General Specifications

Electrical Capacity (Resistive Load)

Switching Rating: 100mA @ 5V DC 100mA @ 50V DC **Nonswitching Rating:**

Other Ratings

Contact Resistance: 80 milliohms maximum for circuit; 30 milliohms maximum for contact point

Insulation Resistance: 1,000 megohms minimum @ 250V DC **Dielectric Strength:** 250V AC minimum for 1 minute minimum **Mechanical Life:** 20,000 detent operations minimum **Electrical Life:** 20,000 detent operations minimum

Notes: A detent operation is one actuator position operation or stepping.

20,000 detent operations = 1,250 cycles for hexadecimal devices or 2,000 cycles for decimal

devices. A cycle is one 360° rotation.

Nominal Operating Torque: 0.006Nm

Materials & Finishes

Actuator: Glass fiber reinforced polyamide

Housing: Glass fiber reinforced polyamide (UL94V-0)

O-ring: Nitrile butadiene rubber

Glass fiber reinforced polyamide (UL94V-0) Base:

Movable Contact: Beryllium copper with gold plating

Stationary Contacts: Brass with gold plating Brass with gold plating **Terminals:**

Environmental Data

-25°C through +75°C (-13°F through +167°F) **Operating Temperature Range:**

90 ~ 95% humidity for 96 hours @ 40°C (104°F) **Humidity:**

Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range

& returning in 1 minute; 3 right angled directions for 2 hours

Shock: 50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

Processing

Soldering: Wave Soldering Recommended: See Profile B in Supplement section.

Note: During Wave Soldering process, set the switch to the following position:

NDFR10, NDFR16, NDKR10, NDKR16: 0 position;

NDFC10, NDKC10: 7 position; NDFC16, NDKC16: F position.

Manual Soldering: See Profile B in Supplement section.

Cleaning: Automated Cleaning. See Cleaning Specifications in Supplement section.

Standards & Certifications

Flammability Standards: UL94V-0 rated housing & base

> The ND Series rotaries have not been tested for UL recognition or CSA certification. These switches are designed for use in a low-voltage, low-current, logic-level circuit.

When used as intended in a logic-level circuit, the results do not produce hazardous energy.



Distinctive Characteristics

Sealed construction prevents contact contamination and allows automated soldering and cleaning. Sealed design accomplished with seals between the actuator and housing and between housing and base.

Highly visible legends and choice of screwdriver or shaft actuation to provide trouble-free code setting.

Detent mechanism designed for crisp, positive action for accurate switch setting.

Bifurcated, spring loaded contacts give unmatched logic-level reliability.

Heat tolerant resin used for body meets UL flammability rating of 94V-0 and maintains switch reliability through automated soldering process.

Crimped terminals ensure secure PC mounting and prevent dislodging during soldering.

.100" (2.54mm) terminal grid spacing between pin centers, plus 3-by-3 terminal arrangement for footprint pattern equivalent to industry standard.

Epoxy sealed terminals lock out flux, solvents, and other contaminants.



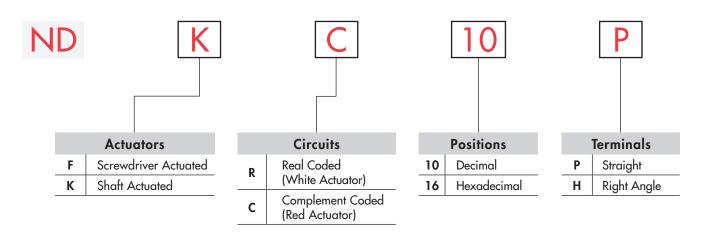
Actual Size





Ė

TYPICAL SWITCH ORDERING EXAMPLE



DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

NDKC10P



ACTUATORS



Screwdriver Actuated

Actuator colors: White for real coded Red for complement coded





Shaft Actuated

Actuator colors: White for real coded Red for complement coded



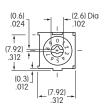
Actuators are fully rotational in either direction.

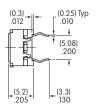
TRUTH TABLES (CIRCUITS & POSITIONS) **Actuator Position** Hexadecimal **Decimal** 16 10 = ON Terminal No. (Output) 0 1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 8 9 Α В C D Ε F 1 • Real Coded 2 Model Numbers: 4 NDFR, NDKR 8 1 0 Complement 2 Coded Model Numbers: 4 NDFC, NDKC 8

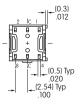


TYPICAL SWITCH DIMENSIONS

Screwdriver Actuated • Straight PC







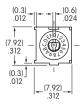


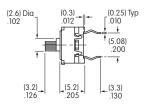


Terminal numbers are not on switch

NDFR10P

Shaft Actuated • Straight PC







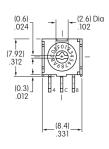


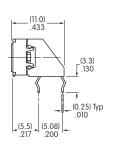


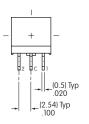
Terminal numbers are not on switch

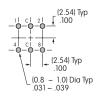
NDKC16P

Screwdriver Actuated • Right Angle PC







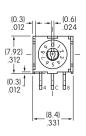


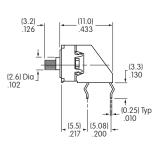


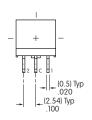
Terminal numbers are on terminal cover

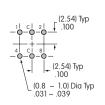
NDFC16H

Shaft Actuated • Right Angle PC











Terminal numbers are on terminal cover

NDKR10H