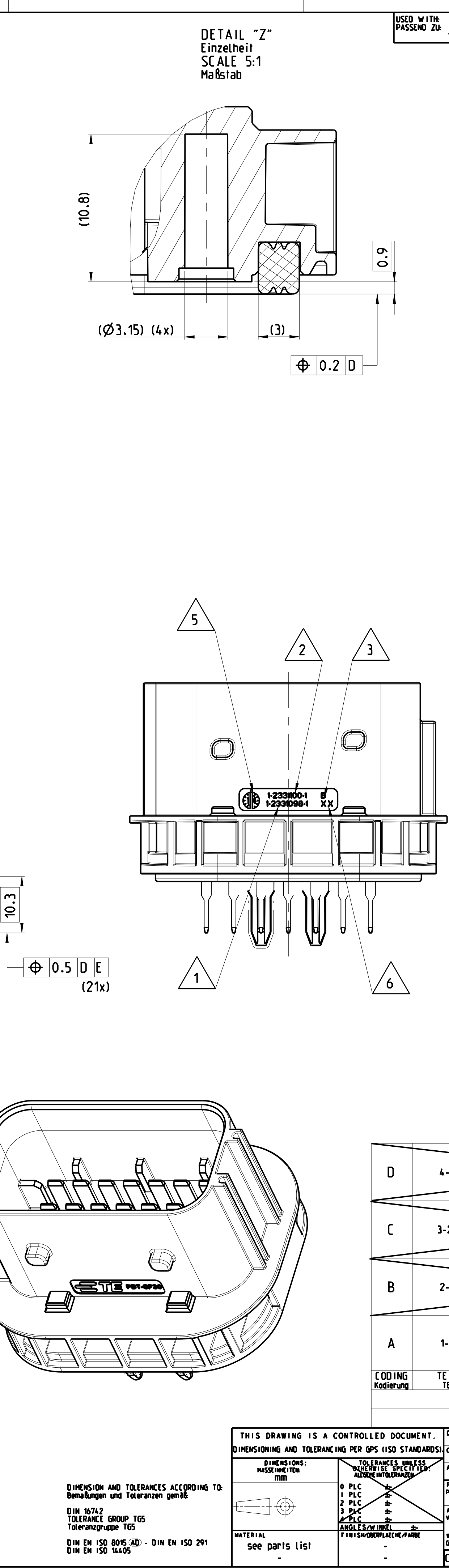
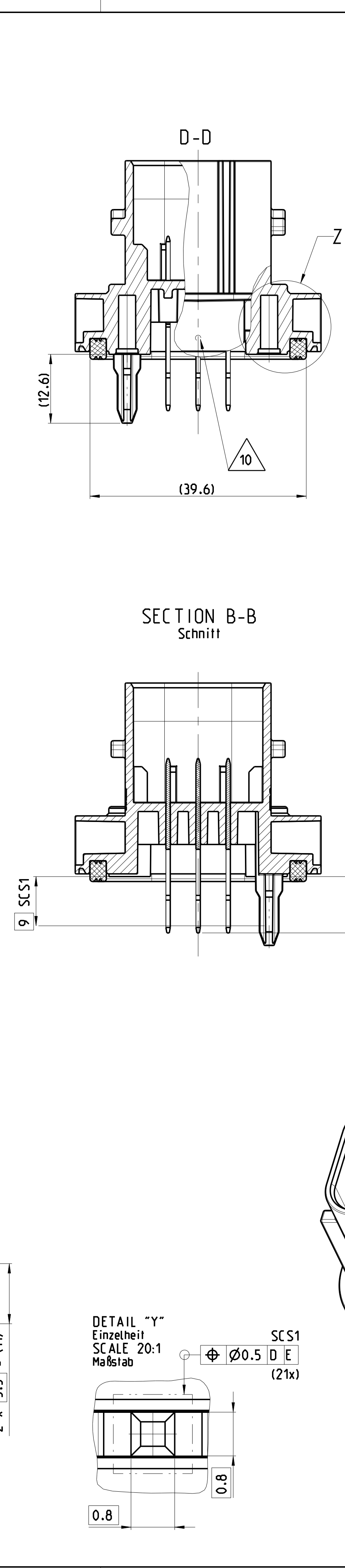
