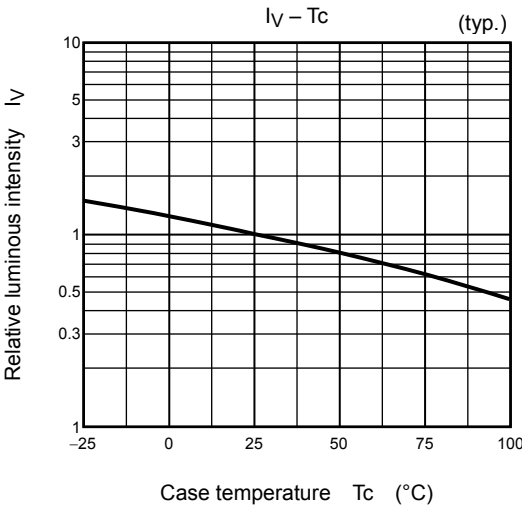
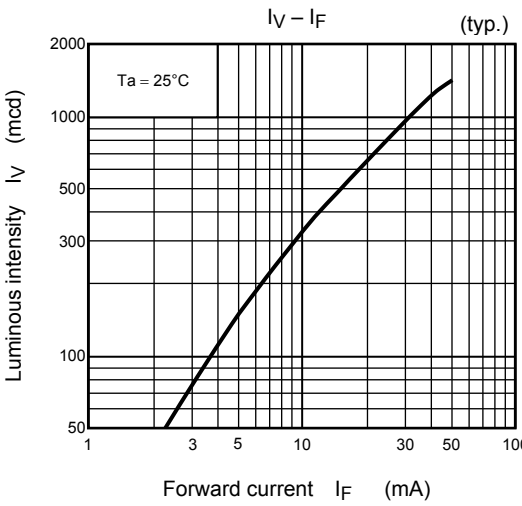
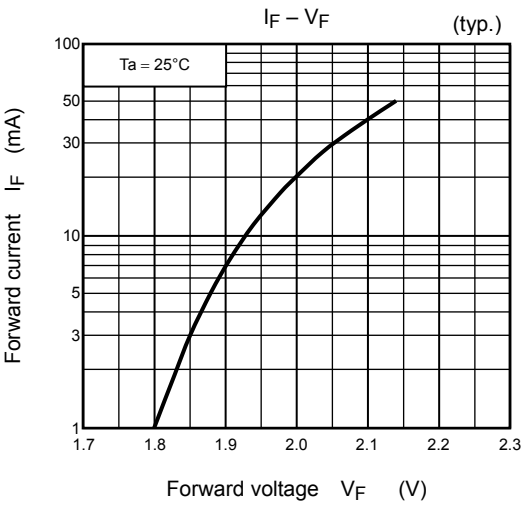


