

## CLM4C-PKW: PLCC4 1 IN 1 SMD LED



### PRODUCT DESCRIPTION

SMD LEDs is packaged in the industry standard package. These LEDs have high reliability performance and are designed to work under a wide range of environmental conditions. This high reliability feature makes them ideally suited to be used under illumination application conditions.

Its wide viewing angle makes these LEDs ideally suited for channel letter, or general backlighting and illumination applications. The flat top emitting surface makes it easy for these LEDs to mate with light pipes.

### FEATURES

- Size (mm): 3.2 X 2.7
- Color and Typical Dominant Wavelength: Orange (615nm)
- Luminous Intensity (mcd) CLM4C-PKW:(1120-2800)
- Lead - Free
- RoHS Compliant

### APPLICATIONS

- Channel Letter
- Architectural Lighting

**ABSOLUTE MAXIMUM RATINGS (T<sub>A</sub> = 25°C)**

Items	Symbol	Absolute Maximum Rating	Unit
Forward Current	I <sub>F</sub>	70	mA
Peak Forward Current <sup>Note1</sup>	I <sub>FP</sub>	200	mA
Reverse Voltage	V <sub>R</sub>	5	V
Power Dissipation	P <sub>D</sub>	210	mW
Operation Temperature	T <sub>opr</sub>	-40 ~ +100	°C
Storage Temperature	T <sub>stg</sub>	-40 ~ +100	°C
Junction Temperature	T <sub>J</sub>	110	°C
Junction/Ambient	R <sub>THJA</sub>	300	°C/W
Junction/Solder Point	R <sub>THJS</sub>	150	°C/W

## Note:

1. Pulse width  $\leq$ 0.1 msec, duty  $\leq$ 1/10.

**TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T<sub>A</sub> = 25°C)**

Characteristics	Symbol	Condition	Unit	Minimum	Typical	Maximum
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> = 50 mA	V		2.4	3.0
Reverse Current	I <sub>R</sub>	V <sub>R</sub> = 5 V	μA			10
Dominant Wavelength	λ <sub>D</sub>	I <sub>F</sub> = 50 mA	nm	610	615	622
Luminous Intensity	I <sub>V</sub>	I <sub>F</sub> = 50 mA	med	1120	2000	

\* Continuous reverse voltage can cause LED damage.

**INTENSITY BIN LIMIT**

Orange(50 mA) - CLM4C-PKW		
Bin Code	Min.(mcd)	Max.(mcd)
Wa	1120	1400
Wb	1400	1800
Xa	1800	2240
Xb	2240	2800

\* Tolerance of measurement of luminous intensity is  $\pm 10\%$

**COLOR BIN LIMIT**

Orange (50 mA) - CLM4C-PKW		
Bin Code	Min.(nm)	Max.(nm)
PB	610	622

\* Tolerance of measurement of dominant wavelength is  $\pm 1$  nm

## ORDER CODE TABLE

Color	Kit Number	Luminous Intensity (mcd)		Dominant Wavelength			
		Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)
Orange	CLM4C-PKW-CWaXbBB3	1120	2800	PB	610	PB	622

### Notes:

- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- Please refer to the [HB LED Lamp Reliability Test Standards](#) document for reliability test conditions.
- Please refer to the [HB LED Lamp Soldering & Handling](#) document for information about how to use this LED product safely.

## GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

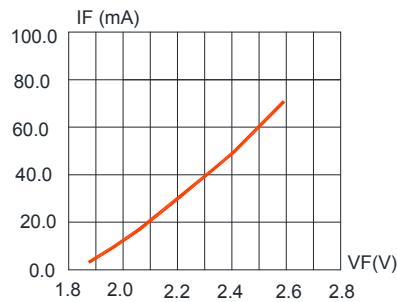


FIG.1 FORWARD CURRENT VS.  
FORWARD VOLTAGE.

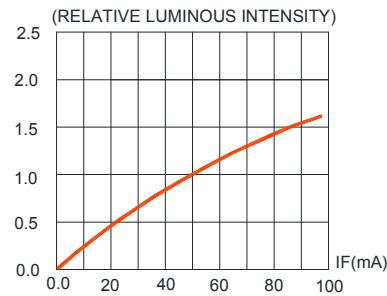


FIG.2 RELATIVE LUMINOUS INTENSITY VS.  
FORWARD CURRENT

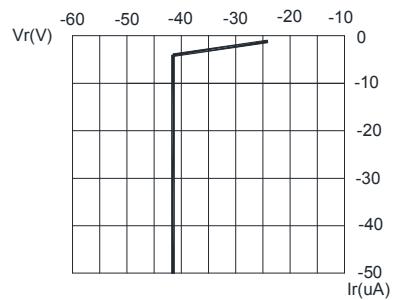


FIG.3 REVERSE CURRENT  
VS. REVERSE VOLTAGE.

