# IC 2,5/ 8-GF-5,08 - PCB header

1825187

https://www.phoenixcontact.com/ae/products/1825187

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



PCB headers, nominal cross section: 2.5 mm$^2$, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Socket, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 8, product range: IC 2,5/..-GF, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 2, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Screwable flange for superior mechanical stability
- Well-known mounting principle allows worldwide use
- Inverted header with socket contacts for touch-proof device outputs or PCB/PCB connections
- Easy PCB replacement thanks to plug-in modules

## Commercial data

| | |
|---|---|
| Item number | 1825187 |
| Packing unit | 50 pc |
| Minimum order quantity | 50 pc |
| Sales key | AA |
| Product key | AACSAD |
| GTIN | 4017918049447 |
| Weight per piece (including packing) | 9.258 g |
| Weight per piece (excluding packing) | 6.38 g |
| Customs tariff number | 85366930 |
| Country of origin | DE |



Downloaded from Arrow.com.

## Technical data

### Product properties

| | |
|---|---|
| Product type | PCB headers |
| Product family | IC 2,5/..-GF |
| Product line | COMBICON Connectors M |
| Type | Inverted |
| Number of positions | 8 |
| Pitch | 5.08 mm |
| Number of connections | 8 |
| Number of rows | 1 |
| Number of potentials | 8 |
| Mounting type | Threaded flange |
| Pin layout | Linear pinning |
| Solder pins per potential | 2 |

### Electrical properties

Properties

| | |
|---|---|
| Nominal current $I_N$ | 12 A |
| Nominal voltage $U_N$ | 320 V |
| Contact resistance | 1.4 mΩ |
| Rated voltage (III/3) | 320 V |
| Rated surge voltage (III/3) | 4 kV |
| Rated voltage (III/2) | 320 V |
| Rated surge voltage (III/2) | 4 kV |
| Rated voltage (II/2) | 630 V |
| Rated surge voltage (II/2) | 4 kV |

### Mounting

| | |
|---|---|
| Mounting type | Wave soldering |
| Pin layout | Linear pinning |

Flange

| | |
|---|---|
| Tightening torque | 0.3 Nm |

Attachment on the PCB

| | |
|---|---|
| Tightening torque | 0.3 Nm |
| Screw | Sheet metal screw ISO 1481-ST 2,2x6,5 C or ISO 7049-ST 2,2x6,5 C |

### Material specifications

Material data - contact

| | |
|---|---|
| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |




Downloaded from Arrow.com.

| | |
|---|---|
| Contact material | Cu alloy |
| Surface characteristics | hot-dip tin-plated |
| Metal surface contact area (top layer) | Tin (4 - 8 µm Sn) |
| Metal surface soldering area (top layer) | Tin (4 - 8 µm Sn) |

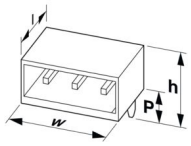
Material data - housing

| | |
|---|---|
| Color (Housing) | green (6021) |
| Insulating material | PA |
| Insulating material group | I |
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |
| Glow wire flammability index GWFI according to EN 60695-2-12 | 850 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13 | 775 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C |

## Notes

| | |
|---|---|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |

## Dimensions

| | |
|---|---|
| Dimensional drawing |  |
| Pitch | 5.08 mm |
| Width [w] | 50.76 mm |
| Height [h] | 13.7 mm |
| Length [l] | 18.9 mm |
| Installed height | 10.2 mm |
| Solder pin length [P] | 3.5 mm |
| Pin dimensions | 0.47 x 1.15 mm |

PCB design

| | |
|---|---|
| Pin spacing | 5.08 mm |
| Hole diameter | 1.4 mm |

## Mechanical tests

Visual inspection

| | |
|---|---|
| Specification | IEC 60512-1-1:2002-02 |
| Result | Test passed |

Dimension check




Downloaded from Arrow.com.

| | |
|---|---|
| Specification | IEC 60512-1-2:2002-02 |
| Result | Test passed |

Resistance of inscriptions

| | |
|---|---|
| Specification | IEC 60068-2-70:1995-12 |
| Result | Test passed |

Polarization and coding

| | |
|---|---|
| Specification | IEC 60512-13-5:2006-02 |
| Result | Test passed |

Contact holder in insert

| | |
|---|---|
| Specification | IEC 60512-15-1:2008-05 |
| Contact holder in insert<br>Requirements >20 N | Test passed |

Insertion and withdrawal forces

| | |
|---|---|
| Result | Test passed |
| No. of cycles | 25 |
| Insertion strength per pos. approx. | 12 N |
| Withdraw strength per pos. approx. | 9 N |

## Electrical tests

Thermal test | Test group C

| | |
|---|---|
| Specification | IEC 60512-5-1:2002-02 |
| Tested number of positions | 16 |

Insulation resistance

| | |
|---|---|
| Specification | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ |

Air clearances and creepage distances |

| | |
|---|---|
| Specification | IEC 60664-1:2007-04 |
| Insulating material group | I |
| Comparative tracking index (IEC 60112) | CTI 600 |
| Rated insulation voltage (III/3) | 320 V |
| Rated surge voltage (III/3) | 4 kV |
| minimum clearance value - non-homogenous field (III/3) | 3 mm |
| minimum creepage distance (III/3) | 4 mm |
| Rated insulation voltage (III/2) | 320 V |
| Rated surge voltage (III/2) | 4 kV |
| minimum clearance value - non-homogenous field (III/2) | 3 mm |
| minimum creepage distance (III/2) | 3 mm |
| Rated insulation voltage (II/2) | 630 V |
| Rated surge voltage (II/2) | 4 kV |
| minimum clearance value - non-homogenous field (II/2) | 3 mm |
| minimum creepage distance (II/2) | 3.2 mm |



Downloaded from Arrow.com.

## Environmental and real-life conditions

Vibration test

| | |
|---|---|
| Specification | IEC 60068-2-6:2007-12 |
| Frequency | 10 - 150 - 10 Hz |
| Sweep speed | 1 octave/min |
| Amplitude | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration | 5g (60.1 Hz ... 150 Hz) |
| Test duration per axis | 2.5 h |
| Test directions | X-, Y- and Z-axis |

Durability test

| | |
|---|---|
| Specification | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level | 4.8 kV |
| Contact resistance $R_1$ | 1.4 mΩ |
| Contact resistance $R_2$ | 1.4 mΩ |
| Insertion/withdrawal cycles | 25 |
| Insulation resistance, neighboring positions | > 5 MΩ |

Climatic test

| | |
|---|---|
| Specification | ISO 6988:1985-02 |
| Corrosive stress | 0.2 $dm^3$ $SO_2$ on 300 $dm^3$/40 °C/1 cycle |
| Thermal stress | 105 °C/168 h |
| Power-frequency withstand voltage | 2.21 kV |

Shocks

| | |
|---|---|
| Specification | IEC 60068-2-27:2008-02 |
| Pulse shape | Semi-sinusoidal |
| Acceleration | 30g |
| Shock duration | 18 ms |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

Ambient conditions

| | |
|---|---|
| Ambient temperature (operation) | -40 °C ... 105 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C |
| Relative humidity (storage/transport) | 30 % ... 70 % |
| Ambient temperature (assembly) | -5 °C ... 100 °C |

## Packaging specifications

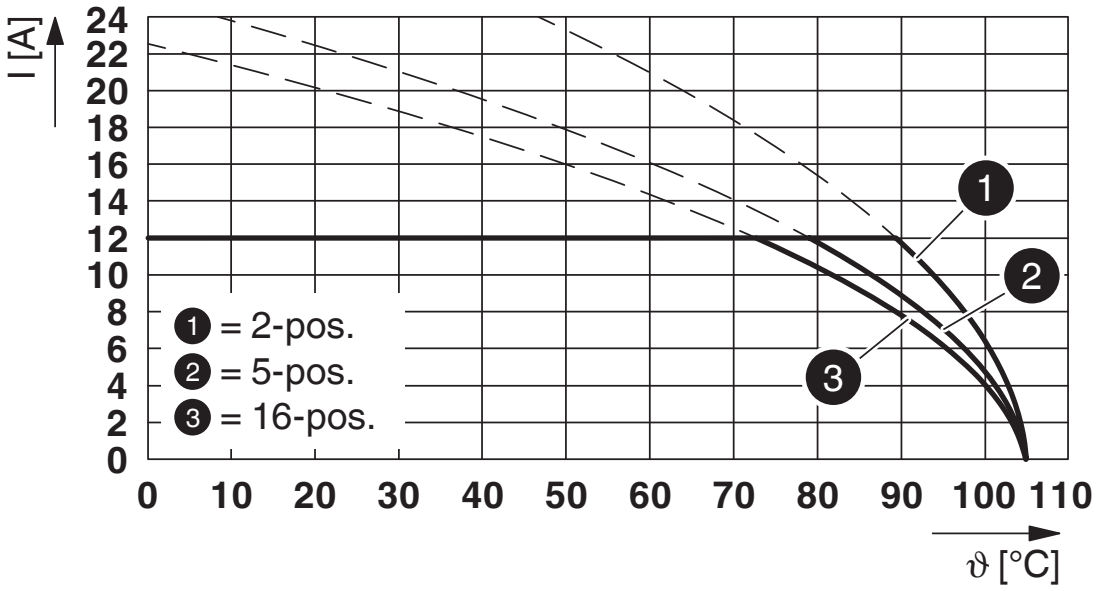
| | |
|---|---|
| Type of packaging | packed in cardboard |



Downloaded from Arrow.com.

