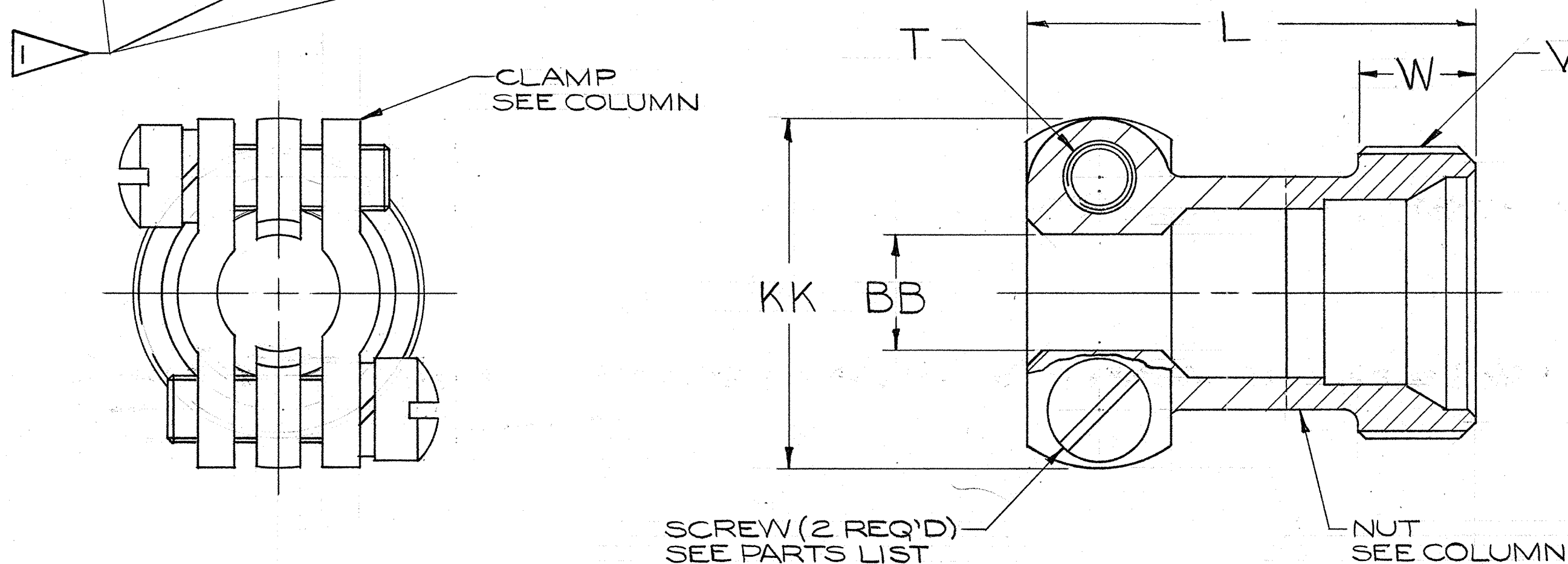


REL NO. 39508-246		REVISIONS		
CHG NO.	SYM	DESCRIPTION	DATE	APPROVED
81744	B	ADD+ RELEASE -XXY, -XXU AND DATA	6/5/60	R. Barnes

ASSEMBLY NUMBER	NUT	CLAMP 2 REQ'D	L +.011 -.000	T THREAD CLASS 2 REF	V THREAD CLASS 2B	W +.000 -.010	BB DIA +.000 -.011	KK +.000 -.047	REL WT/LB
10-330979-8	10-330960-8	10-130511-8	.963	6-32 NC	.6250-24NEF	.250	.250	.781	
-10	-10	-10			.7500-20UNEF		.312	.844	39508-246
-12	-12	-12			.8750-20UNEF		.438	.969	
-14	-14	-14			1.0000-20UNEF		.562	1.094	
-16	-16	-16	1.047		1.1250-18NEF		.625	1.156	
-18	-18	-18	1.047	8-32NC	1.2500-18NEF		.750	1.406	
-20	-20	-18	1.062		1.3750-18NEF	.276	.750	1.406	
-22	-22	-20			1.5000-18NEF		.938	1.594	
-24	-24	-22			1.6250-18NEF		1.000	1.688	



I. TO COMPLETE ASSEMBLY NO. AND DETAIL NO.,
ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR
DESIRED FINISH.

CHROMATE TREATED
BRIGHT CADMIUM PLATE
BLACK ANODIZE
CADMIUM PLATE OLIVE DRAB
GREY ANODIZE
ANODIC COATING
CADMIUM PLATED (NICKEL BASE)
BLACK ZINC ALLOY PLATE
GREEN ZINC ALLOY PLATE

SUFFIX
-XX0
-XX1
-XX2
-XX3
-XX4
-XX5
-XX7
-XXY
-XXU

RELEASE
39508-246

NOTES: REF SYMBOL

ITEM NO.	QTY REQD	DESCRIPTION	PART NUMBER	CODE IDENT	ZONE	NEXT ASSEMBLY
PARTS LIST						
UNLESS OTHERWISE SPECIFIED		DRAWN: D. PAULO CHECKED: E. HORTON MATERIAL: STANDARDS: J. Balantieri DRAFTING: J. Balantieri ENGINEERING: J. Balantieri DEVELOPMENT: J. Balantieri				
LINEAR DIMENSIONS ARE IN INCHES. TOLERANCES: 3 PLACES ±.010; 2 PLACES ±.03; 1 PLACE ±.1; ANGLES ± 2°. OTHER STANDARDS PER SCINTILLA SPEC 9-3800 AND MIL-STD 8.		DATE: 3-15-63 DATE: 4-2-63 DATE: 4-2-63 DATE: 4-3-63 DATE: 4-2-63 DATE: 4-1-63				
MATERIAL SPEC		PROCESS SPEC				
TITLE: CLAMP ASSEMBLY, CABLE STRAIN RELIEF, ELECTRICAL CONNECTOR, TYPE PT-SE()J CODE IDENT NO. 77820 SIZE C SCALE NONE WT SEE PARTS LIST REF 10-330959 SHEET						