Microchip Filter specification TFS 480D 1/5

Measurement condition

Ambient temperature T_A : 23 °C Input power level: 10 dBm Terminating impedance: *

Input: 700 Ω || -0.92 pF Output: 700 Ω || -0.92 pF

External Coil: 59 nH

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 480D is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_{e} . The centre frequency f_{C} is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_{e} . The nominal frequency f_{N} is fixed at 480 MHz without any tolerance. The given values for both the relative attenuation a_{rel} and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency f_{C} is shifted due to the temperature coefficient of frequency TC_{f} in the operating temperature range and due to a production tolerance for the centre frequency f_{C} .

Data Insertion loss (reference level)				typ. value		tolerance / limit			
			a _e	4.4	dB	max.	6.5	dB	
Nominal frequency			f_N	-			480.0	MHz	
Centre frequency			$f_{\mathbb{C}}$	480.0	MHz		-		
Passband			РВ	-		f _N	± 88.0	kHz	
Bandw	idth			BW					
3	dB				442	kHz		-	
Relative attenuation			a _{rel}						
f _N -	100.0	MHz f _N -	91.4	MHz	57	dB	min.	45	dB
f_N -	91.4	MHz f_N -	16.0	MHz	43	dB	min.	31	dB
f_N -	16.0	MHz f_N -	2.5	MHz	54	dB	min.	45	dB
f_N -	2.5	MHz f_N -	1.6	MHz	50	dB	min.	37	dB
f _N ±	1.2	MHz f_N ±	1.6	MHz	43	dB	min.	32	dB
f_N +	1.6	MHz f_N +	2.1	MHz	47	dB	min.	35	dB
f_N +	2.1	MHz f_N +	3.4	MHz	45	dB	min.	37	dB
f_N +	3.4	MHz f_N +	6.8	MHz	53	dB	min.	42	dB
f _N +	6.8	MHz f _N +	100.0	MHz	62	dB	min.	51	dB
Group	delay rip	ple within PB			0.4	μs	max.	2	μs
Operating temperature range OTR			=		- 40 °C	+ 85°C			
Storage temperature range			=		- 55 °C	+ 125°C)		
Frequency inversion temperature				30	°C		-		
Temperature coefficient of frequency			TC _f **	-0.03	ppm/K ²		-		

^{*)} The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

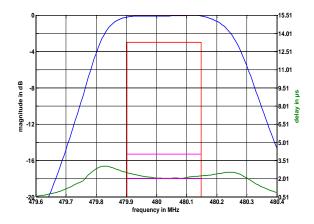
**) $\Delta f = TC_f(T - T_0)^2 f_N$

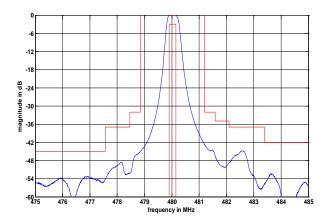
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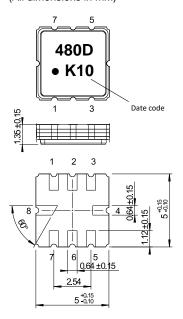
Filter characteristic





Construction and pin connection

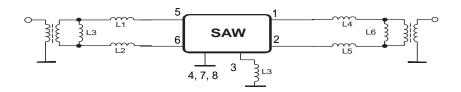
(All dimensions in mm)



1	Output
2	Output
3	External Coil
4	Ground
5	Input
6	Input
7	Ground
8	Ground

Date code: Year + week K 2018 L 2019 M 2020

$50~\Omega$ Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500 g, 1 ms, half sine wave, 3 shocks each plane;

DIN IEC 60068 T2 - 27

2. Vibration: 10 Hz to 2000 Hz, 0.35 mm or 5 g respectively, 1 octave per min, 10 cycles per

plane, 3 planes; DIN IEC 60068 T2 - 6

3. Change of

temperature: -55 °C to 125 °C / 15 min. each / 100 cycles

DIN IEC 60068 part 2 - 14 Test N

4. Resistance to

solder heat (reflow): reflow possible: three times max.;

for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

5. SAW devices are Electrostatic Discharge (ESD) sensitive devices.

This filter is RoHS compliant (2011/65/EU)

Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;

tape type II, embossed carrier tape with top cover tape on the upper side;

reel of empty components at start:
min. 300 mm
reel of empty components at start including leader:
min. 500 mm
trailer:
min. 300 mm

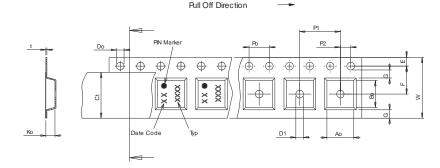
er:

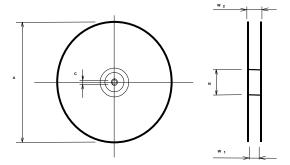
Tape (all dimensions in mm)
W: 12.00 +0.3/-0.1

12.00 +0.3/-0.1 4.00 ±0.1 Po Do 1.50 ±0.10 Е 1.75 ±0.1 F 5.50 G(min) 0.75 P2 P1 2.00 ±0.1 8.00 D1(min) 1.50 5.30 ± 0.1 Αo Во 5.30 ±0.1 9.2 ±0.1 Ct Κo 2.10 ±0.1 0.30 ±0.05

Reel (all dimensions in mm)A :330 or 180
W1 : 12.4 +2/-0

W1 : 12.4 W2(max) : 18.40 N(min) : 50.00 C : 13.0





The minimum bending radius is 45 mm.

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Filter specification

TFS 480D

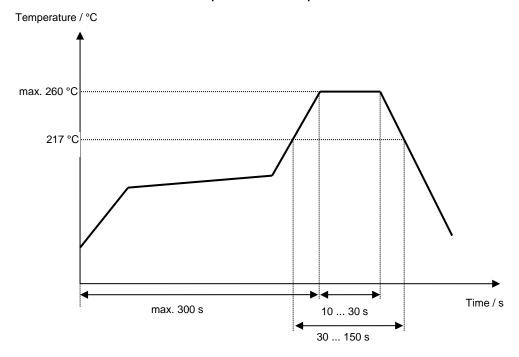
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Air reflow temperature conditions

Microchip

Conditions	<u>Exposure</u>
Average ramp-up rate (30 °C to 217 °C)	less than 3 °C / second
> 100 °C	between 300 and 600 seconds
> 150 °C	between 240 and 500 seconds
> 217 °C	between 30 and 150 seconds
Peak temperature	max. 260 °C
Time within 5 °C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50 °C)	less than 6 °C / second
Time from 30 °C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History					
Version	Reason of Changes		Name	Date	
1.0	- Generation of development specification	1.	Strehl	04.03.2008	
1.1	- Generation of filter specification		Strehl	07.05.2008	
2.0	- Update temperature range - Change tape and reel direction		Bonnen	07.03.2018	

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