## SGM431 Precision Programmable Reference

#### GENERAL DESCRIPTION

The SGM431x is a precision programmable shunt voltage reference that can be used in many applications. It is a three-terminal adjustable-output device that can keep stable under all capacitive loads. It requires two external resistors in application to set the output voltage is to any value between  $V_{\text{REF}}$  and 36V. All versions have a maximum operating current of 100mA.

The SGM431x features low dynamic impedance, low noise, and low temperature coefficient to ensure a stable output voltage over a wide range of operating temperatures and currents. These high performances make it very suitable for multiple applications, such as precision audio components and flyback switching power supplies.

The SGM431 is available in Green SOIC-8, SOT-23, SOT-89-3, SOT-23-5 and SC70-6 packages. The SGM431B is available in Green SOIC-8, SOT-23, SOT-89-3 and SOT-23-5 packages.

#### **FEATURES**

Adjustable Output Voltage: V<sub>REF</sub> to 36V

Sink-Current Capability: 1mA to 100mA

• Reference Voltage Tolerance at +25°C:

• SGM431: 1% (Standard Grade)

• SGM431B: 0.5% (B Grade)

• Output Impedance: 0.1Ω (TYP)

• Temperature Drift: 5mV (TYP)

• High Stability under Capacitive Load

• Low Output Noise

• -40°C to +125°C Operating Temperature Range

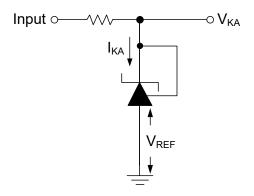
 SGM431 is available in Green SOIC-8, SOT-23, SOT-89-3, SOT-23-5 and SC70-6 Packages

 SGM431B is available in Green SOIC-8, SOT-23, SOT-89-3 and SOT-23-5 Packages

#### **APPLICATIONS**

Portable, Battery-Powered Equipment Voltage Monitoring Flyback Switching Power Supplies Instrumentation Product Testing Precision Audio Components

#### TYPICAL APPLICATION



**Figure 1. Typical Application Circuit** 

## PACKAGE/ORDERING INFORMATION

MODEL	PACKAGE DESCRIPTION	SPECIFIED TEMPERATURE RANGE	ORDERING NUMBER	PACKAGE MARKING	PACKING OPTION
	SOIC-8	-40°C to +125°C	SGM431XS8G/TR	SGM 431XS8 XXXXX	Tape and Reel, 4000
	SOT-23	-40°C to +125°C	SGM431XN3LG/TR	MPCXX	Tape and Reel, 3000
SGM431	SOT-23-5	-40°C to +125°C	SGM431XN5G/TR	MPBXX	Tape and Reel, 3000
	SOT-89-3	-40°C to +125°C	SGM431XK3G/TR	SGM431X XXXXX	Tape and Reel, 1000
	SC70-6	-40°C to +125°C	SGM431XC6G/TR	CJEXX	Tape and Reel, 3000
	SOIC-8	-40°C to +125°C	SGM431BXS8G/TR	SGM 431BXS8 XXXXX	Tape and Reel, 4000
SGM431B	SOT-23	-40°C to +125°C	SGM431BXN3LG/TR	CY6XX	Tape and Reel, 3000
	SOT-23-5	-40°C to +125°C	SGM431BXN5G/TR	CY7XX	Tape and Reel, 3000
	SOT-89-3	-40°C to +125°C	SGM431BXK3G/TR	SGM431BX XXXXX	Tape and Reel, 1000

#### MARKING INFORMATION

NOTE: XX = Date Code, XXXXX = Date Code, Trace Code and Vendor Code.



Green (RoHS & HSF): SG Micro Corp defines "Green" to mean Pb-Free (RoHS compatible) and free of halogen substances. If you have additional comments or questions, please contact your SGMICRO representative directly.

