

REVISION		
0	JW	L Lee
3/21/2017	ECN-297253	
ISSUE FOR REVIEW.		
1	JW	L Lee
4/24/2017	ECN-PENDING	
ADD CALL OUT VIEW: EXPLODED		
VIEW: CHG DIA 6.00 TO DIA 5.80, CHG 8.00 TO "A", TOP VIEW: CHG 8.50 TO "B", BOM: CHG ASP-198473-01-B TO ASP-198473-XX-B (SEE TABLE 1), CHG ASP-198475-01-C TO ASP-198475-XX-C (SEE TABLE 1), ADD TABLE 1; NOTE 1: CHG "M2.5 ..." TO "CUSTOM ..."; TITLE BLOCK, DESCRIPTION: CHG MODIFIED TO M2.5.		

NOT RELEASED
FOR PRODUCTION

USE FOR QUOTING, PRELIMINARY
DESIGN, PROTOTYPING AND
INFORMATIONAL PURPOSES ONLY

BY SIGNING THIS DOCUMENT
YOU ARE ACCEPTING THE
CONDITIONS SET WITHIN.
YOUR REQUIREMENTS MUST BE
LISTED WITHIN THIS DRAWING.
WHERE NO DIRECTION FROM THE
CUSTOMER IS IDENTIFIED
SAMTEC'S PROCESS
REQUIREMENTS WILL BE USED.

DATE: _____
COMPANY: _____
CUSTOMER SIGNATURE: _____
PRINTED NAME: _____
PHONE NO: _____
EXCEPTIONS: _____

NOTES:

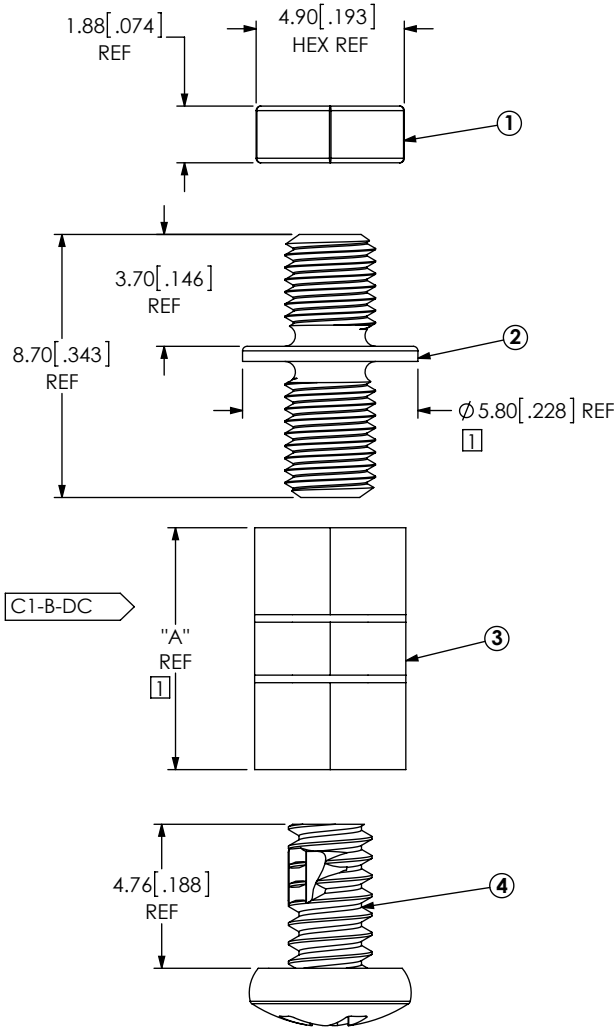
1. CUSTOM JSOM FOR VITA MEZZANINE APPLICATIONS.
2. [CX-X-XX] REPRESENTS A CRITICAL DIMENSION.
3. STANDOFFS TO BE USED WITH 1.50[.059]MIN THICK BOARDS.
4. STANDOFFS ARE DESIGNED 0.15MM LONGER THAN CONNECTOR STACK HEIGHTS TO ALLOW FOR PROCESSING VARIABLES.
5. TORQUE TO 2.5 – 3.5 IN*lbs TO SECURE FASTENER IN A STATIC ENVIRONMENT ASSUMING RECOMMENDED BOARD TO BOARD DISTANCES ARE ACHIEVED WITHOUT DAMAGE TO THE PCB, HARDWARE OR OTHER COMPONENTS.
6. COMPONENTS TO BE BULK PACKAGED IN SEPARATE BAGS AND SHOULD NOT LIST INDIVIDUAL COMPONENT QUANTITY ON THE LABEL. ALL COMPONENT BAGS ARE TO BE PACKAGED IN A LARGER BAG WITH THE FINAL PART NUMBER QUANTITY OF ASSEMBLIES ON THE LABEL.

