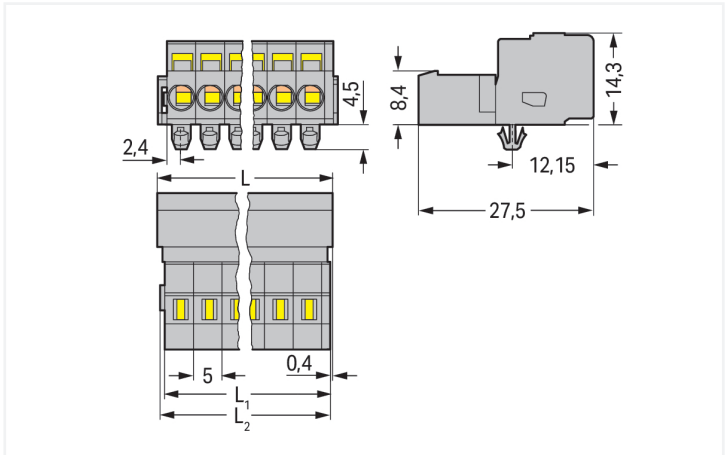


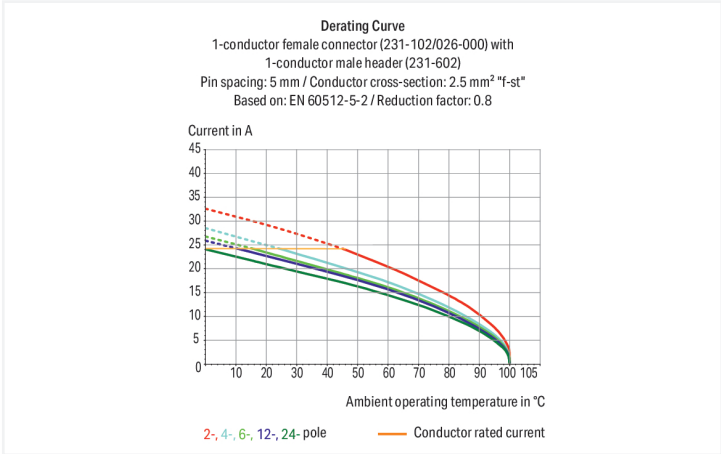
Data Sheet | Item Number: 231-612/018-000
1-conductor male connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 12-pole;
DIN-35 rail/panel mounting; Snap-in mounting feet; gray
<https://www.wago.com/231-612/018-000>



Color: ■ gray



Dimensions in mm
 $L = (\text{pole no.} - 1) \times \text{pin spacing} + 8.2 \text{ mm}$
 $L1 = L - 1.7 \text{ mm}$
 $L2 = L - 1.2 \text{ mm}$



Stiftleiste Serie 231 mit 0° Leiterabgang zur Steckrichtung

Die Stiftleiste mit der Artikelnummer 231-612/018-000 ermöglicht eine reibungslose Elektroinstallation. Setzen Sie beim Design-In Ihres Gerätes auf zuverlässige Sicherheit: Mit Leiterplatten-Steckverbindern haben Sie verschiedene Verwendungsmöglichkeiten. Diese Stiftleiste benötigt für den Leiteranschluss eine Abisolierung mit Längen zwischen 8 und 9 mm. Dieses Produkt ist mit der CAGE CLAMP®-Technologie ausgerüstet. Der zuverlässige und wartungsfreie CAGE CLAMP® Universalanschluss ermöglicht den Anschluss aller Leiterarten mit einer Käfigzugfeder. Eine Vorbehandlung der Leiter, z.B. durch das Aufcrimpen von Aderendhülsen, ist nicht erforderlich. Die Abmessungen sind in Breite x Höhe x Tiefe (63,2 x 18,8 x 27,5) mm. Diese Stiftleiste ist in Abhängigkeit von der Leiterart für Leiterquerschnitte von 0,08 mm² bis 2,5 mm² geeignet. Für die Kontaktoberfläche wurde Zinn eingesetzt. Diese Stiftleiste/Stecker wird durch ein Betätigungswerkzeug betätigt. Das MCS – "Multi Connection System" von WAGO umfasst insgesamt 7 Familien in den Rastermaßen 2,5 mm bis 10,16 mm und bietet mit dem Leiterquerschnittsbereich von 0,08 bis 25 mm² ein großes Portfolio an Einsatzmöglichkeiten.

Notes	
Safety Information	The MCS – MULTI CONNECTION SYSTEM includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load. When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.