### **ABSOLUTE MAXIMUM RATINGS**

Cathode Voltage (1), V <sub>KA</sub>	40V
Package Thermal Resistance	
SOIC-8, θ <sub>JA</sub>	126°C/W
SOT-23, θ <sub>JA</sub>	245°C/W
SOT-23-5, θ <sub>JA</sub>	210°C/W
SOT-89-3, θ <sub>JA</sub>	71°C/W
SC70-6, θ <sub>JA</sub>	210°C/W
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (Soldering, 10s)	+260°C
ESD Susceptibility	
HBM	4000V
CDM	1000V

#### RECOMMENDED OPERATING CONDITIONS

Cathode Voltage, V <sub>KA</sub>	V <sub>REF</sub> to 36V
Cathode Current, I <sub>KA</sub>	1mA to 100mA
Operating Junction Temperature Range	40°C to +125°C

#### NOTE:

1. All voltage values are with respect to ANODE, unless otherwise noted.

#### **OVERSTRESS CAUTION**

Stresses beyond those listed in Absolute Maximum Ratings may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect reliability. Functional operation of the device at any conditions beyond those indicated in the Recommended Operating Conditions section is not implied.

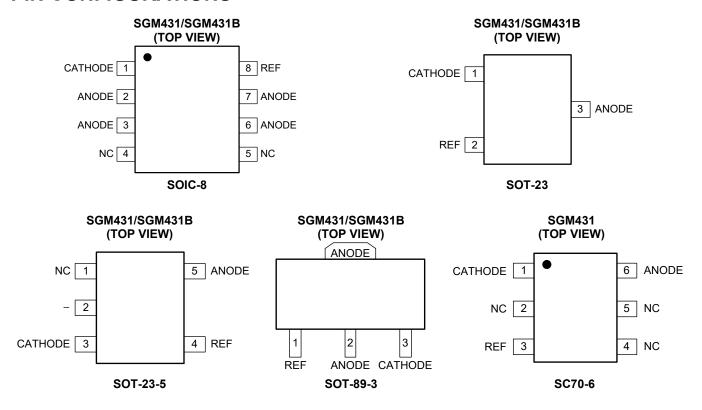
#### **ESD SENSITIVITY CAUTION**

This integrated circuit can be damaged if ESD protections are not considered carefully. SGMICRO recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage. ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because even small parametric changes could cause the device not to meet the published specifications.

#### **DISCLAIMER**

SG Micro Corp reserves the right to make any change in circuit design, or specifications without prior notice.

## **PIN CONFIGURATIONS**



### **PIN DESCRIPTION**

		PIN			NAME	TYPE	DESCRIPTION
SOIC-8	SOT-23	SOT-23-5	SOT-89-3	SC70-6	NAME IIIE	TIPE	DESCRIPTION
1	1	3	3	1	CATHODE	I/O	Cathode Pin. Voltage input and shunts current.
2, 3, 6, 7	3	5	2	6	ANODE	0	Anode Pin. Connect to ground normally.
4, 5	_	1	_	2, 4, 5	NC	_	Not Connected.
8	2	4	1	3	REF	I	REF Input Pin. Threshold Related to the voltage of ANODE Pin.
_	_	2	_	_	_	_	Pin 2. Attach pin 2 to the substrate, and it must be connected to the Anode pin or left open.

NOTE: I: input, O: output, I/O: input or output.

## **FUNCTIONAL BLOCK DIAGRAM**

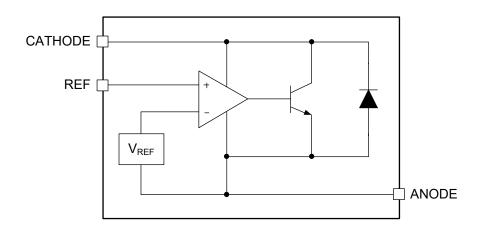


Figure 2. Equivalent Diagram

## **ELECTRICAL CHARACTERISTICS**

(Over recommended operating conditions, T<sub>J</sub> = +25°C, unless otherwise noted.)