Radiation pattern

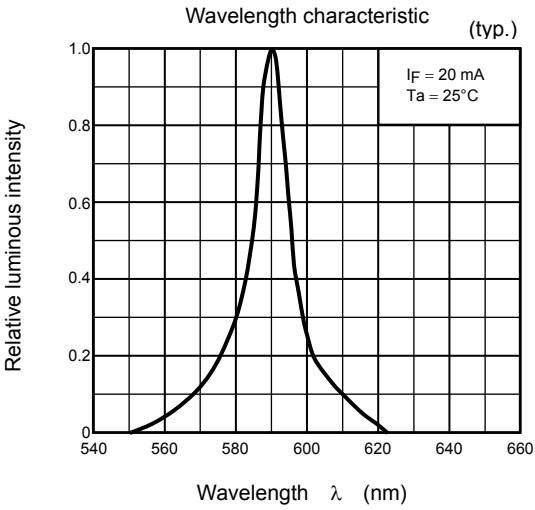
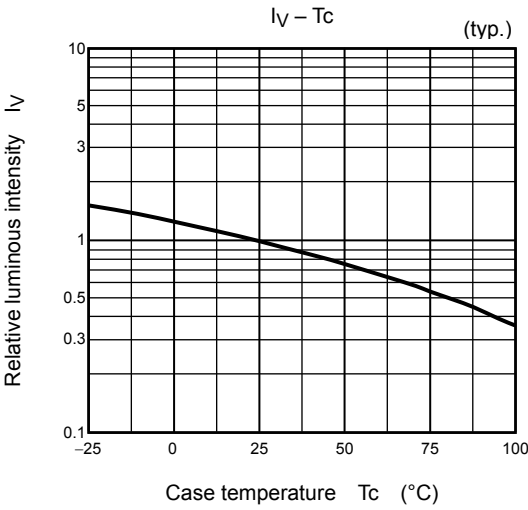
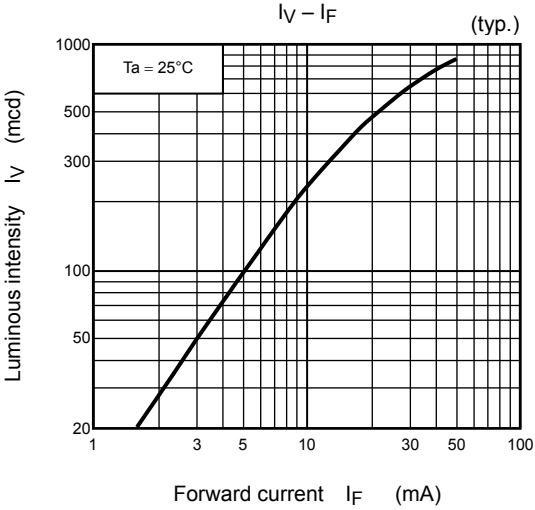
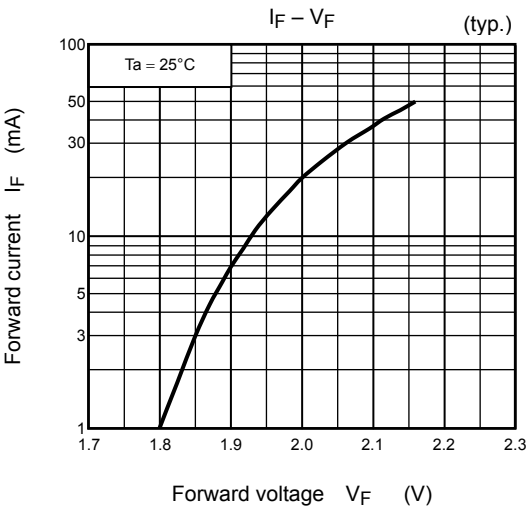
$T_a = 25^\circ\text{C}$   
(typ.)