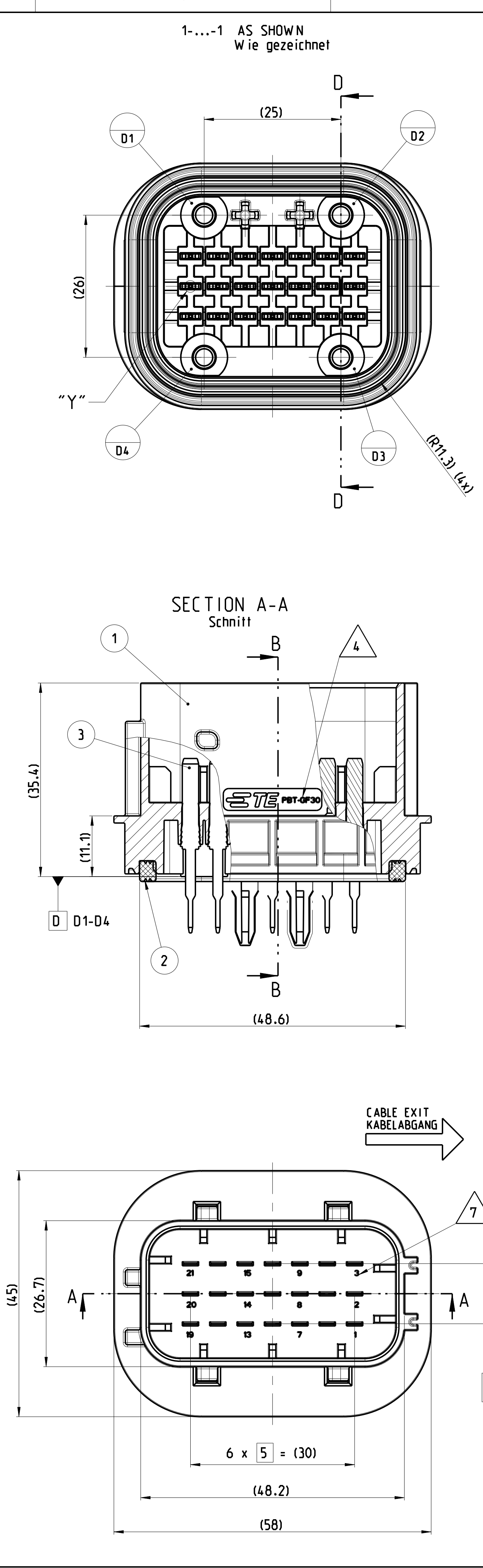
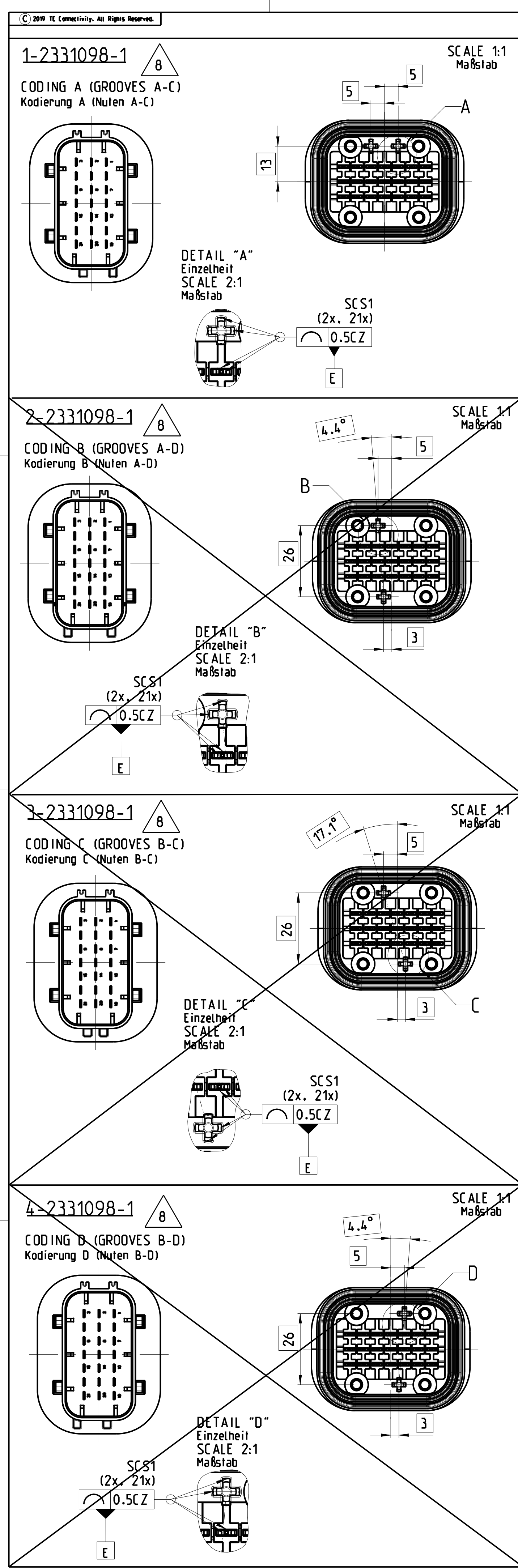