PARAMETER	SYMBOL	COND	OITIONS	MIN	TYP	MAX	UNITS
SGM431				•			
Reference Voltage	$V_{REF}$	$V_{KA} = V_{REF}$ , $I_{KA} = 10 \text{mA}$	1	2.475	2.500	2.525	V
Deviation of Reference Input Voltage over Full Temperature Range (1)	$V_{I(DEV)}$	$V_{KA} = V_{REF}$ , $I_{KA} = 10mA$	<b>.</b>		5	25	mV
Ratio of Change in Reference Voltage to the	$\Delta V_{REF}/\Delta V_{KA}$	L = 10mΔ	$\Delta V_{KA} = 10V - V_{REF}$		-0.5	-1.0	mV/V
Change in Cathode Voltage	∆V REF/∆V KA	IRA - TOTIA	$\Delta V_{KA} = 36V - 10V$		0.1	0.5	111070
Reference Input Current	$I_{REF}$	$I_{KA} = 10 \text{mA}, R_1 = 10 \text{k}\Omega$	$P_1$ , $R_2 = \infty$		1	2	μΑ
Deviation of Reference Input Current over Full Temperature Range (1)	I <sub>I(DEV)</sub>	$I_{KA} = 10 \text{mA}, R_1 = 10 \text{k}\Omega$	), R <sub>2</sub> = ∞		0.4	0.8	μΑ
Minimum Cathode Current for Regulation	I <sub>MIN</sub>	$V_{KA} = V_{REF}$			0.4	0.7	mA
Off-State Cathode Current	I <sub>OFF</sub>	$V_{KA} = 36V, V_{REF} = 0$			0.1	1	μA
Dynamic Impedance (2)	Z <sub>KA</sub>	$V_{KA} = V_{REF}, f \le 1 \text{kHz}, I_{t}$	<sub>KA</sub> = 1mA to 100mA		0.1	0.5	Ω
SGM431B					•	•	
Reference Voltage	$V_{REF}$	V <sub>KA</sub> = V <sub>REF</sub> , I <sub>KA</sub> = 10mA		2.488	2.500	2.512	V
Deviation of Reference Input Voltage over Full Temperature Range (1)	$V_{I(DEV)}$	$V_{KA} = V_{REF}$ , $I_{KA} = 10mA$			5	25	mV
Ratio of Change in Reference Voltage to the	$\Delta V_{REF}/\Delta V_{KA}$	I = 10m A	$\Delta V_{KA} = 10V - V_{REF}$		-0.5	-1.0	mV/V
Change in Cathode Voltage	ΔV <sub>REF</sub> /ΔV <sub>KA</sub>	IKA – TOTILA	$\Delta V_{KA} = 36V - 10V$		0.1	0.5	
Reference Input Current	I <sub>REF</sub>	$I_{KA} = 10 \text{mA}, R_1 = 10 \text{k}\Omega$	), R <sub>2</sub> = ∞		1	2	μA
Deviation of Reference Input Current over Full Temperature Range (1)	I <sub>I(DEV)</sub>	$I_{KA}$ = 10mA, $R_1$ = 10kΩ, $R_2$ = ∞			0.4	0.8	μΑ
Minimum Cathode Current for Regulation	I <sub>MIN</sub>	$V_{KA} = V_{REF}$			0.4	0.7	mA
Off-State Cathode Current	I <sub>OFF</sub>	V <sub>KA</sub> = 36V, V <sub>REF</sub> = 0			0.1	1	μA
Dynamic Impedance <sup>(2)</sup>	Z <sub>KA</sub>	$V_{KA} = V_{REF}, f \le 1kHz, I_{F}$	<sub>KA</sub> = 1mA to 100mA		0.1	0.5	Ω

#### NOTES:

1.  $V_{I(DEV)}$  and  $I_{I(DEV)}$  refer to the difference between the maximum value and the minimum value obtained within the rated temperature range.  $\alpha_{VREF}$  is defined as:

$$\left|\alpha_{\text{VREF}}\right| \, \left(\frac{ppm}{^{\circ}C}\right) = \, \left|\frac{\displaystyle \left(\frac{V_{\text{I(DEV)}}}{V_{\text{REF}} \, \, at \, 25^{\circ}C}\right) \, \times \, 10^{6}}{\Delta T_{\text{J}}}\right|$$

where

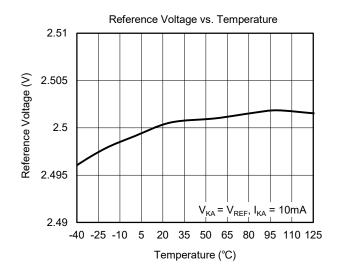
 $\Delta T_J$  is the rated operating junction temperature range of the device.

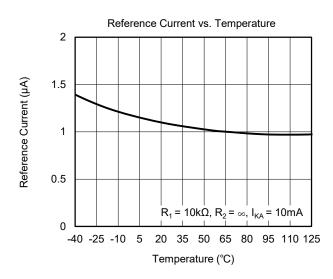
 $\alpha_{\text{VREF}}$  is the average full-range temperature coefficient of the reference input voltage.