TLOE1102B

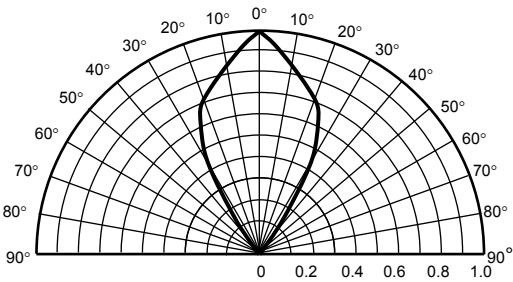


TLYE1102B

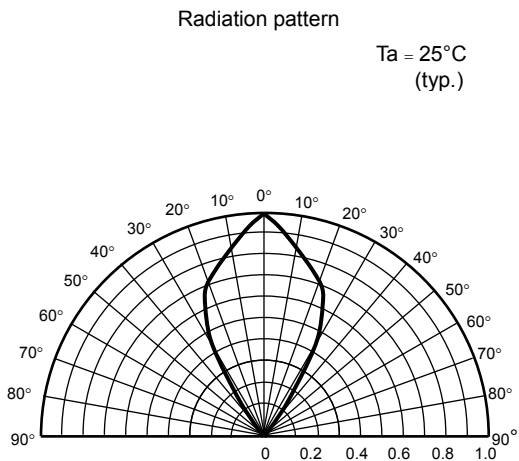
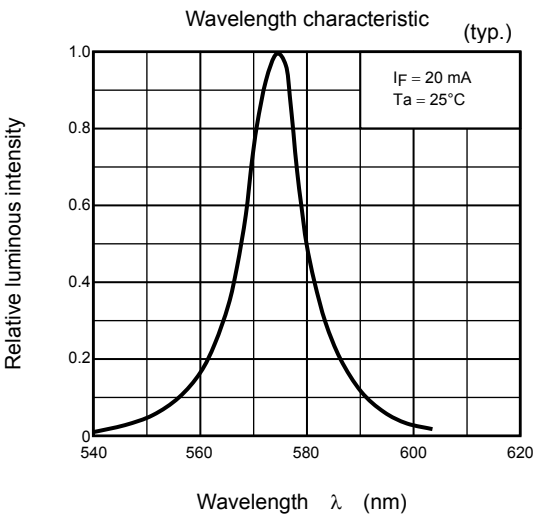
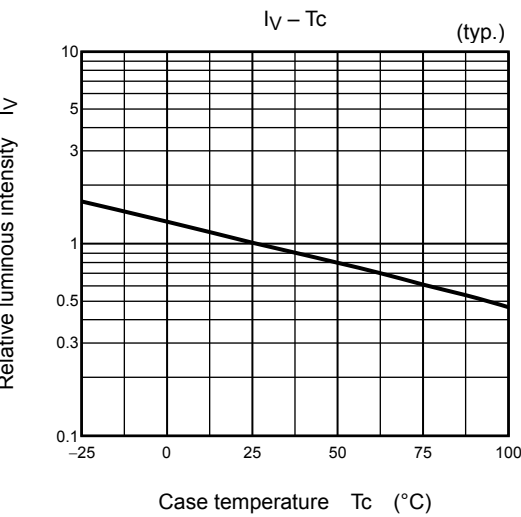
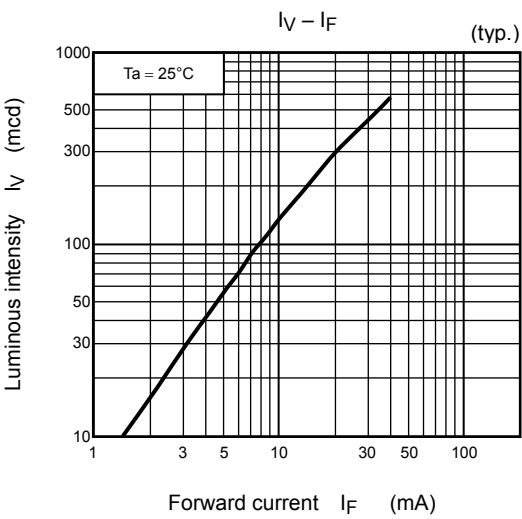
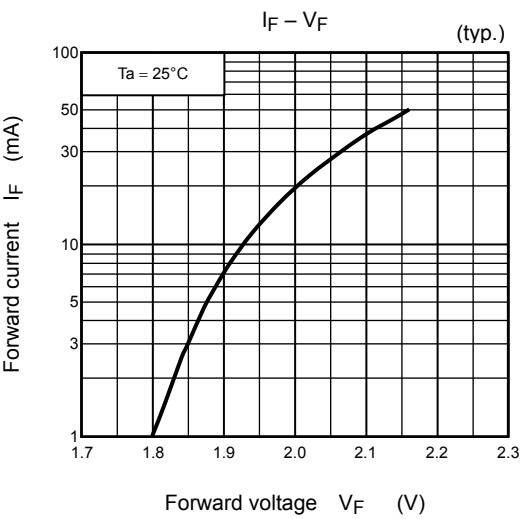


Radiation pattern

$T_a = 25^\circ\text{C}$   
(typ.)