Variants:	Other pole numbers Gold-plated or partially gold-plated contact surfaces Other versions (or variants) can be requested from WAGO Sales or configured at https://configurator.wago.com/ .
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Electrical data

Ratings per	IEC/EN 60664-1		
Overvoltage category	III	III	II
Pollution degree	3	2	2
Nominal voltage	320 V	320 V	630 V
Rated surge voltage	4 kV	4 kV	4 kV
Rated current	12 A	12 A	12 A

Approvals per	UL 1059		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

Approvals per	UL 1977
Rated voltage	600 V
Rated current	15 A

Approvals per	CSA		
Use group	B	C	D
Rated voltage	300 V	-	300 V
Rated current	15 A	-	10 A

Connection data

Clamping units	12
Total number of potentials	12
Number of connection types	1
Number of levels	1

Connection 1	
Connection technology	CAGE CLAMP®
Actuation type	Operating tool
Actuation direction 1	Operation parallel to conductor entry
Actuation direction 2	Operation perpendicular to conductor entry
Solid conductor	0.08 ... 2.5 mm² / 28 ... 12 AWG
Fine-stranded conductor	0.08 ... 2.5 mm² / 28 ... 12 AWG
Fine-stranded conductor; with insulated ferrule	0.25 ... 1.5 mm²
Fine-stranded conductor; with uninsulated ferrule	0.25 ... 2.5 mm²
Strip length	8 ... 9 mm / 0.31 ... 0.35 inches
Pole number	12
Conductor entry direction to mating direction	0°

Physical data

Pin spacing	5 mm / 0.197 inches
Width	63.2 mm / 2.488 inches
Height	18.8 mm / 0.74 inches
Height from the surface	14.3 mm / 0.563 inches
Depth	27.5 mm / 1.083 inches
Drilled hole diameter for snap-in mounting foot with tolerance	3.5 ^(+0.1) mm

Mechanical data

Variable coding	Yes
Housing sheet thickness	0.6 ... 1.2 mm / 0.024 ... 0.047 inches
Mounting type	Snap-in foot Panel mounting
Anti-rotation protection	Yes



Plug-in connection	
Contact type (pluggable connector)	Male connector/plug
Connector (connection type)	for conductor
Mismating protection	No

Material data	
Note (material data)	Information on material specifications can be found here
Color	gray
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Electrolytic copper (E _{Cu})
Contact Plating	Tin
Fire load	0.398 MJ
Weight	18.5 g

Environmental requirements																																								
Limit temperature range	-60 ... +100 °C	<table><tr><th colspan="2">Environmental Testing (Environmental Conditions)</th></tr><tr><td>Test specification Railway applications – Rolling stock – Electronic equipment</td><td>DIN EN 50155 (VDE 0115-200):2022-06</td></tr><tr><td>Test procedure Railway applications – Rolling stock equipment – Shock and vibration tests</td><td>DIN EN 61373 (VDE 0115-0106):2011-04</td></tr><tr><td>Spectrum/Installation location</td><td>Service life test, Category 1, Class A/B</td></tr><tr><td>Function test with noise-like vibration</td><td>Test passed according to Section 8 of the standard</td></tr><tr><td>Frequency</td><td>f₁ = 5 Hz to f₂ = 150 Hz f₁ = 5 Hz to f₂ = 150 Hz</td></tr><tr><td>Acceleration</td><td>0.101g (highest test level used for all axes) 0.572g (highest test level used for all axes) 5g (highest test level used for all axes)</td></tr><tr><td>Test duration per axis</td><td>10 min. 5 h</td></tr><tr><td>Test directions</td><td>X, Y and Z axes X, Y and Z axes X, Y and Z axes</td></tr><tr><td>Monitoring for contact faults/interruptions</td><td>Passed</td></tr><tr><td>Voltage drop measurement before and after each axis</td><td>Passed</td></tr><tr><td>Simulated service life test through increased levels of noise-like vibration</td><td>Test passed according to Section 9 of the standard</td></tr><tr><td>Extended test scope: Monitoring for contact faults/interruptions</td><td>Passed Passed</td></tr><tr><td>Extended test scope: Voltage drop measurement before and after each axis</td><td>Passed Passed</td></tr><tr><td>Shock test</td><td>Test passed according to Section 10 of the standard</td></tr><tr><td>Shock form</td><td>Half sine</td></tr><tr><td>Shock duration</td><td>30 ms</td></tr><tr><td>Number of shocks per axis</td><td>3 pos. und 3 neg.</td></tr><tr><td>Vibration and shock stress for rolling stock equipment</td><td>Passed</td></tr></table>	Environmental Testing (Environmental Conditions)		Test specification Railway applications – Rolling stock – Electronic equipment	DIN EN 50155 (VDE 0115-200):2022-06	Test procedure Railway applications – Rolling stock equipment – Shock and vibration tests	DIN EN 61373 (VDE 0115-0106):2011-04	Spectrum/Installation location	Service life test, Category 1, Class A/B	Function test with noise-like vibration	Test passed according to Section 8 of the standard	Frequency	f ₁ = 5 Hz to f ₂ = 150 Hz f ₁ = 5 Hz to f ₂ = 150 Hz	Acceleration	0.101g (highest test level used for all axes) 0.572g (highest test level used for all axes) 5g (highest test level used for all axes)	Test duration per axis	10 min. 5 h	Test directions	X, Y and Z axes X, Y and Z axes X, Y and Z axes	Monitoring for contact faults/interruptions	Passed	Voltage drop measurement before and after each axis	Passed	Simulated service life test through increased levels of noise-like vibration	Test passed according to Section 9 of the standard	Extended test scope: Monitoring for contact faults/interruptions	Passed Passed	Extended test scope: Voltage drop measurement before and after each axis	Passed Passed	Shock test	Test passed according to Section 10 of the standard	Shock form	Half sine	Shock duration	30 ms	Number of shocks per axis	3 pos. und 3 neg.	Vibration and shock stress for rolling stock equipment	Passed
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Shock duration	30 ms																																							
Number of shocks per axis	3 pos. und 3 neg.																																							
Vibration and shock stress for rolling stock equipment	Passed																																							
Processing temperature	-35 ... +60 °C																																							



