

INolux Top View RGB CHIP LED Data Sheet IN-361CFCH

Official Product	IN Part No. IN-361CFCH	Customer Part No.		Data Sheet No.
Preliminary Product	*****	*****		IN-361CFCH
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DISCLAIMER

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1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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Product Specifications

	Specification	Material	Quantity
Iv	Red : 100mcd typ. Green : 400mcd typ. Blue : 110mcd typ. @20mA/ Ta= 25°C; Tolerance ±15%		
λD	Red : 624nm typ. Green : 525nm typ. Blue : 468nm typ. @20mA/ Ta= 25°C; Tolerance ± 1.0 nm		
Vf	Red : 1.8-2.6 V Green : 2.8-3.6 V Blue : 2.8-3.6V @20mA/ Ta= 25°C; Tolerance ± 0.1V		
Ir	< 100 μA @ VR = 5 V		
Resin	Clear	Epoxy Resin	
Carrier tape	EIA 481-1A specs	Conductive black tape	
Reel	EIA 481-1A specs	Conductive black	
Label	HT standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	HT standard	Paper	Non-specified

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Others:



Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv, λ_D and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

ATTENTION: Electrostatic Discharge (ESD) protection


The symbol to the left denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaP based chips are **STATIC SENSITIVE devices**. ESD precaution must be taken during design and assembly.

If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Label Specifications

		Date: yyyy/mm/dd
CUSTOMER P/N: 		
INOLUX P/N: 	QTY: PCS 	
LOT NO: 		QC
IV BIN: COLOR BIN: VF:		

INolux P/N:

I N - 3 6 1 C F C H - X X X X

Product	Package	Color	Customer Code
IN: Inolux Technologies	361: 1.6 (L) x 1.5 (W) x1.15 (H) mm	C: Pin out 1 FCH: Full Color	XXXX: Customer Specific Code

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Lot No.:

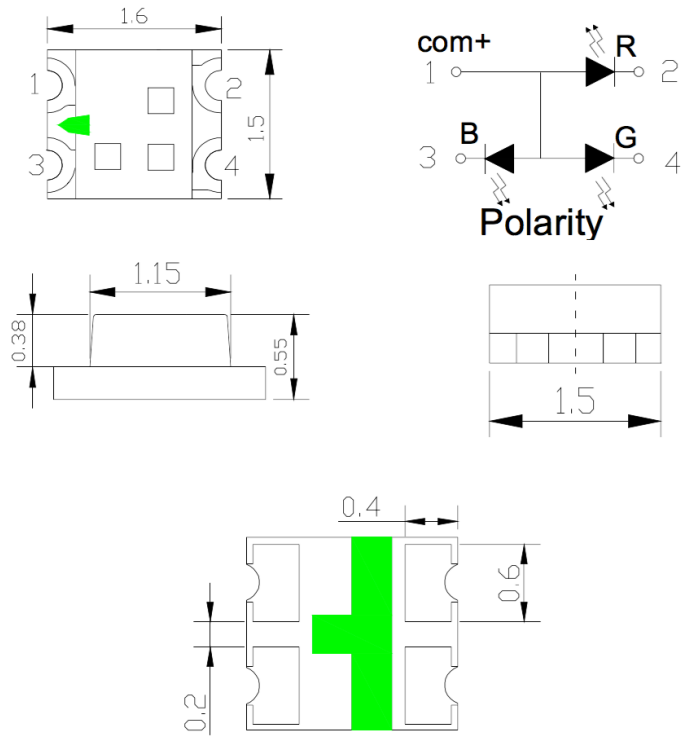
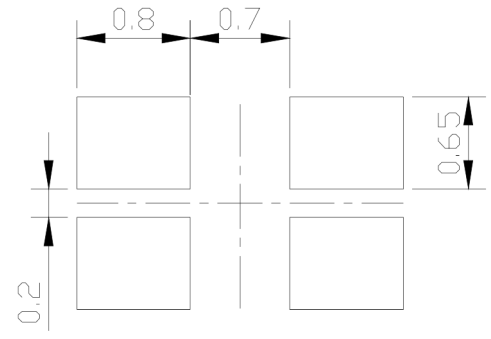
1	2	3	4	5	6	7	8	9	10
E	1	A	1	A	2	2	L	1	2
Code 1 2		Code 3	Code 4	Code 5	Code 6	Code 7	Code 8	Code 9	Code 10
		Mfg. Year	Mfg. Month	Mfg. Date	Consecutive number		Special code		
Internal Tracing Code		2010-A	1:Jan.	1:A	01~ZZ		000~ZZZ		
		2011-B	2:Feb.	2:B					
		2012-C	3:C					
		2013-D		...					
		.	A:Oct.	26:Z					
		.	B:Nov.	27:7					
		.	C:Dec.	28:8					
				29:9					
				30:3					
				31:4					

