

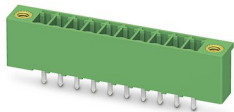
PCB header - MCV 1,5/ 6-GF-3,5-LR



1818038

<https://www.phoenixcontact.com/us/products/1818038>

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PCB headers, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Male connector, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MCV 1,5/-GF-LR, pitch: 3.5 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Snap-in locking, mounting: Lock & release threaded flange, type of packaging: packed in cardboard

Your advantages

- Well-known mounting principle allows worldwide use
- Screwable flange for superior mechanical stability
- Automatic locking and intuitive release through Lock and Release operating lever in contrasting color
- Vertical connection enables multi-row arrangement on the PCB
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

Commercial Data

Item number	1818038
Packing unit	1 pc
Minimum order quantity	50 pc
Sales Key	A01
Product Key	AABSAG
Catalog Page	Page 227 (C-1-2013)
GTIN	4046356755016
Weight per Piece (including packing)	2.8 g
Weight per Piece (excluding packing)	2.8 g
Customs tariff number	85366930
Country of origin	DE

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Technical Data

Product properties

Type	Standard
Product line	COMBICON Connectors S
Product type	PCB headers
Number of positions	6
Pitch	3.5 mm
Number of connections	6
Number of rows	1
Mounting flange	Lock & release threaded flange
Number of potentials	6
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Degree of pollution	3
Contact resistance	1.8 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV

Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 - 5 μm Sn)
Metal surface contact area (middle layer)	Nickel (1 - 3 μm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 μm Sn)
Metal surface soldering area (middle layer)	Nickel (1 - 3 μm Ni)

Material data - housing

Housing color	green (6021)
Insulating material	PBT
Insulating material group	IIIa

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CTI according to IEC 60112	225
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	31.3 mm
Height [h]	12.6 mm
Length [l]	7.25 mm
Installed height	9.2 mm
Solder pin length [P]	3.4 mm

Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.14 mm ² / solid / > 10 N
	0.14 mm ² / flexible / > 10 N
	1.5 mm ² / solid / > 40 N
	1.5 mm ² / flexible / > 40 N

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	4 N

Torque test

Specification	IEC 60999-1:1999-11
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Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

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Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 225
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 - 60.1 Hz)

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Sweep speed	5g (60.1 - 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R ₁	1.8 mΩ
Contact resistance R ₂	2.2 mΩ
Insertion/withdrawal cycles	25

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Ambient conditions

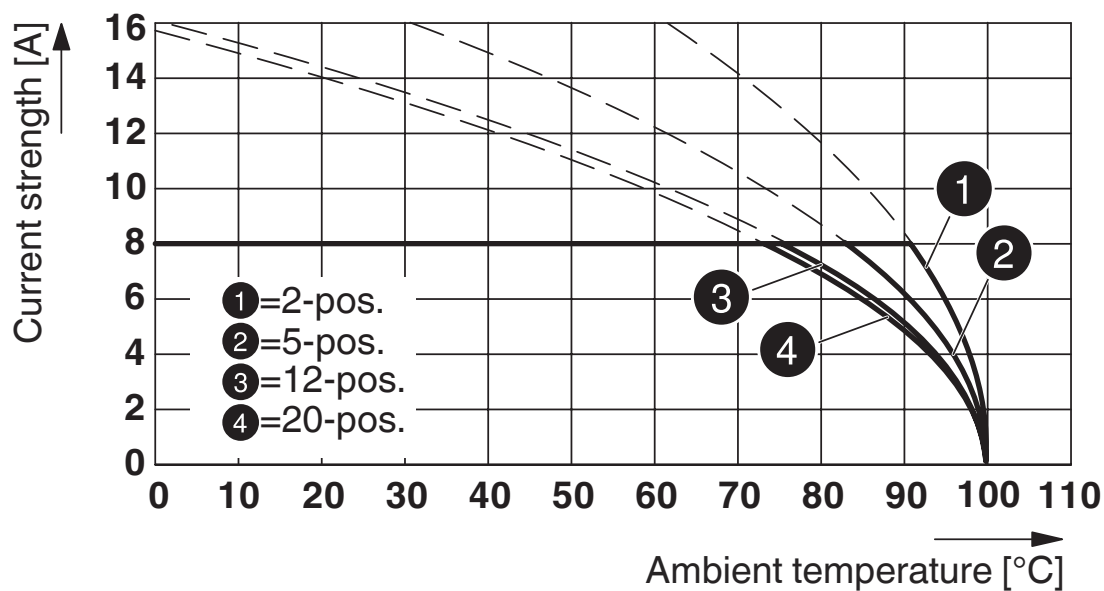
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Packaging specifications

