

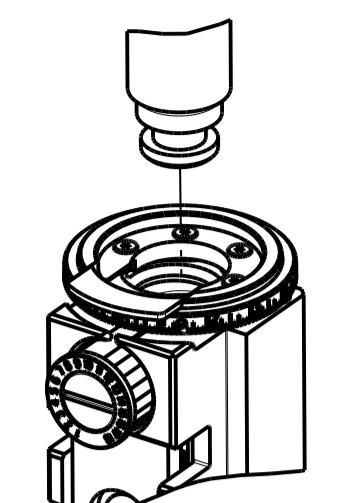




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PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2150283-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2150283-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2150283-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.30 mm [.130]	F

APPL INSTRUCTIONS  
408-35042

TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICATION

TERMINAL NAME: TERMINAL RING

WIRE STRIP LENGTH	INSULATION DIAMETER RANGE
3.58-3.96 mm [.141-.156 IN]	Ø2.03-2.54 mm [.080-.100 IN]

TERMINAL 114-2084  
APPLICATION SPECIFICATION

TERMINALS APPLIED

TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
41582	41580	41589	41579
41581	41590		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG	1.45+/-0.05 [.057+/-0.002]	9.6
(2)24	1.37+/-0.05 [.054+/-0.002]	10.4
22 AWG	1.37+/-0.05 [.054+/-0.002]	10.4
24 AWG	1.32+/-0.05 [.052+/-0.002]	10.9



1 RECOMMENDED SPARE PARTS

2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

**\*WARNING**  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS			
		P	LTR	DESCRIPTION	DATE
A	66	-	SEE SHEET 1	-	-

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DWN J. HAYNES 8JAN2019		STE TE Connectivity	
CR. KNEPPER 8JAN2019		Harrisburg, PA 17105-3608	
APVD		NAME	
C. TOPPER 8JAN2019		Ocean End Feed	
PRODUCT SPEC		Appliator	
APPLICATION SPEC		-	
MATERIAL		SIZE	
FINISH		CAGE CODE	
ANGLES		DRAWING NO.	
WEIGHT		RESTRICTED TO	
A 100779 C=2150283		-	
Customer Accessible Production Drawing		SCALE 1:1	
		SHEET 3 OF 4 REV C	