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Electro-Optical Characteristics
 $(I_F @ 20\text{mA}, T_a 25^\circ\text{C})$

Code for parts	Lighting Color	$V_F(\text{V})$		$\lambda (\text{nm})$			$I_V(\text{mcd})$	2θ1/2	I_F (mA)
		Min.	Max.	λ_D	λ_P	$\Delta\lambda$	Typ.		
IN-361CFCH	Hyper Red	1.8	2.6	624	630	20	100	120°	20
	Green	2.8	3.6	525	530	35	400		20
	Blue	2.8	3.6	468	470	30	110		20

Package Outline Dimension & Recommended Soldering Pattern for Soldering

Outline Dim.	Soldering Pattern
 <p>The diagram shows the package outline with dimensions: 1.6mm width, 1.5mm height, 1.15mm mounting pad width, 0.38mm mounting pad height, 0.55mm mounting pad thickness, 1.5mm mounting pad length, 0.4mm mounting pad width, 0.6mm mounting pad height, and 0.2mm mounting pad thickness. The polarity diagram shows the internal structure with pins 1, 2, 3, and 4, and labels for com+, R, B, and G.</p>	 <p>The diagram shows the recommended soldering pattern with dimensions: 0.8mm, 0.7mm, 0.65mm, and 0.2mm.</p>
Soldering terminals may shift in the x, y direction. Unit: mm Tolerance: +/-0.1mm	

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Absolute Maximum Ratings

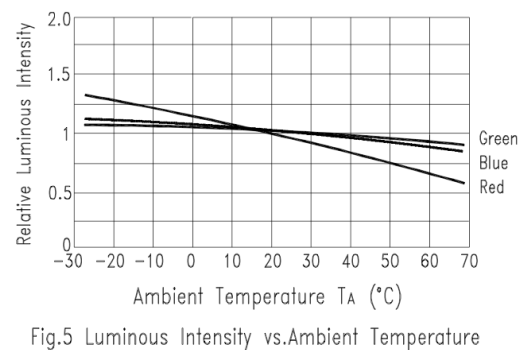
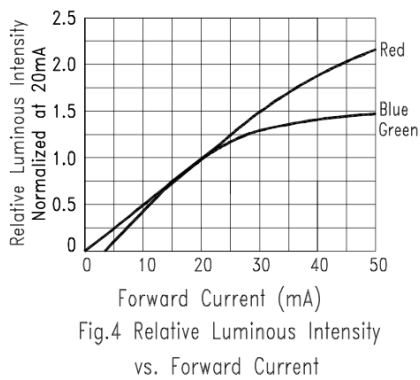
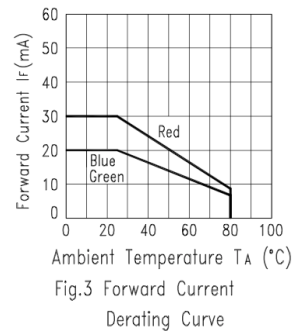
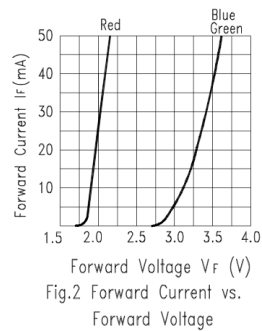
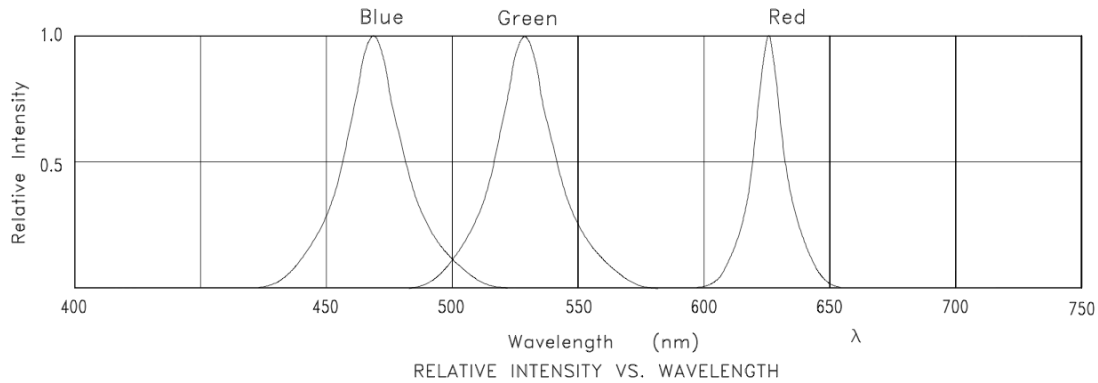
(T_a 25 °C)