Commercial data		
Product Group	3 (Multi Conn. System)	
PU (SPU)	25 pcs	
Packaging type	Box	
Country of origin	DE	
GTIN	4044918258340	
Customs tariff number	85366930000	

Product classification		
UNSPSC	39121409	
eCl@ss 10.0	27-44-03-09	
eCl@ss 9.0	27-44-03-09	
ETIM 9.0	EC002638	
ETIM 8.0	EC002638	
ECCN	NO US CLASSIFICATION	

Environmental Product Compliance		
RoHS Compliance Status	Compliant, No Exemption	

Approvals / Certificates

General approvals			Declarations of conformity and manufacturer's declarations		
					
Approval	Standard	Certificate Name	Approval	Standard	Certificate Name
CB DEKRA Certification B.V.	IEC 61984	NL-113351	Railway WAGO GmbH & Co. KG	-	Railway Ready
CSA DEKRA Certification B.V.	C22.2	1466354			
KEMA/KEUR DEKRA Certification B.V.	EN 61984	71-130478 REV.1			
UL Underwriters Laboratories Inc.	UL 1977	E45171			
UL Underwriters Laboratories Inc.	UL 1059	UL-US- L45172-6187117-81111991-1			

Approvals for marine applications

		
Approval	Standard	Certificate Name
ABS American Bureau of Ship- ping	-	19-HG1869876-PDA
BV Bureau Veritas S.A.	IEC 60998	11915/D0 BV
DNV DNV GL SE	-	TAE000016Z



Downloads

Environmental Product Compliance

Compliance Search			
Environmental Product Compliance	231-612/018-000		

Documentation

Additional Information			
Technical Section	03.04.2019	pdf 2027.26 KB	

CAD/CAE-Data

CAD data			
2D/3D Models	231-612/018-000		

CAE data			
EPLAN Data Portal	231-612/018-000		
ZUKEN Portal	231-612/018-000		

1 Compatible Products

1.1 System counterpart

1.1.1 Female connector/socket



Item No.: [231-112/026-000](#)

1-conductor female connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 12-pole; gray

1.2 Optional Accessories

1.2.1 Coding

1.2.1.1 Coding



Item No.: [231-129](#)

Coding key; snap-on type; light gray



1.2.2 Cover

1.2.2.1 Cover



Item No.: 231-668
Lockout caps; for covering unused clamping units; gray

1.2.3 Ferrule

1.2.3.1 Ferrule



Item No.: 216-301
Ferrule; Sleeve for 0.25 mm² / AWG 24; insulated; electro-tin plated; yellow



Item No.: 216-302
Ferrule; Sleeve for 0.34 mm² / 22 AWG; insulated; electro-tin plated; light turquoise



Item No.: 216-201
Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-241
Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-141
Ferrule; Sleeve for 0.5 mm² / 20 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-101
Ferrule; Sleeve for 0.5 mm² / AWG 22; un-insulated; electro-tin plated; silver-colored



Item No.: 216-242
Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



Item No.: 216-262
Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



Item No.: 216-202
Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; gray



Item No.: 216-142
Ferrule; Sleeve for 0.75 mm² / 18 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-102
Ferrule; Sleeve for 0.75 mm² / AWG 20; un-insulated; electro-tin plated; silver-colored



Item No.: 216-243
Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



Item No.: 216-263
Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



Item No.: 216-203
Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; red



Item No.: 216-103
Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated



Item No.: 216-143
Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-204
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-244
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



