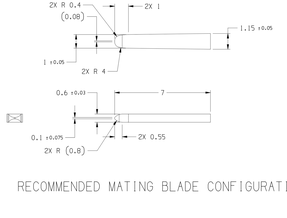
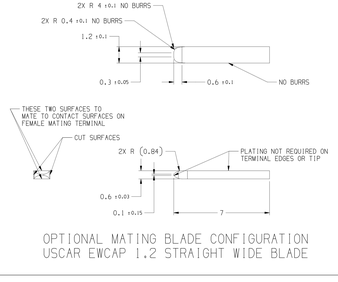
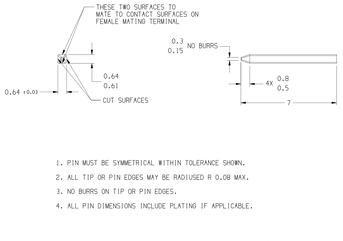


RECOMMENDED MATING BLADE CONFIGURATION

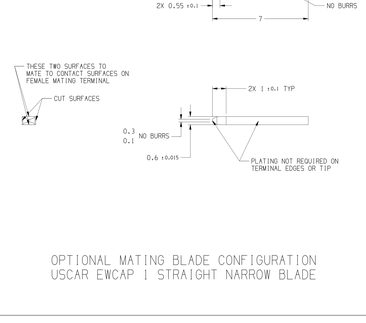


OPTIONAL MATING BLADE CONFIGURATION
USCAR EWCAP 1.2 STRAIGHT WIDE BLADE

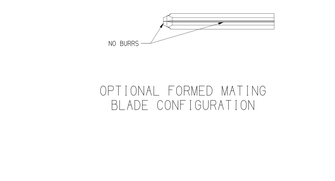


1. PIN MUST BE SYMMETRICAL WITHIN TOLERANCE SHOWN.
2. ALL TIP OR PIN EDGES MAY BE RADIUSED R 0.08 MAX.
3. NO BURRS ON TIP OR PIN EDGES.
4. ALL PIN DIMENSIONS INCLUDE PLATING IF APPLICABLE.

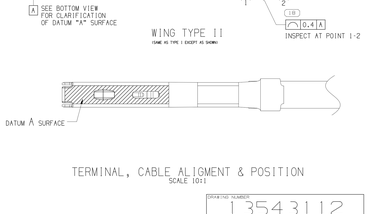
OPTIONAL MATING BLADE
CONFIGURATION 064-T



OPTIONAL MATING BLADE CONFIGURATION
USCAR EWCAP 1 STRAIGHT NARROW BLADE



OPTIONAL FORMED MATING
BLADE CONFIGURATION



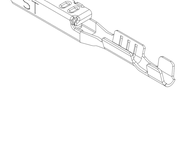
TERMINAL, CABLE ALIGMENT & POSITION
SCALE 10:1

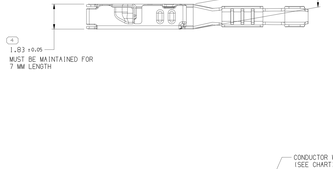
DRAWING NUMBER							
13543112							
SIZE	SCALE	CHANGE NO	SHEET NO	SHTS	REV	N/P	
A1x3	10:1	2 OF 2	13OF		R	09	-

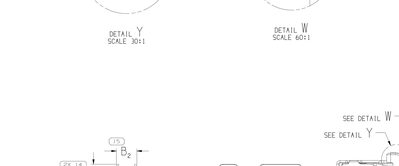
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	25
	LAST NO. USED	18

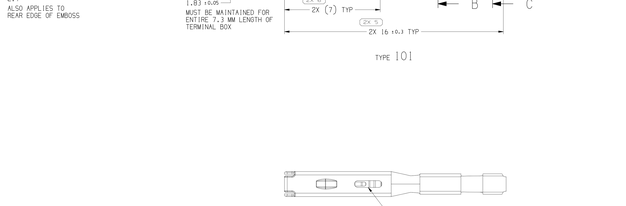
MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