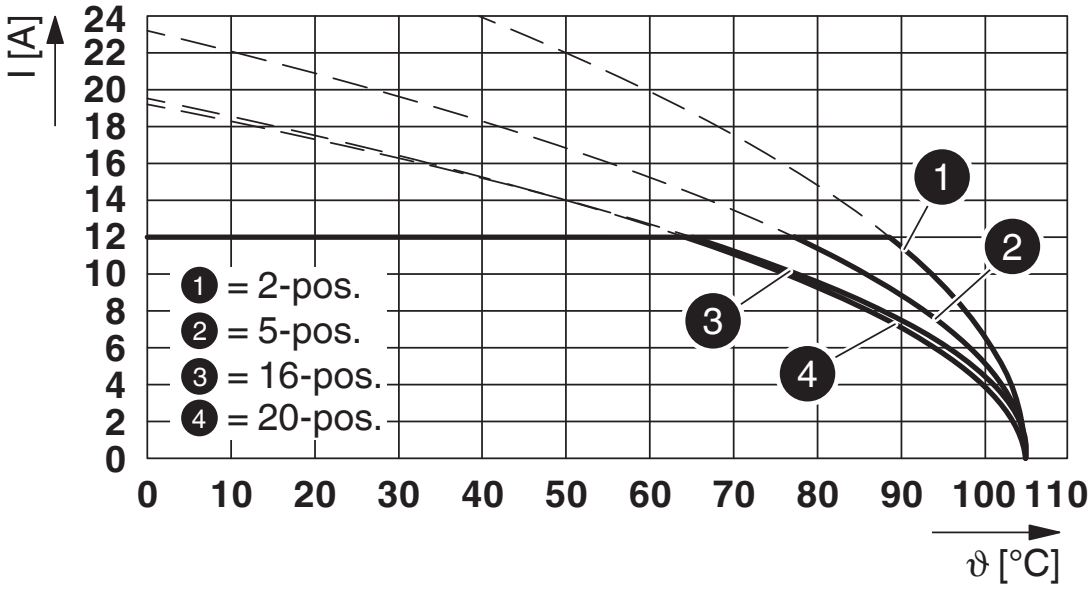
## Drawings

Diagram




Type: FKIC 2,5/...-STF-5,08 with IC 2,5/...-GF-5,08

Diagram

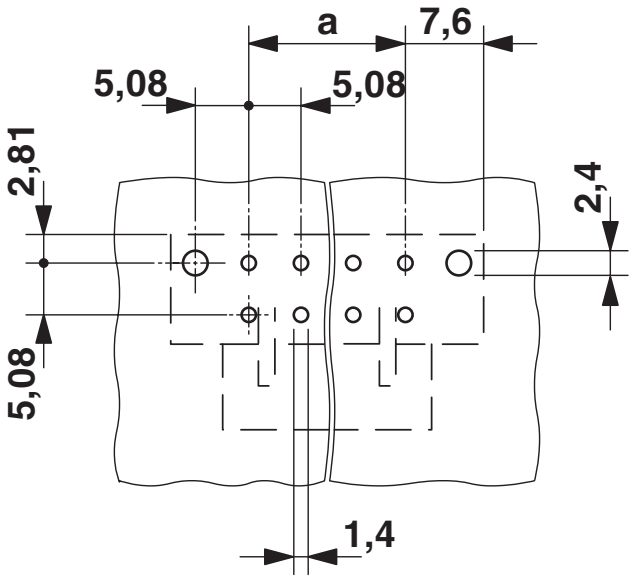



Type: IC 2,5/...-STF-5,08 with IC 2,5/...-GF-5,08



Downloaded from Arrow.com.

Drilling plan/solder pad geometry






Downloaded from Arrow.com.

## Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/ae/products/1825187

**CSA**
Approval ID: 13631

| | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $mm^2$ |
|---|---|---|---|---|
| B | | | | |
| | 300 V | 10 A | - | - |
| D | | | | |
| | 300 V | 10 A | - | - |

**cULus Recognized**
Approval ID: E60425-19931014

| | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $mm^2$ |
|---|---|---|---|---|
| B | | | | |
| | 250 V | 12 A | - | - |
| D | | | | |
| | 300 V | 10 A | - | - |

**VDE approval of drawings**
Approval ID: 40050648

| | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $mm^2$ |
|---|---|---|---|---|
| keine | | | | |
| | 250 V | 12 A | - | - |



Downloaded from Arrow.com.

## Classifications

### ECLASS

| | |
|---|---|
| ECLASS-13.0 | 27460201 |
| ECLASS-15.0 | 27460201 |

### ETIM

| | |
|---|---|
| ETIM 9.0 | EC002637 |

### UNSPSC

| | |
|---|---|
| UNSPSC 21.0 | 39121400 |



Downloaded from Arrow.com.

## Environmental product compliance

EU RoHS

| | |
|---|---|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |

China RoHS

| | |
|---|---|
| Environment friendly use period (EFUP) | EFUP-E |
| | No hazardous substances above the limits |

EU REACH SVHC

| | |
|---|---|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |


Phoenix Contact 2025 © - all rights reserved
https://www.phoenixcontact.com



PHOENIX CONTACT Middle East FZ LLC
1201N-1206N, Dubai Science Park Towers – North
P.O. Box 345002, Dubai, United Arab Emirates
(+971) 4 437-0324
info-me@phoenixcontact.com





Downloaded from Arrow.com.