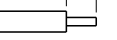


8		7	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151096-1	M	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151096-2	M	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151096-1	M	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2151096-2	M	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151096-1	M	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151096-2	M	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151096-7	H	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	3.18 mm [.125]	F
APPLICATOR INSTRUCTIONS 408-35042		

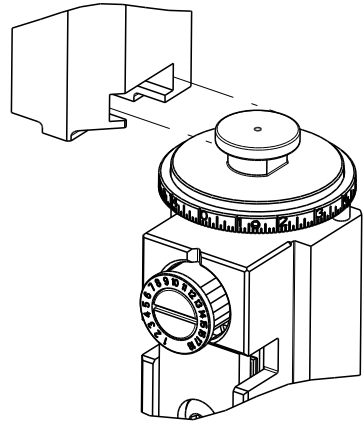
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: VAL-U-LOK PIN CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm[.118-.138 IN]			INSULATION DIAMETER RANGE Ø 1.50-3.30 mm[.059-.130 IN]
TERMINAL APPLICATION SPECIFICATION	114-13172	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
794955-1	794955-2	794955-3	794955-4
794956-1	794956-2	794956-3	794956-4
794956-5			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG + 20 AWG	1.22+/-0.05 [.048+/- .002]	4.1
17.45 AWG OR 0.936mm2	1.17+/-0.05 [.046+/- .002]	5.6
18 AWG OR 0.87mm2	1.09+/-0.05 [.043+/- .002]	5.8
2 X 22 AWG	1.09+/-0.05 [.043+/- .002]	5.8
20 AWG OR 0.50mm2	0.99+/-0.05 [.039+/- .002]	6.8
22 AWG OR 0.35mm2	0.80+/-0.05 [.031+/- .002]	7.7



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 INSTALL ITEM 3 AS SHOWN FOR TERMINALS 2238016 AND 2238017.
- 6 INSTALL ITEM 3 WITH RELIEF INWARDS AGAINST ITEM 1 FOR TERMINALS 794955 AND 794956.
- 7 TERMINAL LUBRICANT IS RECOMMENDED.
8. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: VAL-U-LOK PIN CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]			INSULATION DIAMETER RANGE Ø 1.50-3.30 mm[.059-.130 IN]
TERMINAL APPLICATION SPECIFICATION		114-13172	-
		-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
2238016-1	2238017-1	2825210-1	2825211-1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG + 20 AWG	1.22+/-0.05 [.048+/- .002]	4.1
18 AWG OR 0.87mm2	1.09+/-0.05 [.043+/- .002]	5.8
2 X 22 AWG	1.09+/-0.05 [.043+/- .002]	5.8
20 AWG OR 0.50mm2	0.99+/-0.05 [.039+/- .002]	6.8
22 AWG OR 0.35mm2	0.80+/-0.05 [.031+/- .002]	7.7

