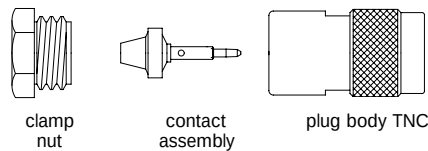
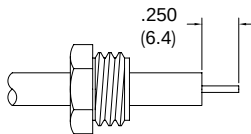


QUICKTRIM® PLUG



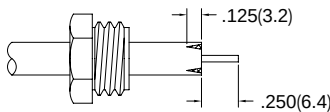
Amphenol Number	Cable RG-/U	Center Contact Affixment		
		Hex Size	Die Set for Tool 227-944	CTL Series Tool Number
31-5061	59, 59A, 62, 62A	.068(1.7)	227-1221-13 Cavity B	CTL-1

Step 1A



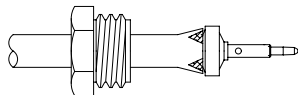
Step 1A For all cables listed, except Plenum 62.
Slide clamp nut over cable. Strip cable to dimension shown. Cut braid and dielectric square. Do not nick center conductor.

Step 1B



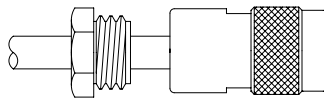
Step 1B For Plenum 62 (IBM 4885584). Same as step 1A, and then slit jacket back .125" (3.2 mm) in four places 90° apart as shown in illustration.

Step 2



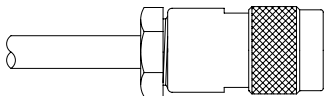
Step 2 Slide contact assembly under braid and jacket until braid butts as shown. Use caution that braid slides over contact assembly and not inside of it. Be sure center conductor is visible through side hole of contact. Crimp contact to conductor using Amphenol CTL-1 crimp tool; or by using die set 227-1221-13 cavity B in tool frame 227-944.

Step 3



Step 3 Insert into connector body.

Step 4



Step 4 Tighten clamp nut to a torque of 35 lbf-in.