

APPROX. AREA MADE FROM PART NUMBER THREAD CLASS 2B SQ. IN. 10-117931-6B .3125-32 NEF 1.5887 10-117931-6 . 4375-28 UNEF 2.1580 --8 .5625-24 NEF -10B 2.7791 -10 .6875-24 NEF -12B -12 3.4081 -14B .8125-20 UNEF -In 4.0539 .9375-20 UNEF 4.6253 -16 1.0625-18 NEF -18| _] &P 5.2428 -201 -20B 1.1875-18 NEF 7.0405 1,3125-18 NEF -22B -221 7.8185 1.4375-18 NEF 8.8581 -24B -24

REL.	32032=13	WAS	DATE	D'MAN	APPD.
Αı	32420-1	REDRAWN, SIZE DD, PICTORIAL DRAWING, NYLON (MAT SPEC)	11-15-56	MANGAN	the officient
<u>A2</u>	33 <i>524·5</i> 99	ADD & REL-24 & DATA	8-1-53	CARR	B DV
Åз	38 <i>524-34</i> 1	ADD & REL CHROMATE TREAT SUFFIX - XXO 9-3350 (NOTE 1)	1-3-62	RICCI	AG.
A4	43524-178	ADD & REL -XX8 FINISH	10.3069	RAMP	Shirman
Z4	45534.687	ADDÉ REL-XTFINISH	2.24.66	Kringe	O phillips
A6	47524-926	ADD ÉREL-XX9 FINISH	3-31-67	HOTCHKIN	2/min
A ₇	55508 - 160	ADD & REL-XXG FINISH	7-23-74	320	Herrisa.
8	60095 - 13	FINISH CEL-XXY	2-17-95	ZED-	Jes.
L	300000000000000000000000000000000000000	(CLE) ADDEREL	11-6-98	JED	300
D	(CLII) A	en e	2/23/11		
	ECN:B0		Presco	ott	
E	SEE E		3/16	APr	

NOTES:

THIS DRAWING IS FURNISHED FOR ENGINEERING

- 2. THREADS TO BE IN ACCORDANCE WITH FEDERAL HANDBOOK H-28, EXCEPT MODIFIED MINOR DIA (SEE APPLICABLE "B" DRAWING.)
- 1. TO COMPLETE PART NUMBER, ADD APPLICABLE LAST DIGIT SUFFIX FOR DESIRED FINISH:

CHROMATE TREAT..... SUFFIX-XXO 9-3350 BRIGHT CADMIUM PLATE.......SUFFIX-XX1 9-2158 BLACK ANODIZE..... 9-2505 CATMIUM PLATE OLIVE DRAB.......SUFFIX-XX3 9-3047 ANODIC COATING..... 9-3290 CADMIUM PLATE, NICKEL BASE ... SUFFIX-XXT 9-4332 BLACK ZINC ALLOY CONDUCTIVE PLATE SUFF/X-XXX 9.9181-1

BRIGHT NICKEL 9-3435 O.D. CAD PLATE, NICKEL BASE PLATE ... SUFFIX-YX9 9-4960

NICKEL ALLOY PLATE SUFFIX-XXG 9-6914
BLACK ZINC ALLOY PLATE SUFFIX-XXY 9-918

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GREEN ZINC ALLOY PLATE SUFFIX -XXU 9-9263 GRAY ZINC NICKEL SUFFIX -XXFL C9-9422-FL

1/F/1/X + X/X Y S	7-9181					\$ 1 ann.	and the section of th			. '
MATERIAL SPEC.	PROCESS SPEC.	SCINTILLA DIVISION					YOLERA			
		BENDIX AVIATION CORPORATION							FRACTIONS ± CONCENTRICITY	
		SIDNEY, N. Y., U.S.A.					4 1			
		NAME		- Sim - on a spring man					NEXT ASSEMBLY	
HEAT TREAT SPEC.		NUT, CABLE CLAMP, TYPE PC()					SUPERSEDED BY			
	FINISH SPEC.	D'MAN	CHECKER	~ MAT.	ST'DS.	CH. D'MAN	APPROVED	SCALE	REF.	NATION AND ADDRESS.

ANGLES ±

WEIGHT - LBS

SURFACE ROUGHNESS HICRO-IN RMS MAX.

AND IS NOT INTERCHANGEABLE

CODE 77820

TOLERANCES UNLESS OTHERWISE SPECIFIED

DECIMALS ±

10-117930

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