Type of packaging	packed in cardboard
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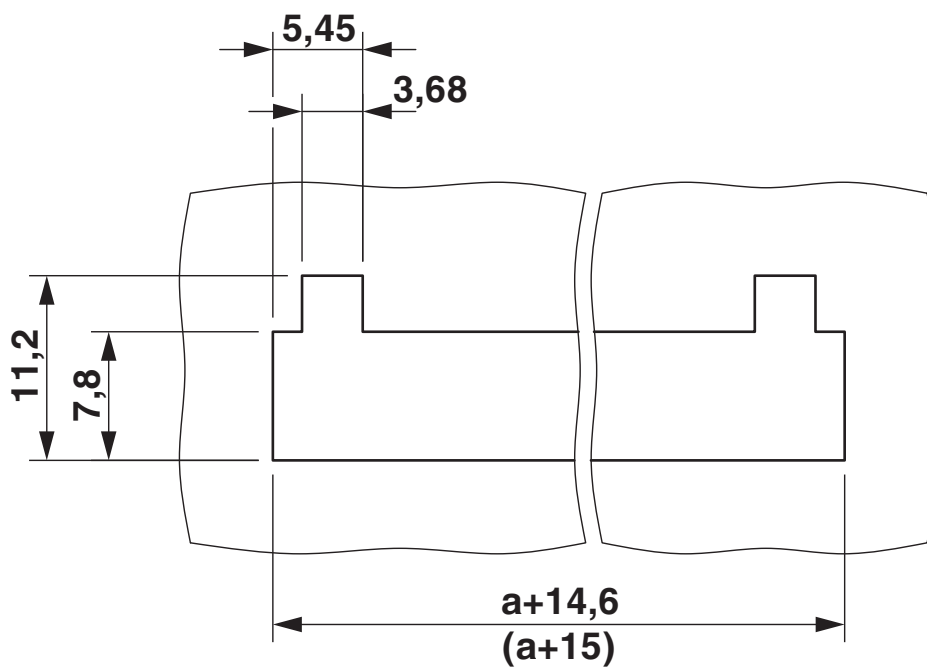
Drawings

Diagram



Type: MC 1,5/...-ST-3,5-LR with MCV 1,5/...-GF-3,5-LR

Dimensional drawing



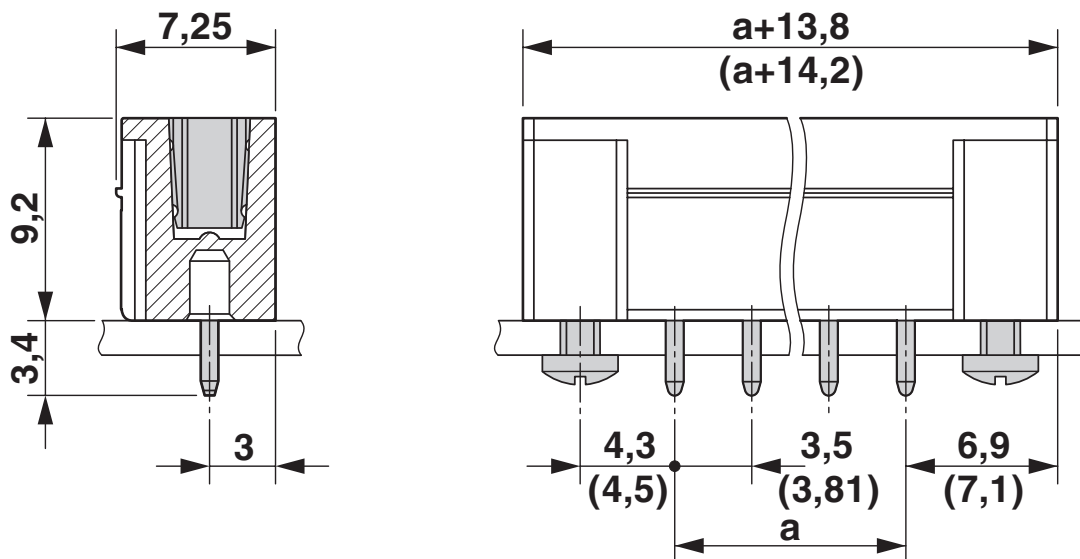
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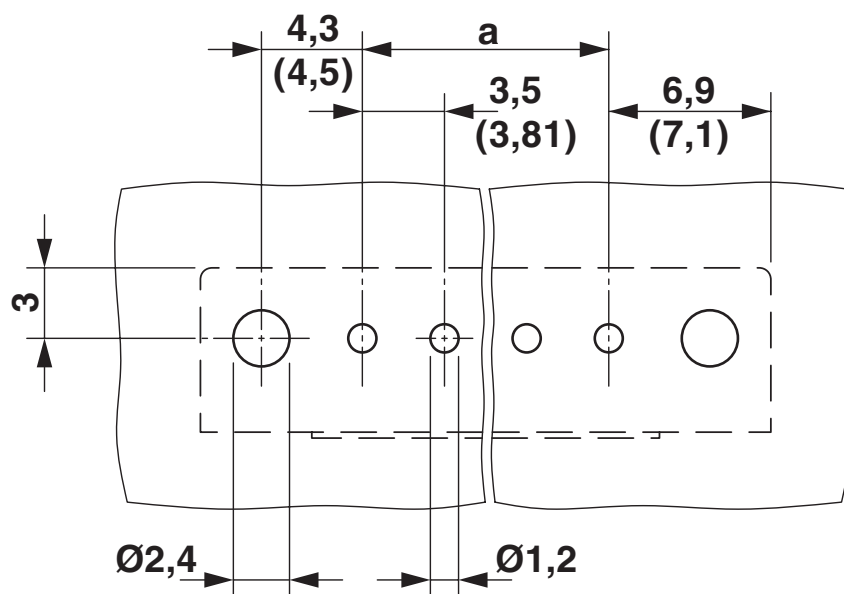
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Dimensional drawing



Drilling plan/solder pad geometry



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Approvals

	IECEE CB Scheme			
	Approval ID: DE1-60987-B1B2			
		Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG
		160 V	8 A	-
				Cross Section mm ²
				-

	EAC
	Approval ID: B.01687

	cULus Recognized			
	Approval ID: E60425-20110128			
		Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG
Use group B				Cross Section mm ²
		300 V	8 A	-
Use group D				-
		300 V	8 A	-

	VDE Zeichengenehmigung			
	Approval ID: 40011723			
		Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG
		160 V	8 A	Cross Section mm ²
				-

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Classifications

ECLASS

ECLASS-9.0	27440402
ECLASS-10.0.1	27440402
ECLASS-11.0	27460201

ETIM

ETIM 8.0	EC002637
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UNSPSC

UNSPSC 21.0	39121400
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Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

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Accessories

Marker card

Marker card - SK 3,5/2,8:FORTL.ZAHLEN - 0804073

<https://www.phoenixcontact.com/us/products/0804073>



Marker card, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... 99, mounting type: adhesive, for terminal block width: 3.5 mm, lettering field size: 3.5 x 2.8 mm

Coding profile

Coding profile - CP-MSTB - 1734634

<https://www.phoenixcontact.com/us/products/1734634>



Coding profile, is inserted into the slot on the plug or inverted header, red insulating material

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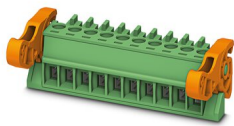
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PCB connector

PCB connector - MC 1,5/ 6-ST-3,5-LR - 1816894

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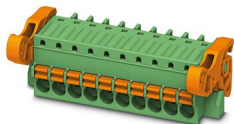


PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Female connector, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: MC 1,5/...-ST-LR, pitch: 3.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, locking: Snap-in locking, mounting: Lock & Release ejector lever, type of packaging: packed in cardboard

PCB connector

PCB connector - FK-MCP 1,5/ 6-ST-3,5-LR - 1817275

<https://www.phoenixcontact.com/us/products/1817275>



PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Female connector, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: FK-MCP 1,5/...-ST-LR, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, locking: Snap-in locking, mounting: Lock & Release ejector lever, type of packaging: packed in cardboard

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