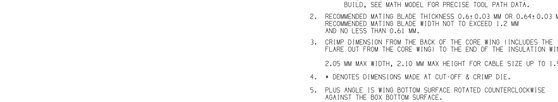
DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD
DATE	SUB	REV	N/P	CHG						
21SE21	R	01	-	-		ALL PARTS - RELEASED PART DRAWING	555233	TSH	TSH	DMS
14MR22	R	02	-	-		ALL PARTS - UPDATED INFO IN DIM #4	556557	DRA	DLG	DMS
29MR22	R	03	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	557619	DCH	DCH	DMS
12APR22	R	04	-	-		35602298 - UPDATED PART AVAILABILITY	557164	EZJ	EVV	DMS
19MY22	R	05	-	-		35602294,95 - UPDATED PART AVAILABILITY (PN'S WERE NOT AVAILABLE)	557486	JAA	JAA	AP
31MY22	R	06	-	-		35602297 - UPDATED PART AVAILABILITY	557613	EZJ	EVV	DMS
07JN22	R	07	-	-		35602296 - UPDATED PART AVAILABILITY (P/N WAS NOT AVAILABLE)	557673	ESG	JAA	DMS
07SE22	R	08	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	558308	AN	RAK	ASH
04OC22	R	09	-	-		35602293 - UPDATED PART AVAILABILITY (P/N WAS NOT AVAILABLE)	558694	MLR	DCH	ASH











NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. RECOMMENDED MATING BLADE THICKNESS 0.6±0.03 MM OR 0.64±0.03 MM
   RECOMMENDED MATING BLADE WIDTH NOT TO EXCEED 1.2 MM
   AND NO LESS THAN 0.61 MM.

3. CRIMP DIMENSION FROM THE BACK OF THE CORE WING (INCLUDES THE FLARE OUT FROM THE CORE WING) TO THE END OF THE INSULATION WING.

   2.05 MM MAX WIDTH, 2.10 MM MAX HEIGHT FOR CABLE SIZE UP TO 1.9 MM O.D.

4. * DENOTES DIMENSIONS MADE AT CUT-OFF & CRIMP DIE.

5. PLUS ANGLE IS WING BOTTOM SURFACE ROTATED COUNTERCLOCKWISE AGAINST THE BOX BOTTOM SURFACE.

6. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

7. MAXIMUM CURRENT CAPACITY AS DEFINED BY UYSCAR-2 R6 SECTION 5.3.3 IS 16.5 AMPS WITH 1.5 mm² COPPER CABLE.

8. PLATING TYPE:

   I. SLIPPERY TIN 0.7 - 1.2 µm THICK OVER NICKLE UNDERPLATE 0.1 - 0.8 µm THICK.

   II. SILVER 1.0 - 2.0 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.13 - 0.51 MICROMETERS THICK.

   III. MATTE TIN 1.9 - 7.0 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.13 - 0.51 MICROMETERS THICK. (FOR USE WITH SELECTIVE SILVER PLATING SPECIFICATION)

   PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

9. REFERENCE MATING COMPONENTS OR EQUIVALENTS:
   TERMINAL 35291062

10. PARTS MEET THE PERFORMANCE REQUIREMENTS OF GMW3191 JUNE2012 AND SAE/USCAR-2 R6 REVISION FOR THE FOLLOWING CLASSIFICATIONS:

    TEMPERATURE CLASS 3 (-40° C TO 125° C)
    VIBRATION CLASS 1 (ON BODY OR CHASSIS) FOR CABLE I.D. 15A,17 AND 25
    VIBRATION CLASS 2 (ON ENGINE) FOR CABLE I.D. 18, 21 & 22
    SEALING CLASS 1 (UNSEALED) FOR CABLE I.D. 15A, 17 & 25
    SEALING CLASS 2 OR 3 (SEALED CONNECTOR DEPENDENT)
    FOR CABLE I.D. 18, 21 & 22

11. FOR TERMINALS PACKAGED AND STORED IN THE APPROVED MANNER; TARNISH ON SILVER PLATED SURFACES WILL NOT BE AFFECT THE PERFORMANCE OF THE PART.