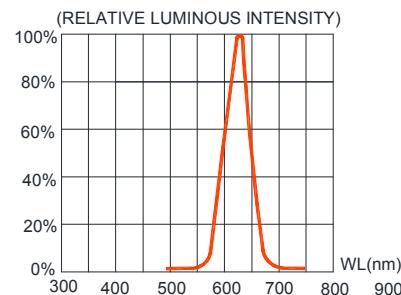


FIG.4 RELATIVE LUMINOUS INTENSITY VS.  
WAVELENGTH.

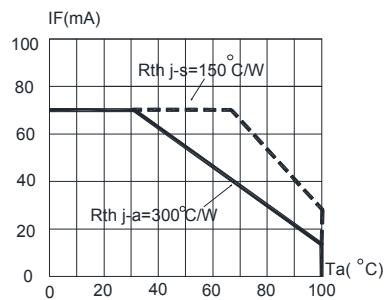


FIG.5 MAXIMUM FORWARD DC CURRENT VS AMBIENT  
TEMPERATURE (Tjmax=110°C)

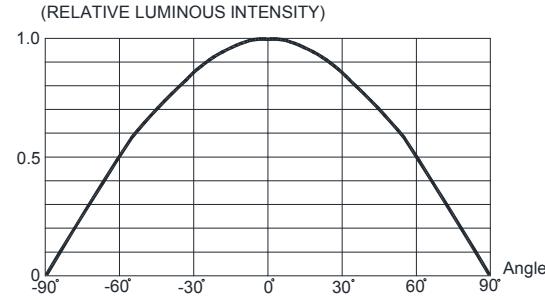
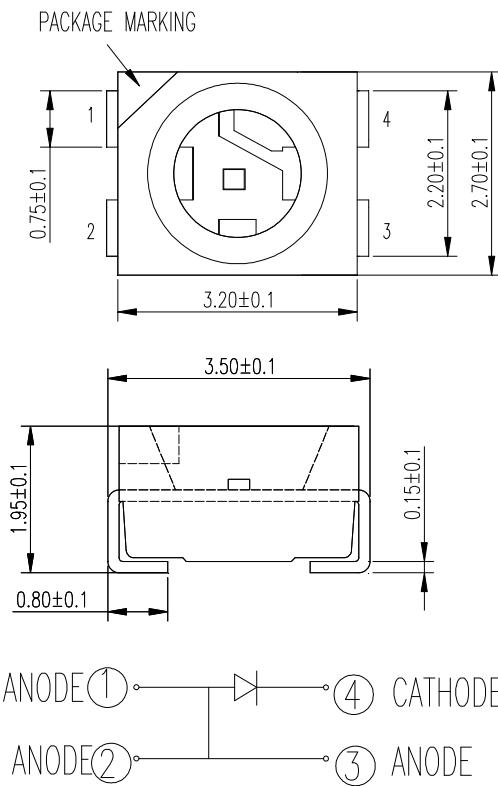


FIG.6 FAR FIELD PATTERN

## MECHANICAL DIMENSIONS

All dimensions are in mm.