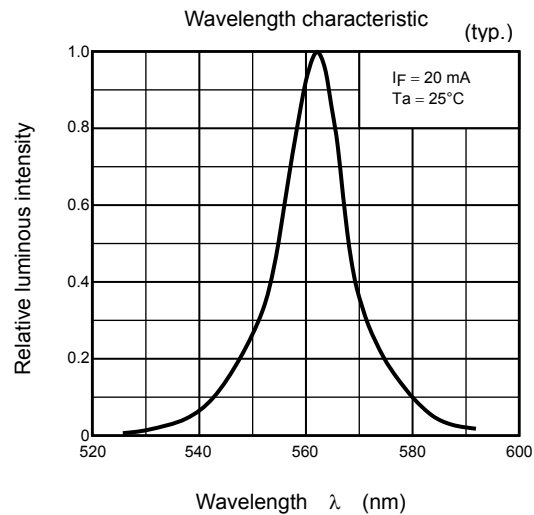
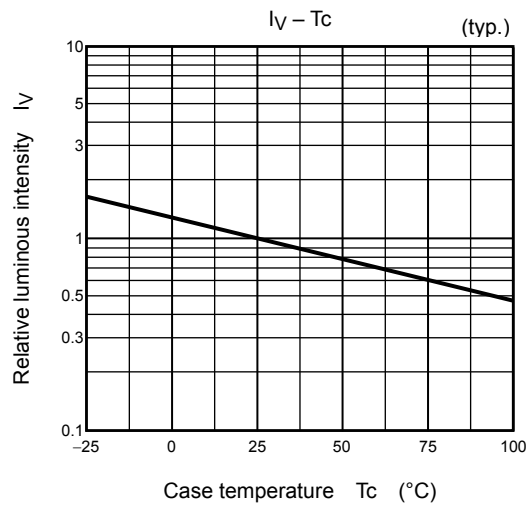
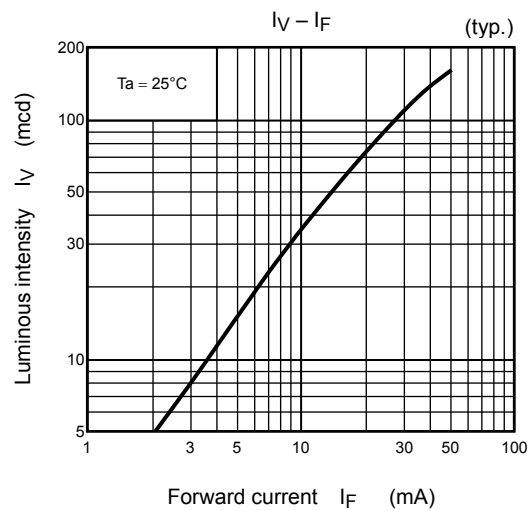
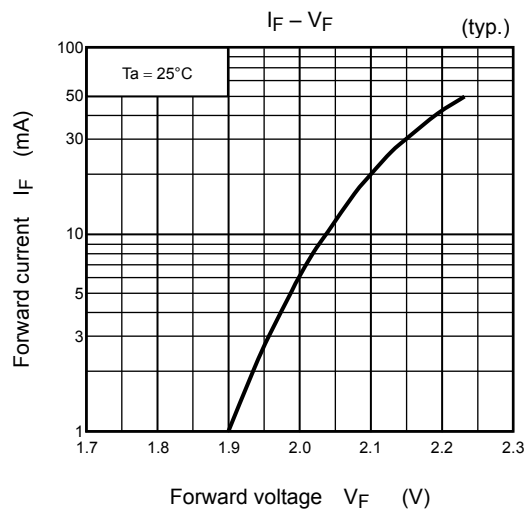


TLGE1102B



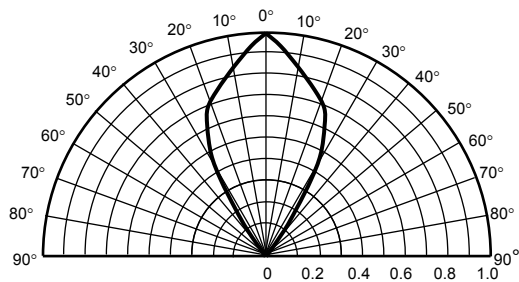


TLPGE1102B



Radiation pattern

$T_a = 25^\circ\text{C}$   
(typ.)



## Packaging

These LED devices are packed in an aluminum envelope with silica gel and a moisture indicator to prevent moisture absorption. The optical characteristics of the devices may be affected by exposure to moisture in the air before soldering and they should therefore be stored under the following conditions:

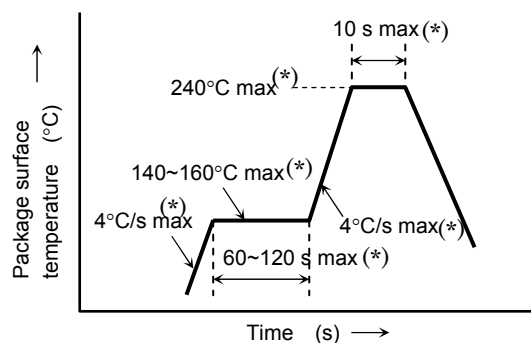
1. This moisture-proof bag may be stored unopened for up to 12 months under the following conditions.  
Temperature: 5°C~30°C  
Humidity: 90% (max)
2. After the moisture-proof bag has been opened, the devices should be assembled within 168 hours in an environment of 5°C to 30°C/60% RH or below.
3. If, upon opening, the moisture indicator card shows humidity of 30% or above (when the indication color changes to pink) or the expiration date has passed, the devices should be baked while packed in the tape reel. After baking, use the baked devices within 72 hours, but perform baking only once.  
Baking conditions: 60 ±5°C, for 12 to 24 hours.  
Expiration date: 12 months from the sealing date, which is imprinted on the same side as this label.
4. Repeated baking can cause the peeling strength of the tape to change, leading to trouble in mounting. Also, be sure to prevent damage to the device from static electricity during the baking process.
5. Any breakage in the laminate packing material will cause the hermeticity of the product to deteriorate. Do not toss or drop the packed devices.

## Mounting Method

### Soldering

- Reflow soldering

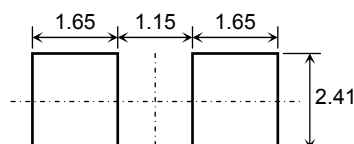
Temperature profile (example)



- The products are evaluated using above reflow soldering conditions. No additional test is performed exceed the condition (i.e. the condition more than (\*)MAX values) as a evaluation. Please perform reflow soldering under the above conditions.
- Please perform the first reflow soldering with reference to the above temperature profile and within 168 h of opening the package.
- Second reflow soldering  
In case of second reflow soldering should be performed within 168 h of the first reflow under the above conditions.  
Storage conditions before the second reflow soldering: 30°C, 60% RH (max)
- Make any necessary soldering corrections manually.  
(only once at each soldering point)  
Soldering iron : 25 W  
Temperature : 300°C or less  
Time : within 3 s
- Do not perform wave soldering.

### Recommended soldering pattern

Unit: mm



Cleaning

When cleaning is required after soldering, Toshiba recommends the following cleaning solvents.  
It is confirmed that these solvents have no effect on semiconductor devices in our dipping test (under the recommended conditions). In selecting the one for your actual usage, please perform sufficient review on washing condition, using condition and etc.

ASAHI CLEAN AK-225AES	: (made by ASAHI GLASS)
KAO CLEAN TROUGH 750H	: (made by KAO)
PINE ALPHA ST-100S	: (made by ARAKAWA CHEMICAL)
TOSHIBA TECHNOCARE (FRW-17, FRW-1, FRV-100)	: (made by GE TOSHIBA SILICONES)

Precautions When Mounting

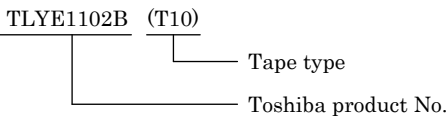
Do not apply force to plastic parts of the LED under high-temperature conditions.  
The LED plastic is easily scratched. Avoid friction between plastic parts and hard objects or materials.  
When installing the PCB in a product, ensure that the device does not come into contact with other components.

Tape Specifications

1. Product number format

The type of package used for shipment is denoted by a symbol suffix after the product number. The method of classification is as below. (This method, however does not apply to products whose electrical characteristics differ from standard Toshiba specifications.)

