

877 Series Fuse, Lead-free 3.6 × 10 mm, Time-Lag Fuse















Agency	Agency File Number	Ampere Range		
VDE	40023242	2A - 6.3A		
c FL °us	E10480	2A – 6.3A		
(1)	2020970207000014	2A – 6.3A		
	SU05024-10002	2A		
	SU05024-10001	3.15A - 6.3A		
NBK240212-JP102		2A – 4A		

Description

The 877 Series is a single pigtail, axial leaded, 3.6 ×10mm, time-lag fuse.

Features

- Designed to meet IEC 60127-3 Standard Sheet 4
- Time-Lag, ceramic body fuse in a compact package
- Single Pigtail Axial Lead format
- Pb-free, RoHS compliant
- Available in ratings of 2 to 6.3 Amperes

Applications

This space saving fuse is ideally suited for lighting, power supply, and adapter applications.

Electrical Characteristics

% of Ampere Rating	Opening Time		
150%	60 minutes, Minimum		
210%	2 minutes, Maximum		
275% 400 ms., Min.; 10 sec. Max.			
400%	150 ms., Min.; 3 sec. Max.		
1000%	20 ms. Min.; 150 ms. Max.		

Additional Information







Samples

Electrical Characteristics

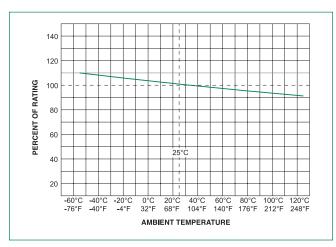
Amp	Ampere	Voltage		Nominal Cold Resistance (Ω)*	Nominal Melting I²t (A² sec)	Nominal Voltage Drop (mV)	Nominal Power Dissipation (mW)	Agency Approvals				
Code	Rating (A)	Rating (V)						VDE	c AL °us	PSE	K	(W)
002.	2.0	250	35A @ 250 V AC	0.035	24.6	82	450	х	X	Х	Х	х
3.15	3.15	250	35A @ 250 V AC	0.020	67.6	76	690	×	X	X	Х	×
004.	4.0	250	40A @ 250 V AC	0.0167	143.4	74	926	×	X	X	Х	×
06.3	6.3	250	63A @ 250 V AC	0.0087	190	60	1130	×	X		X	×

*Cold resistance measured at less than 10% of rated current at 23°C.

^{**} Interrupting Rating may differ based on Agency Approval. See Agency Approval certificate for more details.



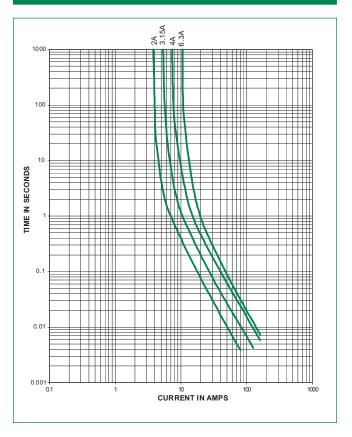
Temperature Re-rating Curve



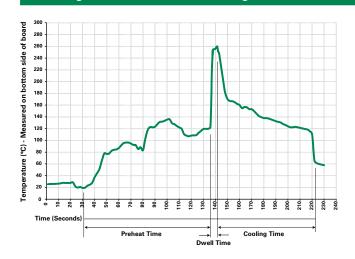
Note:

1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation			
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)			
Temperature Minimum:	100°C			
Temperature Maximum:	150°C			
Preheat Time:	60-180 seconds			
Solder Pot Temperature:	260°C Maximum			
Solder Dwell Time:	2-5 seconds			

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

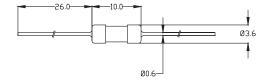


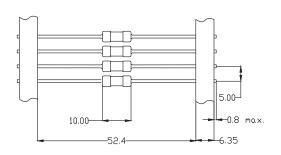
Product Characteristics

Materials	Body: Ceramic Cap: Nickel Plated Brass Tin Plated Copper		
Terminal Strength	MIL-STD-202, Method 211, Test Condition A		
Solderability	MIL-STD-202, Method 208		
Product Marketing	Body: Brand Logo, Current Rating Characteristic "T", Agency approval marks		
Packaging	Bulk (1000 pcs/pkg) Tape and Reel (1000 pcs/reel)		

Operating Temperature	-55°C to 125°C		
Thermal Shock	MIL-STD-202, Method 107 Test Condition B3 (5 cycles -65°C to +125°C)		
Vibration	MIL-STD-202, Method 201 (10-55 Hz)		
Humidty	MIL-STD-202, Method 106, High Humidity (90-98%RH), Heat (65°C)		
Salt Spray	MIL-STD-202, Method 101, Test Condition B		

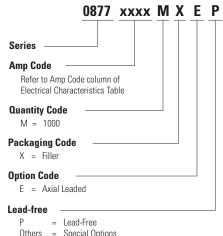
Dimensions





All dimensions in mm

Part Numbering System



Others = Special Options Please call Littelfuse for detail

Packaging

Packaging Option	Packaging Specification	Quantity Quantity & Packaging Code		Taping Width				
877 Series								
Bulk	Bulk	1000	MXE	N/A				
Tape and Reel	EIA 296	1000	MRET1	T1 = 52mm (2.062")				

Disclaimer Notice - Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at: www.littelfuse.com/disclaimer-electronics.