Series	V _R (V)	P _d (mW)	I _F (mA)	I _{FP} (mA)	I _R (uA)	T _{OP} (°C)	T _{ST} (°C)
R	5	70	30	70	<100@ V _R =5	-30~+85	-40~+90
G/B		90	30	100			

** Condition for I_{FP} is pulse of 1/10 duty and 0.1msec width

Remarks: This product should be operated in forward bias. If a reverse voltage is continuously applied to the product, such operation can cause migration resulting in LED damage.

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Characteristics of IN-361CFCH


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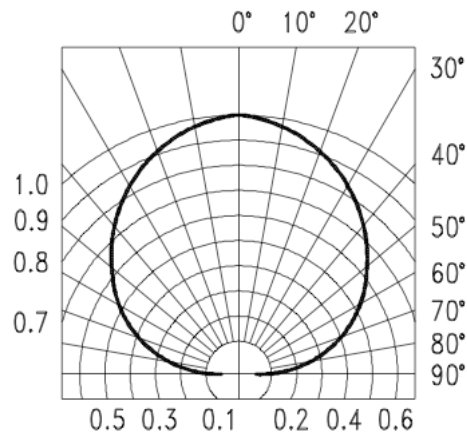
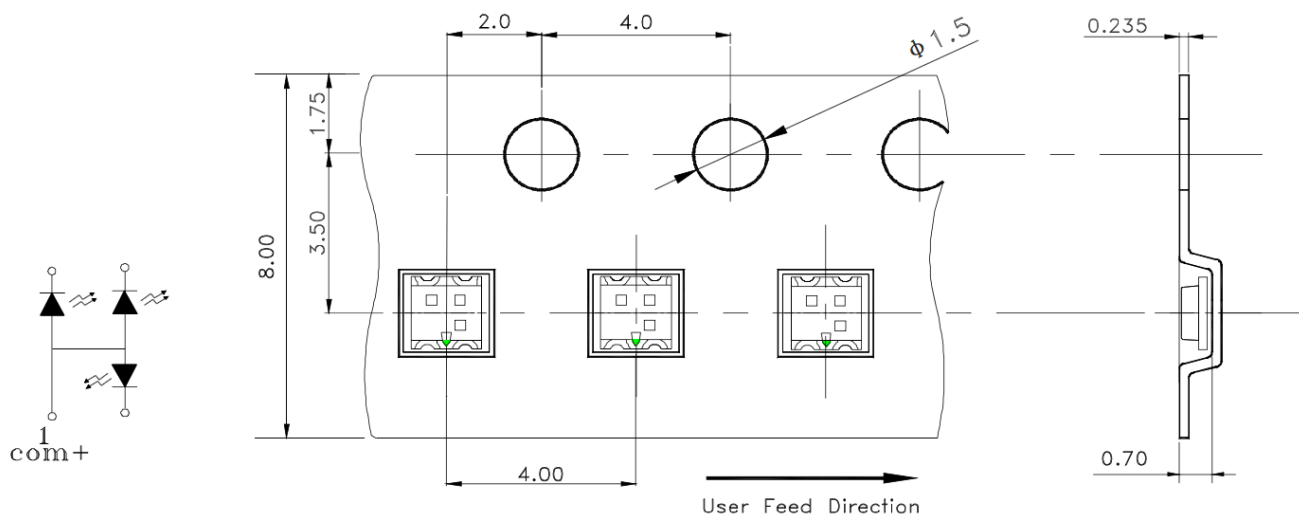


