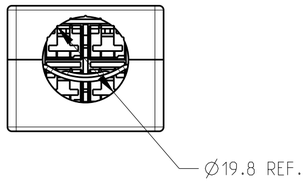
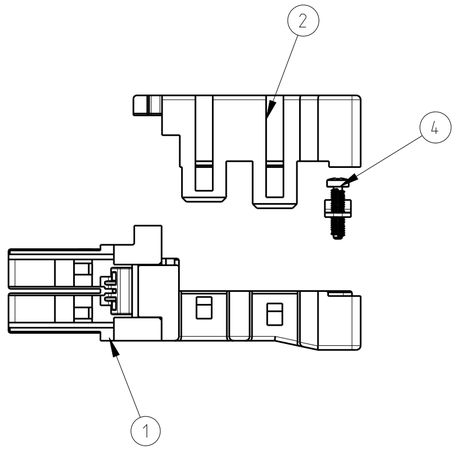
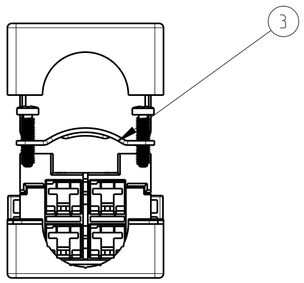
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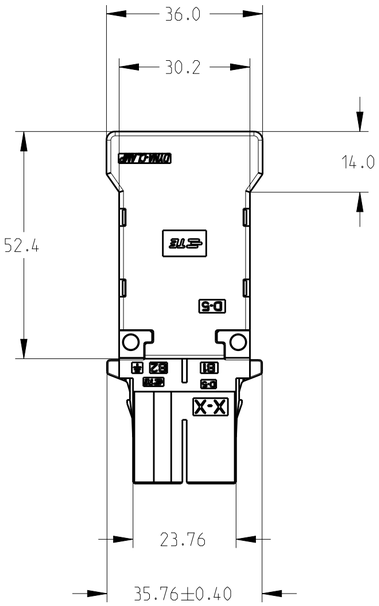
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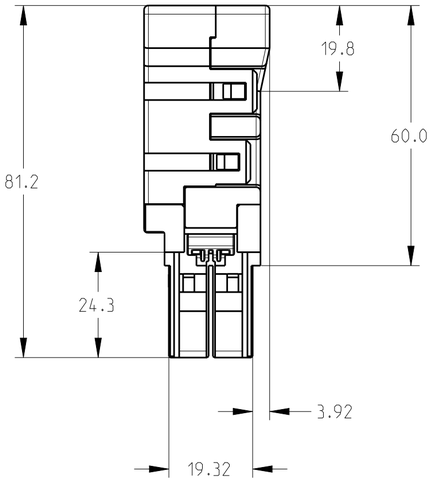
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASE	17JAN2013	D.C.	P.Y.
	A1	ECR-13-013853	22AUG2013	D.C.	X.X.

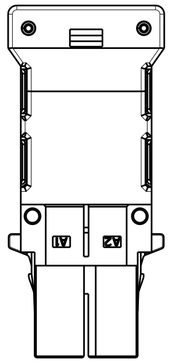


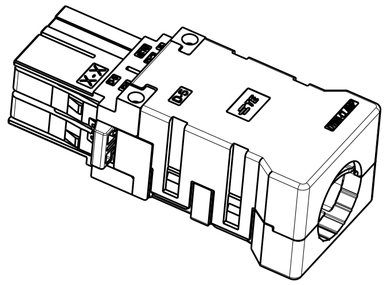


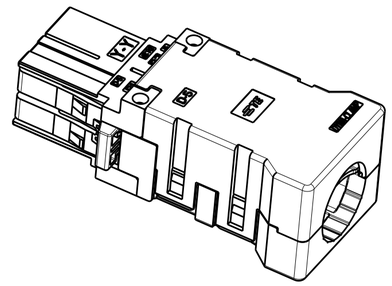


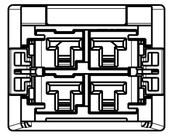




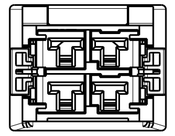




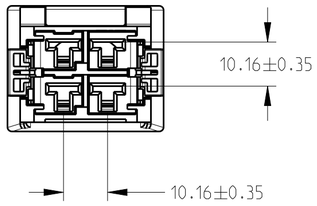




KEY: X-X
P/N: 1971239-1
COLOR: BLACK



KEY: Y-Y
P/N: 1971239-2 (A1)
CPLOR: BLACK



NOTE:
1. APPLICABLE WIRE OD: Ø:14.8~19.3mm
2. APPLICATION PROCESS SEE SHEET 2

ITEM	DESCRIPTION	Q'TY
4	BAIND SMALL SCREW M3X12	2
3	CABLE CLAMP	1
2	COVER	1
1	REC SUB ASSY	1

Q'TY	FINISH,MATERIAL
2	STAINLESS STEEL
1	STAINLESS STEEL
1	GLASS FILLED THERMO PLASTIC POLYESTER(UL 94V-0) (BLACK)
1	RIVET:ALUMINUM, BIT INSERT:BRASS/Ni PL OVER Cu PL. HSG:GLASS FILLED THERMO PLASTIC POLYESTER(UL 94V-0)(BLACK)