- (1) Tape Type: T10 (8-mm pitch)
- (2) Example

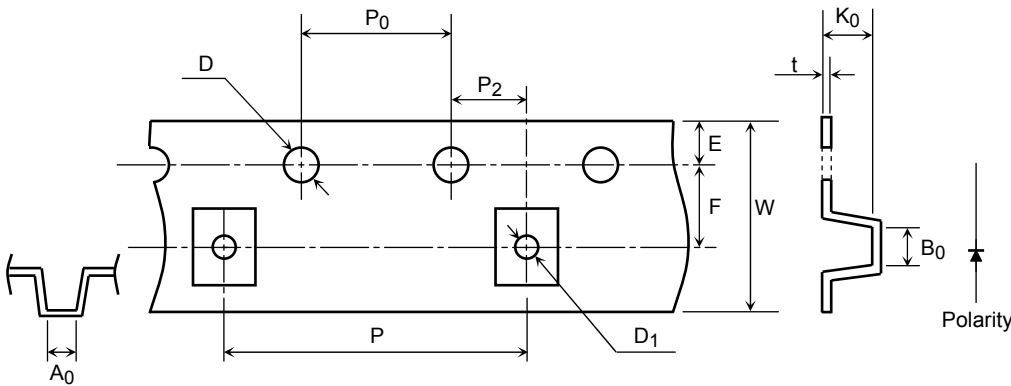


2. Tape dimensions

Unit: mm

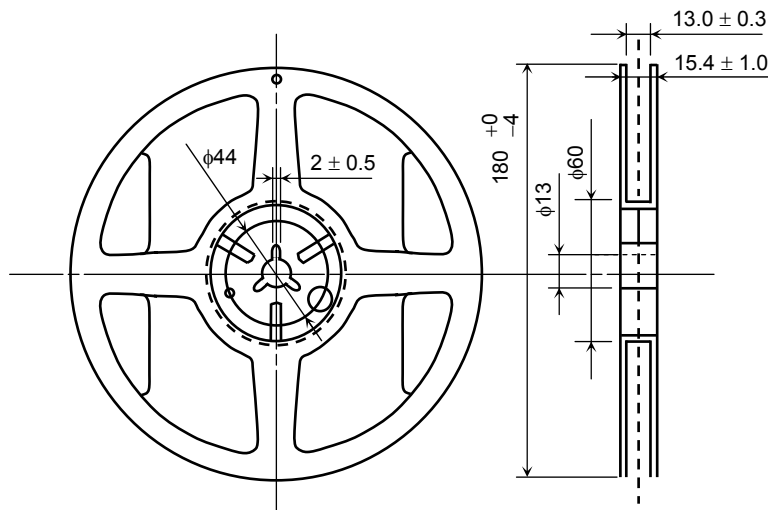
Symbol	Dimension	Tolerance
D	1.5	+0.1/-0
E	1.75	±0.1
P <sub>0</sub>	4.0	±0.1
t	0.3	±0.05
F	5.5	±0.05
D <sub>1</sub>	1.5	+0.1/-0

Symbol	Dimension	Tolerance
P <sub>2</sub>	2.0	±0.05
W	12.0	±0.3
P	8.0	±0.1
A <sub>0</sub>	2.9	±0.1
B <sub>0</sub>	3.7	±0.1
K <sub>0</sub>	3.6	±0.1

