NOTES:
I.MATERIALS AND FINISHES:
BODY - BRASS, NICKEL PLATING
CONTACT - PHOSPHOR BRONZE, GOLD PLATING
FERRULE - COPPER, NICKEL PLATING
INSULATOR - PTFE

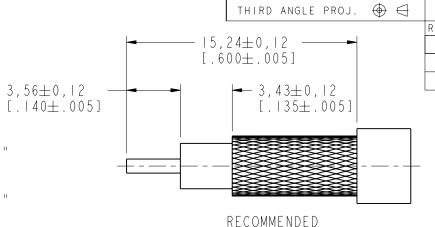
2. WHEN CRIMPING CONTACT TO CABLE, CRIMP WITH AMPHENOL TOOL 227-944 AND DIE SET 227-1221-157, CAVITY 'B'.HEX CRIMP SIZE .100"

3.CRIMP FERRULE OVER BRAID AND BODY WITH AMPHENOL TOOL 277-944 AND DIE SET 227-1221-57, CAVITY 'A' .HEX CRIMP SIZE .213"

4. CABLE ENTRY DIMS.

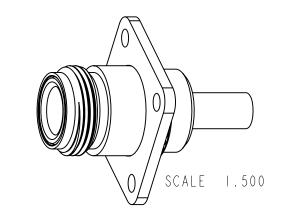
SHRINK TUBE - POLYOLEFIN

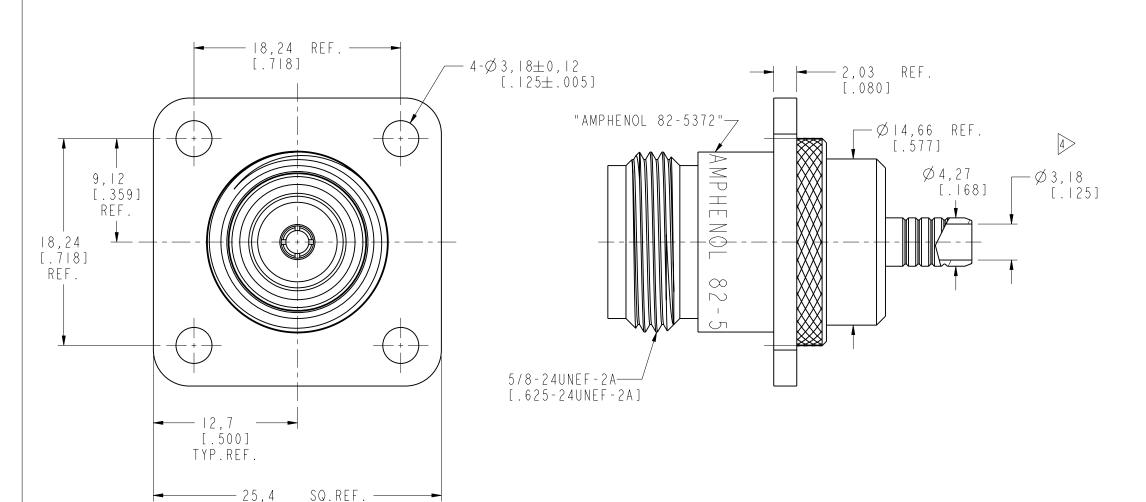
5. HEAT SHRINK TUBING SUPPLIED ON REQUEST.

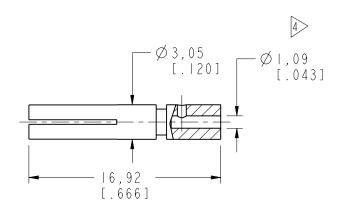


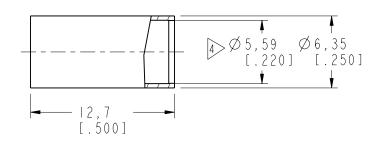
CABLE STRIPPING DIM'S

REVISIONS REV DESCRIPTION DATE ECO APPR OFFICIAL ENG. RELEASE TO MFG. 4/4/66 13253 CHG'D. PLATE NOTE I-ADDED REF NOTE. 2/8/93 39297 CPM/DR UPDATED TO GLOBAL FORMAT 49736 29-Nov-13 RM









CUSTOMER OUTLINE DRAWING

ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:
<pre></pre>
\pm 0.05mm \pm 0.1mm \pm 0.2mm \pm 0.3mm \pm 1
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[1.000]

MATERIAL	DRAWN R.MAO	DATE 3-Sep- 3
_	ENGINEER D.ROYCE	DATE 1-19-91
REFERENCE AND	APPROVED S.HSIEH	DATE 29-Nov-13
CONFIGURATION LEVEL:	CAD FILE	

TITLE
QUICK CRIMP 'N' PANEL
JACK FOR RG-55/U,55A/U,
55B/U,142/U,142B/U,223U
SCALE: 3.0:1.0 SHEET 2 OF 2

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SCALE:	3.0:1.0	SHEET	2 OF 2	ŀ
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DRAWI	NG NO.	82-5372
ITEM	NO.	82-5372
PART	NO.	82-5372