Fig.6 Spatial Distribution

Packaging

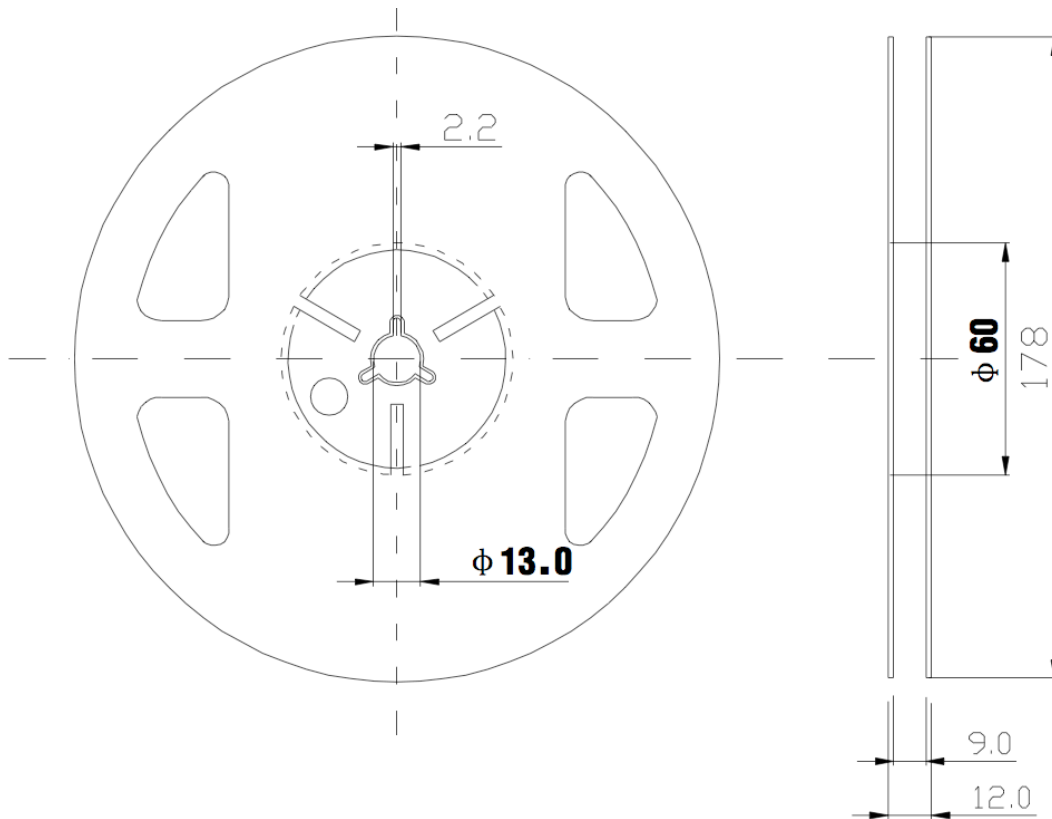
Tape Dimension



Unit: mm Tolerance: +/-0.10 mm

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Reel Dimension



Unit: mm Tolerance: +/-0.15mm

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Precautions

Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package, the LEDs should be kept at 30°C or less and 80%RH or less.