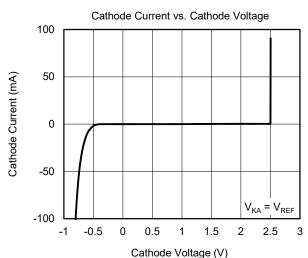
2.  $|Z_{KA}| = \Delta V_{KA} / \Delta I_{KA}$ , when the device is operating with two external resistors, the total dynamic impedance of the circuit is equal to  $|Z'| = \frac{\Delta V}{\Delta I}$ , which is approximately equal to  $|Z_{KA}| \left(1 + \frac{R_1}{R_2}\right)$ 

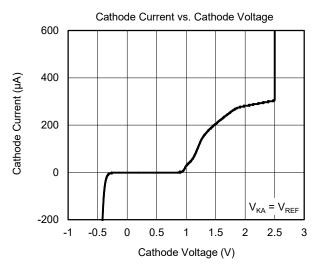
## TYPICAL PERFORMANCE CHARACTERISTICS

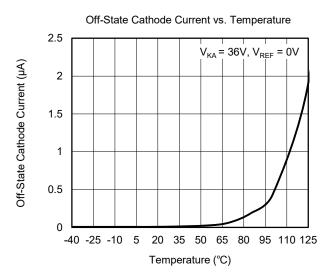
 $T_J$  = +25°C, unless otherwise noted.

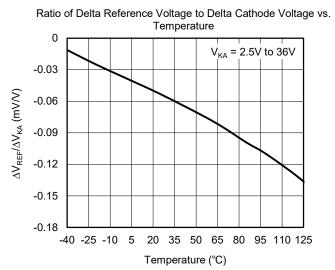






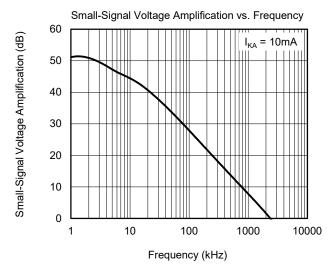


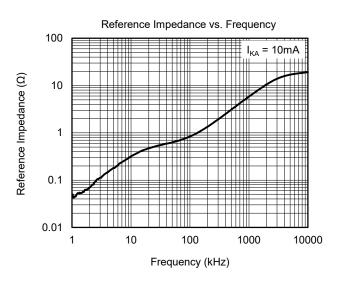


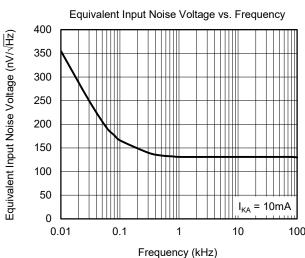


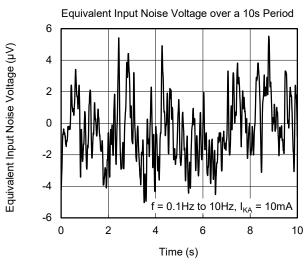
## **TYPICAL PERFORMANCE CHARACTERISTICS (continued)**

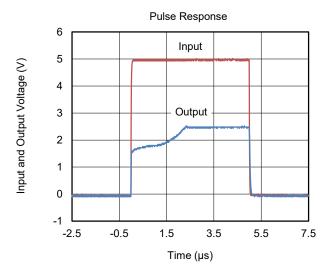
 $T_J$  = +25°C, unless otherwise noted.











### APPLICATION INFORMATION

## SGM431x Used as Comparator with Integrated Reference

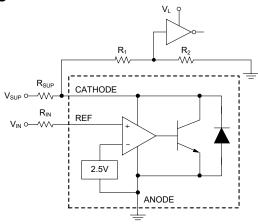


Figure 3. Comparator Application Schematic

**Table 1. Design Parameters** 

Design Parameter	Example Value
Input Voltage Range	0V to 5V
Input Resistance (R <sub>IN</sub> )	10kΩ
Supply Voltage Range (V <sub>SUP</sub> )	5V to 24V
Supply Resistance (R <sub>SUP</sub> )	1kΩ
Output Voltage Level	~ 2V (Logical "Low") ~ V <sub>SUP</sub> (Logical "High")

As shown in Figure 3, the SGM431x is always used as a comparator with 2.5V integrated reference in application, for this design, the parameters are listed in Table 1. The REF pin voltage is compared with reference inside and is amplified. Also, the SGM431x responds fast if the operation current  $I_{KA}$  is large enough. In Figure 4, it is clear to see that the output response with  $R_{\text{SUP}}{=}$   $1k\Omega$  is much faster than  $R_{\text{SUP}}{=}$   $10k\Omega.$  The maximum cathode current of  $I_{\text{MIN}}$  is 0.7mA, any cathode current below this value will cause a low response (low open-loop gain) for the application of comparator.