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

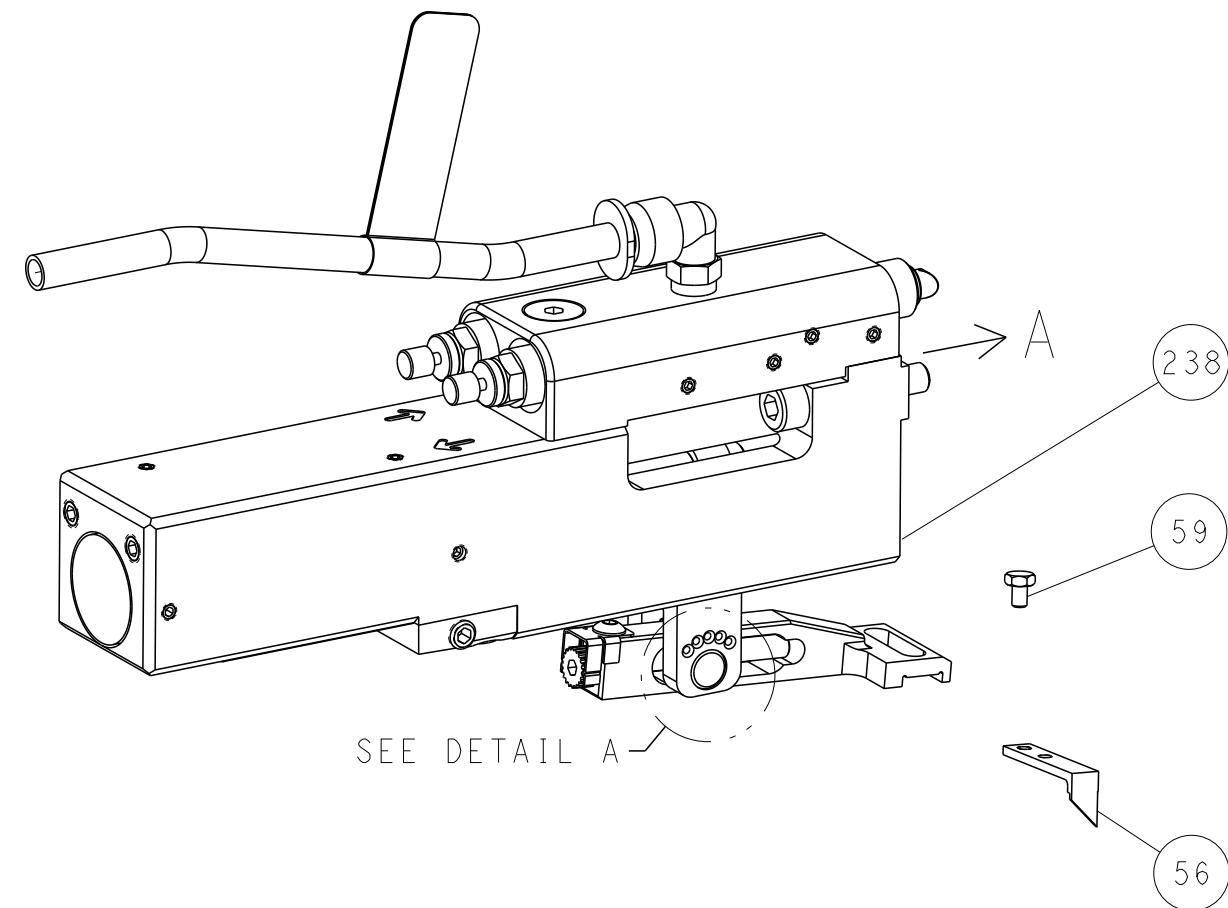
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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		K		ECR-18-009001	11 JUN2018	JAH	JDG
		L		ECR-18-019939	20DEC2018	TB	TE
		L1		ECR-19-006483	23APR2019	FL	CT
		M		ECR-19-018162	20NOV2019	TB	TE

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	1	1	-	-	1-1752354-9	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	1	1	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	1803095-6	FLOATING SHEAR, FRONT -	9
1	2	2	1	1	1	1	8-1333202-5	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	3-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2119757-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	9-2119582-0	CRIMPER, INSULATION F PREMIUM	3
-	-	-	-	-	-	-	-	-	2
1	2	2	1	1	1	1	4-456403-2	CRIMPER, WIRE PREMIUM	1

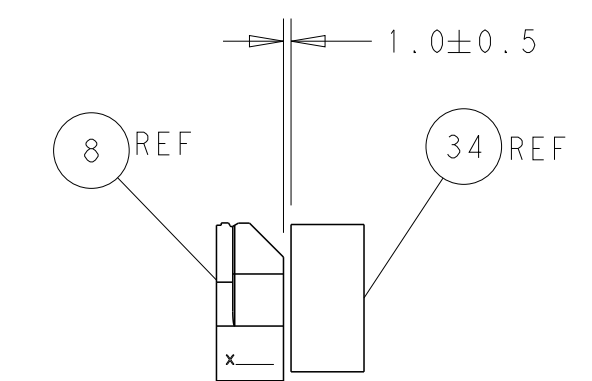
-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISION.							DWN L. ZHANG 10NOV2011	STE TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm							CHK L. ZHANG 10NOV2011	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±. FINISH							APVD S. XI 10NOV2011	PRODUCT SPEC	
MATERIAL							APVD S. XI 10NOV2011	APPLICATION SPEC	
							SIZE CASE CODE DRAWING NO	RESTRICTED TO	
							00779	©=2151096	
							Customer Accessible Production Drawing	SCALE 1:2 SHEET 1 OF 4 REV M	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PNEUMATIC



CAM POSITIONS



44.61 ± 0.05

19.0 ± 0.5

44 293 REF

180 REF

RAM AND HOLDDOWN SET-UP

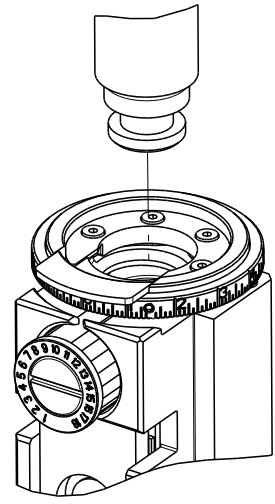
Diagram illustrating the front view of the device, showing the front cover (29 REF) and the front panel (30 REF).