Item No.: 216-264
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



Item No.: 216-284
Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



Item No.: 216-144
Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92; silver-colored



Item No.: 216-104
Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; silver-colored



Item No.: 216-106
Ferrule; Sleeve for 2.5 mm² / AWG 14; un-insulated; electro-tin plated; silver-colored



1.2.4 Installation

1.2.4.1 Mounting accessories



Item No.: 209-137
Mounting adapter; can be used as end stop; 6.5 mm wide; gray

1.2.5 Insulation stop

1.2.5.1 Insulation stop



Item No.: 231-670
Insulation stop; 0.08-0.2 mm² / 0.2 mm² "s"; white



Item No.: 231-671
Insulation stop; 0.25 - 0.5 mm²; light gray



Item No.: 231-672
Insulation stop; 0.75 - 1 mm²; dark gray

1.2.6 Jumper

1.2.6.1 Jumper



Item No.: 231-910
Jumper; for conductor entry; 10-way; insulated; gray



Item No.: 231-902
Jumper; for conductor entry; 2-way; insulated; gray



Item No.: 231-903
Jumper; for conductor entry; 3-way; insulated; gray



Item No.: 231-905
Jumper; for conductor entry; 5-way; insulated; gray



Item No.: 231-907
Jumper; for conductor entry; 7-way; insulated; gray

1.2.7 Marking

1.2.7.1 Marking strip



Item No.: 210-331/500-103
Marking strips; as a DIN A4 sheet; MARKED; 1-12 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-202
Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-205
Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-331/500-104
Marking strips; as a DIN A4 sheet; MARKED; 13-24 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-204
Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-206
Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



1.2.8 Mounting adapter

1.2.8.1 Mounting accessories



Item No.: 209-148
Multi mounting adapter; for female and male connectors; 25 mm wide; 3 parts; gray

1.2.9 Strain relief

1.2.9.1 Strain relief housing



Item No.: 232-612
Strain relief housing; for female and male connectors; 2 parts; Pin spacing 5 mm; 12-pole; gray

1.2.10 Tool

1.2.10.1 Operating tool



Item No.: 231-231
Combination operating tool; red



Item No.: 210-720
Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; multicoloured



Item No.: 210-657
Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; short; multicoloured



Item No.: 209-132
Operating tool; for connecting comb-style jumper bar; made of insulating material; 2-way; natural



Item No.: 210-250
Operating tool; for MCS MINI and MIDI with CAGE CLAMP® connection; red



Item No.: 280-440
Operating tool; made of insulating material; 10-way; white



Item No.: 209-130
Operating tool; made of insulating material; 1-way; for 264 Series (1-1/2-way), 280, 281 Series (up to 3-way); natural



Item No.: 231-291
Operating tool; made of insulating material; 1-way; loose; red



Item No.: 231-131
Operating tool; made of insulating material; 1-way; loose; white



Item No.: 280-432
Operating tool; made of insulating material; 2-way; white



Item No.: 280-433
Operating tool; made of insulating material; 3-way; white



Item No.: 280-434
Operating tool; made of insulating material; 4-way; white



Item No.: 280-435
Operating tool; made of insulating material; 5-way; gray



Item No.: 280-436
Operating tool; made of insulating material; 6-way; white



Item No.: 280-437
Operating tool; made of insulating material; 7-way; white



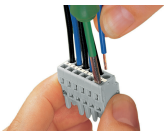
Item No.: 280-438
Operating tool; made of insulating material; 8-way; white



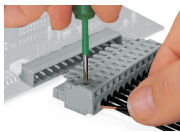
Item No.: 231-159
Operating tool; natural

Installation Notes

Conductor termination



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.

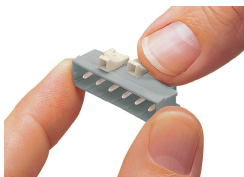


Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).



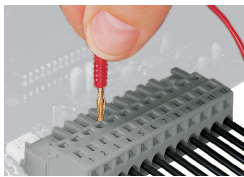
Inserting a conductor via operating tool.

Coding



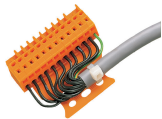
Coding a male header – fitting coding key(s).

Testing

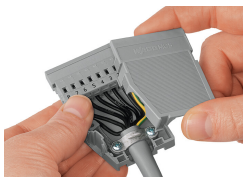


Testing – female connector with CAGE CLAMP®
Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

Installation



Male connector with strain relief plate



Strain relief housing shown with a male connector equipped with CAGE CLAMP®

Marking



Labeling via direct marking or self-adhesive strips.

Subject to changes. Please also observe the further product documentation!

Current addresses can be found at: www.wago.com