The overdrive voltage is defined as the voltage over the internal reference voltage (2.5V). If the overdrive voltage is not large enough, the output response will be

inaccurate and slow. On the contrary, the larger overdrive voltage provided at the REF pin, the faster the output response will be. Moreover, if the users desire fast response, the overdrive voltage should be larger than 10% of the internal voltage reference.

The input resistance should be less than  $10k\Omega$  in order to minimize the voltage drop between  $V_{IN}$  and  $V_{REF}$ . The readability of the logic output of the comparator should be guaranteed so that it can be received by the next stage. In Figure 4, the  $V_{IL}$  of the comparator logic is 2V, which is sufficient for a 5V supply voltage. However, for the logic stage which is powered by 1.8V or 3.3V, the  $V_{IL}$  is hard to be figured out. To accommodate this, a voltage divider should be taken into account. Due to the Open-Collector (OC) output stage, the  $V_{IH}$  is equal to the voltage of its power supply. When the voltage divider is used to attenuate  $V_{IH}$ , please make sure that the sum of  $R_1$  and  $R_2$  is greater than the resistance  $R_{SUP}$  to the power supply.

However, for this application, an external resistor  $R_{\text{IN}}$  is required to provide the  $I_{\text{REF}}$  and guarantee the normal operation of the SGM431x. Also, because of the voltage drop across  $R_{\text{IN}}$ , so that the gap between  $V_{\text{IN}}$  and  $V_{\text{REF}}$  is the voltage drop of  $R_{\text{IN}}$ . To decrease the error, the selected  $R_{\text{IN}}$  should be small enough as the maximum  $I_{\text{REF}}$  is  $2\mu A$ .

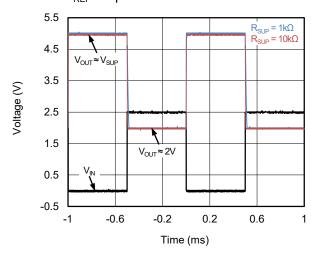


Figure 4. Output Response with Various Cathode Current

## **APPLICATION INFORMATION (continued)**

#### Shunt Regulator/Reference

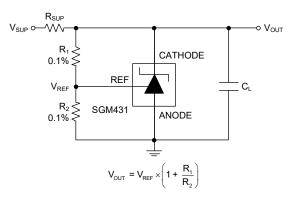


Figure 5. Shunt Regulator Schematic

As shown in Figure 5, for this design, the input parameters are listed in Table 2.

**Table 2. Design Parameters** 

Design Parameter	Example Value
	•
Supply Voltage	40V
Cathode Current (I <sub>KA</sub> )	5mA
Output Voltage Range	2.5V to 36V
Load Capacitance	100nF
Feedback Resistor Values and Accuracy (R <sub>1</sub> and R <sub>2</sub> )	10kΩ (0.1%)

#### **Programming Output Voltage**

The output/cathode voltage of the SGM431x is programmed by resistor  $R_1$  and  $R_2$ . The following equation shows the relationship between  $V_{REF}$  and  $V_{OUT}$ . In accurate applications, the error caused by  $I_{REF}$  should also be taken into account:

$$V_{\text{OUT}} = V_{\text{REF}} \times \left(1 + \frac{R_1}{R_2}\right) + I_{\text{REF}} \times R_1$$

And the users need to ensure that the SGM431x is fully biased, so that this error can be decreased significantly by the enough open-loop gain. This can be qualified by satisfying the minimum cathode current  $I_{\text{MIN}}$  in Electrical Characteristics.

#### **Total Accuracy**

When the output voltage is set higher than unity gain (2.5V), the behavior of the SGM431x will be influenced by the following possible errors:

- The accuracy of both R₁ and R₂.
- ◆ The internal reference voltage will be changed by the temperature.
- ◆ ∆V<sub>REF</sub>/∆V<sub>KA</sub>: The change of internal reference voltage will affect the output voltage.
- ◆ |Z<sub>KA</sub>|: This impedance will be affected by the cathode current.

