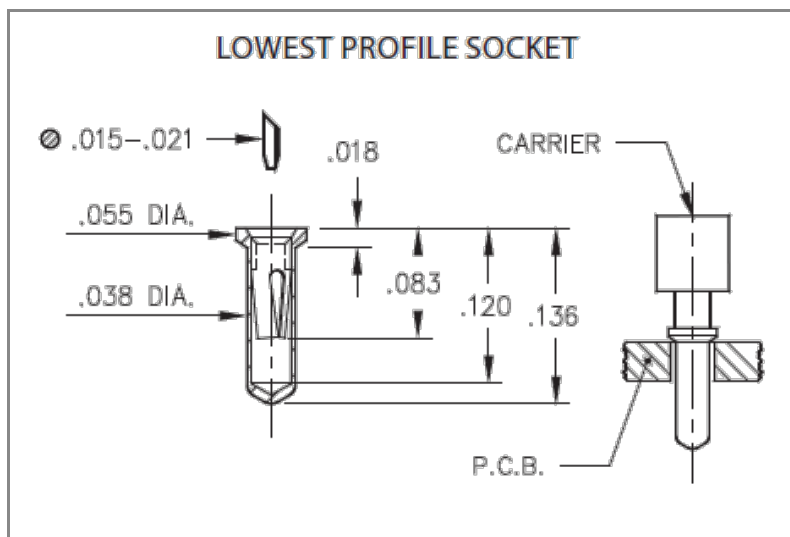




PRODUCT NUMBER: 614-13-085-13-042012

www.mill-max.com
DATA SHEET



General Info	
Description ¹ :	Lowest Profile
Type:	PGA
Category:	Pin Grid Array Carrier
Mounting Style:	Through Hole Solder Mount
# Pins:	85
Packaging ² :	Packaged in Box or Tube
ECCN:	EAR99
HTSUS:	8536.90.4040

614-13-085-13-042012- SPECIFICATIONS

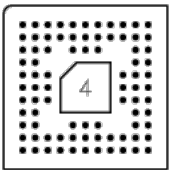
Environmental Specs	
Temperature Range ³ :	-55/+125° C
RoHS ⁴ :	Yes
Moisture Sensitivity Level (MSL):	1 (Unlimited)
REACH Status:	REACH Unaffected

Materials	
Loose Pin/Receptacle # (Material):	0552 (Brass Alloy)
Shell Plating:	10 μ" Gold over 100 μ" Nickel
Inner Contact #:	21
# Contact Fingers:	3
Inner Contact Material:	Beryllium Copper
Inner Contact Plating:	30 μ" Gold over 50 μ" Nickel
Insulator Material:	High Temp Thermoplastic

NOTES:

1. Standard Tolerances:
Assembly tolerance: $\pm .010$ " (.25mm)
Insulator length: $\pm .005$ " (.13mm)
Insulator width: $\pm .005$ " (.13mm)
Insulator height: $\pm .005$ " (.13mm)
Pin Length: $\pm .005$ " (.13mm)
Pin Diameter: $\pm .002$ " (.051mm)
Pin Angle: $\pm 2^\circ$
Co-planarity of SMT connectors: .005" (.13mm) up to 1" (25.4mm) in connector length
Insulator Flatness: .005" (.13mm) up to 1" (25.4mm) in connector length
2. Not all part numbers in the series may be packaged in tubes. Some specific part numbers may be packaged in a box.
3. Per IEC 60512-11-(4,-9,-10,-12)
4. Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).

ADDITIONAL PARTS, PACKAGING, & ASSEMBLY INFO



085-13-042

ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance, Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

Engineering Notebook: (<https://www.mill-max.com/engineering-notebooks/introduction-to-pin-receptacle-carriers>)

Environmental Compliance: (<https://www.mill-max.com/rohs>)