PART NO.	REV	N/P	TYPE	MAT'L SIZE	MAT'L SPEC	CONTACT AREA PLATING TYPE (SEE NOTE 8)	CRIMP AREA PLATING TYPE (SEE NOTE 8)	CONTACT PLATING	CONTACT PLATING I.D.	SIZE MM2 COPPER	DIA	ID	WING TYPE	B1+-0.2	B2+-0.3	(H1)	(H2)	T MAX
35602298	01	AD	101	0.19 X 26.78	TIN PLATED COPPER ALLOY	I	I	SLIPPERY TIN	ST	0.35	1.2 - 1.7	22	I	1.8	2.4	1.75	2.4	1.4
35602297	01	AD	101	0.19 X 26.78	TIN PLATED COPPER ALLOY	I	I	SLIPPERY TIN	ST	0.5	1.4 - 1.9	21	I	2	2.4	2.1	2.4	1.4
35602296	01	AD	101	0.19 X 26.78	TIN PLATED COPPER ALLOY	I	I	SLIPPERY TIN	ST	0.13 - 0.22	0.81 - 1.2	25	I	1.5	1.5	1.4	1.6	I
35602295	01	AD	101	0.19 X 26.78	TIN PLATED COPPER ALLOY	I	I	SLIPPERY TIN	ST	0.75 - 0.8	1.7 - 1.9	18	I	2.5	2.5	2.7	2.5	1.5
35602294	01	AD	101	0.19 X 26.78	TIN PLATED COPPER ALLOY	I	I	SLIPPERY TIN	ST	0.8 - 1.0	1.86 - 2.1	17	I	2.5	2.8	2.7	2.8	1.6
35602293	01	AD	101	0.19 X 27.78	TIN PLATED COPPER ALLOY	I	I	SLIPPERY TIN	ST	1.25 - 1.5	2.1 - 2.4	15A	II	3.1	3.4	3.1	3.1	1.7

DRAWING NUMBER							
13543112							
SIZE	SCALE	CHANGE NO	SHEET NO	SHTS	REV	N/P	
A1x3	10:1	1 OF 2	13 OF		R	09	-

(4) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE IS REQUIRED (UNLESS OTHERWISE SPECIFIED)

MULTIPLE DECIMAL		CHART ID
.XX	.X	>12
.XXX	.XX	>24
.XXXX	.XXX	>36

TOLERANCE UNLESS OTHERWISE SPECIFIED

ANGLE ±0.5 REFERENCE ±2°

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

ALL DIMENSIONS ARE IN MILLIMETERS

•APTIV•

CONNECTION SYSTEMS
WARREN, OH

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		DATE
DR		
APVD1	T. HUDA	21SE21
APVD2	T. HUDA	21SE21
APVD3	OMAR MUNIZ S.	22SE21
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV (DRAWING)

MATERIAL	SEE CHART
DRAWING NAME	TAXI TERM F OCS 1.2

DRAWING NUMBER: 13543112

SIZE	SCALE	CHANGE NO	SHEET NO	SHTS	REV	N/P
A1x3	10:1	1 OF 2	13 OF		R	09

* THIS DRAWING IS PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT APTIV SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE	PART DRAWING
STYLE	
VOLUME (CM³)	SYSTEM UNIT

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 UNLESS OTHERWISE SPECIFIED. GENERAL TOLERANCE MAXIMUM DEVIATIONS, SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

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Printed: 07/14/22
Date: 10-Oct-22
Time: 15:50:01
Sheet: 1 of 2
Size: A1x3
Scale: 10:1
Drawn by: 1543112_13543112_Sheet_1_of_2.dwg