The above possible errors are the worst cases for the operation of the SGM431x.

#### Stability

For traditional 431 devices, the reference output stability is affected by output decoupling capacitor which must be selected in a limited range in order to keep 431 devices stable in applications. However, the SGM431x is different from the others. The SGM431x uses a special design to greatly improve output stability when it drives capacitive load. From the curve of the Cathode Current vs. Load Capacitance in Figure 6, the output of the SGM431x is stable in a wider range of capacitive load. If the SGM431x is used as a linear regulator, a bigger decoupling capacitor can be used to improve regulator's load transient or reduce the noise of power supply. If the SGM431x is used to replace the others, the SGM431x will be stable and there is no need to change the output decoupling capacitor in the original design.

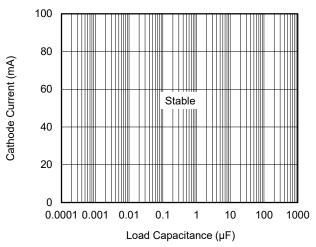


Figure 6. Cathode Current vs. Load Capacitance

## **APPLICATION INFORMATION (continued)**

#### Start-Up Time

As shown in Figure 7, the SGM431x is suitable for many clamp applications with the fast response.

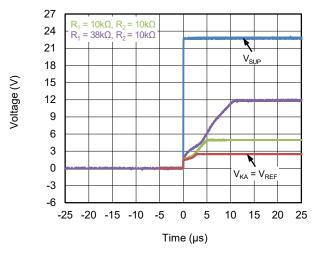


Figure 7. SGM431x Start-Up Response

### **Power Supply Recommendations**

When the SGM431x is used as a shunt regulator, it is necessary to use a bypass capacitor on the CATHODE pin.

Limiting the current of the power supply is necessary for the SGM431x to operate within the maximum cathode current. Also, the current of the REF pin should be limited as well.

When the device shunts high current, adjusting the width and length of traces on the CATHODE pin and ANODE pin is necessary in the PCB board to have a proper density of current.

#### Layout

Please make sure that the bypass capacitor is close enough to the part. The width of trace on the PCB should be fit for its amount of current flowing. For the SGM431x, these currents will not be large.

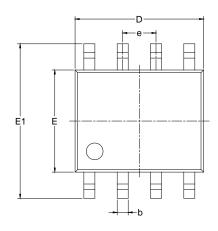
#### **REVISION HISTORY**

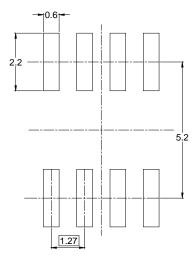
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

SPETEMBER 2024 – REV.A.4 to REV.B	Page
Updated Package Outline Dimensions	16
JUNE 2022 – REV.A.3 to REV.A.4	Page
Updated Application Information section	9, 10, 11
SEPTEMBER 2020 – REV.A.2 to REV.A.3	Page
Updated Application Information section	11
AUGUST 2020 – REV.A.1 to REV.A.2	Page
Updated Application Information section	12
JUNE 2020 – REV.A to REV.A.1	Page
Updated Electrical Characteristics section	5
Changes from Original (MAY 2020) to REV.A	Page
Changed from product preview to production data	All

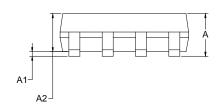


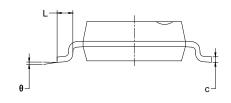
## **PACKAGE OUTLINE DIMENSIONS SOIC-8**





RECOMMENDED LAND PATTERN (Unit: mm)



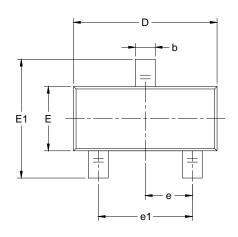


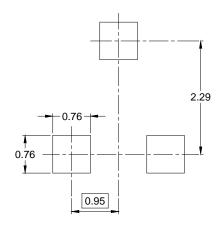
Symbol		nsions meters	Dimensions In Inches		
	MIN	MAX	MIN	MAX	
Α	1.350	1.750	0.053	0.069	
A1	0.100	0.250	0.004	0.010	
A2	1.350	1.550	0.053	0.061	
b	0.330	0.510	0.013	0.020	
С	0.170	0.250	0.006	0.010	
D	4.700	5.100	0.185	0.200	
E	3.800	4.000	0.150	0.157	
E1	5.800	6.200	0.228	0.244	
е	1.27 BSC		0.050	BSC	
L	0.400	1.270	0.016	0.050	
θ	0°	8°	0°	8°	

- Body dimensions do not include mode flash or protrusion.
  This drawing is subject to change without notice.