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±0.5
2 PLC ±0.30
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL –
FINISH –

DWN DANNY CHEN 17JAN2013
CHK DAVID WANG 17JAN2013
APVD PETER YIN 17JAN2013
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

TE Connectivity

NAME D5200 REC CABLE CLAMP 4P(2ROW) KIT (CABLE OD:14.8~19.3mm)
–

SIZE A2 | CAGE CODE 00779 | DRAWING NO. C-1971239 | RESTRICTED TO –

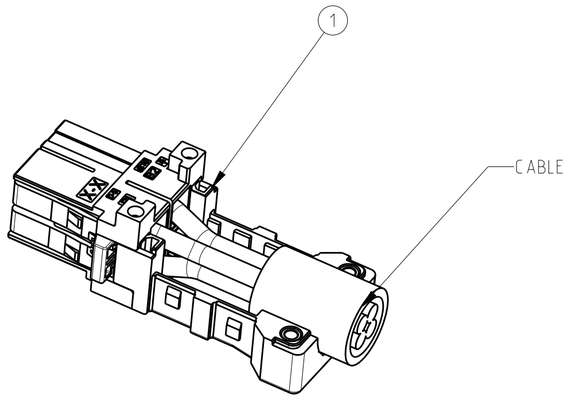
Customer Drawing | SCALE 1:1 | SHEET 1 OF 2 | REV A1

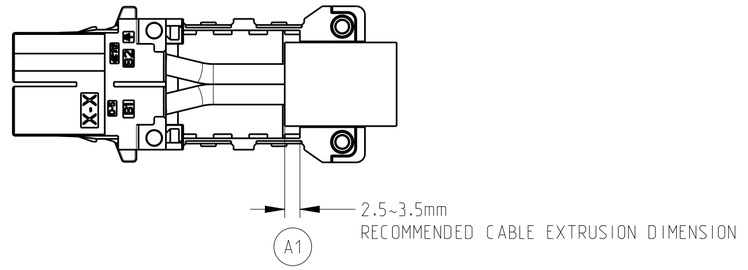
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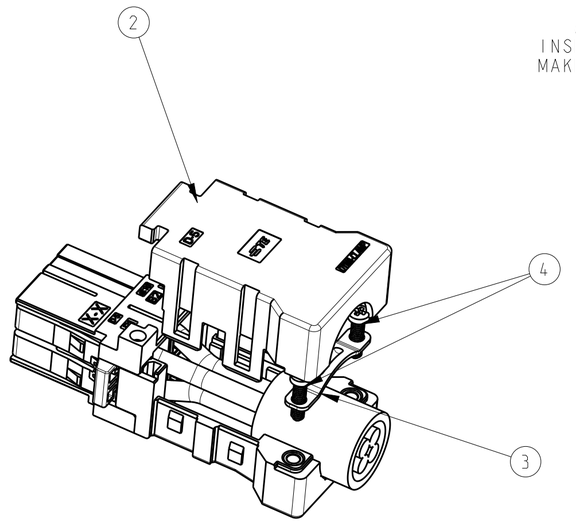
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-





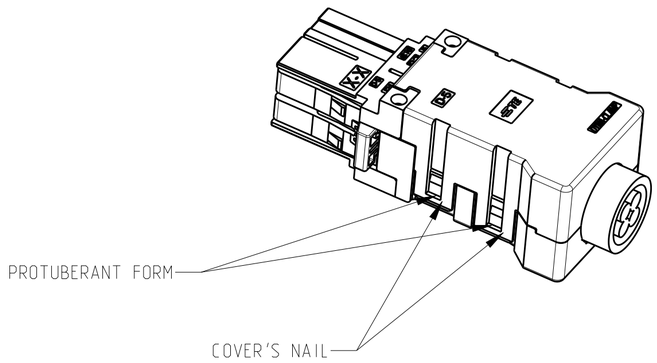
STEP 1

AFTER CRIMPING FOUR CONTACTS WITH WIRES,
INSERT CABLE WITH CRIMPED CONTACT TO REC HOUSING AND
MAKE THE CABLE THE RIGHT POSITION OF REC SUB ASSY



STEP 2

PUT A CABLE CLAMP ON A JACKET BINDS,AND FIX A M3X9
BIND SCREW TIGHT ON THE BASE HOUSING.PLEASE GIVE THE
BOLTING TORQUE OF A SCREW AS ABOUT 2.2~2.8KGF.CM



STEP 3

FIT COVER ONTO BASE HOUSING CERTAINLY UNTIL IT SOUNDS CLEAR
LOCK FEELING.IN THIS TIME,CONFIRM COVER'S FOUR NAILS ARE SURE
TO SCRATCH THE PROTUBERANT FORM OF REC SUB ASSY

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±0.5
2 PLC ±0.30
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL -
FINISH -

DWN DANNY CHEN 17JAN2013
CHK DAVID WANG 17JAN2013
APVD PETER YIN 17JAN2013
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME D5200 REC CABLE CLAMP 4P(2ROW) KIT
(CABLE OD:14.8~19.3mm)
-

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-1971239	-

Customer Drawing | SCALE 1:1 | SHEET 2 OF 2 | REV A1

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