2.3 The LEDs should be used within a year.

2.4 After opening the package, the LEDs should be kept at 30°C or less and 60%RH or less.

2.5 The LEDs should be used within 168 hours (7 days) after opening the package.

2.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5°C for 24 hours.

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3. Soldering Condition

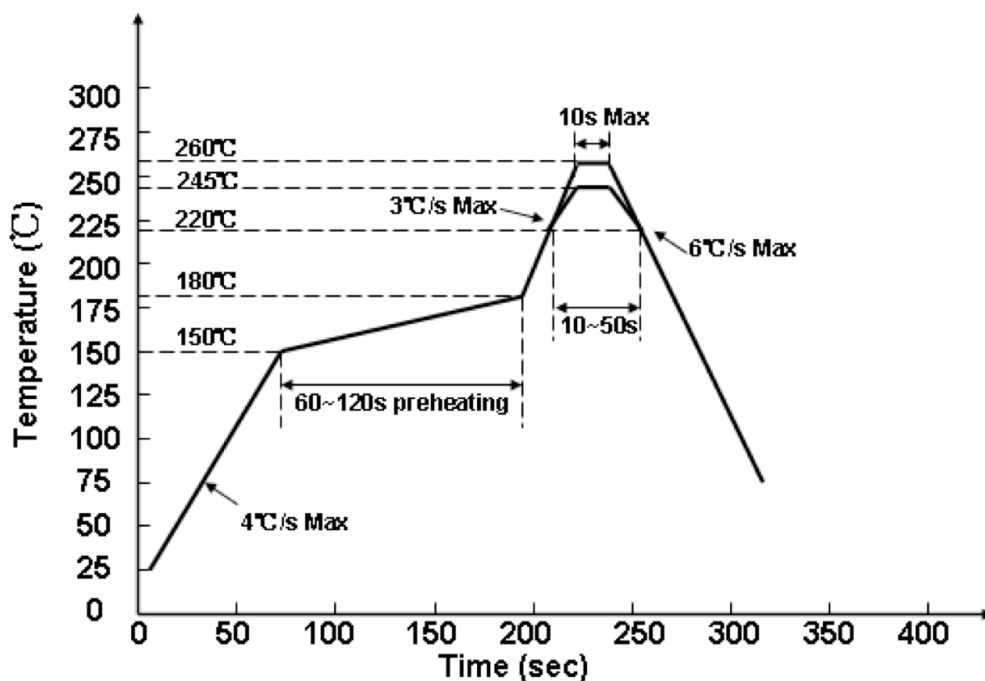
When soldering, for Lamp without stopper type and must be leave a minimum of 3mm clearance from the base of the lens to the soldering point.

To avoided the Epoxy climb up on lead frame and was impact to non-soldering problem, dipping the lens into the solder must be avoided.

Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

Soldering Iron		Lead Free Wave Soldering	
Temperature	300°C Max.	Pre-heat	150°C Max.
Soldering Time	3 sec. Max. (One time only)	Pre-heat Time	120 sec. Max.
		Solder Wave	260°C Max.
		Soldering Time	10 sec. Max.



Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

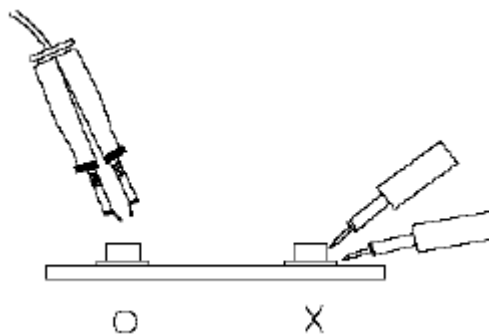
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4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260°C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wristband or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

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Revision History

Changes since last revision	Page	Version No.	Revision Date
Initial release	-	1.0	04-03-2015

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