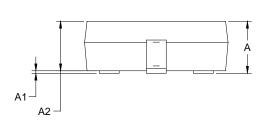


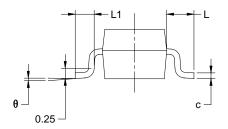
# PACKAGE OUTLINE DIMENSIONS SOT-23





RECOMMENDED LAND PATTERN (Unit: mm)





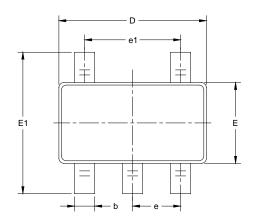
Symbol		nsions meters	Dimensions In Inches		
	MIN	MAX	MIN	MAX	
Α	0.89	1.12	0.035	0.044	
A1	0.01	0.10	0.000	0.004	
A2	0.88	1.02	0.035	0.040	
b	0.30	0.50	0.012	0.020	
С	0.08	0.20	0.003	0.008	
D	2.80	3.04	0.110	0.120	
Е	1.20	1.40	0.047	0.055	
E1	2.10	2.64	0.083	0.104	
е	0.95	BSC	0.037	BSC	
e1	1.90 BSC		0.075 BSC		
L	0.54 REF		0.021	REF	
L1	0.40	0.60	0.016	0.024	
θ	0°	8°	0°	8°	

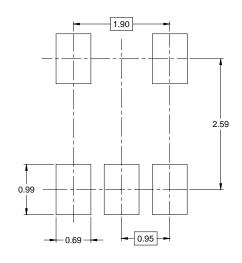
#### NOTES

- 1. Body dimensions do not include mode flash or protrusion.
- 2. This drawing is subject to change without notice.

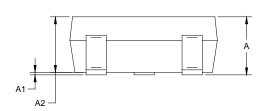


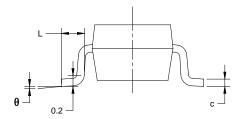
## PACKAGE OUTLINE DIMENSIONS SOT-23-5





RECOMMENDED LAND PATTERN (Unit: mm)





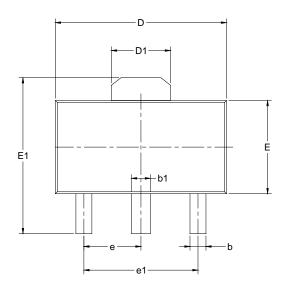
Symbol		nsions meters	Dimensions In Inches		
	MIN	MAX	MIN	MAX	
Α	1.050	1.250	0.041	0.049	
A1	0.000	0.100	0.000	0.004	
A2	1.050	1.150	0.041	0.045	
b	0.300	0.500	0.012	0.020	
С	0.100	0.200	0.004	0.008	
D	2.820	3.020	0.111	0.119	
Е	1.500	1.700	0.059	0.067	
E1	2.650	2.950	0.104	0.116	
е	0.950 BSC		0.037 BSC		
e1	1.900 BSC		0.075	BSC	
L	0.300	0.600	0.012	0.024	
θ	0°	8°	0°	8°	

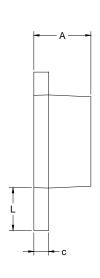
#### NOTES:

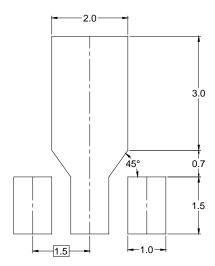
- 1. Body dimensions do not include mode flash or protrusion.
- 2. This drawing is subject to change without notice.



