

# DATA SHEET

## GAS DISCHARGE TUBES TELEPHONE INTERFACE

B32-H2.5 series

RoHS compliant & free



Product specification— July 12, 2023 V.1



## Gas Discharge Tube (GDT) Data Sheet

### Features

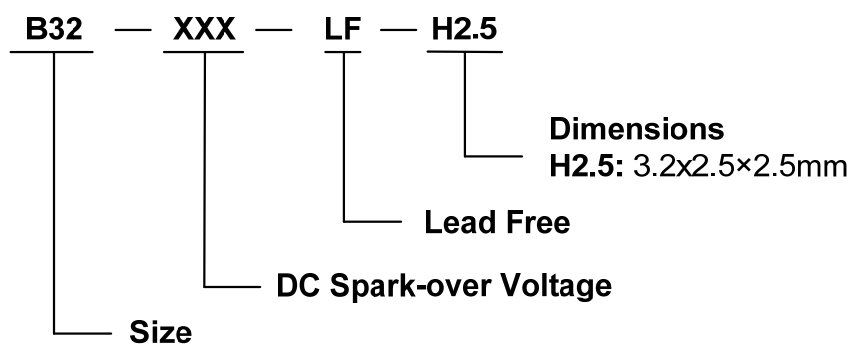
- High insulation resistance
- Low capacitance ( $\leq 0.5\text{pF}$ )
- 1KA 8/20 $\mu\text{s}$  maximum surge current capacity in accordance with IEC61000-4-5
- 6KV 10/700 $\mu\text{s}$  maximum surge rating in accordance with ITU-TK.21
- Surface mounted gas arrester
- Micro-Gap Design
- Size 3225(1210 )
- Storage and operating temperature:  $-40^{\circ}\text{C} \sim +85^{\circ}\text{C}$
- Meets MSL level 1, per J-STD-020
- Safety certification: UL



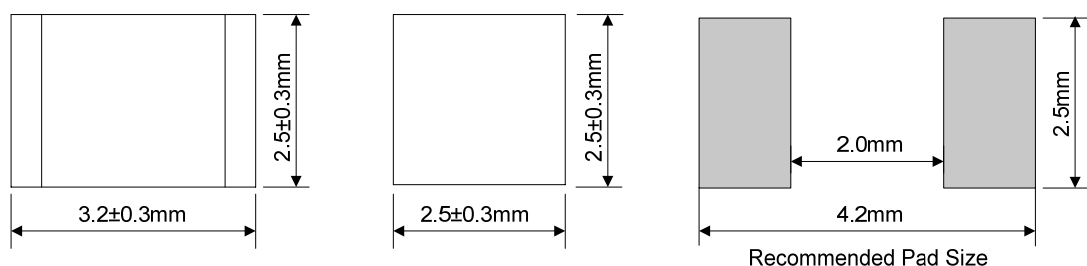
### Applications

- Repeaters, Modems
- Telephone Interface, Line cards
- Data communication equipment
- Line test equipment

### Part Number Code



### Dimensions



## Electrical Characteristics

Part Number	Type ①	DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Nominal Impulse Discharge Current	Impulse Withstanding Voltage Capacity	Minimum Insulation Resistance		Maximum Capacitance	Device Marking Code
		100V/s	1000V/μs	8/20μs 10times	10/700μs 10times	Test Voltage	(GΩ)	(1MHz)	
		(V)	(V)	(KA)	(KV)	DC(V)		(pF)	
B32-090-LF	H2.5	63~117	700	1.0	6.0	50	1.0	0.5	None
B32-150-LF	H2.5	105~195	750	1.0	6.0	100	1.0	0.5	None
B32-200-LF	H2.5	160~240	800	1.0	6.0	100	1.0	0.5	None
B32-300-LF	H2.5	240~360	850	1.0	6.0	100	1.0	0.5	None
B32-400-LF	H2.5	360~580	950	1.0	6.0	100	1.0	0.5	None

Notes: ① Specific code by request.

## Electrical Ratings

Items	Test Condition/Description	Requirement
DC Spark-over Voltage	The voltage is measured with voltage ramp $dv/dt=100V/s$ .	To meet the specified value
Maximum Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with voltage ramp $dv/dt=1000V/\mu s$ .	
Insulation Resistance	The resistance of gas tube shall be measured between two electrodes.	
Capacitance	The capacitance of gas tube shall be measured between two electrodes. Test frequency: 1MHz	
Impulse Discharge Current	Maximum 8/20μs surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time.	
Impulse Withstanding Voltage	The maximum 10/700μs surge that can be applied to the Gas Tube, 5 positive and 5 negative surges, with 1 minute interval time.	