REVISIONS				REVISIONS			
ÄNDERUNGEN				REVISIONS			
REV	DATE	BY	CHK	REV	DATE	BY	CHK
B	07SEP2019	MK	FE	B	07SEP2019	MK	FE
B1	02FEB2021	HK	JH	B1	02FEB2021	HK	JH

NOTES

Bemerkungen

1

TE CONNECTIVITY (TE) ORDER-NUMBER.
TE Connectivity (TE) Bestellnummer

2

TE SINGLE PART NUMBER
TE Einzelteilnummer

3

REVISION OF THE MOLD
Werkzeugänderungsindex

4

MATERIAL MARKING ACCORDING TO VDA 260
Materialkennzeichnung nach VDA 260

5

PRODUCTION DATE
Produktionsdatum

6

MOLD CAVITY MARKING
Nestmarkierung

7

CONTACT CAVITY NUMBERING
Kammernummerierung

8

DIFFERENT CODINGS
Unterschiedliche Kodierungen

9

INTERFACE ACCORDING TO
TE-SPECIFICATION 114-18085-030. REV.: B
Schnittstelle gemäß TE-Spezifikation 114-18085-030. Rev.: B

10

GATE MARK
Anspritzpunkt

11

EXTRACTION FORCE OF STITCHING CONTACTS MIN. 50N.
TESTING SPEED: 25 MM / MIN.
Auszugskraft der Steckkontakte min. 50N.
Testgeschwindigkeit: 25 mm / min.

12

PACKED IN TRAY OR SPECIAL FORM ACCORDING TO
TE PACKAGING SPECIFICATION V2331098
Verpackt im Tray oder Spezialform nach
TE Verpackungsspezifikation V2331098

13

REQUIREMENT FOR SEALING AREA ON CUSTOMER
HOUSING: $\nabla 0.1$ R26.3 μ m
Anforderungen für Dichtungsbereich am Kundengehäuse:

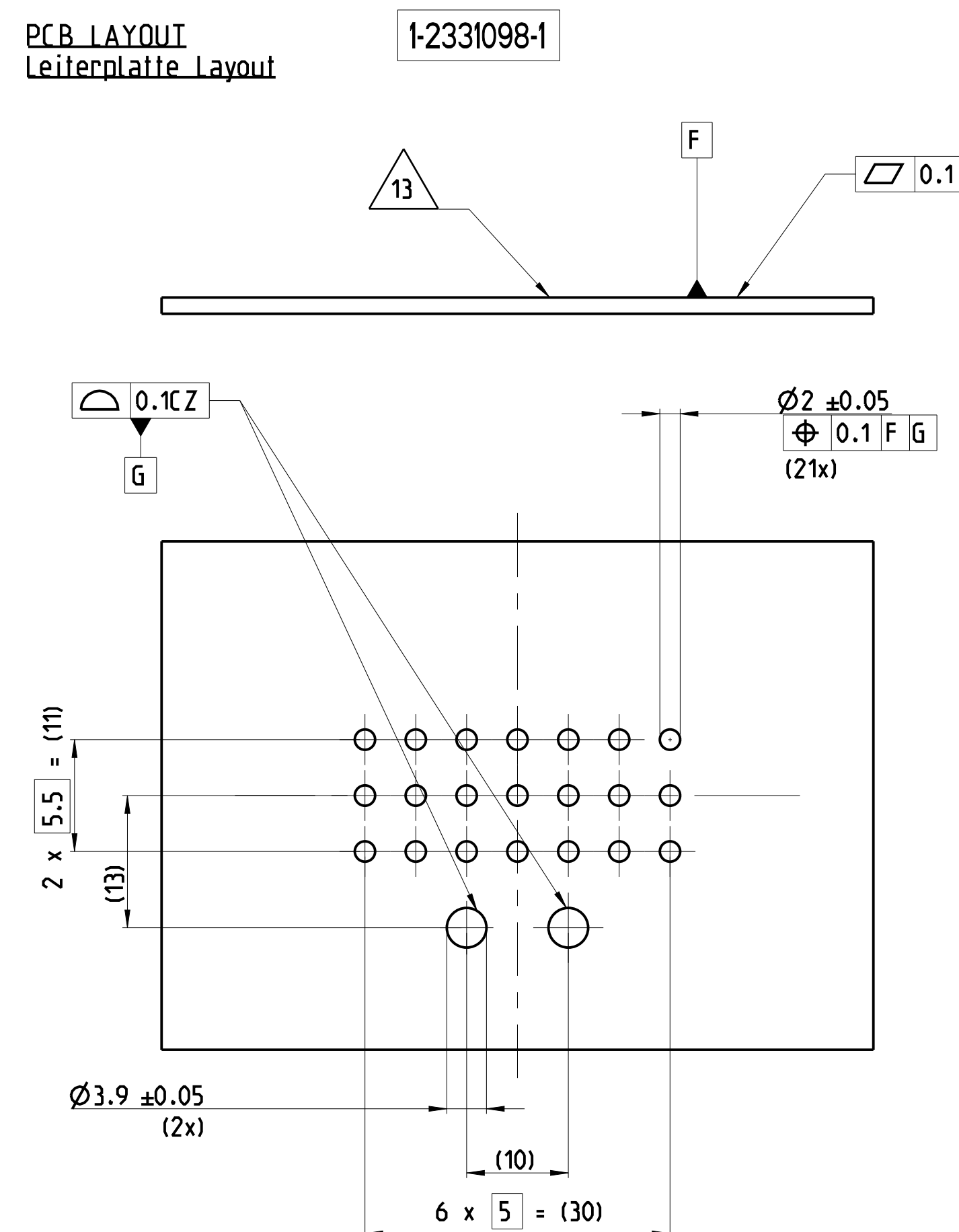
31098-1	A	TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30 Silikon-Kautschuk	Ag / Sn ORANGE	3
		TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	1	PBT GF30	-	1
11098-1	A	TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30 Silikon-Kautschuk	Ag / Sn ORANGE	3
		TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	1	PBT GF30	LIGHT BLUE NATURAL	1
31098-1	A	TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30 Silikon-Kautschuk	Ag / Sn ORANGE	3
		TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	1	PBT GF30	NATURAL	1
31098-1	B	TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	21	Cu Zn 30 Silikon-Kautschuk	Ag / Sn ORANGE	3
		TAB 3.0x0.8x31.9[mm] Flachstecker SEALING Dichtung HOUSING Gehäuse	1	PBT GF30	BLACK schwarz	1
ASSY NO	REV	TE PART NO	QTY	MATERIAL	COLOR	ITEM
Assy Nr.	Rev.	TE-Teile Nr.		Material	Farbe	NO

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

PARTS LIST

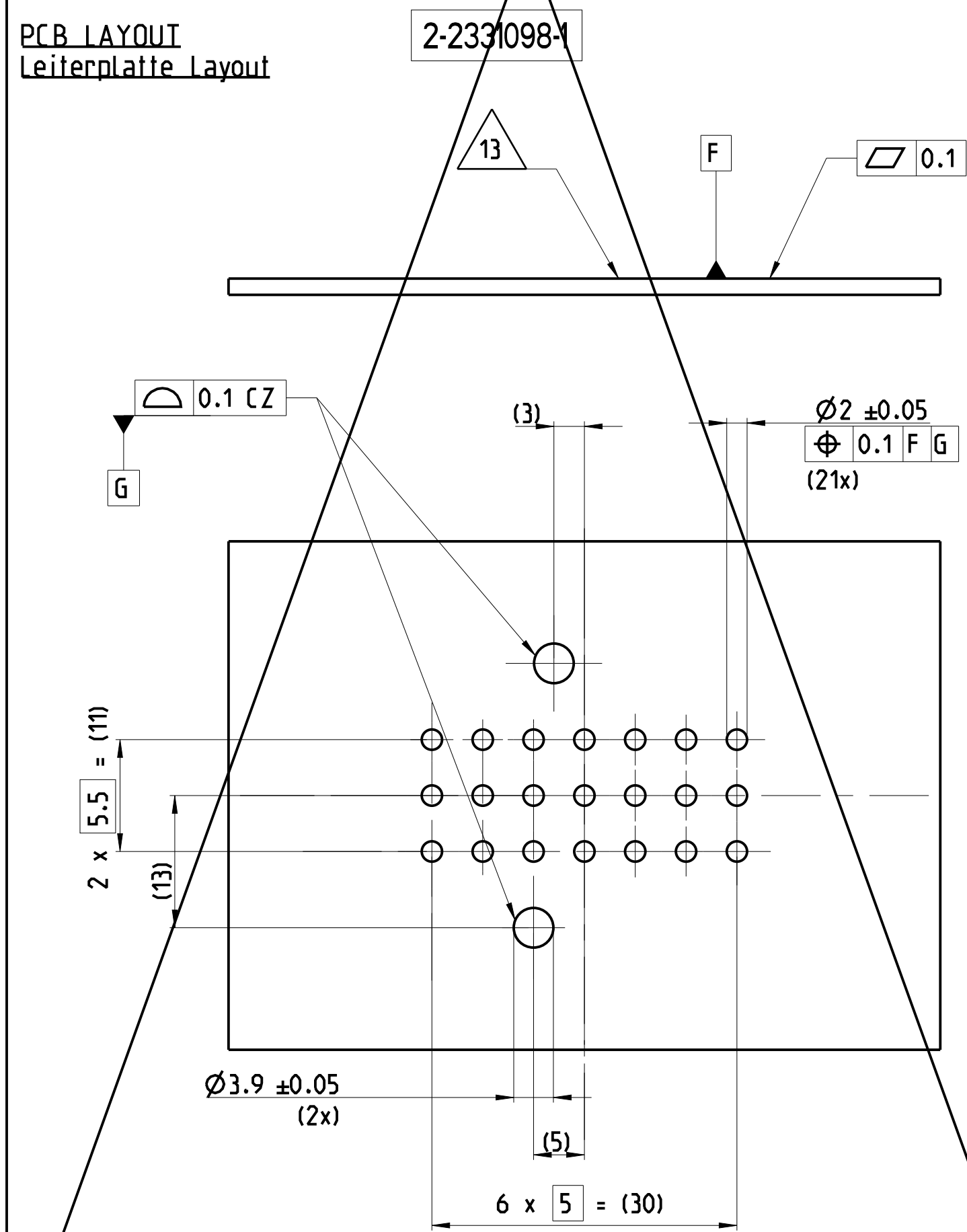
Kilian	07SEP2019		TE Connectivity	
Hoffmann	14SEP2019			
Ellert	15SEP2019			
PRODUCT SPEC		NAME	TAB HEADER 21 POS..ASSY	
108-94.689			Messerleiste 21 polig Assy	
APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO
114-94.616		A1	00779	2331098
WEIGHT	42.49 g			RESTRICTED TO
DWG CAT				NUR FÜR
CUSTOMER DRAWING		KUNDENZEICHNUNG	SCALE	MASSSTAB
			5:1	
		SHEET	BLATT	1
		OF	VON	2
		REV		B1