## PACKAGE OUTLINE DIMENSIONS SOT-89-3







RECOMMENDED LAND PATTERN (Unit: mm)

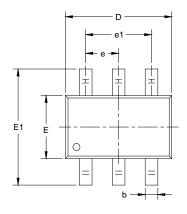
Symbol		nsions meters	Dimensions In Inches		
,	MIN	MAX	MIN	MAX	
А	1.400	1.600	0.055	0.063	
b	0.320	0.520	0.013	0.020	
b1	0.400	0.580	0.016	0.023	
С	0.350	0.440	0.014	0.017	
D	4.400	4.600	0.173	0.181	
D1	1.550	) REF	0.061 REF		
Е	2.300	2.600	0.091	0.102	
E1	3.940	4.250	0.155	0.167	
е	1.500 TYP		0.060 TYP		
e1	3.000 TYP		0.118 TYP		
L	0.900	1.200	0.035	0.047	

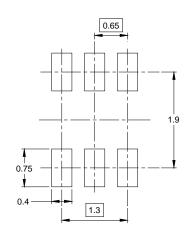
#### NOTES

- 1. Body dimensions do not include mode flash or protrusion.
- 2. This drawing is subject to change without notice.

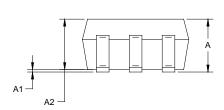


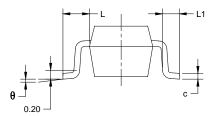
# PACKAGE OUTLINE DIMENSIONS SC70-6





RECOMMENDED LAND PATTERN (Unit: mm)





Symbol	Dimensions In Millimeters		Dimensions In Inches		
	MIN	MAX	MIN	MAX	
А	0.800	1.100	0.031	0.043	
A1	0.000	0.100	0.000	0.004	
A2	0.800	1.000	0.031	0.039	
b	0.150	0.350	0.006	0.014	
С	0.080	0.220	0.003	0.009	
D	2.000	2.200	0.079	0.087	
E	1.150	1.350	0.045	0.053	
E1	2.150	2.450	0.085	0.096	
е	0.65 TYP		0.026 TYP		
e1	1.300 BSC		0.051 BSC		
L	0.525 REF		0.021 REF		
L1	0.260	0.460	0.010	0.018	
θ	0°	8°	0°	8°	

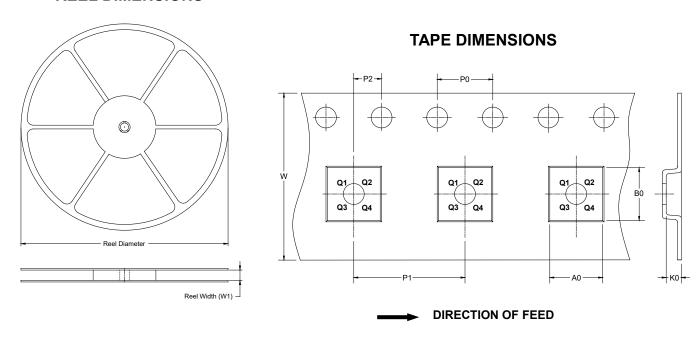
#### NOTES:

- 1. Body dimensions do not include mode flash or protrusion.
- 2. This drawing is subject to change without notice.



## TAPE AND REEL INFORMATION

#### **REEL DIMENSIONS**

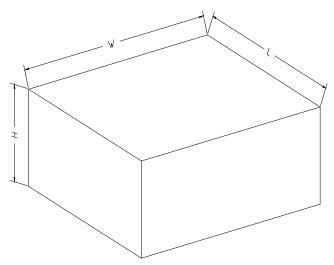


NOTE: The picture is only for reference. Please make the object as the standard.

#### **KEY PARAMETER LIST OF TAPE AND REEL**

Package Type	Reel Diameter	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P0 (mm)	P1 (mm)	P2 (mm)	W (mm)	Pin1 Quadrant
SOIC-8	13"	12.4	6.40	5.40	2.10	4.0	8.0	2.0	12.0	Q1
SOT-23	7"	9.5	3.15	2.77	1.22	4.0	4.0	2.0	8.0	Q3
SOT-23-5	7"	9.5	3.20	3.20	1.40	4.0	4.0	2.0	8.0	Q3
SOT-89-3	7"	13.2	4.85	4.45	1.85	4.0	8.0	2.0	12.0	Q3
SC70-6	7"	9.5	2.40	2.50	1.20	4.0	4.0	2.0	8.0	Q3

#### **CARTON BOX DIMENSIONS**



NOTE: The picture is only for reference. Please make the object as the standard.

#### **KEY PARAMETER LIST OF CARTON BOX**

Reel Type	Length (mm)	Width (mm)	Height (mm)	Pizza/Carton
7" (Option)	368	227	224	8
7"	442	410	224	18
13"	386	280	370	5