FEED TRACK POSITION
GUIDE BY INSULATION BARREL

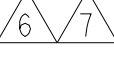
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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		NAME Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A1	
MATERIAL -		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C-251096	
				RESTRICTED TO -	
		Customer Accessible Production Drawing		SCALE 1:2 SHEET 2 OF 4 REV M	

8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151096-1	M	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151096-2	M	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151096-7	H	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	3.18 mm [.125]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: VAL-U-LOK PIN CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]			INSULATION DIAMETER RANGE Ø 1.50 -3.30 mm [.059-.130 IN]
TERMINAL APPLICATION SPECIFICATION	114-13172	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
794955-1	794955-2	794955-3	794955-4
794956-1	794956-2	794956-3	794956-4
794956-5			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG + 20 AWG	1.22+/-0.05 [.048+/- .002]	4.1
17.45AWG OR 0.936mm2	1.17+/-0.05 [.046+/- .002]	5.6
18 AWG OR 0.87mm2	1.09+/-0.05 [.043+/- .002]	5.8
2 X 22 AWG	1.09+/-0.05 [.043+/- .002]	5.8
20 AWG OR 0.50mm2	0.99+/-0.05 [.039+/- .002]	6.8
22 AWG OR 0.35mm2	0.80+/-0.05 [.031+/- .002]	7.7



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 INSTALL ITEM 3 AS SHOWN FOR TERMINALS 2238016 AND 2238017.
- 6 INSTALL ITEM 3 WITH RELIEF INWARDS AGAINST ITEM 1 FOR TERMINALS 794955 AND 794956.
- 7 TERMINAL LUBRICANT IS RECOMMENDED.
8. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: VAL-U-LOK PIN CONTACT			
WIRE STRIP LENGTH 3.00-3.50 mm [.118-.138 IN]		INSULATION DIAMETER RANGE Ø 1.50 - 3.30 mm [.059 -.130 IN]	
TERMINAL APPLICATION SPECIFICATION 114-13172		-	
TERMINAL APPLICATION SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
2238016-1	2238017-1	2825210-1	2825211-1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG + 20 AWG	1.22+/-0.05 [.048+/- .002]	4.1
18 AWG OR 0.87mm2	1.09+/-0.05 [.043+/- .002]	5.8
2 X 22 AWG	1.09+/-0.05 [.043+/- .002]	5.8
20 AWG OR 0.50mm2	0.99+/-0.05 [.039+/- .002]	6.8
22 AWG OR 0.35mm2	0.80+/-0.05 [.031+/- .002]	7.7

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
					-	SEE SHEET 1	-

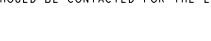
	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2844940-1	AIR FEED MODULE	238
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
7	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	1-455888-1	SPACER, CRIMPER	82
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	1	1	2119740-1	TAG IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1338685-1	PAWL, FEED	56
	-	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1752356-1	SUPPORT, TERMINAL	34
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2-2844962-4	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1803095-6	FLOATING SHEAR, FRONT -	9
1	1	1	1	8-1333202-5	ANVIL, COMBINATION	8
	-	1	1	3-240641-8	SPACER	7
	-	-	-	-	-	6
	-	1	1	2119757-1	DEPRESSOR, SHEAR	5
	-	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	9-2119582-0	CRIMPER, INSULATION F PREMIUM	3
	-	-	-	-	-	2
1	1	1	1	4-456403-2	CRIMPER, WIRE PREMIUM	1
-77	-22	-21		PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.005 1 PLC ±.005 2 PLC ±.005 3 PLC ±.005 4 PLC ±.005 ANGLES ±.005		NAME Ocean Side Feed Applicator	
MATERIAL -		WEIGHT -		SIZE A1	
				CAGE CODE 00779	
				DRAWING NO 2151096	
				RESTRICTED TO -	
				Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 3	
				OF 4	
				REV M	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

DETAIL A

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A COMPUTER GENERATED FILE AND THEREFORE NO DIMENSIONS SHOULD BE CONTRACTED FOR THE LATEST VERSION.						OWN TE CONNECTIVITY		TE Connectivity	
						CHG S.XI		Harrisburg PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME		Ocean Side Feed Applicator	
mm		APPROXIMATELY				PRODUCT SPEC			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± ANGLES ± FINISH				APPLICATION SPEC			
MATERIAL		WEIGHT		SIZE CASE CODE DRAWING NO		RESTRICTED TO			
-	-	-		A 00779 C=2151096		-			
Customer Accessible Production Drawing						SCALE		1:2 SHEET 4 OF 4 REV M	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION