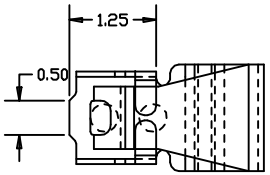
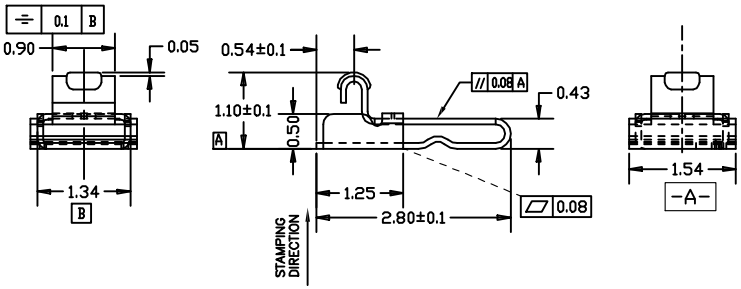
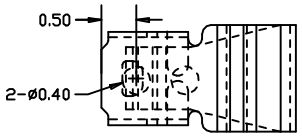
MOD	Description	Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPGE002-03)" and "Vendor Survey Questionnaire, Material Composition (LDM-SAF-L0040)".	Reliability Test Spec accorinding to WIHS7.5.33 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition
P2	Change the Logo		

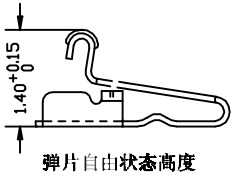


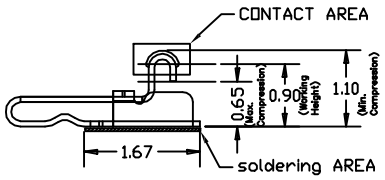




NOTES:UNLESS OTHERWISE SPECIFIED

1. DIM. MARKED ▼ TO BE CHECKED.
2. MATERIAL: SUS304-H
3. NO CRACK APPEARS ON CONTACT BALL SHAPE.
4. NO LINES APPEARS ON BENDING AREA.
5. ALL UNSPECIFIED RADII TO BE 0.05 MAXIMUM .
6. BURR:0.03MAX;CUMBER:1.5MM MAX/500MM; TWIST:20°/500MM.
7. WITH 25.4MM/MINUTE TEST SPEED COMPRESSED TO 0.3MM, KEEP THREE SECONDS, FORCE VALUE IS GREATER THAN 0.4N
8. PLATING: 1u"MIN GOLD PLATING ON CONTACT AREA, GOLD FLASH PLATING ON SOLDER AREA, 50u" MIN NICKEL PLATING OVER ALL
9. 电镀品须符合盐雾测试24H要求
10. 电镀后沾锡面积要达到95%以上,将产品焊接在PCB板上，以30°斜角用推拉力计将其推掉, 大于3Kgf/pin;
11. 电镀后过260摄氏度高温3分钟,产品无变色、起泡.





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Functional Characteristics Key (Cpk requirement : Cpk))
◊ Process Capability Studies required(total pcs)
◆ Ongoing Statistical Process Control Required (total pcs)
– Critical dimension need to be measured, no CPK requirement (total pcs)

.X± 0.15	
.XX± 0.10	
.XXX±0.05	
X.°± 5°	

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.
Pulse A WIRELESS Company
99 HUOJU RD. SUZHOU NEW DISTRICT 215009 P.R.CHINA

PRODUCT(S) SW0184N

ITEM TX80106-001(CLIP)

THIRD ANGLE PROJECTION

SHEET NUMBER		1 / 1			
GENERAL TOLERANCE					
CUSTOMER NUMBER					
SCALE 4.000	DESIGN	JACKIE	JUN-28-18		
	CHECKED	MARK	Nov-22-17		
	APPROVED	JAMES	Nov-22-17		
DOCUMENT NUMBER SW0184N	PART VERSION P01	DOCUMENT VERSION P2	P2	March-07-19	CHRIS
			P1	JUN-28-18	JACKIE
			MOD	DATE	NAME

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