## NOTES

### RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the [Product Ecology](#) section of the Cree LED website.

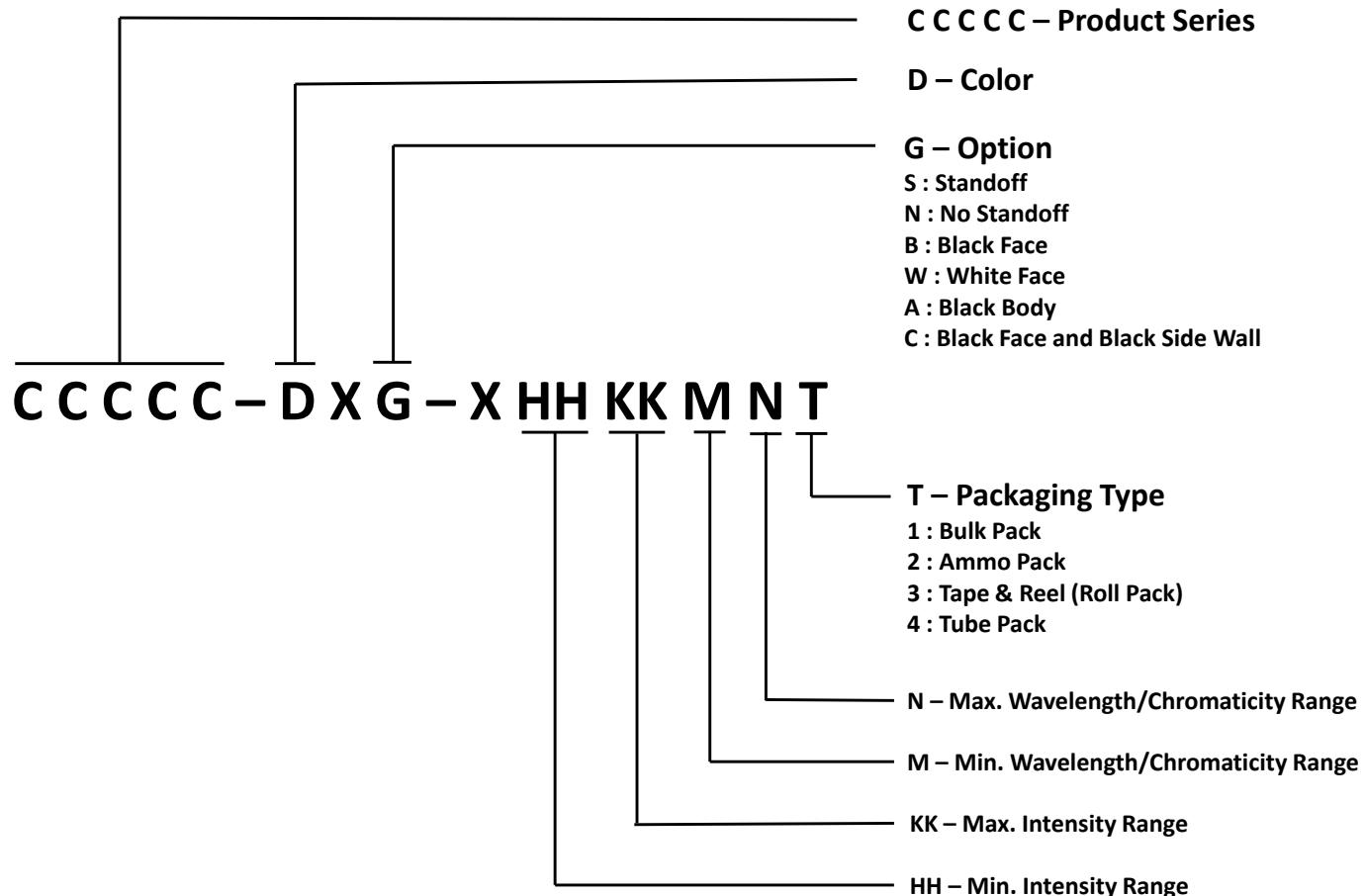
### Vision Advisory

**WARNING:** Do not look at an exposed lamp in operation. Eye injury can result.

## KIT NUMBER SYSTEM

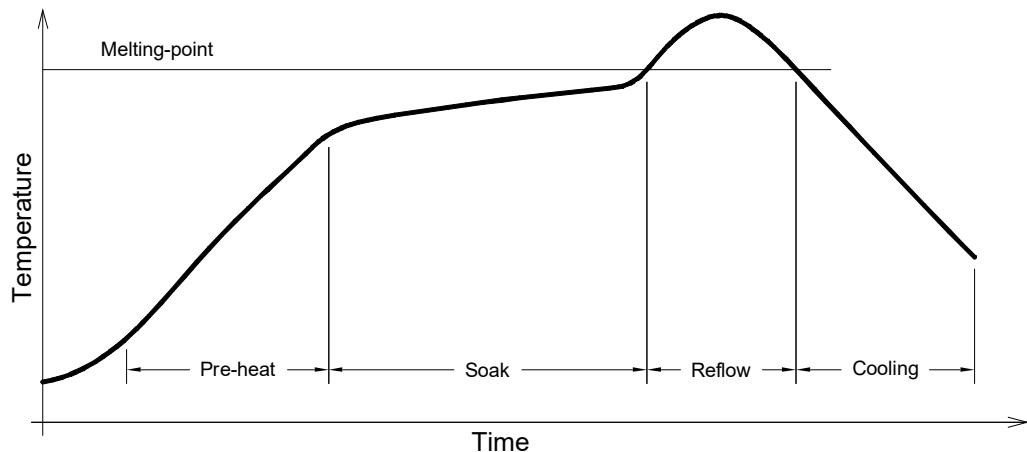
Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



## REFLOW SOLDERING

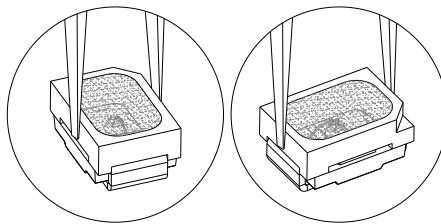
- The CLM4C-PKW is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



Use only with CLM4C-PKW

Solder
Average ramp-up rate = 4 °C/second max.
Soak temperature = 150°C-200°C
Soak time = 120 seconds max.
Duration above 217 °C = 60 seconds max.
Peak temperature = 250°C max
Time within 5 °C of peak temperature = 10 seconds max.
Ramp-down rate = 6 °C/second max.

- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:
- Please refer to the [HB LED Lamp Soldering & Handling](#) document for information about how to use this LED product safely.



## PACKAGING

- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shock during transportation.
- The boxes are not water resistant, and they must be kept away from water and moisture.
- The reel pack is applied in SMD LED.
- Max 2000 pcs per reel.

