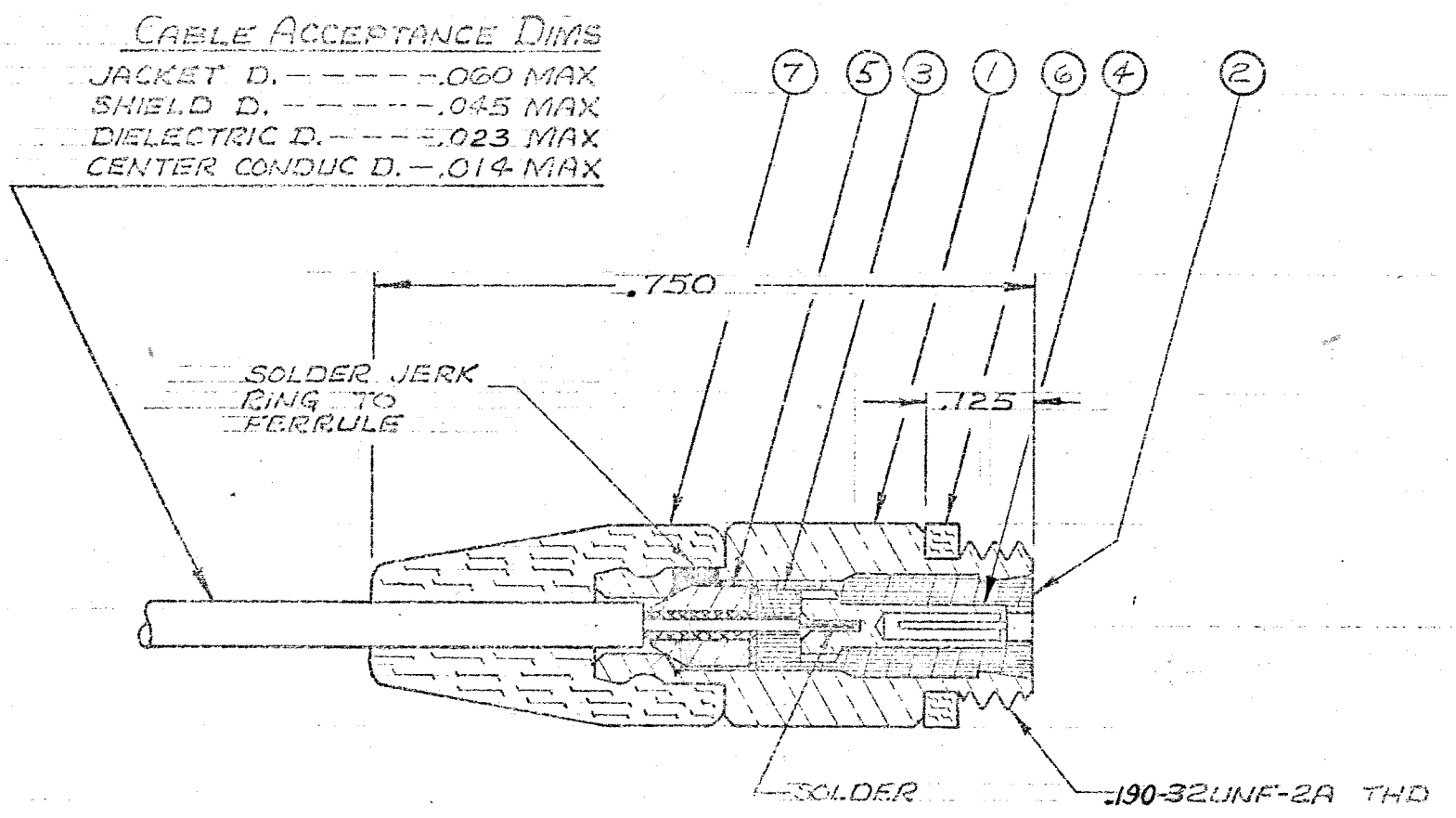


These drawings and specifications are the property of Microdot Inc., are issued in strict confidence and shall not be divulged, be reproduced or copied, or used as the basis for the manufacture or sale of any article without written permission of Microdot Inc.

ITEM	DESCRIPTION	CODE	TE P/N	MICRODOT P/N
①	FERRULE	① ⑤	2-1532244-2	005-3431-0002
②	INSULATOR	②	1532060-2	003-0179-0001
③	INSULATOR	②	4-1532068-2	005-3432-0001
④	SOCKET	③ ⑥	7-1532068-0	005-3700-0002
⑤	JERK RING	① ⑤	2-1532244-1	005-2752-0002
⑥	GASKET	④	4-1532060-3	003-0268-0001
⑦	BEND RELIEF CAP	④	7-1532063-9	003-1285-0002



CODE	MATERIAL, FINISH
①	BRASS PER QQ-B-626
②	TEFLON PER L-P-403
③	BERYLLIUM COPPER PER QQ-C-530
④	SILICONE RUBBER PER ZZ-R-765
⑤	SILVER PLATE PER TE 112-32-1, .0002/.0004 INCHES THICK OVER COPPER PLATE PER TE 112-300-2, .0001 INCHES MINIMUM
⑥	GOLD PLATE PER MIL-G-45204 TYPE II, CL. I

- 3. MICRODOT ASSY TOOL #DIO-0003-0000 REQD.
- 2. FOR ASSY SEE ASSY INSTRUCTION RF-ASMB-89.
- 1. THIS CONNECTOR MATES WITH ALL PLUGS IN SERIES S-50 AS LISTED IN MICRODOT CATALOG.

NOTES: UNLESS OTHERWISE SPECIFIED

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED DEC. ± .010 FRAG. ± ANGLES ± ECCENTRICITY MAX. T.I.R. HOLE DIA. ± SURFACE ROUGHNESS MICRO INCHES THREADS TO MIL-C-7742 COMMERCIAL TOLERANCES APPLY TO STOCK DIMENSIONS				MALCO A MICRODOT COMPANY, INC. 306 PASADENA AVE., SO. PASADENA, CA			
SURFACE TREATMENT				NOTED			
MATERIAL				NOTED			
APR				APP			
CHECKED BY <i>Hsu</i>				DRAWN BY <i>Hsu</i>			
PROD CODE 934				SCALE 5X		DATE 1/15/80	
CODE CDM				DRAWING NUMBER 2-1532244-3 A			

ASSEMBLY	NO REQ'D	A	RELEASE FOR PROD.				
NEXT ASSEMBLY	RET	ECN	REVISION DESCRIPTION	DATE	APP		

JACK 051-0547-0025