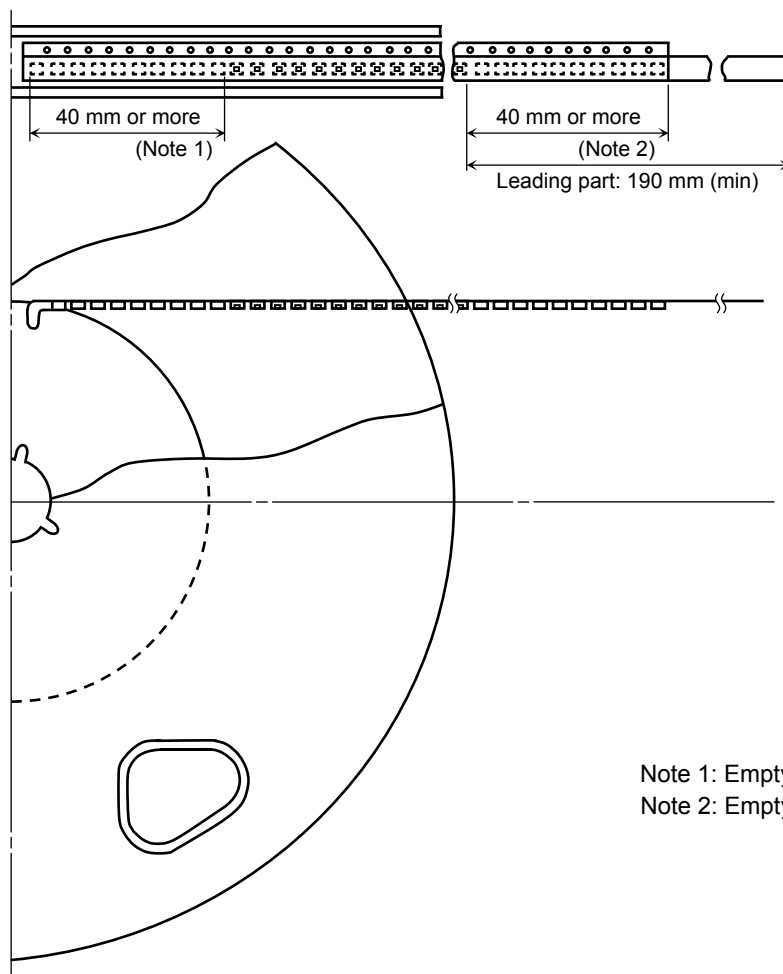


## 3. Reel dimensions

Unit: mm



## 4. Leader and trailer sections of tape



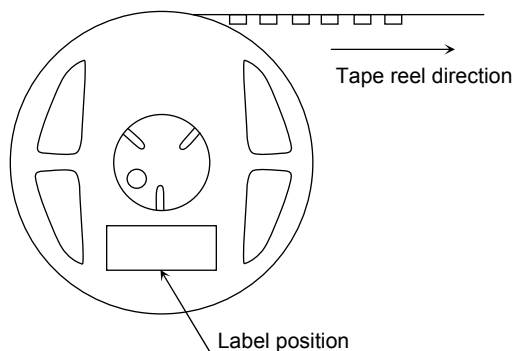
(1) Packing quantity

Reel	500 pcs
Carton	2,000 pcs

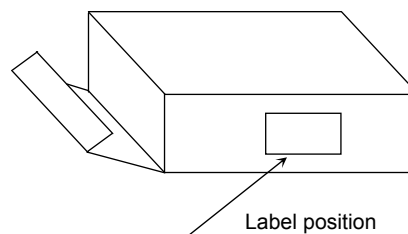
## 6. Label format

P/N:		TOSHIBA	
TYPE	TLYE1102B		
ADDC	(T10)	Q'TY	500 pcs
Lot Number      Key code for TSB		32C	500
(RANK SYMBOL)			
Use under 5-30degC/60%RH within 168h			
[[G]]/RoHS COMPATIBLE		SEAL DATE:	
*Y3804xxxxxxxxxxxxxxxxxx*		DIFFUSED IN *****	
		ASSEMBLED IN *****	

- Reel



- Carton



- The aluminum package in which the reel is supplied also has a copy of the label attached to the center of one side.

**RESTRICTIONS ON PRODUCT USE**

20070701-EN

- The information contained herein is subject to change without notice.
- TOSHIBA is continually working to improve the quality and reliability of its products. Nevertheless, semiconductor devices in general can malfunction or fail due to their inherent electrical sensitivity and vulnerability to physical stress. It is the responsibility of the buyer, when utilizing TOSHIBA products, to comply with the standards of safety in making a safe design for the entire system, and to avoid situations in which a malfunction or failure of such TOSHIBA products could cause loss of human life, bodily injury or damage to property.  
In developing your designs, please ensure that TOSHIBA products are used within specified operating ranges as set forth in the most recent TOSHIBA products specifications. Also, please keep in mind the precautions and conditions set forth in the "Handling Guide for Semiconductor Devices," or "TOSHIBA Semiconductor Reliability Handbook" etc.
- The TOSHIBA products listed in this document are intended for usage in general electronics applications (computer, personal equipment, office equipment, measuring equipment, industrial robotics, domestic appliances, etc.). These TOSHIBA products are neither intended nor warranted for usage in equipment that requires extraordinarily high quality and/or reliability or a malfunction or failure of which may cause loss of human life or bodily injury ("Unintended Usage"). Unintended Usage include atomic energy control instruments, airplane or spaceship instruments, transportation instruments, traffic signal instruments, combustion control instruments, medical instruments, all types of safety devices, etc.. Unintended Usage of TOSHIBA products listed in this document shall be made at the customer's own risk.
- The products described in this document shall not be used or embedded to any downstream products of which manufacture, use and/or sale are prohibited under any applicable laws and regulations.
- The information contained herein is presented only as a guide for the applications of our products. No responsibility is assumed by TOSHIBA for any infringements of patents or other rights of the third parties which may result from its use. No license is granted by implication or otherwise under any patents or other rights of TOSHIBA or the third parties.
- GaAs(Gallium Arsenide) is used in this product. The dust or vapor is harmful to the human body. Do not break, cut, crush or dissolve chemically.
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