DESIGNED & DIMENSIONED IN MILLIMETERS[INCHES]

ASP-198471-XX

BOARD STACK HEIGHT

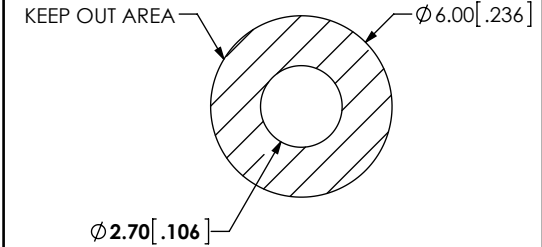
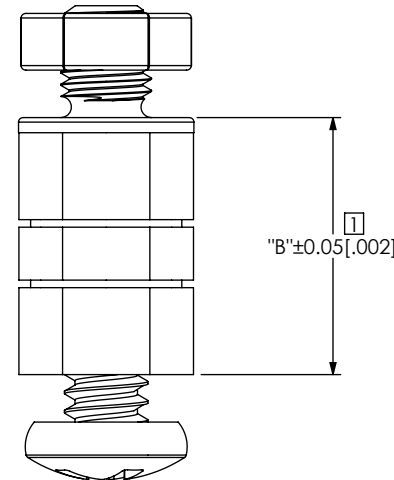
- 01: 8.500 (WITH THREAD LOCKING SCREW)
- 02: 10.000 (WITH THREAD LOCKING SCREW)
- 03: 12.000 (WITH THREAD LOCKING SCREW)
- 04: 8.500 (WITHOUT THREAD LOCKING SCREW)
- 05: 10.000 (WITHOUT THREAD LOCKING SCREW)
- 06: 12.000 (WITHOUT THREAD LOCKING SCREW)



1

TABLE 1

LEAD STYLE	ASP-198473-XX-B	ASP-198475-XX-C	"A"	"B"
-01	ASP-198473-01-B	ASP-198475-01-C	8.00	8.50
-02	ASP-198473-02-B	ASP-198475-01-C	9.50	10.00
-03	ASP-198473-03-B	ASP-198475-01-C	11.50	12.00
-04	ASP-198473-01-B	ASP-198475-02-C	8.00	8.50
-05	ASP-198473-02-B	ASP-198475-02-C	9.50	10.00
-06	ASP-198473-03-B	ASP-198475-02-C	11.50	12.00



RECOMMENDED BOARD CUTOUT

1

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-198474-01-C	1.0000	303 STAINLESS STEEL
2	ASP-198472-01-B	1.0000	303 STAINLESS STEEL
3	ASP-198473-XX-B (SEE TABLE 1)	1.0000	303 STAINLESS STEEL
4	ASP-198475-XX-C (SEE TABLE 1)	1.0000	303 STAINLESS STEEL

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.
TOLERANCES ARE:
DECIMALS ANGLES
X.X: ±0.3 [.01] 2°
X.XX: ±0.13 [.005]
X.XXX: ±0.051 [.0020]

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WRITTEN CONSENT OF SAMTEC, INC.

DO NOT SCALE DRAWING

SHEET SCALE: 4:1

DESCRIPTION:

M2.5 MICRO JACK SCREW STAND-OFF

DWG. NO.

ASP-198471-XX

BY: JESSIE W

3/17/2017

SHEET 1 OF 1

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