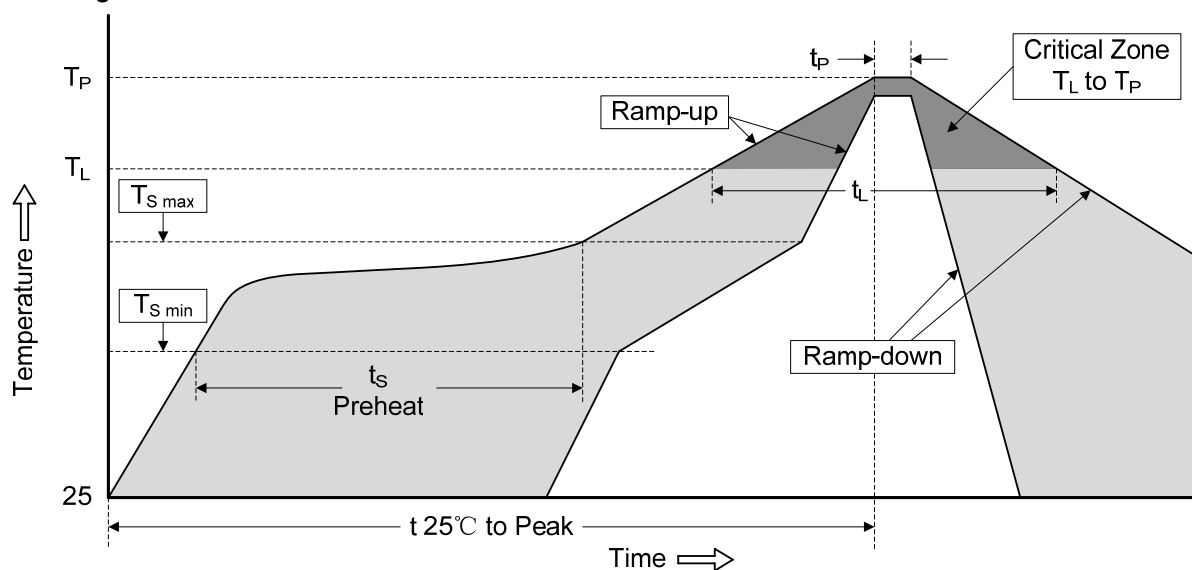
## Reliability

Items	Test conditions / Methods	Standard
Cold Resistance	Measurement after $-40^{\circ}C$ /1000 HRS & normal temperature/2 HRS.	Features are conformed to rated spec.
Heat Resistance	Measurement after $125^{\circ}C$ /1000 HRS & normal temperature/2 HRS.	
Humidity Resistance	Measurement after humidity $90\sim95^{\circ}C(45^{\circ}C)$ /1000 HRS & normal temperature/2 HRS.	

Temperature Cycle	10 times repetition of cycle -40°C/30min → normal, temp/2 min → 125°C/30min, measurement after normal temp/2 HRS.	
Solder Ability	Check for solder adhesion after $260 \pm 5^\circ\text{C}$ for 3sec, The body immersion depth 1.5mm in molten solder	Evenly covered by solder.
Solder Heat	Measurement after $260 \pm 5^\circ\text{C}$ solder for 10sec, The body immersion depth 1.5mm in molten solder	Conformed to rated spec.

### Recommended Soldering Conditions

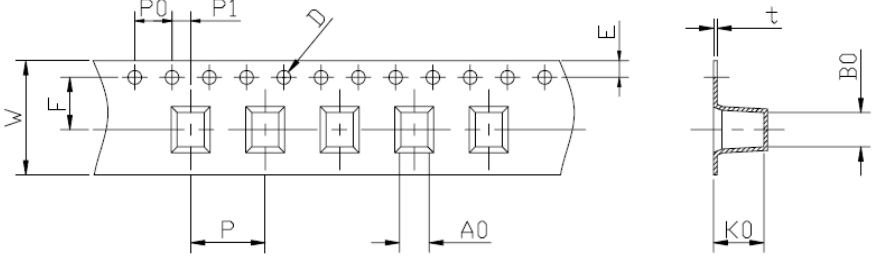
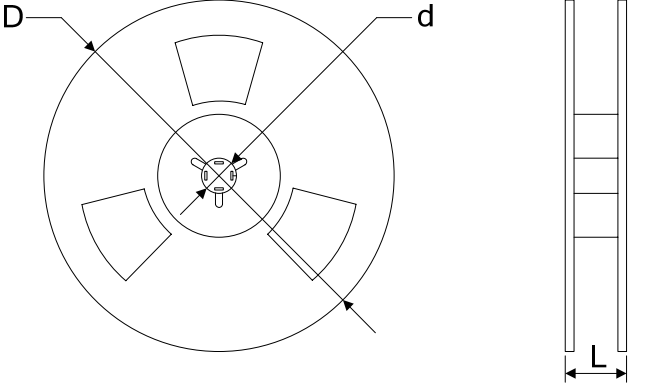
#### Reflow Soldering



#### Recommended Conditions

Profile Feature	Pb-Free Assembly
Average ramp-up rate ( $T_L$ to $T_P$ )	3°C/second max.
Preheat -Temperature Min ( $T_{S\ min}$ ) -Temperature Max ( $T_{S\ max}$ ) -Time (min to max) ( $t_s$ )	150°C 200°C 60-180 seconds
$T_{S\ max}$ to $T_L$ -Ramp-up Rate	3°C/second max.
Time maintained above: -Temperature ( $T_L$ ) -Time ( $t_L$ )	217°C 60-150 seconds
Peak Temperature ( $T_P$ )	260°C
Time within 5°C of actual Peak Temperature ( $t_p$ )	20-40 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.

Packaging

Tape	Items	Dimension (mm)	
		Spec.	Tolerance
	W	12.00	±0.20
	A0	2.90	±0.10
	B0	3.60	±0.10
	K0	2.90	±0.10
	E	1.75	±0.10
	F	5.50	±0.10
	D	1.55	±0.10
	P	8.00	±0.10
	P0	4.00	±0.10
	P1	2.00	±0.10
	t	0.40	±0.10
	D	300.00	±1.00
	d	13.00	±0.50
	L	16.00	±0.50
	t	2.00	±0.20
	Quantity: 2500pcs		

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