1-2331098-1



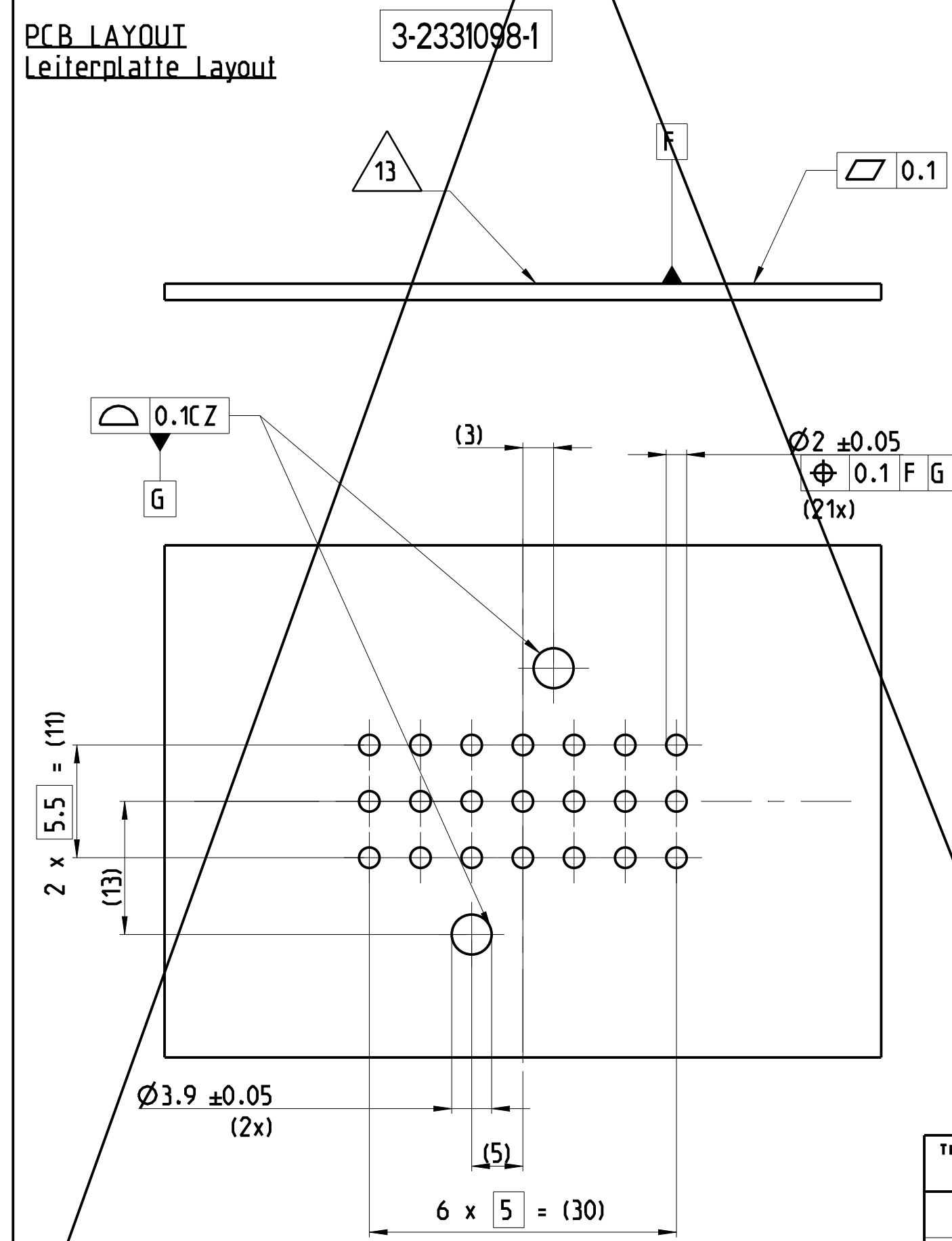
B1

2-2331098-1



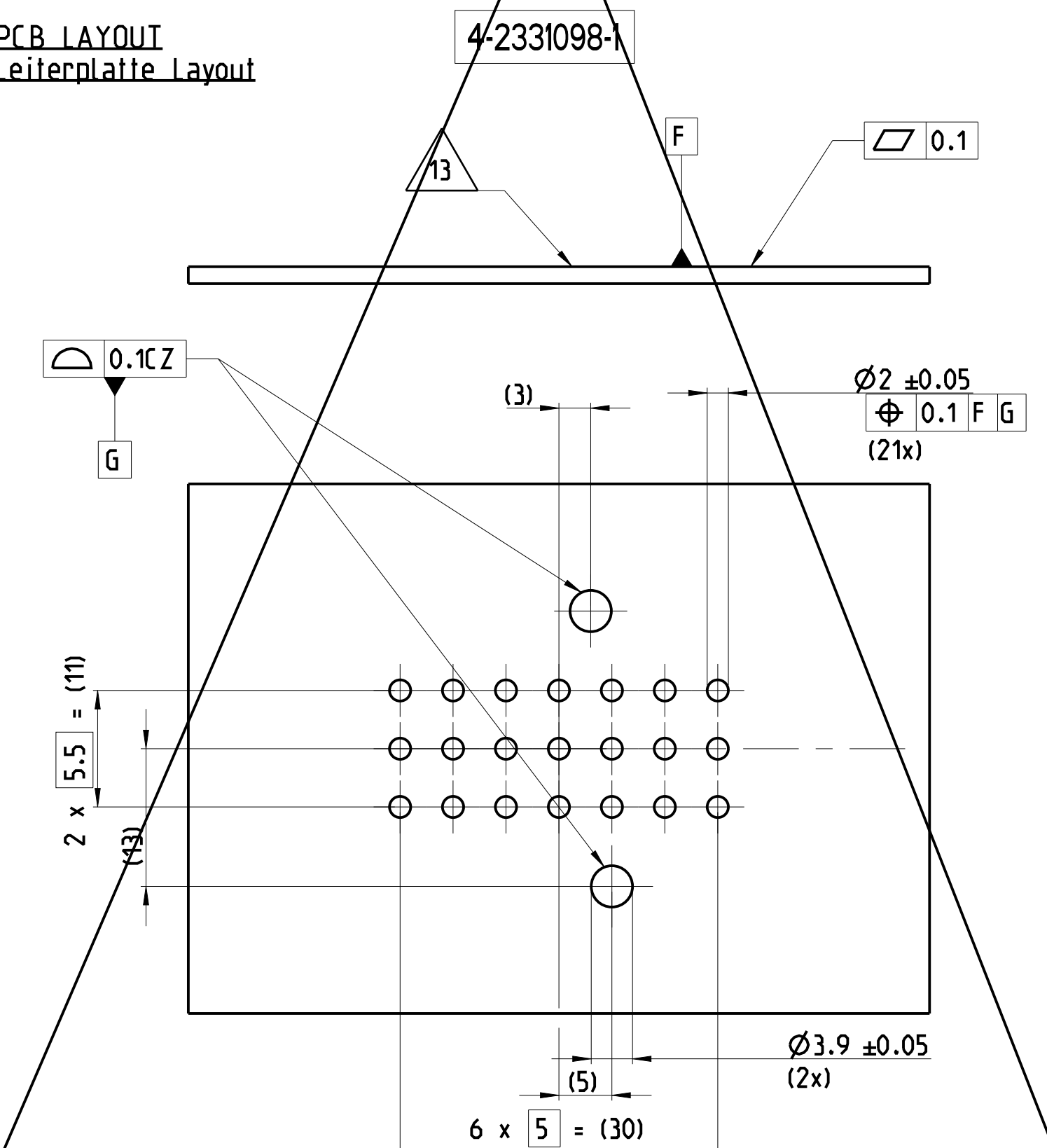
B1

3-2331098-1



B1

4-2331098-1



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG M. Kilian CHK J. Hoffmann APPV F. Elron	07SEP2019 14SEP2019 15SEP2019	 TE Connectivity			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME TAB HEADER 21 POS..ASSY Messerteiste 21 polig Assy		SIZE -	
		0 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC 108-96489 APPLICATION SPEC 114-94616		CAGE CODE 00779	
MATERIAL see parts list		FINISH -		WEIGHT 42.4 g		DRAWING NO C=2331098	
CUSTOMER DRAWING				SCALE 2:1		SHEET 2 OF 2	
				REV B1			